Warning

Due to DQPs migration to the new Management Platform, DQPs belonging to the same Supplier could be located in different sections of this document.

It is suggested to use the Search tool (ctrl+f) to look for the DQP number / Supplier company name of interest.

Supplier Code	Supplier Name	Supplier Address
0021012836	**3T ADDITIVE MANUFACTURING POLYMERS**	**UNIT 14 FULTON COURT, GREENHAM BUSI - RG19 6HD - NEWBURY - - GB - BK- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00016/00	27/04/2027	FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	WHPS699		

Supplier Code	Supplier Name	Supplier Address
0021005266	**A.T.G. S.R.L.**	**VIA MOROLENSE KM. 3,300 - 03010 - PATRICA - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00025/00	31/05/2028	POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	STA110L0058		

Supplier Code	Supplier Name	Supplier Address
0021004980	**AALBERTS SURFACE TECHNOLOGIES HEAT**	**BLACKHORSE ROAD - SG6 1HD - LETCHWORTH - - GB - HA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00007/00	15/12/2026	HEAT TREATMENT OF TITANIUM ALLOYS	AMS-H-81200, AWPS009T, AWPS001Q, SAE AMS2801, AMS2750		

Supplier Code	Supplier Name	Supplier Address
0021005483	**AALBERTS SURFACE TECHNOLOGIES HEAT-**	**40 HORTONWOOD - TF1 7EY - TELFORD - - GB - SH- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00136/01	30/07/2028	NITRIDING OF STEELS	AWPAS10100MM001, AWPS001Q, WHPS157, AWPS004Q, AMS2759/6, STA100-83-04, AMS2750, WHPS256, AWPS004T, AMS2759/8		For Nitriding to STA100-83-04 the Nitreg furnace to be used only in conventional nitriding mode

Supplier Code	Supplier Name	Supplier Address
0021005392	**AALBERTS SURFACE TECHNOLOGIES LTD**	**CLOVER STREET, KIRKBY IN ASHFIELD - NG17 7LJ - NOTTINGHAM - - GB - NT- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00048/00	17/10/2027	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	MIL-PRF-8625		Approval limited to Type III

Supplier Code	Supplier Name	Supplier Address
0021014357	**ADDITIVE MANUFACTURING AND TREATMEN**	**VIA CIRCONVALLAZIONE 1 - 41031 - CAMPOSANTO - - IT - MO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00015/00	30/06/2026	FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	AWPS001M		Limitatamente alla produzione di parti con polveri di titanio TI6Al4V
Supplier Code		Supplier Name	Supplier Address		
0021005258		**ADLER AERO-**	**VIA M. GANDHI 73 - 72100 - BRINDISI - - IT - BR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00050/00	02/01/2028	STRUCTURAL BONDING AND CURING	STA110A0018, WHPS275, AWPS003K, AWPS001A, WHPS319, 609A0000Z005, 609A0000Z002, SP-N523G5902E01		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00029/00	03/07/2027	ULTRASONIC AND BOND TEST	AWPS001X, S530M0103X01, AWPS009X, AWPASN9052ND001, S530M0105X01		N/A
Supplier Code		Supplier Name	Supplier Address		
0021005384		**ADROIT PRECISION ENGINEERING**	**UNIT 5 BILTON COURT, BILTON WAY - LU1 1LX - LUTON - - GB - BE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00161/00	15/01/2028	APPLICATION OF ADHESIVES AND CURING	WHPS436, AWPS004T		Limited to Grade B/Class 3 Items Only
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00160/00	09/01/2028	APPLICATION OF ADHESIVES AND CURING	AWPS004T, WHPS444		Limited to the Bonding of Class 2/3 and Grade B Components Only
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00159/00	09/01/2028	ASSEMBLING THERMAL FITS	AWPS004T, AWPS001Q, WHPS057		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00158/00	08/01/2028	APPLICATION OF ADHESIVES AND CURING	WHPS647, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00157/00	08/01/2028	CHROMIC ACID ANODIZING	AWPS003T, AWPS004T, AWPS002T		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00106/00	14/04/2027	APPLICATION OF ADHESIVES AND CURING	WHPS020, WHPS256, AWPS004T		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00068/00	17/11/2026	APPLICATION OF ADHESIVES AND CURING	WHPS312, WHPS406, WHPS256		
Supplier Code		Supplier Name	Supplier Address		
0021003305		**AERLAND S.A.S. DI FINI MARCELLA & C**	**VIA DELL'INDUSTRIA 20 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00052/02	28/02/2029	CADMIUM PLATING, ELECTRODEPOSITED	BPS4006, AMS-QQ-P-416, AMS2750, AWPS001Q, STA100-80-06, STA100-80-06/CND02		Con esclusione di parti cementate
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00109/00	30/06/2028	EXTERNAL ROLLED THREAD	STA100-84-45, BPS4445, STA100-84-45/CNE01, ISO 3353-1, WHPS390		Come da Corrective Action alla CAR N. QA-7284-4/6, i test micrografici andranno sempre eseguiti presso un laboratorio qualificato Leonardo Elicotteri (ad; esempio c/o Bytest S.r.l)
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00045/00	30/11/2026	PASSIVATION	AWPS004T, AMS2700, AWPS017T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00031/00	31/08/2026	APPLICATION OF SOLID LUBRICANTS	AMS2750, STA100-83-10, BPS4310, AWPS001Q		
Supplier Code		Supplier Name	Supplier Address		
0021003308		**AERNNOVA AEROSPACE**	**POLIGONO DE LACORZANILLA PARC - 01218 - BERANTEVILLA ALAVA - - ES - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00009/03	21/05/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		ONLY METHOD D OF AWPS002T SPECIFICATION IS ALLOWED.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00057/00	27/01/2028	REPAIRING OF NH90 BONDED STRUCTURES	S000M0113X01		n/a
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00058/00	22/05/2027	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X, TS S530M0105X01, TS-S530M0139E01, TS S530M0103X01		ONLY NH90 Side Panel Rear (LH & RH) and Rear Fuselage.

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00010/01	16/05/2027	INSERT INSTALLATION NH90	MI S530M0107E01, MI S530M0135E01, TN-S530M0546E01		INSERT INSTALLATION USING ONLY ECS2010.10 ADHESIVE. OVERHEAD POSITION NOT ALLOWED.
Supplier Code		Supplier Name	Supplier Address		
0021006577		**AERNNOVA AEROSPACE S.A.**	**CL JARAMA S/N - 45007 - TOLEDO - - ES - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00015/01	19/05/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		Use of Alodine 1132 Touch-N-Prep Pens.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00014/02	18/05/2027	CHROMIC ACID ANODIZING	AWPS003T, AWPS001Q		NA
Supplier Code		Supplier Name	Supplier Address		
0021006578		**AERNNOVA AEROSPACE S.A.**	**CL PORTAL DE GAMARRA, 40 - 01013 - VITORIA - ALAVA - - ES - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00092/01	20/05/2029	STRUCTURAL BONDING AND CURING	AWPS003K, TN-S535M0501E01, MI-N535G0502E01, AWPS001N, AWPS002Q		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00093/01	23/06/2028	REPAIRING OF NH90 BONDED STRUCTURES	AWPS003K, S000M0113X01, S530M0137X01		N/A
Supplier Code		Supplier Name	Supplier Address		
0021014724		**AERNNOVA COMP. AERONAUTICOS COASA**	**TECNOPOLE PARC. A, SAN CIBRAO DAS V - 32901 - ORENSE - - ES - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00022/01	03/09/2027	ULTRASONIC AND BOND TEST	AWPS009X, S530M0105X01, AWPS001X, S530M0103X01, TS-S530M0139E01		N/A
Supplier Code		Supplier Name	Supplier Address		
0021007114		**AERO-COATING**	**LUKASWIESE 8 - 23970 - WISMAR - - DE - 13- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00157/01	22/03/2027	ALUMINIUM COATING	MIL-DTL-83488		Leonardo parts to be processed in Chamber 4 with no Drum coating capability.; Until Further notice, customers that receive parts from Aero-Coatings Ltd must arrange for the following tests to be carried out following the receipt of the
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00147/01	22/03/2027	VACUUM DEPOSITED CADMIUM PLATING	AWPS010T, AWPS004T	RFVA 20_18_009	Ovens 1, 2, & 4 for stress relief. Coating chambers CD1 & CD2; Until Further notice, customers that receive parts from Aero-Coatings Ltd must arrange for the following tests to be carried out following the receipt of the product:; ; Visual
Supplier Code		Supplier Name	Supplier Address		
0021003327		**AEROMET INTERNATIONAL LTD**	**21 LAKER ROAD - ME1 3QX - ROCHESTER - - GB - KE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00141/00	05/12/2028	LIQUID PENETRANT INSPECTION	SAE AMS2644, AWPS006X, ASTM E1417/E1417M		Limited to the PT inspections of raw castings using Method A penetrant
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00148/00	29/11/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AMS2750, AWPS001Q, AWPS006T, AWPS004Q, AWPS004T, AMS2771	401851	
Supplier Code		Supplier Name	Supplier Address		
0021005362		**AEROMET INTERNATIONAL-**	**UNIT 6, EUROLINK WAY - ME10 3RN - SITTINGBOURNE - - GB - KE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00171/00	12/12/2028	RADIOGRAPHIC INSPECTION	AWPS004X, AWPS009X, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00095/00	01/03/2028	INERT GAS TUNGSTEN ARC WELDING	WHPS603, AMS2694, STA110W0038, AWPS001Q, AWS D17.1		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00096/00	01/02/2028	HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	AMS2750, WHPS256, AWPS004T, AWPS006T, AMS2771, AWPS001Q, AWPS004Q, AMS2768		Limited to Heat Treatment of Castings
Supplier Code		Supplier Name	Supplier Address		
0021013905		**AEROMET INTERNATIONAL-**	**ND COSGROVE CLOSE - WR3 8UA - WORCESTER - - GB - KE- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00003/01	23/04/2029	INERT GAS TUNGSTEN ARC WELDING	AMS2694, STA110W0038, AMS2750		Repair welding only for Alluminum alloy castings
IT12/00024/00	21/04/2029	LIQUID PENETRANT INSPECTION	AWPS006X		
IT12/00019/00	03/06/2027	HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	AMS2771, AMS2750		
Supplier Code		Supplier Name	Supplier Address		
0021009549		**AERONDI S.R.L.**	**VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)**		
IT12/00081/00	29/04/2028	LIQUID PENETRANT INSPECTION	AWPS006X, BAC5423, BSS7039, BPS4089, SS8806		
Supplier Code		Supplier Name	Supplier Address		
0021009104		**AERONDI-**	**VIA REANO 6/8 - 10040 - RIVALTA DI TORINO - - IT - TO- - see note (*)**		
IT12/00135/00	26/01/2029	ULTRASONIC AND BOND TEST	AMS-STD-2154, AWPS001X, AWPS009X		
IT12/00115/01	30/08/2028	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M, BPS4089, BAC5423, SS8806	402581, 404841	Tipo 1, Metodi A e D, Livelli 2-3-4, Sviluppatori forma "a" e "d"
IT12/00054/00	01/12/2027	MAGNETIC FLAW DETECTION	ASTM E1444, BPS4075, AWPS003X, AWPS009X		
Supplier Code		Supplier Name	Supplier Address		
0021007306		**AEROSPACE SURFACE TREATMENTS LTD**	**1-2 FARROW ROAD - CM1 3TH - CHELMSFORD - - GB - ES- - see note (*)**		
GB13/00079/00	11/02/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	WHPS258, WHPS256	IP1782, IP1981	None.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00078/00	09/02/2028	APPLICATION OF SOLID LUBRICANTS	WHPS014, WHPS256		None.
GB13/00076/00	09/02/2028	CHROMIC ACID ANODIZING	AWPS003T, AWPS003T/CNA01, WHPS158, WHPS256		AWPS003T Types 3 (High Zinc alloys), 5 (Castings) Class 1, 4B Class 1 (Anodising for bonding process) & 4C Class 1 & 2 (Anodising for Painting and general purpose non painted)
GB13/00074/00	07/02/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS256, WHPS158		None.
GB13/00081/00	07/02/2028	PASSIVATION	AWPS008T, AWPS008T/CNB01, WHPS256, WHPS158		
GB13/00080/00	07/02/2028	APPLICATION OF PRIMER FOR BONDING	WHPS319, WHPS444		Application of Bond Primer.
GB13/00077/00	07/02/2028	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X, ASTM E1417/E1417M, AWPS006X/CNF01, WHPS256, AWIS072A		Type 1, Method A and D, Sensitivity Level 3

Supplier Code	Supplier Name	Supplier Address
0021008011	**AEROSTRUTTURE S.P.A.**	**VIA ARINGO 5 - 03030 - CASTELLIRI - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00097/00	12/04/2029	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS003T, BPS4001		
IT16/00102/00	03/12/2028	SPOT WELDING	AWS D17.2, STA100-81-13, BPS4115		Steel (Tickness up to 1,0 mm) - Titanium (Tickness from 0,40 to 1,0 mm) - Aluminum (Tickness from 0,4 to 1,0 mm).
IT15/00105/00	20/11/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS001Q, AWPS004Q, AWPS004Q/CNC01, AMS2750, AWPS004Q/CNC02, BPS4139, SAE AMS2770, SAP052		SPESSORE MINIMO AMMESSO 0.3mm

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00098/00	07/01/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T		
IT16/00053/00	21/12/2027	INERT GAS TUNGSTEN ARC WELDING	STA110W0052, STA100-82-07, STA100-83-59, AWS D17.1, BPS4359		For limitations, weldable thicknesses and certified positions see attached TR 5-07 Rev. 4.
IT16/00006/01	02/05/2027	PASSIVATION	AWPS008T, BPS4007		N/A
IT16/00001/00	03/02/2027	SULPHURIC ACID ANODIZING FOR ALUMINIUM	AWPS001Q, MIL-PRF-8625		MIL-A-8625 TYPE 2 CLASS 1

Supplier Code	Supplier Name	Supplier Address
0021005253	**AEROSVILUPPI S.R.L.**	**VIA PIEMONTE 8 - 21015 - LONATE POZZOLO - - IT - VA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT28/00004/00	01/10/2028	ELECTRICAL WIRING CRIMPING	AS7928, CPR.077.16, PRO.SVE.030.15, AS22520		
IT13/00025/01	30/06/2026	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS001Q, AMS2750, WHPS256, AWPS006T, STA100-81-38		Con esclusione del trattamento termico T74 (secondo o terzo invecchiamento) delle leghe leggere 7049, 7010, 7050, 8090 e trattamento termico W (come temprato) della lega leggera 2024 con spessore minore uguale a 0.61mm.

Supplier Code	Supplier Name	Supplier Address
0021011237	**AEROTRON COMPOSITES**	**FENTON WAY - PE16 6UP - CHATTERIS - - GB - CA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB14/00013/00	21/06/2028	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS275		
GB14/00015/00	21/06/2028	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS431		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB14/00014/00	21/06/2028	SURFACE PREPARATION FOR BONDING	WHPS617		
GB14/00003/00	17/08/2026	APPLICATION OF ADHESIVES AND CURING	WHPS319		None
GB14/00001/00	02/07/2026	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS643		None
GB14/00002/00	02/07/2026	EPOXY MOLDINGCOMPOUNDS (EMC) APPLICATION	WHPS370		None
GB14/00000/00	29/06/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		Local application by brush or swab only

Supplier Code	Supplier Name	Supplier Address
0021009146	**AF FASTENERS L**	**UNITS 14 & 15, GLOSSOP BROOK BUSINE - SK13 7AJ - GLOSSOP - - GB - DB- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00075/00	31/01/2028	EXTERNAL ROLLED THREAD	WHPS256, WHPS390, WHPS158, WHPS644		

Supplier Code	Supplier Name	Supplier Address
0021007913	**ALCOA FASTENING SYSTEMS**	**VIKING ROAD - LE18 2BL - WIGSTON - - GB - LE- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00072/00	24/03/2028	EXTERNAL ROLLED THREAD	WHPS390, WHPS158		Steel parts only
GB13/00073/00	03/03/2028	MAGNETIC FLAW DETECTION	AWPS003X, AWIS072A, AWPS004T, AWPS009X, ASTM E1444		None.

Supplier Code	Supplier Name	Supplier Address
0021006492	**ALFA AIR-**	**VIA MARTIRI D'UNGHERIA 15 - 81050 - PORTICO DI CASERTA - - IT - CE- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00002/03	19/05/2029	FUSION WELDING OF MATERIAL	AWS D17.1, AMS2694, STA110W0038		Welders Pasquale Baiano and Salvatore Di Lorenzo are qualified to weld only on aluminum alloys. Welder Nicola Garofalo is qualified to weld aluminum and magnesium alloys.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00018/00	26/11/2027	RADIOGRAPHIC INSPECTION	AWPS009X, AWPS004X		The supplier is authorized solely to perform radiographic inspections aimed at verifying the removal of the defect that prompted the weld-repair request.; Complete radiographic inspections or any additional checks not directly related to confirming
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00002/00	27/03/2027	INERT GAS TUNGSTEN ARC WELDING	AWS D17.2, AWS D17.1, STA110W0052		SONO APPROVATI I SEGUENTI GRUPPI: ; IV - spessore da 0,67 a 4 mm;; IIA - spessore da 0,67 a 12 mm;; IB - spessore da 0,67 a 4 mm.
Supplier Code		Supplier Name	Supplier Address		
0021014779		**ALLEGRETTI AEROPLATING**	**AOSTA 08 - 10044 - PIANEZZA - - IT - TO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00055/00	22/04/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T, AWPS004T		Limitations:; • type I (TSAA Standard) • type II (TSA Long Cicle); • Class 1 not sealed • Class 2A boiling water sealing
Supplier Code		Supplier Name	Supplier Address		
0021005393		**APPH LTD**	**8 PEMBROKE COURT - WA7 1TG - MANOR PARK, RUNCORN - - GB - CH- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00152/00	21/05/2029	BRUSH CADMIUM PLATING, ELECTRODEPOSITED	WHPS257, AWPS004T, WHPS438, AWPS001Q, WHPS006	IP1353, IP1093	Low Embrittlement characteristics in high and ultra high strength steels only.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00153/00	21/05/2029	HARD CHROME PLATING	WHPS259, AMS2460, AWPS004T	IP 1768	None.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00150/00	21/05/2029	NICKEL SULPHAMATE	WHPS093, AWPS004T	IP 1092	Deviation limited to Nickel plate under chrome plating only.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00151/00	21/05/2029	SELECTIVE BRUSH CADMIUM PLATING	WHPS097, AWPS004T	IP 1168, IP 2102	None.
GB13/00154/00	19/05/2029	MAGNETIC FLAW DETECTION	AWIS119A, AWPS003X, AWPS009X, AWIS072A, ASTM E1444, AWPS004T		None.

Supplier Code	Supplier Name	Supplier Address
0021009197	**APPLUS UK LTD**	**UNIT 18 DAWKINS ROAD, HAMWORTHY - BH15 4JY - POOLE - - GB - DO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00127/00	12/07/2028	MAGNETIC FLAW DETECTION	AWPS003X	IP1084	Unless otherwise approved by the AW NDI Unit, any parts designed after the 09/11/2011 shall not be processed using HWDC. Only existing parts of UK design (i.e. AW101, AW159, Lynx & Seaking), designed before 09/11/2011 and specifying
GB12/00125/01	11/07/2028	ULTRASONIC AND BOND TEST	AWPS001X	IP1439	
GB12/00126/00	07/07/2028	LIQUID PENETRANT INSPECTION	AWPS006X		
GB12/00119/01	24/05/2028	RADIOSCOPIC INSPECTION OF COMPOSITE AND BONDED PARTS	AWPS005X	V04032	
GB12/00108/01	11/04/2028	RADIOGRAPHIC INSPECTION	AWPS004X	V04032	

Supplier Code	Supplier Name	Supplier Address
0021003434	**APR**	**VIA R. INCERTI 10 - 10064 - PINEROLO - - IT - TO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00065/00	27/02/2028	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS001Q		Linea AW609 solo per le specifiche riportate in questo documento

Supplier Code	Supplier Name	Supplier Address
0021001292	**ASTRO ALUMINUM TREATING CO., INC.**	**11040 PALMER AVE - 90280-7408 - SOUTH GATE - - US - CA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00024/00	26/09/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS001Q		RFVA 15/16/15 attached

Supplier Code	Supplier Name	Supplier Address
0021005317	**ATTEWELL LIMITED**	**7A/B MILLINGTON ROAD - UB3 4AZ - HAYES - - GB - MX- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00080/00	16/04/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS004Q, AMS2750, AWIS001M		Approval is limited to aging only, no solution treatment

Supplier Code	Supplier Name	Supplier Address
0021014816	**AUBERT & DUVAL**	**USINE DE LES ANCIZES, RUE DE VILLA - 63770 - LES ANCIZES COMPS - - FR - FRA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00085/00	17/04/2028	ULTRASONIC AND BOND TEST	AMS-STD-2154		

Supplier Code	Supplier Name	Supplier Address
0021014812	**AUBERT & DUVAL**	**LE PIAT SNC - 63500 - ISSOIRE CEDEX - - FR - FRA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00063/00	28/01/2029	LIQUID PENETRANT INSPECTION	AWPS006X/CNF01, AWPS009X, AWPS004T/CNA01, AWIS002Q, AWPS006X, AWPS006X/CNF02, ASTM E1417/E1417M, AWPS009X/CNJ01, AWPS009X/CNJ02, AWPS004T, AWIS072A		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00065/00	28/01/2029	ULTRASONIC AND BOND TEST	AMS-STD-2154		

Supplier Code	Supplier Name	Supplier Address
0021003474	**AUBERT & DUVAL-**	**RUE D'ORANDOUR SUR GLANE - 92130 - ISSY LES MOULINEAUX - - FR - 75- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00017/00	13/04/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AWPS001Q, AMS2750, AMS-H-6875		Line AW609 only in conformity to specifications listed in this document
Supplier Code		Supplier Name	Supplier Address		
0021003497		**AVIOMAN**	**VIA MARIE CURIE - ZONA INDUST 19/23 - 72100 - BRINDISI - - IT - BR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00030/00	19/07/2027	ASSEMBLING THERMAL FITS	STA100-80-12		STRESS-RELIEVING OPERATION ALLOWED ONLY BY LHD QUALIFIED SUPPLIERS.
Supplier Code		Supplier Name	Supplier Address		
0021005441		**AVIOREC S.R.L.**	**LOCALITA' PADUNI SNC - 03012 - ANAGNI - - IT - FR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00047/00	28/02/2029	APPLICATION OF ADHESIVES AND CURING	AWPS008K, AWPS003K		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00032/00	30/09/2028	SURFACE PREPARATION FOR BONDING	STA100-83-52	404364, 404671	N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00018/00	31/01/2028	STRUCTURAL BONDING	WHPS444, WHPS275, AWPS003K, AWPS001N		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00011/00	31/12/2027	SURFACE PREPARATION FOR BONDING	WHPS617, WHPS256, AWPS003K		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00010/00	30/11/2027	APPLICATION OF ADHESIVES AND CURING	WHPS275, WHPS483, AWPS001N, WHPS370, AWPS003K		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00034/00	13/11/2027	ULTRASONIC AND BOND TEST	AWPS009X, AWPS001X, AWIS119A		
Supplier Code		Supplier Name	Supplier Address		
0021005260		**AVIOTECNICA-**	**VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00108/00	31/03/2029	INERT GAS TUNGSTEN ARC WELDING	AWS D17.1, AWPS004T, BPS4359, STA100-83-59, STA100-83-59/CND01		Parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1 acciai basso legati (Gruppo IA, IB), acciai resistenti alla corrosione (Gruppo IIA, IIB)
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00114/00	31/03/2029	INERT GAS TUNGSTEN ARC WELDING	STA100-82-07/CNB01, AWS D17.1, STA100-82-07, AWPS004T, BPS4207		Parti su licenza per BPS4207 limitatamente ai gruppi AWS D17.1 titanio e le sue leghe (Gruppo VI)
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00111/00	31/03/2029	INERT GAS TUNGSTEN ARC WELDING	AWS D17.1, STA110W0052, STA110W0052/CNB01, BPS4404, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00094/00	30/01/2029	HEAT TREATMENT OF TITANIUM ALLOYS	AWPS009T, AMS2750, AWPS001Q, AWIS002Q, AWPS004T		Temperatura massima di trattamento termico 480 °C
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00069/00	31/08/2028	SURFACE PREPARATION FOR BONDING	STA100-83-52/CNI01, AWPS025T, STA100-83-52, AWPS001Q, AWPS004T, AMS2750		Sezione XI preparazione per l'incollaggio dei materiali non metallici con esclusione delle superfici in polietilene
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00070/00	31/05/2028	PASSIVATION	AWPS017T, AMS2700, AMS2750, AWPS001Q, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00085/00	31/05/2028	SELECTIVE BRUSH CADMIUM PLATING	STA100-83-12, AWPS004T, AWPS001Q, AMS2750, STA100-83-12/CND01		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00061/00	30/04/2028	HEAT TREATMENT OF STEEL AND ALUMINIUM ALLOYS	AWPS006T, AMS2750, BPS4139, BAC5602, AWPS004T, AWPS001Q		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00038/00	31/10/2027	SILVER BRAZING	STA100-80-98, STA100-80-98/CND01, AWS B2.2/B2.2M		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00024/00	31/05/2027	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS001Q, AMS2750, STA110T0006, AWPS004T		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00006/01	31/01/2027	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, AWPS001Q, AMS2750, WHPS014		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00039/00	10/11/2026	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/04, AMS2750, AWPS007T/01, AWPS007T/02, AMS2759/3, AWPS007T, AWPS007T/03, AWPS001Q, AMS2759		Tutte le parti da trattare ad una temperatura maggiore di 200°c avranno un sovrametallo minimo di 0,75 mm ; Per i trattamenti termici acciai al carbonio basso legati, gli acciai resistenti alla corrosione (serie 300 e 400) si eseguono solamente
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00076/01	30/07/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	MIL-DTL-5541, AWPS004T, AWPS002T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00092/00	30/06/2026	CHROMIC ACID ANODIZING	AWPS003T, AWPS004T, MIL-PRF-8625, BPS4001		
Supplier Code		Supplier Name	Supplier Address		
0021005409		**AVPE SYSTEMS**	**34 BATH ROAD, BITTON - BS30 6HZ - BRISTOL - - GB - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00172/00	01/01/2029	EXTERNAL ROLLED THREAD	STA100-84-45, WHPS390		AVPE are to keep track of diameters and alloys rolled, and the first/last off micro sections sent into Leonardo for approval until sign off is given.
Supplier Code		Supplier Name	Supplier Address		
0021003534		**BEAGLE TECHNOLOGY GROUP**	**STONY LANE - BH23 1EX - CHRISTCHURCH - - GB - DO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00144/00	14/05/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS004T, AWPS004Q, AWPS001Q	20/20/005	Excluding artificial ageing of alloys requiring Class 1 Furnace (eg 7049, 7010, 7050 and 8090). A Heat Treatment Process Card (Master Card) must be submitted for parts treated to T7X condition for LHD approval. Heat treatment of 2024
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00018/00	24/03/2029	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS431		Drying and Forming of Rohacell Foam only.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00139/00	16/03/2029	FUSION WELDING OF MATERIAL	WHPS455, WHPS158, AWS D17.1, AWPS004T		Welders approved for WHPS 455 welding in accordance with the Beagle Weld matrix.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00141/00	16/03/2029	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X, AWIS072A, WHPS256, ASTM E1417/E1417M		Method A, Type 1, Level 3 only
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00142/00	15/09/2027	CHEMICAL MILLING	AWPS004T, WHPS164	IP1939, IP1880	Limitation to a maximum sheet thickness of 3.3 mm in accordance with test piece results examined by Leonardo.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00140/00	15/09/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS158, AWPS004T	RFVA 20_20_004	None.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00143/00	15/09/2027	CHROMIC ACID ANODIZING	AWPS004T, AWPS003T, WHPS158	RFVA 20_20_007	Typs 3 Class1, Type 4C Class 1 and Type 4B Class 1.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00012/00	05/03/2027	APPLICATION OF ADHESIVES AND CURING	WHPS 256, WHPS 186, WHPS 319, WHPS 444, WHPS 020, WHPS 436, WHPS 647, AWPS 001A		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00000/00	04/03/2027	BRAZING OF METALLIC MATERIALS	WHPS 058, WHPS 256		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00035/00	29/06/2026	APPLICATION OF SOLID LUBRICANTS	WHPS256, WHPS014		None
Supplier Code		Supplier Name	Supplier Address		
0021003385		**BLACKPRINT LTD T/A ALLOY HEAT TREAT**	**UNIT 18 GRAZEBROOK INDUSTRIAL PARK - DY2 0XW - PEARTREE LANE, DUDLEY - - GB - WM- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00094/00	24/03/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS004Q, AWPS001Q, AWIS001M, WHPS063, AMS2750		Heat treatment to AWPS006T limited to thickness >0.81mm
Supplier Code		Supplier Name	Supplier Address		
0021005467		**BODYCOTE HEAT TREATMENTS-**	**CHARD BUSINESS PARK - TA20 1EA - CHARD - - GB - SO- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00185/00	13/02/2029	HEAT TREATMENT OF TITANIUM ALLOYS	AMS2750, AWPS009T, AMS-H-81200, AWPS001Q		AWPS009T approval is limited to anneal and stress relieve under vacuum only. Also limited to processing parts with >2mm stock removal.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00063/00	27/01/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AWPS011T, AWPS001Q, AMS2759, SAE AMS2769, AMS2750, AWPS004Q, AWPS001Q, AWPS004T	401151, 404111	AWPS011T Only furnace TQ2 to be used for carburising
Supplier Code		Supplier Name	Supplier Address		
0021003568		**BODYCOTE HEAT TREATMENTS-**	**IRONMASTER WAY - TS21 1LD - STILLINGTON - - GB - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00181/00	13/02/2029	HEAT TREATMENT OF NICKEL ALLOYS	AWPS001Q, SAE AMS2769, AMS2750		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00182/00	13/02/2029	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AWPS004Q, SAE AMS2769, AMS2750, AWPS001Q		
Supplier Code		Supplier Name	Supplier Address		
0021013128		**BODYCOTE HOT ISOSTATIC PRESSING-**	**INDUSTRIEPARK-NOORD 7 - 9100 - SINT-NIKLAAS - - BE - 08- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00011/00	21/09/2026	HOT ISOSTATIC PRESSING OF CASTINGS	STA110Q0041	404032, 402472	Testing of the supplied parts and test parts will be performed by the Casting Supplier as per the applicable specification and not by Bodycote Hot Isostatic; Pressing n.v. This includes, but is not limited to Surface contamination, Dimensional integrity,
Supplier Code		Supplier Name	Supplier Address		
0021005476		**BODYCOTE SURFACE TECHNOLOGY LTD**	**GREENWICH ROAD - NP20 2NN - NEWPORT - - GB - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00175/00	31/01/2029	COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	AWPS001T		
Supplier Code		Supplier Name	Supplier Address		
0021005405		**BOWMILL ENGINEERING-**	**18-29 MORRIS ROAD, NUFFIELD TRADING - BH17 0GG - POOLE - - GB - DO- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00010/00	07/04/2027	ASSEMBLING THERMAL FITS	WHPS057, STA100-80-12		

Supplier Code	Supplier Name	Supplier Address
0021006412	**BOWMILL METAL TREATMENTS-**	**85 STERTE AVENUE WEST - BH15 2AL - POOLE - - GB - DO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00152/00	15/03/2029	SULPHURIC ACID ANODIZING FOR ALUMINIUM	WHPS258, MIL-A-8625, AWPS004T, ASTM B117, WHPS389	IP997, IP1453	
GB12/00146/00	24/02/2029	APPLICATION OF SOLID LUBRICANTS	WHPS014, WHPS345	IP2359	
GB12/00142/00	13/02/2029	ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	AWPS011X, WHPS256, AWPS004T, AWPS002L, AWPS009X, WHPS158		
GB12/00143/00	13/02/2029	MAGNETIC FLAW DETECTION	ASTM E1444, AWPS003X, AWPS004T, AWIS072A, AWPS009X		
GB12/00145/00	24/01/2029	BRUSH CADMIUM PLATING, ELECTRODEPOSITED	WHPS006, WHPS257, AWPS004T	IP1354, IP2461, IP1445, IP1535	
GB12/00144/00	13/01/2029	LIQUID PENETRANT INSPECTION	WHPS256, AWPS004T, AWPS006X, AWIS072A, AWPS009X		
GB12/00147/00	01/10/2028	HARD CHROME PLATING	WHPS006, AMS2460, WHPS256, AWPS004T, WHPS259		Hard Chrome Plating to WHPS259 is limited to Non-Critical Parts Only (Based on the use of the WHPS259 Type 2 Normal/Conventional Solution)
GB12/00205/00	29/02/2028	CHROMIC ACID ANODIZING	ASTM B117, AWPS004T, WHPS389, AWPS003T, MIL-A-8625		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00087/00	08/02/2028	PLATING ZINC NICKEL ALLOY	AMS2417		
Supplier Code		Supplier Name	Supplier Address		
0021005335		**BRUNTONS AERO PRODUCTS-**	**INVERESK INDUSTRIAL ESTATE - EH21 7PA - MUSSELBURGH - - GB - LT- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00112/00	03/05/2027	LIQUID PENETRANT INSPECTION	AWPS006X, WHPS256, AWPS009X, ASTM E1417/E1417M	IP1358	Type 1, Method A, Sensitivity Level 2 (Aerosols)
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00113/00	20/04/2027	MAGNETIC FLAW DETECTION	AWPS003X, AWPS004T, AWPS009X, ASTM E1444	IP1357	None.
Supplier Code		Supplier Name	Supplier Address		
0021008456		**BYTEST S.R.L.**	**VIA PER BORGOMANERO 5/7 - 28010 - VERUNO - - IT - NO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00020/00	13/04/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00021/00	13/04/2027	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M		
Supplier Code		Supplier Name	Supplier Address		
0021002527		**BYTEST S.R.L.**	**ZONA INDUSTRIALE, C.DA PONTE VALENT - 82100 - BENEVENTO - - IT - BN- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00106/00	20/01/2029	RADIOSCOPIC INSPECTION OF COMPOSITE AND BONDED PARTS	AWPS004X/CNB01, AWPS009X, AWPS005X, AWPS005X/CNC01, AWPS004X, AWPS009X/CNJ01, AWPS009X/CNJ02		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00097/00	02/11/2028	ULTRASONIC AND BOND TEST	AWPS009X, AWPS001X		N\A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00014/00	15/05/2028	RADIOGRAPHIC INSPECTION	ASTM E1742, ASTM E2104, AWPS004X, AWPS009X		Nessuna

DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00015/02	27/07/2026	FUSION WELDING OF MATERIAL	STA110W0038, AMS2694, AWS D17.1		Saldatura di recupero solo su fusioni in lega di alluminio.
Supplier Code		Supplier Name	Supplier Address		
0021013487		**BYTEST-**	**VIA MIRABELLA 12 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00071/00	17/03/2028	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X		N/A
Supplier Code		Supplier Name	Supplier Address		
0021003612		**BYTEST-**	**VIA BRANDIZZO 123/125 - 10088 - VOLPIANO - - IT - TO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00077/00	03/04/2028	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00027/00	28/05/2027	EDDY CURRENT FLAW DETECTION	AWPS008X, AWPS009X, SRA037A		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00064/00	19/02/2027	RADIOGRAPHIC INSPECTION	AWPS005X, ASTM E1742, AWPS004X		Ispezione su parti AW609 solo secondo AWPS004X, AWPS005X o specifiche internazionali
Supplier Code		Supplier Name	Supplier Address		
0021003614		**C.A.B. COSTRUZIONI AEREONAUTICHE DI**	**VIA S. VENIER 110 - 30173 - VENEZIA - - IT - VE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00138/00	30/01/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	BAC5602, SAE AMS2770, AMS2750, AWPS001Q, AWPS006T		Minimo spessore trattabile 0,017 inch. (0.43 mm); Con i forni in classe 2 non possono essere trattate le leghe 7049, 7010, 7050 e 8090 par. 3.1.2 della AWPS006T
Supplier Code		Supplier Name	Supplier Address		
0021003670		**C.I.M.A. COSTRUZIONI ITALIANE MACCH**	**VIA FRATELLI CAIROLI 8 - 40055 - VILLANOVA DI CASTENASO - - IT - BO- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00088/01	06/06/2028	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444, AWPS009X	404652	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00093/01	30/03/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AMS2750, AMS2759, AMS2759/1, AMS2759/2, AMS2759/11, AWPS007T, SAE AMS2769, AMS-H-6875, AWPS007T/04, AWPS007T/02	404421, 02-19-001, 404836	Processo valido solo per trattamenti termici preliminari degli acciai richiamati della specifica AWPS007T/02; Trattamento solo su parti con sovrametallo minimo di 0,75mm su tutte le superfici; solo per trattamenti termici preliminari vedere
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00050/01	26/08/2027	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS002X, BAC5436, AWPS001Q, AWPS009X	404653	
Supplier Code		Supplier Name	Supplier Address		
0021003677		**C.M.C. S.R.L.**	**CONTRADA PAGLIARULO - 72012 - CAROVIGNO - - IT - BR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00122/00	20/04/2029	SURFACE PREPARATION FOR BONDING	AWPS020T, AWPS020T/CNB01, AWPS020T/CNB02, AWPS001N, AWPS004T, AWPS004T/CNA01		ONLY METHOD 2 IS ALLOWED.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00128/00	26/05/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		ONLY METHOD D (Touch-up Applications) OF AWPS002T SPECIFICATION IS ALLOWED.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00041/00	13/06/2026	STRUCTURAL BONDING	STA110A0018, AWPS001A, WHPS444, AWPS001Q, AWPS117N, AWMS05-001	7/20/007	NON E' CONSENTITA L' ATTIVITA' DI CURA DI PARTI IN AUTOCLAVE.
Supplier Code		Supplier Name	Supplier Address		
0021007842		**CABLESCAN-**	**BUILDING 55A, HUMBER ENTERPRISE PAR - HU15 1XW - BROUGH, EAST YORKSHIRE - - GB - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00028/00	15/07/2027	ELECTRICAL WIRING CRIMPING	IPC-620		None
Supplier Code		Supplier Name	Supplier Address		
0021014674		**CAPITANIO AEROSPACE 2.0**	**VIA F. FRANCO 16 - 72023 - MESAGNE - - IT - BR- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00120/00	26/03/2029	APPLICATION OF SOLID LUBRICANTS	WHPS014, AWPS004T, STA100-83-10, AWPS001Q		N/A
IT16/00118/01	09/03/2029	SURFACE PREPARATION FOR BONDING	AWPS020T/CNB02, AWPS001A, AWPS001A/CNA01, AWPS001A/CNA03, AWPS020T, AWPS020T/CNB01, AWPS004T, AWPS004T/CNA01, AWPS001A/CNA02, AWPS001N, AWPS002Q, WHPS444, AWIS002Q		N/A
IT16/00042/01	28/07/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T		N/A
IT16/00066/02	03/08/2026	PASSIVATION	AWPS008T, BPS4007		N\A
IT16/00067/02	03/08/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, BPS4182, MIL-DTL-5541, MIL-DTL-81706		N/A

Supplier Code	Supplier Name	Supplier Address
0021001058	**CENTRO COSTRUZIONI-**	**VIA S. ISIDORO LOC. VARANO 2 - 03012 - ANAGNI - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00028/00	29/07/2028	SURFACE PREPARATION FOR BONDING	STA100-83-52		
IT15/00026/01	07/01/2028	ASSEMBLING THERMAL FITS	STA100-80-12, MS21.06, AWPS001Q, BPS4012, AMS2750		
IT14/00014/00	31/12/2027	SURFACE PREPARATION FOR BONDING	STA100-83-52	404365, 403401	N/A
IT14/00015/00	31/12/2027	STRUCTURAL BONDING	AWPS001N, WHPS436, WHPS444, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, AWPS001A/CNA01, STA110A0018		N/A

Supplier Code	Supplier Name	Supplier Address
0021003668	**CIL INC.**	**400 CANAL ST - 01840-1221 - LAWRENCE - - US - MA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00026/00	12/02/2029	PASSIVATION	AWPS004T, AWPS008T		Type I passivation per AWPS008T
US01/00027/00	12/11/2028	CHROMIC ACID ANODIZING	AWPS003T, MIL-A-8625, AWPS001Q		As indicated in RFVA# 15/16/07
US01/00016/00	01/10/2028	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87, STA110T0006		N/A
US01/00015/00	24/08/2027	SURFACE PREPARATION FOR BONDING	AWPS001Q, MIL-A-8625, AWPS003T		N/A

Supplier Code	Supplier Name	Supplier Address
0021013695	**CIL INC. ELECTROPLATING-**	**125 GLENN ST - 01843-1036 - LAWRENCE - - US - MA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00000/00	10/02/2027	CADMIUM PLATING, ELECTRODEPOSITED	AWPS012T, STA100-80-06, STA100-83-43, AMS-QQ-P-416		C.I.L. to perform "Type II" plating only, and use the Pre-plate Cleaning process indicated in RFVA 15/07/01 Rev.A in place of the applicable paragraphs of the STA. Copper plating as a pre-plate to cadmium to be Method A only. The Hydrogen

Supplier Code	Supplier Name	Supplier Address
0021014275	**COLMEGNA SUD-**	**ZONA INDUSTRIALE ASI 1 - 81025 - MARCIANISE - - IT - CE- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00076/01	01/07/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/06, AWPS007T, AWPS004Q, AWPS007T/01, AWPS001Q		Per ogni particolare trattato il fornitore deve sottoporre al Lab. LH di riferimento, il relativo ciclo di processo per approvazione.

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00085/01	01/07/2026	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/01, AWPS007T/04, AWPS007T/05, AWPS004Q, AMS2759/3, AMS2759/4, AMS2759/11, AWPS007T, AWPS007T/03, AWPS001Q, AMS2759, AMS2759/5, SAE AMS2769, AMS2750, AWPS007T/02		È consentito trattare parti con rimozione di materiale superiore a 0,75 mm in forni ad atmosfera d'aria.
Supplier Code		Supplier Name	Supplier Address		
0021006720		**COM.STAMP. S.R.L.**	**ZONA INDUSTRIALE - 83038 - MONTEMILETTO - - IT - AV- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00000/05	09/01/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS004T, AWPS006T, AWPS001Q, AWPS004Q, AMS2750		Limitation for Oven Nabertherm 366247 (MAXIMUM QUENCH DELAY TIMES 7 seconds): ; Minimum treatable thickness iaw table 5 of AWPS006T: (2024 alloys) Over 0.61 to 0.71mm (included); All alloys except 2024, Up to 0.41 mm (included).;
Supplier Code		Supplier Name	Supplier Address		
0021006720		**COM.STAMP.-**	**ZONA INDUSTRIALE - 83038 - MONTEMILETTO - - IT - AV- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00040/02	19/06/2027	INERT GAS TUNGSTEN ARC WELDING	STA110W0052, STA100-83-59, AWS D17.1, STA100-82-07	404550, 403711	GRUPPI DI MATERIALE, POSIZIONI DI SALDATURA E SPESSORI SECONDO SCHEDE DI QUALIFICA SALDATORI ALLEGATE
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00073/00	13/01/2027	RESISTANCE SEAM WELDING	AWS D17.2		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00054/00	17/12/2026	SILVER BRAZING	AWS B2.2/B2.2M, STA100-80-98		ALLOWED ONLY TORCH BRAZING/OXYACETYLENE.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00069/01	18/10/2026	SPOT WELDING	AWS D17.2, STA100-81-13		INDICATI NEL CAMPO "APPROVED ACTIVITIES" GRUPPI, CLASSI E RANGES DI SPESSORE QUALIFICATI.
Supplier Code		Supplier Name	Supplier Address		
0021000261		**COPROMA SUD C.N.D. S.R.L.**	**VIA RISORGIMENTO 10 - 80026 - CASORIA - - IT - NA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00078/01	01/07/2028	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00077/00	02/05/2028	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444		

Supplier Code	Supplier Name	Supplier Address
0021003714	**COSMEC S.R.L.**	**VIA PER BORGOMANERO 5/7 - 28010 - VERUNO - - IT - NO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00067/00	16/01/2028	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS001Q		

Supplier Code	Supplier Name	Supplier Address
0021003720	**COSTRUZIONI NOVICROM S.R.L.**	**VIA DON STURZO 51/53 - 56025 - PONTEDERA - - IT - PI- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00102/00	01/06/2028	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, BAC5423, BSS7039, AWPS006X, BPS4089, SS8806	400441	
IT12/00074/00	10/03/2028	ASSEMBLING THERMAL FITS	AWPS001Q, MS21.06, STA100-80-12, BPS4012, AMS2750		
IT15/00046/01	30/12/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	BPS4182, SS8693, AWPS002T, BAC5719, MIL-DTL-5541		
IT15/00047/01	20/12/2027	CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	AWIS002Q, AWPS004T, AWPS022T, STA100-80-03, BPS4003, AMS-M-3171, STA100-80-03/CNC01, BAC5742		

Supplier Code	Supplier Name	Supplier Address
0021005387	**CROUZET-**	**2 RUE DU DOCTEUR ABEL - 26902 - VALENCE CEDEX 9 - - FR - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00086/00	09/04/2028	ELECTRICAL WIRING CRIMPING	IPC-620		None.

Supplier Code	Supplier Name	Supplier Address
0021003740	**CURTI - COSTRUZIONI MECCANICHE-**	**VIA EMILIA PONENTE 750 - 48014 - CASTEL BOLOGNESE - - IT - RA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00091/01	30/04/2028	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M	2/12/015, 402371	
IT13/00077/00	31/05/2027	SPOT WELDING	STA100-81-15, STA100-81-13, AWS D17.2		
IT13/00064/01	30/04/2027	SPOT WELDING	STA100-81-15, STA100-81-13, AWS D17.2		Titanio e sue leghe spessori da 0.4+0.4mm a 1.6+1.6mm, Alluminio e sue leghe spessori da 0.5+0.5mm a 1.6+1.6mm, Acciai inossidabili spessori da 0.5+0.5mm a 2.0+2.0mm
IT13/00060/01	30/04/2027	SPOT WELDING	STA100-81-15, AWS D17.2, STA100-81-13		Titanio e le sue leghe spessori da 0.4+0.4mm a 1.6+1.6mm
IT12/00098/01	29/04/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS001Q, AWPS006T, AMS2750, SAE AMS2770		Per la lega 2024 è consentito eseguire trattamenti solo su particolari con spessori > 0.61mm; Per il programma AW 609 possono essere processate solo le parti dove è richiesto il trattamento secondo le specifiche indicate in questo DQP. Solo per
IT13/00007/00	28/02/2027	SPOT WELDING	STA100-81-15, STA100-81-13, AWS D17.2		Saldatura a punti: Acciai Inossidabili classe A spessori da 0.5+0.5mm a 2.0+2.0mm, Titanio e sue leghe classe A spessori da 0.4+0.4mm a 1.6+1.6mm. Saldatura continua a rulli: Acciai Inossidabili classe A spessori da 0.5+0.5mm a 1.6+1.6mm,

Supplier Code	Supplier Name	Supplier Address
0021003771	**D. E M.I. S.R.L.**	**VIA CALATA PORTA MASSA - INT. PORTO - 80133 - NAPOLI - - IT - NA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00001/03	30/09/2027	RADIOGRAPHIC INSPECTION	AWPS004X, AWPS009X		NESSUNA

Supplier Code	Supplier Name	Supplier Address
0021011853	**DALLARA COMPOSITI-**	**PRIMO LEVI 6 - 43044 - COLLECCHIO - - IT - PR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00016/00	15/06/2027	MANUFACTURE OF COMPOSITE COMPONENTS	AWPS003K, AMS2750		QUESTA QUALIFICA CONSENTE LA REALIZZAZIONE DI PARTI DELLA SOLA LINEA AW HERO IN ACCORDO ALLE SPECIFICHE RICHIAMATE IN QUESTO DQP.; THIS QUALIFICATION ALLOWS THE PRODUCTION OF PARTS ONLY OF
Supplier Code		Supplier Name	Supplier Address		
0021003753		**DARCHEM ENGINEERING LTD**	**IRONMASTERS WAY, STILLINGTON - TS21 1LB - STOCKTON-ON -TEES - - GB - NA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00020/00	03/06/2027	RADIOGRAPHIC INSPECTION	ASTM E2104, AWPS004X, AWPS009X, AWIS072A, WHPS256		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00023/00	15/04/2027	FUSION WELDING OF MATERIAL	WHPS214, WHPS256, WHPS158, WHPS455, AWS D17.1	IP1102	Not approved for Aluminium welding
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00022/00	08/04/2027	SPOT AND SEAM RESISTANCE WELDING	WHPS002, WHPS158, AWS D17.2, WHPS256	IP1102	Group 2 & 3 materials only
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00021/00	04/04/2027	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X, WHPS256, ASTM E1417/E1417M, AWIS072A		Type 1, Method A, Sensitivity Level 3
Supplier Code		Supplier Name	Supplier Address		
0021003760		**DAVID HART AEROSPACE PIPES**	**LONG CLOSE, DOWNTON - SP5 3HG - SALISBURY - - GB - WI- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00092/00	05/05/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	WHPS063, WHPS158, AWPS004T, AWPS006T, AWPS004Q, AWPS001Q, AMS2750	401331	To exclude materials (7049, 7010, 7050 and 8090) requiring Class 1 (+/- 3 deg C) furnace. Non-clad only. Excludes Heat treating 2024 material with a thickness equal to or less than 0.61mm. Solution heat treatment to be carried out in Oven PD203.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00089/00	05/05/2028	LIQUID PENETRANT INSPECTION	AWPS006X/CNF01, AWPS009X, AWPS004T/CNA01, AWPS006X, AWPS004T, ASTM E1417/E1417M, AWIS072A		Type 1, Method A, Sensitivity Level 3
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00091/00	05/05/2028	BRAZING OF METALLIC MATERIALS	WHPS060, WHPS058, AWPS004T	IP2318, IP2256, IP1957	WHPS 058 and 060 torch brazing

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00090/00	05/05/2028	RADIOGRAPHIC INSPECTION	AWPS004X, AWPS009X, ASTM E2104, AWIS072A, AWPS004T		None.
GB13/00064/00	02/09/2027	FUSION WELDING OF MATERIAL	WHPS455, WHPS214, WHPS256, WHPS158	IP2256	None.

Supplier Code	Supplier Name	Supplier Address
0021003770	**DELTA TEST GMBH**	**BRIGITTA 15 - 29313 - HAMBUHREN - - DE - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00074/00	01/07/2026	EDDY CURRENT FLAW DETECTION	AWPS008X		Only NDT-ET P/n: 129-B417-03-001; 6F6310A00771; CZ6310A01971; 4F6510A02051; 6F6500A00871; 6F6500A00872; N651G1150701; 3G6510A00151; 3G6510A00152; SMF DWG No. 1883; 103020324; 103020565;

Supplier Code	Supplier Name	Supplier Address
0021008602	**DIOXID SP. Z O.O.**	**M. MIESOWICZA 4A - 38-400 - KROSNO - - PL - PDK- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00038/00	08/01/2028	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X		Type 1, Method A, Developer "a", Sensitivity Level 3 / Typ 1, Metoda A, Wywolywacz "a", Poziom czulosci 3
PL10/00019/02	02/07/2027	CHROMIC ACID ANODIZING	AWPS003T	403842	Chromic Acid Anodizing of aluminium alloys Code N or A

Supplier Code	Supplier Name	Supplier Address
0021005338	**EATON LIMITED (TITCHFIELD)**	**ABBEY PARK, SOUTHAMPTON ROAD - PO14 4QA - TITCHFIELD, FAREHAM - - GB - HA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00126/00	24/02/2029	ELECTRICAL WIRING CRIMPING	BS4G 178-2, IPC-620		None

Supplier Code	Supplier Name	Supplier Address
0021015024	**ECOR SKY**	**ABRUZZI - 36015 - SCHIO - - IT - VI- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00142/00	25/02/2029	RADIOGRAPHIC INSPECTION	ASTM E1742, AWPS004X, ASTM E2104, AWPS009X		Saldature di particolari aeronautici su spessori fino a 6.35 mm eseguiti con pellicole; radiografiche e tubi radiogeni con macchia focale di dimensioni non inferiori a 0.2 mm.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00143/01	23/05/2028	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X, ASTM E1417/E1417M	402583	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00102/00	31/03/2028	INERT GAS TUNGSTEN ARC WELDING	STA100-83-59, STA110W0052, AWS D17.1, AWPS001Q, AWPS004T, STA100-82-07		
Supplier Code		Supplier Name	Supplier Address		
0021008718		**EL.COM S.R.L.**	**VIA VASCO DE GAMA 5 - 25024 - LENO - - IT - BS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00055/00	31/03/2028	ELECTRICAL WIRING CRIMPING	AS7928, AS22520		
Supplier Code		Supplier Name	Supplier Address		
0021005343		**ENSINGER MACHINED PARTS**	**HUNTWORTH BUSINESS PARK - TA6 6TS - BRIDGWATER - - GB - SO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00149/00	19/03/2029	APPLICATION OF ADHESIVES AND CURING	WHPS312, AWPS004T, AWPS001N		None
Supplier Code		Supplier Name	Supplier Address		
0021013481		**F G GRUPPO-RIVOLI**	**VIA ASTI 80 - 10098 - RIVOLI - - IT - TO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00078/00	28/02/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/01, AWPS007T/05, AWPS001Q, AMS2750, AWPS007T/03, AWPS007T, AWPS007T/02, AWPS007T/04, AWPS004Q	402731	Trattamenti termici da eseguire solo su parti con sovrametallo maggiore di 0.75 mm
Supplier Code		Supplier Name	Supplier Address		
0021008157		**F.P. FLY S.R.L.**	**VIA MIRABELLA 36 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00009/00	14/04/2027	ELECTRICAL WIRING CRIMPING	AS22520, AS7928		

Supplier Code	Supplier Name	Supplier Address
0021002645	**FLAME SPRAY S.P.A.**	**VIA LEONARDO DA VINCI 30 - 20040 - RONCELLO - - IT - MI- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00099/00	25/06/2028	COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	AWPS001T	2/25/002	Solo Linea AW09

Supplier Code	Supplier Name	Supplier Address
0021013204	**FLAME SPRAY-**	**ZONA INDUSTRIALE ASI SNC - 83040 - MORRA DE SANCTIS - - IT - AV- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00012/00	25/11/2027	HOT ISOSTATIC PRESSING OF CASTINGS	AMS2750, STA110Q0041	402062	NA

Supplier Code	Supplier Name	Supplier Address
0021009270	**FLITETEC LTD**	**UNIT 9, 28 PLANTATION ROAD - HP6 6HD - AMERSHAM - - GB - BU- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00116/00	04/12/2028	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS426, WHPS644, AWPS004T, WHPS687		None.

Supplier Code	Supplier Name	Supplier Address
0021003958	**FORD AEROSPACE LTD**	**EAST SIDE, TYNE DOCK - NE33 5ST - SOUTH SHIELDS - - GB - TW- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00086/01	01/02/2027	EXTERNAL ROLLED THREAD	WHPS390		As per WHPS390 - FETTE-type heads shall not be used on Vital Parts/Bolts. FETTE-type heads may be used for other Grade/Class of parts/bolts, providing the thread complies with the drawing/specification dimensional

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00073/00	07/11/2026	ASSEMBLING THERMAL FITS	WHPS057, STA100-80-12		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00062/00	22/10/2026	BONDING WITH ROOM TEMPERATURE CURING STRUCTURAL PASTE ADHESIVES	WHPS444		Bonding of class 2/3 and grade B only
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00026/00	28/07/2026	THE RETAINING OF ROLLER/BALL BEARINGS AND SPHERICAL BEARINGS WITH ANAEROBIC ADHESIVES	WHPS406, WHPS312		This approval is limited to non-vital/non-critical parts.
Supplier Code		Supplier Name	Supplier Address		
0021000201		**FORGED SOLUTIONS GROUP-RIVER DON**	**MILFORD STREET - S9 2LD - SHEFFIELD - - GB - YS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00013/00	30/07/2027	HEAT TREATMENT OF STEEL ALLOYS	WHPS655, WHPS050, HP1-1, BPS4140, AMS2750, WHPS438, WHPS439, AWPS007T, AWPS004Q, AWPS001Q	10/15/006, 10-17-021	Approval to BPS 4140 is limited to the Heat Treatment of Precipitation Hardening Steels in accordance with Section IV and is restricted to the use of Furnace S for the Solution Treatment
Supplier Code		Supplier Name	Supplier Address		
0021011160		**FORGITAL FMDL S.A.S.**	**48 BOULEVARD D AUVERGNE - 42500 - LE CHAMBON-FEUGEROLLES - - FR - 42- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00105/00	26/07/2028	HEAT TREATMENT OF TITANIUM ALLOYS	STA110M0036, AMS2750, AWPS009T		AW609 line only for specifications listed in this document
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00106/00	26/07/2028	HEAT TREATMENT OF STEEL ALLOYS	STA110M0036, AMS2750, AMS-H-6875, AWPS007T		AW609 line only for specifications listed in this document
Supplier Code		Supplier Name	Supplier Address		
0021003962		**FORGITAL ITALY S.P.A.**	**VIA G. SPEZZAPRIA 1 - 36010 - VELO D'ASTICO - - IT - VI- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00060/01	05/08/2028	HEAT TREATMENT OF TITANIUM ALLOYS	AMS2750, AWPS009T, AWPS001Q, STA110M0036, AWPS004Q	2/12/018	Processo valido purchè sia grantito un sovrametallo superiore ai 2mm su ogni superficie
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00061/01	05/08/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, STA110M0036, AWPS007T, AWPS009T, AMS2750	2/12/018	Processo applicabile agli acciai della sez.II della AWPS007T. Forni ad aria utilizzabili sopra i 650°C se garantito un sovrametallo maggiore o uguale di 0.75mm.

Supplier Code	Supplier Name	Supplier Address
0021013359	**FREGATE AERO-**	**02 ALLEE DES CHATAIGNIERS - 07800 - BEAUCHSTEL - - FR - 69- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00058/00	15/05/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AMS2750, AWPS004Q		DQP applicable only to the heat treatment of the following parts pn9S3210L00251 SKID TUBE LH; pn9S3210L00351 SKID TUBE RH pn9S3210L00451 CROSSTUBE FRONT pn9S3210L00651 CROSSTUBE REAR;

Supplier Code	Supplier Name	Supplier Address
0021005249	**FUCINE UMBRE**	**VIA DEL SERSIMONE 22 - 05100 - TERNI - - IT - TR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00115/00	03/05/2029	APPLICATION OF SOLID LUBRICANTS	STA100-83-10		
IT15/00112/00	17/02/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		
IT15/00113/00	02/02/2029	CHROMIC ACID ANODIZING	AWPS003T		
IT15/00114/00	22/12/2028	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	STA100-84-09		
IT15/00038/00	12/06/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T		
IT15/00039/00	21/05/2028	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS015T		
IT15/00066/00	28/02/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS006T/CNC01, AWPS004Q, SAE AMS2770, AWPS001Q, AWIS002Q, AMS2750		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00067/00	22/02/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AMS2750, AMS2759/1, AMS2759/3, AMS2759, AWPS001Q, AMS2759/7, AMS2759/2		
IT15/00069/00	22/02/2028	HEAT TREATMENT OF TITANIUM ALLOYS	AWPS009T, AMS2750, AMS-H-81200, AWPS001Q		
IT15/00068/00	22/02/2028	HEAT TREATMENT OF STEEL ALLOYS	AMS2759, AMS2759/2, AWPS001Q, AWPS007T, AMS2759/1, AMS2759/3, AMS2759/7, AMS2750		
IT15/00061/00	07/12/2027	FLUOROPHOSPHATE OF TITANIUM ALLOYS	STA100-84-56		
IT15/00109/00	31/10/2027	MAGNETIC FLAW DETECTION	AWPS003X, AWPS003X/CND01, ASTM E1444		
IT15/00037/00	24/07/2027	PASSIVATION	AWPS008T		

Supplier Code	Supplier Name	Supplier Address
0021003977	**FUTUR PLAST S.R.L.**	**VIA DELLA MECCANICA 19/A - 04011 - APRILIA - - IT - LT- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00024/00	31/05/2028	POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	STA110L0058		
IT14/00022/00	31/05/2027	EPOXY MOLDINGCOMPOUNDS (EMC) APPLICATION	AWPS002K		
IT14/00023/00	31/05/2027	SURFACE PREPARATION FOR BONDING	STA100-83-52		

Supplier Code	Supplier Name	Supplier Address
0021013403	**G.R.TRATTAMENTI TERMICI-**	**VIA MARITTIMA II KM 5,700 55 - 04014 - PONTINIA - - IT - LT- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00025/01	05/05/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AWPS004Q, AWPS007T/05, AMS2750, AMS-H-6875, SAE AMS2769, AMS2759, AMS2759/1, AMS2759/3, AMS2759/7, AMS2759/11, SAE AMS2773, AWPS007T, AWPS007T/01, AWPS007T/02, AWPS007T/03, AWPS007T/04, AMS2759/2, AMS2759/4, AMS2759/6, SAE AMS2774,	402431	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00081/00	05/05/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/01, AWPS007T/02, AWPS007T/05, AWPS004Q, SAE AMS2774, SAE AMS2769, AMS2759, AMS2759/3, AMS2759/4, AMS2759/7, SAE AMS2773, AWPS007T, AWPS007T/03, AWPS007T/04, AWPS001Q, AMS2750, AMS-H-6875, AMS2759/1, AMS2759/2, AMS2759/6, AMS2759/11,		
Supplier Code		Supplier Name	Supplier Address		
0021003981		**GALVAIR-**	**VIA EDISON 10 - LOC. CAVALLINA 10 - 50031 - BARBERINO DI MUGELLO - - IT - FI- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00112/00	31/03/2029	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, AWPS001Q, AMS2750		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00093/00	31/01/2029	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00114/00	05/07/2028	PLATING ZINC NICKEL ALLOY	AMS2417, AWPS001Q, AMS2750		PLACCATURA DI GRADO B, PASSIVAZIONE DI TIPO 2
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00113/00	28/06/2028	HARD CHROME PLATING	AMS2460, AMS2406, AWPS001Q, AMS2438, AMS2750		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00112/00	28/06/2028	SILVER PLATING ELECTRODEPOSITED	ASTM B568, ASTM B700, AMS2750, AWPS001Q		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00110/00	01/06/2028	PERMANENT RESIN COVER APPLICATION AND OF SEALING RESIN	STA100-80-03, AMS2750, STA100-85-09, AWPS001Q, AWPS014V, CPW 489	A2-10-003, A2-13-009	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00036/00	31/03/2028	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS004T, AWPS015T, AWIS002Q		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00035/00	31/03/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T, AWPS004T, AWIS002Q		
IT12/00034/03	10/12/2027	COATING ANODISING (DOW17) OF MAGNESIUM ALLOYS	STA100-85-09	2-14-010, 2-13-021	
IT12/00053/00	16/11/2027	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M, AWPS009X		Per linea AW609, solo secondo AWPS006X
IT13/00042/00	30/09/2027	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87, MIL-PRF-8625		
IT13/00019/00	30/06/2027	CADMIUM PLATING, ELECTRODEPOSITED	STA100-80-06, AMS-QQ-P-416, BPS4006, BPS4006		
IT12/00033/00	17/06/2027	CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	STA100-80-03, AMS-M-3171	02/14/002, 02/06/006, 401571, 02/13/012, 02/14/009	
IT13/00008/01	30/04/2027	HEAT TREATMENT OF DE-EMBRITTLEMENT AND STRESS RELIEF	AMS2750, STA100-83-84, STA100-85-01, BPS4006, BPS4384, AMS-QQ-P-416, MIL-DTL-16232, AWPS012T, WHPS006, STA100-80-06, BPS4006, SS8414, AWPS001Q, STA100-83-12		Eseguire distensione e deidrogenazione di parti cementate in forni di classe 2
IT13/00083/01	30/04/2027	CHROMIC ACID ANODIZING	AWPS003T, MIL-PRF-8625, AMS2470, AWPS004T	A1/16/021, RFVA A1-24-404132, RFVA 402841, RFVA A1/19/011,	
IT13/00084/00	30/07/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	MIL-DTL-5541, AWPS002T, AWPS004T	RFVA 404915, A1-24-404131	

Supplier Code	Supplier Name	Supplier Address
0021006341	**GALVANICA CEDRATESE S.R.L.**	**VIALE DANIMARCA 16 - 21013 - GALLARATE - - IT - VA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00100/00	28/02/2029	LIQUID PENETRANT INSPECTION	AWPS006X/CNF01, AWPS001Q, AMS2750, AWPS006X, AWPS006X/CNF02		
IT13/00090/01	30/01/2029	INERT GAS TUNGSTEN ARC WELDING	AWPS004T, STA100-83-59, AWPS001Q		Limitatamente al decapaggio degli acciai inossidabili in preparazione alla saldatura T.I.G.
IT13/00087/00	30/11/2028	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	MIL-PRF-8625, STA100-83-87, AWPS001Q		
IT13/00091/00	30/11/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625		
IT13/00034/00	31/01/2028	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS004T, AWPS015T, AWPS001Q		
IT13/00033/00	31/12/2027	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T, AWPS004T, MIL-PRF-8625, AWPS001Q		
IT13/00051/00	30/11/2027	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625, AWIS002Q, AWPS001Q, AWPS004T		
IT13/00049/00	31/10/2027	INERT GAS TUNGSTEN ARC WELDING	AWPS004T, STA110W0052, STA110T0006		Limitatamente al decapaggio dell'alluminio e sue leghe in preparazione alla saldatura T.I.G.
IT13/00030/01	30/09/2027	PASSIVATION	AWPS004T, AWPS017T, AMS2700		
IT13/00020/00	30/06/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	BPS4182, AWPS002T, AWPS001Q, MIL-DTL-5541		Conversione cromica dell'alluminio e sue leghe per BPS4182 limitata a classe 1A ad immersione
IT13/00017/00	31/05/2027	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, STA100-83-43, BPS4310, AWPS001Q, AMS2750		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00071/02	30/04/2027	CHROMIC ACID ANODIZING	AWPS003T, BPS4001, AWPS001Q, MIL-PRF-8625		

Supplier Code	Supplier Name	Supplier Address
0021008542	**GALVER-**	**VIA ANIME SANTE, SNC - 03023 - CECCANO - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00141/00	31/05/2029	MAGNETIC FLAW DETECTION	ASTM E1444, AWIS119A, AWPS003X, AWPS003X/CND01, BPS4075, AWIS072A		
IT15/00102/01	16/05/2029	APPLICATION OF SOLID LUBRICANTS	WHPS014, STA100-83-10, STA100-83-10/CND01, BPS4310, AWPS001Q		
IT14/00009/03	31/03/2029	SURFACE PREPARATION FOR BONDING	AWPS023T, AWPS023T/CNA01, STA100-83-52, AWPS020T, AWPS020T/CNB01, AWPS020T/CNB02, AWPS025T, AWPS004T, AWPS004T/CNA01	404633, 404786, 405055	N/A
IT14/00048/00	31/03/2029	APPLICATION OF PRIMER FOR BONDING	AWPS001A/CNA01, AWPS004T, AWPS020T, AWPS020T/CNB01, AWPS023T, STA110A0018, STA100-84-03, STA100-83-52, AWPS001A, AWPS004T/CNA01, AWPS023T/CNA01, AWPS025T, WHPS444	05/19/002	
IT14/00049/00	31/03/2029	SURFACE PREPARATION FOR BONDING	STA100-83-52, AWPS020T, AWPS025T, STA100-83-80, STA100-84-51, STA100-83-00, STA100-83-52/CNI02, AWPS020T/CNB01, STA110A0018, STA100-84-03, STA100-84-51/CNI01, AWPS002V		
IT14/00013/02	31/10/2027	BRUSH CADMIUM PLATING, ELECTRODEPOSITED	STA100-83-12/CND01, STA100-83-12	404789	N/A
IT18/00009/01	30/09/2027	LIQUID PENETRANT INSPECTION	AWPS006X		NA (vedi Approved-Rejected Note)

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00008/01	30/08/2027	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M		"Il Processo d'Ispezione sulle fusioni in lega di Alluminio e Magnesio prodotte dallo stabilimento LH di Bn si intende limitato alla sola alla fase dei Liquidi Penetranti Preliminari non deliberativi, eseguita prima del Trattamento Termico"
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00051/00	14/05/2027	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00003/00	31/03/2027	STRUCTURAL BONDING AND PREPARATION FOR BONDING	STA100-83-52, STA110L0029, STA100-83-57	403972	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00004/00	31/03/2027	PAINTING AND FINISHING OF HELICOPTER BLADES	STA100-83-00, AWPS002V, STA100-84-27, STA110L0029, AWPS003V, WHPS242, AWPS002T, STA100-83-80, STA100-84-51, STA100-84-51/CNI01, STA100-84-64, STA100-84-64/CNA01, WHPS081, STA110T0006, AWPS004T		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00002/00	31/03/2027	STRUCTURAL BONDING AND CURING	STA100-84-03, AWPS117N, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, AWPS001A/CNA01, AWPS016A, STA110A0018, STA100-83-80, STA100-81-71, AWPS001N		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00001/00	31/03/2027	STRUCTURAL BONDING AND CURING	AWPS001A/CNA01, STA100-83-80, STA100-81-71, STA100-84-51/CNI01, STA100-84-64, AWPS002V, AWPS117N, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, STA110A0018, STA100-84-03, STA100-84-51, STA100-84-64/CNA01, STA100-84-27, AWPS003K, WHPS444		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00036/00	17/12/2026	PASSIVATION	AWPS017T		
Supplier Code		Supplier Name	Supplier Address		
0021003986		**GARDNER AEROSPACE-BASILDON**	**WOLLASTON HOUSE, WOLLASTON WAY - SS13 1DJ - BASILDON - - GB - ES- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00123/00	01/02/2029	CHROMIC ACID ANODIZING	AWPS004T, AWPS003T, WHPS158		Types 3, 4C & 5 Class 1 treatments.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00122/00	01/02/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T		Method B & C, Class 1A and 3
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00124/00	01/02/2029	LIQUID PENETRANT INSPECTION	AWPS006X, WHPS256, AWIS072A, AWPS009X, ASTM E1417/E1417M		Type 1, Method A, Sensitivity Level 3
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00121/00	01/02/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS004Q, AWPS001Q, AWPS004T, AMS2750		JLS 1 oven for solution heat treat & precipitation. JLS 2 and Hedinair for precipitation only. Excludes 7049, 7010, 7050 and 8090 materials as they require class 1 ovens and all of Gardner's are class 2. 2024 material less than 0.61mm
Supplier Code		Supplier Name	Supplier Address		
0021004006		**GIANNUZZI-**	**VIA FEDERICO II SNC - 73020 - CAVALLINO - - IT - LE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00010/00	31/03/2027	FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	AWPS002N, AWPS002N/01, AWPS002N/02		Limitatamente all'uso di macchine Fortus con ugello T16 e T20 per la produzione di parti in ULTEM 9085
Supplier Code		Supplier Name	Supplier Address		
0021004022		**GOODRICH-**	**1555 CORPORATE WOODS PKWY - 44685-8799 - UNIONTOWN - - US - OH- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00031/00	01/09/2028	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X, AWIS102A		Limited Level 1 Pitch-Catch Technique, in accordance with AWIS102A Rev.B
Supplier Code		Supplier Name	Supplier Address		
0021006807		**HARDIDE COATINGS-**	**9 LONGLANDS ROAD - OX265AH - BICESTER - - GB - OX- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00133/00	05/08/2028	CHEMICAL VAPOUR DEPOSITION OF HARDIDE-A (800-1200 HV)	WHPS765		
Supplier Code		Supplier Name	Supplier Address		
0021004069		**HELI-ONE (NORWAY)**	**ACCOUNTING DEPT, POST BOX 535 - 4055 - STAVANGER LUFTHAVN - - NO - 11- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00052/00	05/05/2029	ASSEMBLING THERMAL FITS	WHPS057, STA100-80-12		None.
GB13/00102/00	20/08/2027	FUSION WELDING OF MATERIAL	AWS D17.1		Welding of Ni_Cr alloys.
GB13/00056/01	09/06/2027	SELECTIVE BRUSH PLATING	WHPS097, AWPS004T, STA100-83-12		None.
GB13/00053/00	14/05/2027	APPLICATION OF SOLID LUBRICANTS	WHPS014, STA100-83-10, AWPS004T		None.
GB13/00027/03	22/04/2027	HEAT TREATMENT OF STRESS RELIEVING	WHPS063, AMS2750	IP-2409	Limited to the repair of Exhausts as per ERI-7100-0002 & ERI-7100-0003, Part numbers EU7810B001-041, EU7810B002-041 & EU7810B003-041. Stress relief carried out at 600C instead of 650C.
GB14/00008/00	19/03/2027	ULTRASONIC AND BOND TEST	AWPS001X		LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
GB13/00055/00	16/11/2026	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M		Method C (Aerosols) only.
GB13/00054/00	12/09/2026	EDDY CURRENT FLAW DETECTION	AWPS008X, AWIS027X		None

Supplier Code	Supplier Name	Supplier Address
0021005360	**HS MARSTON AEROSPACE LTD**	**WOBASTON ROAD, FORDHOUSES, - WV10 6QJ - WOLVERHAMPTON - - GB - WM- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00069/00	26/01/2028	FUSION WELDING OF MATERIAL	WHPS455, WHPS214, WHPS256, AWS D17.1, WHPS158	IP1504	Welders approved iaw the welders approval matrix held by HS Marston and referenced in this DQP.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00070/00	25/01/2028	LIQUID PENETRANT INSPECTION	AWPS006X/CNF01, AWIS072A, AWPS006X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02, WHPS256, ASTM E1417/E1417M		Type 1, Method A, Sensitivity Level 2
GB13/00068/00	24/01/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T/CNC01, WHPS256, WHPS158, WHPS644, AWPS002T		Method B Class 1A + Class 3. Local touch up only
GB13/00067/00	13/01/2028	RADIOGRAPHIC INSPECTION	AWPS004X, AWPS004X/CNB01, ASTM E2104, AWIS072A, WHPS256		None.
Supplier Code		Supplier Name	Supplier Address		
0021004112		**HYDE AERO PRODUCTS**	**TUDOR WORKS - SK16 4RR - DUKINFIELD - - GB - CH- - see note (*)**		
GB13/00138/00	11/02/2029	FUSION WELDING OF MATERIAL	WHPS455, AWPS004T, WHPS214, WHPS644	IP2024, IP2095, IP2522	Welders approved for WHPS 455 welding in accordance with the Hyde Weld matrix
GB13/00136/00	11/02/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS001Q, AMS2750, ASTM E8/E8M, WHPS158, AWPS004T	400581, 10-16-13	Excludes Alloys 7049, 7010, 7050 & 8090. Limited to Ovens with Class C control system.
GB13/00137/00	11/02/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T, WHPS158		Method D using Touch-N-Prep Alodine pens only
GB13/00120/00	15/01/2029	ASSEMBLING THERMAL FITS	WHPS081, WHPS057, AWPS004T		Liquid Nitrogen shrinking. No heating carried out.
GB13/00135/00	11/02/2028	APPLICATION OF ADHESIVES AND CURING	WHPS312, AWPS004T, WHPS020		None.
Supplier Code		Supplier Name	Supplier Address		
0021007564		**HYDE COATINGS LTD**	**BRIDGE STREET. - SK15 1PH - STALYBRIDGE. - - GB - CH- - see note (*)**		
GB13/00098/00	20/06/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T, WHPS158		None.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00099/01	19/06/2028	CHROMIC ACID ANODIZING	AWPS003T/CNA01, AWPS004T, AWPS003T, WHPS158		AWPS003T Types 3, 4B & 4C Class 1 (Anodising for Painting and preparation for bonding); Class 2 type 4C (Sealing) added in March 2026. Please refer to qualification report # HCL-LAB-0027.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00093/00	26/05/2028	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS006X/CNF01, AWPS009X, ASTM E1417/E1417M, AWIS072A, AWPS004T	GB13/15/033	AWPS 006XType 1, Method A, Sensitivity Level 3
Supplier Code		Supplier Name	Supplier Address		
0021007153		**I.A.P. INDUSTRIAL & AERONAUTICAL**	**VIA ROMA 41 - 21019 - VERGIATE - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00063/00	31/03/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		Conversione cromica dell'alluminio e sue leghe Classe 1A applicazione con panno (Metodo B) e applicatore presaturato (Metodo D), limitatamente alla fase di preparazione alla verniciatura
Supplier Code		Supplier Name	Supplier Address		
0021007152		**I.A.P. INDUSTRIAL & AERONAUTICAL PA**	**VIA GIOVANNI AGUSTA 520 - 21017 - C.COSTA DI SAMARATE - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00066/00	16/11/2026	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, AWPS001Q	403601	
Supplier Code		Supplier Name	Supplier Address		
0021013757		**I.A.P. INDUSTRIAL & AERONAUTICAL PA**	**CONTRADA SANTA TERESA PINTI - 72100 - BRINDISI - - IT - BR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00104/00	27/10/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS002T/CNC01		Allowed only Touch-up Applications –Method D.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00103/00	21/09/2026	APPLICATION OF SOLID LUBRICANTS	WHPS014, AWPS001Q, IP104, STA100-83-10		N/A
Supplier Code		Supplier Name	Supplier Address		
0021007152		**I.A.P. INDUSTRIAL & AERONAUTICAL PAINTING-**	**VIA GIOVANNI AGUSTA 520 - 21017 - C.COSTA DI SAMARATE - - IT - VA- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00000/01	10/04/2027	BRUSH CADMIUM PLATING, ELECTRODEPOSITED	STA100-83-12, BAC5854		
Supplier Code		Supplier Name	Supplier Address		
0021014276		**IMP GROUP LIMITED**	**3101 HAMMONDS PLAINS ROAD - B3Z 1H7 - HAMMONDS PLAINS - - CA - NS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00038/00	08/11/2027	SOLDERING OF ELECTRICAL CONNECTIONS	WHPS087	IP2439	Soft Soldering on wires and looms in support of CMLU programme
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00037/00	16/07/2027	ELECTRICAL WIRING CRIMPING	IPC-620		None
Supplier Code		Supplier Name	Supplier Address		
0021011381		**IMP GROUP LIMITED**	**579 BARNES ROAD - B2T 1L5 - ENFIELD - - CA - NS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00119/00	01/10/2028	ASSEMBLING THERMAL FITS	WHPS057, WHPS081, AWPS010X	IP2476	Room temperature process. Heating or cooling not applied.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00043/00	14/02/2027	SURFACE PREPARATION FOR BONDING	STA100-83-52, STA100-83-52/CNI02, STA100-83-52/CNI03, STA100-83-52/CNI01, STA100-83-52/CNI05, STA100-83-52/CNI06		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00045/00	29/01/2027	STRUCTURAL BONDING	WHPS444, STA100-83-52		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00047/00	26/12/2026	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS458, AWPS001X		Application of LY5052 resin & HY5052 hardener; to protect the edge of the cut out foam only.; Tap Testing as per AWPS001X, Section 7.3.1.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00039/00	05/12/2026	ELECTRICAL WIRING CRIMPING	AS22520, AS7928		None.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00040/01	05/12/2026	SOLDERING OF ELECTRICAL CONNECTIONS	WHPS087, STA100-84-39	IP2483	
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00044/01	05/12/2026	APPLICATION OF ADHESIVES AND CURING	WHPS441, WHPS458, WHPS617, WHPS631, WHPS436, WHPS020, WHPS312, WHPS647, WHPS083, WHPS186, WHPS370		None.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00041/00	02/12/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS158, AWPS004T		Local repair applications only.
Supplier Code		Supplier Name	Supplier Address		
0021004131		**INDEPENDENT FORGINGS & ALLOYS-LCMA**	**VICTORIA FORGE - S6 2BL - LIVESY STREET SHEFFIELD - - GB - YS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00089/00	01/04/2028	ULTRASONIC AND BOND TEST	AMS-STD-2154, AWPS009X		Ultrasonic testing limited to forgings.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00008/00	05/12/2026	MAGNETIC FLAW DETECTION	AWPS003X, WHPS001, ASTM E144/E1444M, AWPS009X, WHPS256, AWIS072A		Limited to Forgings
Supplier Code		Supplier Name	Supplier Address		
0021004137		**INFLITE ENGINEERING SERVICES LTD.**	**DUNMOW ROAD - CM23 5RG - BISHOPS STORTFORD - - GB - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00060/01	01/10/2027	FUSION WELDING OF MATERIAL	WHPS455, WHPS256, WHPS158, AWS D17.1, WHPS214		Welders approved iaw the welders approval matrix held by Inflite.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00061/01	01/10/2027	RESISTANCE SEAM WELDING	AWS D17.2, WHPS002, WHPS256		Groups 2 & 3 materials. Category B, Class 2 & 3 parts. Group 1 material welding to parts not requiring weld through primer.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00058/01	26/09/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS	WHPS063, WHPS256, AWPS004Q, AMS2750, AWPS001Q, AWPS006T, AWPS006T/CNC01, WHPS644, WHPS158, ASTM E8/E8M	RFVA GB13-15-027, RFVA20-20-002, RFVA GB13-15-	JLS 5 Oven for precipitation only. WHPS 063 stress relieving of Aluminium only.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00062/01	20/09/2027	RADIOGRAPHIC INSPECTION	AWPS004X, AWPS009X, ASTM E2104, AWIS072A		None.
Supplier Code		Supplier Name	Supplier Address		
0021008754		**IONBOND LTD**	**UNIT 36, NO 1 INDUSTRIAL ESTATE, ME - DH8 6TS - CONSETT, COUNTY DURHAM - - GB - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00004/00	17/06/2026	COATINGS DEPOSITION BY PVD TECHNOLOGY	WHPS696		
Supplier Code		Supplier Name	Supplier Address		
0021011244		**JFG COMPOSITES-**	**UL. ME#GIEWSKA 16J - 20-034 - LUBLIN - - PL - LBL- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00072/00	10/01/2028	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X, AWIS119A		Acc. to AWPS001X
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00016/03	14/09/2027	STRUCTURAL BONDING AND CURING	AWPS001A/CNA02, AWPS003K, AWPS001A, AWPS001N, STA110A0018, WHPS225, WHPS275, WHPS319, WHPS401, AWPS002Q		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00033/00	23/10/2026	SURFACE PREPARATION FOR BONDING	STA100-83-52		STA100-83-52 rev. I Section XI par. 1.3.7
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00018/01	03/09/2026	POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	WHPS431		N/A
Supplier Code		Supplier Name	Supplier Address		
0021002666		**KAWASAKY HEAVY INDUSTRIES LTD**	**1 KAWASAKY CHO - 5048710 - KAKAMIGAHARA CITY - - JP - 21- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00032/00	13/06/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS158, WHPS256		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00033/00	11/06/2027	CHROMIC ACID ANODIZING	AWPS003T, WHPS158, WHPS256		Type 1 only

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00034/00	11/06/2026	PASSIVATION	AWPS008T, WHPS256, WHPS158		

Supplier Code	Supplier Name	Supplier Address
0021010973	**KING AND FOWLER UK LTD**	**HARRISON WAY, BRUNSWICK BUSINESS PA - L34BG - LIVERPOOL - - GB - MY- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00108/00	25/08/2028	PASSIVATION	AWPS008T, AWPS004T, WHPS158		None
GB13/00105/00	24/08/2028	LIQUID PENETRANT INSPECTION	AWPS004T, AWIS072A, AWPS006X, AWPS009X, ASTM E1417/E1417M		Type 1, Method A, Sensitivity Level 2 & 3
GB13/00109/00	24/08/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS158, WHPS389, AWPS004T		None.
GB13/00110/00	24/08/2028	APPLICATION OF SOLID LUBRICANTS	WHPS014		Type 2A (Molykote 106) only.
GB13/00107/00	24/08/2028	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS002X, AWIS072A, AWPS009X, AWPS004T, AWPS001Q, WHPS158	RFVA 20/18/003	None.
GB13/00106/00	24/08/2028	MAGNETIC FLAW DETECTION	AWPS003X, AWPS004T, AWPS009X, ASTM E1444, AWIS072A	RFVA 20-17-025	None.
GB13/00103/00	24/08/2028	CADMIUM PLATING, ELECTRODEPOSITED	WHPS257, STA100-80-06, WHPS158, WHPS389, AWPS004T, WHPS006		None.
GB13/00104/00	24/08/2028	CHROMIC ACID ANODIZING	AWPS004T, WHPS389, AWPS003T, WHPS158	RFVA 20/17/009	Anodising for Painting only

Supplier Code	Supplier Name	Supplier Address
0021003532	**KLX SOUTHEND MANUFACTURING**	**8 PURDEYS WAY, PURDEY INDUSTRIAL ES - SS4 1NA - ROCHFORD - - GB - ES- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00071/00	28/02/2028	EXTERNAL ROLLED THREAD	WHPS390, AWPS004T		Thread rolling of steel parts only.
Supplier Code		Supplier Name	Supplier Address		
0021006833		**KONGSBERG AVIATION MAINTENANCE SERV**	**FETVEIEN 80-84 - 2007 - KJELLER - - NO - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00029/00	30/06/2026	EDDY CURRENT FLAW DETECTION	ASTM E1316, ISO 15548, ISO 15549		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00031/00	11/06/2026	MAGNETIC FLAW DETECTION	AMS2641, ASTM E1444		None.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00030/00	11/06/2026	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, ASTM E1135		Penetrant Type 1, Method A, Level 3 and Type 1, Method D, Level 4
Supplier Code		Supplier Name	Supplier Address		
0021009245		**KONGSBERG DEFENCE & AEROSPACE-**	**POBOX 1003 - 3601 - KONGSBERG - - NO - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00155/00	30/04/2029	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS004T, WHPS006, WHPS057, AWPS010X, AWPS001Q		Maximum temperature for heating components, if allowed by the specification, is 195C due to oven calibration parameters.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00158/00	31/10/2027	APPLICATION OF SOLID LUBRICANTS	WHPS014, AWPS004T		Type 1 application only
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00156/00	31/10/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T		Touch up to Method D only
Supplier Code		Supplier Name	Supplier Address		
0021012143		**L.G.M.-**	**VIA LARGA, AREA PIP SNC - 81038 - TRENTOLA DUCENTA - - IT - CE- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00072/00	25/03/2028	ASSEMBLING THERMAL FITS	STA100-80-12		STRESS RELIEVING PERFORMED BY LEONARDO SUPPLIER QUALIFIED.
Supplier Code		Supplier Name	Supplier Address		
0021005250		**L.M.C.LAVORAZIONE MATERIALI COMPOSI**	**VIA 11 SETTEMBRE 2001 N. 40 - 80030 - MARIGLIANELLA - - IT - NA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00094/01	03/10/2028	STRUCTURAL BONDING AND CURING	WHPS319, AWPS001Q, WHPS444, AWPS003K, AWPS004K, STA110A0018, BPS4458, BPS4402, BPS4460, WHPS275, AWPS001A/CNA01, AWPS003K/CNB02, AWPS001A, AWPS003K/CNB01		NON è AUTORIZZATA LA PREPARAZIONE SUPERFICIALE DELLE PRIMARIE ALL' INCOLLAGGIO.
Supplier Code		Supplier Name	Supplier Address		
0021004239		**LABORATORY TESTING-**	**2331 TOPAZ DR - 19440-1936 - HATFIELD - - US - PA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00018/00	05/02/2029	MAGNETIC FLAW DETECTION	AWIS072A, AWPS009X, STA100-83-57, AWPS003X, AWIS119A		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00017/00	30/10/2027	LIQUID PENETRANT INSPECTION	AWIS119A, STA100-83-57, AWPS006X, AWIS072A, AWPS009X		N/A
Supplier Code		Supplier Name	Supplier Address		
0021004240		**LAMIFLEX S.P.A.**	**VIA DE ANGELI 51 - 24028 - PONTE NOSSA - - IT - BG- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00028/00	30/04/2027	STRUCTURAL BONDING AND CURING	AMS2750, AWPS003K, AWPS001Q, AWPS001N		
Supplier Code		Supplier Name	Supplier Address		
0021002452		**LINDE AMT ITALY S.R.L.**	**VIA FLEMING 3 - 28100 - NOVARA - - IT - NO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00037/00	24/06/2027	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M, AWPS009X		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00007/02	27/02/2027	COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	AWPS001T, BPS4463, AMS2435, SS8491	2/18/001, 2/17/008	

Supplier Code	Supplier Name	Supplier Address
0021000039	**LINDE AMT ITALY S.R.L.**	**VIA G. DI VITTORIO 69 - 43045 - FORNOVO TARO - - IT - PR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00123/00	23/01/2027	COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	AWPS001T	2/11/002	Valido solo per i P/N indicati: ; N651G1161102, 129-B415-14-041, 129-B415-14-043, 129-B415-20-041, 4F6310A00631, 4F6310A00731, 6F6310A01231, 6F6310A01232, 6G6220A06652, 6G6220L00752.

Supplier Code	Supplier Name	Supplier Address
0021004597	**LINDE AMT UK LIMITED**	**DRAKES WAY, GREENBRIDGE ESTATE - SN3 3HX - SWINDON - - GB - WI- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00084/00	01/01/2027	COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	HP2-8, AWPS001T	404408	

Supplier Code	Supplier Name	Supplier Address
0021008855	**LISI AEROSPACE**	**305 ZA DE LA GLÈBE RUE DE LA MURETT - 12202 - VILLEFRANCHE DE ROUERGUE CEDEX - - FR - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00033/00	24/04/2027	PASSIVATION	AMS2700		This qualification is limited to Leonardo Helicopters specific Fasteners, where Passivation of Corrosion Resistant Steel to AMS2700 is specified on the Leonardo Helicopters Drawing or Standard
GB12/00039/00	01/04/2027	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS002X, AWPS001Q		This Etch Inspection process is limited to the Etch Inspection of Leonardo Helicopters (LH) MDS Series Bolts (e.g. MDS0024), where this Etch Inspection is required by BS A241, and as defined in RFVA 10/18/013, and where Etch
GB12/00032/00	20/03/2027	SULPHURIC ACID ANODIZING FOR TITANIUM	DTD-942, WHPS300, WHPS256, WHPS389		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00040/01	12/03/2027	MAGNETIC FLAW DETECTION	ASTM E1444		MT inspection of fasteners IAW ASTM E1444.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00031/00	12/03/2027	EXTERNAL ROLLED THREAD	STA100-84-45, WHPS390		This qualification is limited to Leonardo Fasteners, where STA100-84-45 or WHPS390 is specified by the applicable Standard or Drawing. These Fasteners Shall be inspected in accordance with the requirements of the applicable Fastener
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00030/01	05/02/2027	APPLICATION OF SOLID LUBRICANTS	WHPS014, STA100-83-10, AS5272	IP2535	This qualification is limited to Leonardo Helicopters Fasteners, where an approved equivalent to WHPS014 is permitted (Reference MDS1064 Section 7) and where a product qualified to AS5272 Type 1 is permitted in lieu of STA100-83-10.
Supplier Code		Supplier Name	Supplier Address		
0021003960		**LISI AEROSPACE FORGED INTEGRATED SO**	**39 ROUTE DES FORGES - 52310 - BOLOGNE - - FR - - - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00082/00	05/04/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, SAE AMS2770, AWPS004Q, AMS2750, AWPS004T, AWPS004T/CNA01, STA100-81-38, AWPS001Q, AMS2772, AWIS001M, AWPS004T/CNA01	404334, 404335, 404333, 404332	
Supplier Code		Supplier Name	Supplier Address		
0021000305		**LISI AEROSPACE FORGED INTEGRATED SO**	**AVENUE GENERAL LECLERC - 10200 - BAR SUR AUBE - - FR - 1- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00049/00	19/09/2027	HEAT TREATMENT OF TITANIUM ALLOYS	AMS2750, IFMA 247-50		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00048/00	13/09/2027	LIQUID PENETRANT INSPECTION	EI 070 09-023		
Supplier Code		Supplier Name	Supplier Address		
0021008156		**LOSON-**	**VIA RESEGONE 16 - 20027 - RESCALDINA - - IT - MI- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00073/00	31/07/2028	MANUFACTURE OF COMPOSITE COMPONENTS	STA110A0018, AWPS003K, AWPS001Q, AWPS001A, AMS2750		
Supplier Code		Supplier Name	Supplier Address		
0021013433		**LSM COMPOSITE**	**AREA P.I.P. MAGGIANO - 83059 - VALLATA - - IT - AV- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00109/00	28/01/2029	ULTRASONIC AND BOND TEST	AWPS009X/CNJ02, AWPS001X, AWPS009X, AWPS009X/CNJ01		N\A
Supplier Code		Supplier Name	Supplier Address		
0021013433		**LSM COMPOSITE-**	**AREA INDUSTRIALE VALLATA S.N.C. - 83046 - VALLATA - - IT - AV- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00039/01	27/09/2026	STRUCTURAL BONDING AND PREPARATION FOR BONDING	AWPS001A, AWPS003K, AMS2750, STA110A0018, WHPS275, AWPS001A/CNA01, AWPS002Q, AWPS001A/CNA02, AWPS001N		N/A
Supplier Code		Supplier Name	Supplier Address		
0021004302		**MAGELLAN AEROSPACE, HALEY-**	**634 MAGNESIUM ROAD - K0J 1Y0 - HALEY - - CA - ON- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00021/01	18/11/2028	INERT GAS TUNGSTEN ARC WELDING	AMS2694, STA110W0038, AWS D17.1	6-19-04, 6-20-01, 6-19-05, 6-19-06	NA
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00022/00	04/11/2028	HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	AMS2750, AMS2771		Hardness testing performed with portable hardness instrument is not deliberative for parts in shipments.; LH-BN will perform hardness test according to the drawing requirement on each castings recived from Magellan Aerospace Haley.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00020/00	30/10/2028	RADIOGRAPHIC INSPECTION	AWPS004X, AWPS009X		QUALIFIED ONLY FOR ALUMINIUM PRODUCTS
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/00025/00	30/10/2028	LIQUID PENETRANT INSPECTION	AWPS009X, AWPS006X		NOTHING

Supplier Code	Supplier Name	Supplier Address
0021004449	**MAGNAGHI UK**	**EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD - - GB - GL- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00001/00	27/11/2026	PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS	WHPS247, WHPS256		Application of Primer to paragraphs 8.3 and 8.4. For parts for which WHPS700 is applicable, a WA1980 form will be required before deviation IP2287 or IP2300 can be implemented.
GB12/00002/00	08/08/2026	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X, AWIS072A, WHPS256, ASTM E1417		Type 1, Method A, Sensitivity Level 2 & 3. Type 1, Method D, Sensitivity Level 2 & 3
GB12/00000/01	06/08/2026	CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	WHPS194, WHPS256, AWPS004T		

Supplier Code	Supplier Name	Supplier Address
0021005697	**MAKO SHARK S.R.L.**	**VIALE MONTECUCCOLI 16 - 28343 - DOLZAGO - - IT - LC- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00056/01	27/06/2026	APPLICATION OF ADHESIVES AND CURING	AWPS001N, AWPS003K, AMS2750, AWPS003K/CNB01, AWPS003K/CNB02		N/A

Supplier Code	Supplier Name	Supplier Address
0021001031	**MANTA GROUP S.R.L.**	**ZONA ASI - LOCALITA' INCORONATA - 71100 - FOGGIA - - IT - FG- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00129/00	16/11/2026	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02		N/A
IT16/00063/02	21/09/2026	STRUCTURAL BONDING AND CURING	AWPS001A, BPS4402, AWPS003K, AWPS001A/CNA01, STA110A0018, BPS4458, BPS4460, AMS2750, SP-N523G5902E01, STA100-83-52, STA110K0063		Per STA100-83-52 sono ammesse:; Sezione III metodo III; Sezione XII metodo II; Sezione XI paragrafo 1.3.7.

Supplier Code	Supplier Name	Supplier Address
0021014899	**MB ELETTRONICA**	**ZONA IND.LE VALLONE C.S. OSSAIA 35 - 52044 - CORTONA - - IT - AR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT28/00005/00	10/03/2029	ELECTRICAL WIRING CRIMPING	NTA688A, AS7928, AS22520, NTA688A, NTA696A, NTA676A, NTA676A		

Supplier Code	Supplier Name	Supplier Address
0021004346	**MECAER AVIATION GROUP**	**777 AMERICAN DR - 19020-7342 - BENSALEM - - US - PA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00029/00	19/02/2028	SOLDERING OF ELECTRICAL CONNECTIONS	STA100-84-39		N/A
US01/00028/00	03/02/2028	ELECTRICAL WIRING CRIMPING	NTA688A, NTA696A, NTA692A, NTA693A		N/A

Supplier Code	Supplier Name	Supplier Address
0021003600	**MECAER AVIATION GROUP-**	**VIA ARONA 46 - 28021 - BORGOMANERO - - IT - NO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00094/00	10/06/2028	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	STA100-84-09, AMS2431		
IT12/00079/00	28/02/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS001Q, AMS2750, AWPS006T, BPS4139, AWPS004Q, SAE AMS2770	2/19/004, 2/18/005, 2/015/013, 2/17/005, 401171	Trattamenti termici da eseguire solo su particolari non placcati e con spessore maggiore o uguale a 0.89mm
IT12/00063/01	16/01/2028	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, AWPS006X, BPS4089, AWPS009X	2/11/004	
IT12/00008/00	16/09/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AWPS007T/01, AWPS001Q, AMS2750, AMS2759/3, AMS2759/11, AWPS007T/02, AWPS007T/04		Trattamenti termici da eseguire solo su parti in acciai PH (15-5; 13-8; 17-4) con sovrametallo maggiore di 0.75 mm e al di sotto dei 650°C, precipitazioni acciai PH (H900-H925-H950-H1000). Lo spessore minimo delle parti trattate termicamente è
IT12/00089/00	02/04/2027	EDDY CURRENT FLAW DETECTION	SRA037A, AWPS008X, AWPS009X		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00098/00	31/12/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T, BPS4182, MIL-DTL-5541		Con esclusione dell'applicazione del primer alla Classe 3
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00022/04	31/07/2026	PASSIVATION	AMS2700, AWPS008T, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00029/03	30/06/2026	CHROMIC ACID ANODIZING	AWPS003T, AWPS004T, BPS4001, MIL-PRF-8625		Con esclusione del trattamento di ossidazione anodica dell'acido cromico della lega 7050 per BPS4001
Supplier Code		Supplier Name	Supplier Address		
0021002453		**MECAER AVIATION GROUP-**	**VIA DELL'ARTIGIANATO 1 - 63033 - CENTOBUCHI-MONTEPRANDONE - - IT - AP- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00087/02	31/07/2028	STRUCTURAL BONDING AND CURING	AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, BPS4460, WHPS275, STA110A0018		PRIMER APPLICATION FOR BONDING NOT AUTHORIZED.
Supplier Code		Supplier Name	Supplier Address		
0021005268		**MECAL S.R.L.**	**VIA COLLE LAMI 4 - 03023 - CECCANO - - IT - FR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00027/00	31/05/2028	SOLDERING OF ELECTRICAL CONNECTIONS	STA100-84-39		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00083/00	22/05/2028	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS015T		QUALIFICATO SOLO METODO C (APPLICAZIONE A PENNA)
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00050/00	07/01/2028	EXTERNAL ROLLED THREAD	STA100-84-45, STA100-84-45/CNE01		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00041/00	13/09/2027	ASSEMBLING THERMAL FITS	BPS4012, STA100-80-12		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00026/00	31/05/2027	SURFACE PREPARATION FOR BONDING	STA100-83-52	404362, 403421	

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00020/00	28/02/2027	APPLICATION OF ADHESIVES AND CURING	AWPS008K		
Supplier Code		Supplier Name	Supplier Address		
0021003680		**MEGGITT AEROSPACE LIMITED**	**GELDERS HALL ROAD, SHEPSHED - LE12 9NH - LOUGHBOROUGH - - GB - LE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00006/00	15/03/2027	APPLICATION OF ADHESIVES AND CURING	WHPS444, WHPS020, WHPS256, WHPS644, WHPS312, WHPS186, WHPS647, WHPS370		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00011/00	15/03/2027	SURFACE PREPARATION FOR BONDING	WHPS256, WHPS617	IP1614, IP1613	Methods 1, 2 and 4 only.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00007/00	15/03/2027	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS458, WHPS256, WHPS431, WHPS319, WHPS275, WHPS643, WHPS463	IP1743, IP1722, IP1736, IP1670, IP1638	WHPS458 sealing products with resin only.
Supplier Code		Supplier Name	Supplier Address		
0021005542		**MEGGITT AEROSPACE LIMITED**	**ASHBY ROAD, SHEPSHED - LE12 9EQ - LOUGHBOROUGH - - GB - LE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00009/00	01/03/2027	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS 275, WHPS 370, WHPS 369, WHPS 256, WHPS 458, WHPS 643, WHPS 319		None
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00008/00	01/03/2027	APPLICATION OF ADHESIVES AND CURING	WHPS 370, WHPS 158, WHPS 256, WHPS 436, WHPS 444, WHPS 647		None
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00010/00	01/03/2027	SURFACE PREPARATION FOR BONDING	WHPS644, WHPS617, WHPS256		Method 1 & 2 only
Supplier Code		Supplier Name	Supplier Address		
0021004367		**MERLETTI**	**VIA CARDUCCI 8 - 21010 - ARSAGO SEPRIO - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00126/00	10/05/2027	APPLICATION OF ADHESIVES AND CURING	AWPS004T, AWPS001N, WHPS312		ALLOWED USE OF LOCTITE RC609 AND ACTIVATOR 4649 N.

Supplier Code	Supplier Name	Supplier Address
0021004367	**MERLETTI S.R.L.**	**VIA CARDUCCI 8 - 21010 - ARSAGO SEPRIO - - IT - VA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00097/01	23/06/2028	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS001Q, AMS2750, WHPS057		Per parti montate sec. WHPS057 il controllo visivo deve essere eseguito da personale qualificato secondo i requisiti di AWPS010X

Supplier Code	Supplier Name	Supplier Address
0021011999	**METAL IMPROVEMENT COMPANY**	**SOMMERAUER 6 - 91555 - FEUCHTWANGER - - DE - 09- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00025/00	15/05/2027	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	WHPS109, WHPS158, AMS2431, AMS2431/1, WHPS644, WHPS256, AMS2430		Shot peening when the technique sheet has been approved by Leonardo to WHPS 109 Part B - Shot peening only.

Supplier Code	Supplier Name	Supplier Address
0021004371	**METAL IMPROVEMENT COMPANY INC.**	**ASCOT DRIVE - DE24 8ST - DERBY - - GB - DB- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00094/00	01/04/2028	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	WHPS109, AMS2431, AMS2431/1, WHPS158, AWPS004T, AMS2430	IP1755	Shot peening at the above production site only when the technique sheet has been approved by Leonardo. Steel parts only

Supplier Code	Supplier Name	Supplier Address
0021005370	**METAL IMPROVEMENTS COMPANY LLC**	**NEWBURY DIVISION, HAMBRIDGE LANE - RG14 5TU - NEWBURY - - GB - BK- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00104/00	01/04/2028	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	STA100-84-09, WHPS109, AWPS004T, AMS2430, STA100-83-43, WHPS256, WHPS692, HP4-36		

Supplier Code	Supplier Name	Supplier Address
0021004374	**METAL SUD S.R.L.**	**VIA NAZIONALE - LOC. CRISCI - 81021 - ARIENZO - - IT - CE- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00142/00	20/05/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00132/00	13/04/2028	PASSIVATION	AWPS017T		
IT15/00131/00	12/04/2028	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS015T		
IT15/00130/00	12/04/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T		
IT15/00073/00	31/03/2028	LIQUID PENETRANT INSPECTION	AWPS006X, BPS4089, BSS7039, BAC5423, ASTM E1417/E1417M		
IT15/00048/00	30/10/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444, BPS4075, BSS7040, BAC5424		
IT15/00024/00	23/04/2027	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS006X/CNF01, BPS4089, BSS7039, ASTM E1417/E1417M, BAC5423		
IT15/00004/00	31/03/2027	CADMIUM PLATING, ELECTRODEPOSITED	STA100-80-06, BAC5701, BPS4006, AMS-QQ-P-416	4/08/12, 4/08/16, 4/08/11, 4/08/14, 4/08/13, 4/08/17	
IT15/00140/00	29/09/2026	CHROMIC ACID ANODIZING	AWPS003T, AWIS002Q, AWPS003T/CNA01, BPS4001		NON APPLICABILE COME PREPARAZIONE PER L'INCOLLAGGIO

Supplier Code	Supplier Name	Supplier Address
0021011042	**METITALIA S.R.L.**	**VIA FONTANA 17 - 84012 - ANGRI - - IT - SA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00100/00	17/10/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS006T/CNC01, AWPS004Q, AWPS004Q/CNC01, AWPS004Q/CNC02, AWIS001M, AWPS001Q, WHPS256, AWPS006T/CNC02, AWPS004T, AWPS004Q/CNC01, BPS4139	4-19-004, 4/20/009	

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00062/00	05/02/2028	HEAT TREATMENT OF STEEL ALLOYS	AMS2750, AWPS007T, AWPS004Q, AWPS001Q, AWPS007T/01, AWPS007T/04		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00004/01	19/06/2027	ULTRASONIC AND BOND TEST	AWPS001X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02		N\A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00013/01	22/05/2027	STRUCTURAL BONDING AND CURING	AWPS003K, AWPS004K, AWPS001A, AWPS001A/CNA01, AWPS001A/CNA02		PER AWPS001A è AMMESSA SOLO APPLICAZIONE DELL'ADESIVO, POLIMERIZZAZIONE IN AUTOCLAVE,
Supplier Code		Supplier Name	Supplier Address		
0021005333		**METTIS AEROSPACE LIMITED**	**WINDSOR ROAD - B97 6EF - REDDITCH - - GB - WO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00105/01	26/05/2029	MAGNETIC FLAW DETECTION	AWPS004T, AWPS003X, WHPS158		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00107/00	24/04/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	WHPS052, WHPS438, WHPS492, AWPS001Q, AWPS006T, HP1-2, WHPS439		Heat Treatment to HP1-2 is limited to Aluminium Alloys 0.032 inch thick and above.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00102/00	06/03/2028	CHEMICAL MILLING	STA100-83-89		High and Low Alloy Steels only.
Supplier Code		Supplier Name	Supplier Address		
0021010636		**MICHELINI AUTOMOTIVE S.R.L.**	**STRADA ORBASSANO 107 - 10040 - GERBOLE DI VOLVERA - - IT - TO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00109/00	31/03/2027	INERT GAS TUNGSTEN ARC WELDING	BPS4359, STA100-83-59, STA100-83-59/CND01, AWS D17.1, AWPS004T		Parti su licenza per BPS4359 limitatamente ai gruppi AWSD17.1 acciai resistenti alla corrosione (Gruppo IIA)
Supplier Code		Supplier Name	Supplier Address		
0021005354		**MIDDLESEX GROUP LTD**	**TELFORD ROAD - RG21 6YU - BASINGSTOKE - - GB - HA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00023/01	16/01/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		Approval limited to the touch up procedure of para 6.5

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00069/00	19/11/2026	SELECTIVE BRUSH CADMIUM PLATING	WHPS097, WHPS006, WHPS256, WHPS644		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00070/00	19/11/2026	APPLICATION OF ADHESIVES AND CURING	WHPS312, WHPS406		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00067/00	17/11/2026	STRUCTURAL BONDING	WHPS418, WHPS012		The Application of Araldite AY103-1 & Application of Synthetic Rubber Adhesive is limited to Grade B/Class 3 Applications Only
Supplier Code		Supplier Name	Supplier Address		
0021011043		**MIKRON MUHENDISLIK-**	**1376 STREET 28 - 06378 - ANKARA - - TR - 06- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00099/00	03/11/2028	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87	7/10/162, 7/10/161, 7/10/160	N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00100/00	03/11/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625		N\A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00035/00	04/08/2027	CADMIUM PLATING, ELECTRODEPOSITED	STA100-80-06		N/A
Supplier Code		Supplier Name	Supplier Address		
0021012344		**MINEBEAMITSUMI INC. KARUIZAWA FACTO**	**4106-73 OAZA-MIYOTA 4106-73 - 3890293 - KITASAKU-GUN. MIYOTA-MACHI - - JP - 20- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00005/00	31/03/2027	MAGNETIC FLAW DETECTION	ASTM E1444/E1444M, AWPS009X, AWPS003X	400153, 400174	As per AWPS003X rev. D
Supplier Code		Supplier Name	Supplier Address		
0021013107		**MINEBEAMITSUMI INC. RODEND-FASTENER**	**KATASE 1-1-1 - 2518531 - FUJISAWA - - JP - 14- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00014/00	18/06/2027	EXTERNAL ROLLED THREAD	AWPS003X, STA100-84-45, STA100-81-02	400369, 400370, 400365	N/A
Supplier Code		Supplier Name	Supplier Address		
0021006649		**MODENESE S.R.L.**	**LOCALITA' PADUNI - 03012 - ANAGNI - - IT - FR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00019/00	28/02/2028	PAINTING AND FINISHING OF HELICOPTER BLADES	STA100-83-00, AWPS002T, STA100-84-51/CNI01, WHPS081, WHPS617, WHPS256, AWPS002V, BPS4380, BPS4451, BPS4464, BPS4488, STA100-83-80, AWPS002T/CNC01, STA100-84-51, STA110L0029, STA100-84-64, STA100-84-64/CNA01, STA100-84-35, AWPS117N, WHPS242		
Supplier Code		Supplier Name	Supplier Address		
0021009851		**MODENESE S.R.L.**	**VIA G. AGUSTA, 1 - 03100 - FROSINONE - - IT - FR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00028/00	05/07/2027	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, MIL-PRF-46010, BPS4310, MIL-L-23398	400363, 4/19/18	
Supplier Code		Supplier Name	Supplier Address		
0021004397		**MODENESE-SEDE**	**VIA MONTI LEPINI KM 5,300 - 03023 - CECCANO - - IT - FR- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00045/00	30/11/2027	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, STA100-83-10/CND01		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00084/00	24/05/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, MIL-DTL-5541, BAC5719, MIL-DTL-81706		LA SOLUZIONE DI BONDERITE M-CR 1200S AERO UTILIZZATA E' FORNITA DA LH GIA' PRONTA ALL'USO. L'APPLICABILITÀ ALLA LINEA BELL È DA CONSIDERARSI VALIDA SOLO PER PARTI DI REVISIONE, COME DA
Supplier Code		Supplier Name	Supplier Address		
0021004400		**MOLLE INDUSTRIALI CONTE S.R.L.**	**STRADA CEBROSA 22/A - 10036 - SETTIMO TORINESE - - IT - TO- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00047/01	01/09/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AMS2750, AWPS007T, AMS2759/11, AMS2759, AMS2759/3		Non possono essere eseguite distensioni di molle secondo AWPS007T a temperature superiori i 200°C poichè l'impianto non è provvisto di atmosfera protettiva o vuoto. Precipitazioni solo con sovrametallo >0,75mm
Supplier Code		Supplier Name	Supplier Address		
0021008119		**MORGAN WARD (NDT) LTD**	**DALE ROAD - SK22 4NW - HIGH PEAK - - GB - DB- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00103/00	11/03/2028	ULTRASONIC AND BOND TEST	AMS-STD-2154, AMS2631		
Supplier Code		Supplier Name	Supplier Address		
0021004625		**NASMYTH TECHNOLOGIES LTD**	**78-82 COBHAM ROAD,FERNDOWN IND.EST. - BH21 7RW - WIMBORNE - - GB - DO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00129/00	11/04/2029	FUSION WELDING OF MATERIAL	AWPS004T, WHPS455		Welders only to weld material as included in their scope
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00019/01	09/04/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	WHPS644, AWPS004Q, ASTM E8/E8M, AWPS006T, WHPS158, AMS2750, AWPS001Q, AWPS004T	20/19/001	Heat treatment of 2024 material with a thickness equal to or less than 0.61mm only to be treated if the maximum 4 second delay can be achieved. RFVA 20/19/001 refers, this applies to non-critical parts only. 3 second limit for critical parts applies.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00128/00	09/04/2029	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, AWIS072A, AWPS006X, WHPS256, AWPS009X		Type 1, Method A and C, Sensitivity Level 3
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00130/00	09/04/2029	BRAZING OF METALLIC MATERIALS	WHPS058, WHPS158, WHPS060, AWPS004T		Torch Brazing only.
Supplier Code		Supplier Name	Supplier Address		
0021009234		**NDT LTD.**	**MALTRAVERS ROAD - S2 5AD - SHEFFIELD - - GB - YS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00084/00	28/02/2028	LIQUID PENETRANT INSPECTION	AWPS006X/CNF01, AWPS004T, AWPS009X, ASTM E1417/E1417M, AWPS006X, AWIS072A		Type 1, Method A, Sensitivity Level 2 and Type 1, Method D, Sensitivity Level 2

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00085/00	28/02/2028	MAGNETIC FLAW DETECTION	AWIS072A, AWPS003X, AWPS009X, AWPS004T, ASTM E1444	RFVA 20_17_061	None
Supplier Code		Supplier Name	Supplier Address		
0021014755		**NIMROD TECHNOLOGIES**	**61 RUE HENRI NAVIER - 95150 - TAVERNY - - FR - 95- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00075/00	24/10/2028	LIQUID PENETRANT INSPECTION	AWPS009X, AWPS009X/CNJ02, AWPS006X, AWPS006X/CNF01, AWPS009X/CNJ01	7/25/002	PT inspection allowed only (limited to) to assy welding area.; PT INSPECTION ON TITANIUM PARTS ARE NOT ALLOWED.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00074/00	07/05/2028	INERT GAS TUNGSTEN ARC WELDING	STA100-82-07		Welding in accordance with STA100-82-07 Class A
Supplier Code		Supplier Name	Supplier Address		
0021010434		**NWI PRECISION TUBE ULC-**	**9 FENMAR DRIVE - M9L 1L4 - TORONTO - - CA - ON- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00117/00	09/07/2027	STRUCTURAL BONDING AND PREPARATION FOR BONDING	STA100-84-03, AWPS002A/CND01, STA110A0018, AWPS002A, 199-05-002		
Supplier Code		Supplier Name	Supplier Address		
0021000425		**O.E.M. S.R.L.**	**VIA TARTAGLIA 2 - 25024 - PORZANO DI LENO - - IT - BS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT28/00001/00	01/10/2028	ELECTRICAL WIRING CRIMPING	AS7928, AS22520, PRO.SVE.030.15		
Supplier Code		Supplier Name	Supplier Address		
0021001867		**O.M.C. S.R.L.**	**VIA VERDI 65 - 21020 - MORNAGO - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00001/00	30/09/2028	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS001Q, AWPS004T, AMS2750		
Supplier Code		Supplier Name	Supplier Address		
0021004473		**O.M.P.M.**	**VIA FONTANA 5 - 84012 - ANGRI - - IT - SA- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00139/00	07/06/2029	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87	403011, 402762	
IT15/00134/00	29/04/2029	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, AWPS002Q, AWPS006X, AWPS006X/CNF01, AWPS006X/CNF02, BPS4089		
IT15/00127/00	28/02/2029	CHROMIC ACID ANODIZING	AWPS003T, AWPS003T/CNA01, BPS4001		
IT15/00119/00	29/01/2029	FLUOROPHOSPHATE OF TITANIUM ALLOYS	BPS4456, STA100-84-56		
IT15/00094/00	30/09/2028	EXTERNAL ROLLED THREAD	STA100-84-45, STA100-84-45/CNE01		
IT12/00122/00	29/09/2028	SWAGING AND INTERNAL THREADING OF CONTROL RODS	STA110F0033, AWIS113A		
IT15/00101/00	31/08/2028	PASSIVATION	BPS4007, AWPS008T, AMS2700		
IT15/00086/00	17/06/2028	PHOSPHATING OF STEEL	STA100-83-84		
IT15/00125/00	10/05/2028	EDDY CURRENT FLAW DETECTION	AWPS008X		S. Gaeta: Livello 3 Responsabile Interno - OMPM_non deliberante; T.Cavaccini: Livello 3 ET deliberante esterno -società DARES SRLS.; (Ispezione NDT-ET su P/n 3G6230A00932)
IT15/00099/00	31/08/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, BPS4139, SAP052		Annualmente, dovrà essere condotto Audit sul processo qualificato con il presente DQP, utilizzando le Check List Nadcap di riferimento (DQP limitato ad anni due per mancanza accreditamento Nadcap)

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00128/00	29/04/2027	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS002X, AWPS002X/CNB01, BPS4092		

Supplier Code	Supplier Name	Supplier Address
0021004473	**O.M.P.M.-**	**VIA FONTANA 5 - 84012 - ANGRI - - IT - SA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00070/00	12/06/2028	PLATING ZINC NICKEL ALLOY	AMS2417		
IT15/00056/00	14/05/2028	SURFACE PREPARATION FOR BONDING	STA100-83-52, STA100-83-52/CNI05, STA100-83-52/CNI01	404627	
IT15/00075/00	21/04/2028	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	STA100-84-09, BPS4409, BAC5730		
IT15/00080/00	15/04/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, BAC5719, MIL-DTL-5541, AWPS002T/CNC01, BPS4182		
IT15/00071/00	06/04/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625		
IT15/00055/00	13/12/2027	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS015T		
IT15/00054/00	05/12/2027	PASSIVATION	AWPS017T		
IT15/00053/00	19/11/2027	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T		
IT15/00042/00	30/10/2027	ASSEMBLING THERMAL FITS	STA100-80-12, BPS4012, MS21.06		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00040/00	04/09/2027	CADMIUM PLATING, ELECTRODEPOSITED	BAC5701, BPS4006, STA100-80-06, STA100-80-06/CND02, AMS-QQ-P-416, BPS4006, WHPS257		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00003/00	31/05/2027	STRUCTURAL BONDING	STA110A0018, BPS4402, BPS4402, BPS4403		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00002/01	31/05/2027	SURFACE PREPARATION FOR BONDING	BPS4352, STA100-83-52, STA100-83-52, STA100-83-52		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00001/00	12/04/2027	TIN COATING	AMS2408		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00068/00	19/02/2027	APPLICATION OF ADHESIVES AND CURING	WHPS312, WHPS644		N/A
Supplier Code		Supplier Name	Supplier Address		
0021004481		**O.R.M.E.T.-**	**PIAZZA ZAGORA 39 N - 16155 - GENOVA PEGLI - - IT - GE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT28/00000/00	31/07/2028	ELECTRICAL WIRING CRIMPING	AS7928, AS22520		
Supplier Code		Supplier Name	Supplier Address		
0021001868		**O.V.S. VILLELLA**	**VIA DELLO SPORT 26/28 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00126/00	06/11/2028	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, MIL-L-23398	402902	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00088/00	31/10/2028	SULPHURIC ACID ANODIZING FOR TITANIUM	EN 2808, DTD-942		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00075/00	30/09/2028	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T, AWPS004T, AWPS004T/CNA01, MIL-PRF-8625, AWPS001Q		

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00121/00	19/07/2028	RESISTANCE SEAM WELDING	STA100-81-15, BPS4115, AWS D17.2		Saldatura materiali del Gruppo 2 (Acciai,Nickel e Cobalto) e del Gruppo 3 (Titanio), spessori da 0.5 mm a 1.6 mm
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00072/00	30/06/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00037/00	31/03/2028	PASSIVATION	AWPS017T, AMS2700, AWPS001Q, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00108/00	31/03/2028	ASSEMBLING THERMAL FITS	STA100-80-12, BPS4012, AWPS001Q		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00053/00	31/01/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	WHPS256, AWPS001Q, AWPS006T, AMS2750, BPS4139		Con esclusione del trattamento termico W (come temprato) della lega leggera 2024 con spessore minore o uguale a 0.71mm.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00057/00	04/10/2027	SPOT WELDING	STA100-81-15, STA100-81-13, AWS D17.2, BPS4115, BPS4113		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00052/00	03/09/2027	EXTERNAL ROLLED THREAD	STA100-84-45	2/12/006	Linea AW609 solo secondo STA100-84-45
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00018/00	03/05/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/04, AMS2750, AMS2759, AMS2759/3, AWPS007T, AWPS007T/01, AWPS001Q, AWPS004Q		Linea AW609 solo secondo le specifiche indicate in questo documento (AW609 Line only in accord to specifications listed in this document). Trattamento di parti con sovrametallo maggiore di 0,75mm.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00001/00	28/02/2027	RADIOGRAPHIC INSPECTION	AWPS004X, BPS4309, AWPS009X, ASTM E1742		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00129/00	31/01/2027	LIQUID PENETRANT INSPECTION	BPS4089, SS8806, AWPS009X, AWPS006X, ASTM E1417/E1417M, BAC5423, BSS7039	404871, 403522	

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00128/00	31/01/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444, AWPS009X, BPS4075, BAC5424, BSS7040, SS8805	403521, 404810	

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00065/01	30/07/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS001Q, AWPS002T, AWPS004T		

Supplier Code	Supplier Name	Supplier Address
0021010926	**OERLIKON BALZERS COATING UK**	**BRADBOURNE DRIVE - TILBROOK - MK7 8AT - MILTON KEYNES - - GB - BU- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00128/00	19/06/2028	COATINGS DEPOSITION BY PVD TECHNOLOGY	STA110T0066, WHPS763	404593	

Supplier Code	Supplier Name	Supplier Address
0021010860	**OFFICINA CI-ESSE S.R.L.**	**VIA MONTEGRAPPA 27 - 41042 - FIORANO MODENESE - - IT - MO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00002/00	30/11/2026	FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	AWPS001M	RFVA 403841	Limitatamente alla produzione di parti con polveri di Inconel 718

Supplier Code	Supplier Name	Supplier Address
0021005262	**OFFICINE MECCANICHE AERONAUTICHE**	**VIA CAGLIARI 20 - 06034 - FOLIGNO - - IT - PG- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00107/00	31/01/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS001Q, AWPS004Q, AWPS006T, AMS2750, ASTM E8/E8M		

Supplier Code	Supplier Name	Supplier Address
0021004508	**PANKL AEROSPACE SYSTEMS EUROPE-**	**HIGH TECH PARK 1 - 8605 - KAPFENBERG - - AT - ST- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00133/00	03/05/2029	EDDY CURRENT FLAW DETECTION	AWPS008X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02, SRA037A		A detailed description of the process is stated in the instruction SP104-23-07 ET Report_ PANKL AEROSPACE SYSTEMS EUROPE on the occasion of the next NADCAP renewal, must request the application of Supplemental U22 for LHD,

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00129/00	18/03/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		
Supplier Code		Supplier Name	Supplier Address		
0021003217		**PAOLO ASTORI S.P.A.**	**VIA MIRABELLA 9 - FR. MAGGIATE S - 28013 - GATTICO - - IT - NO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00104/00	28/02/2029	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, AWPS001Q, BPS4310, AMS2750		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00104/00	06/06/2028	MAGNETIC FLAW DETECTION	ASTM E1444, AWPS009X, AWPS003X		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00090/00	28/02/2028	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M, AWPS009X		Tipo: "I" - Metodo: "D" - Livello: "3" - Forma sviluppatore: "a" (forma "d" per wipe-off).
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00051/00	16/09/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AMS2759, AMS2750, AMS2759/3, AWPS001Q, AMS2759/1, AWPS007T/01, AWPS007T/02, AWPS007T/03, AWPS007T/04, AWPS004Q		Escluse parti in PH 13-8Mo di classe A o B secondo NTA0001-44, classe CR e H secondo NTA 856, di grado A secondo ER026 e di classe I secondo QD N000N0804E01;
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00016/00	30/04/2027	SULPHURIC ACID ANODIZING FOR TITANIUM	DTD-942, EN 2808, AWPS001Q		
Supplier Code		Supplier Name	Supplier Address		
0021005103		**PEEN SERVICE S.R.L.**	**VIA POLLASTRI 7 - 40138 - BOLOGNA - - IT - BO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00027/00	12/09/2027	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	STA100-84-09	2/10/004	N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00045/00	11/09/2027	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	BPS4409, STA100-84-09, BAC5730, BPS4409	2/10/004	Per Linea AW609 se richiesta specifica BPS4409 utilizzare Rev. B

Supplier Code	Supplier Name	Supplier Address
0021004557	**PIETRO ROSA T.B.M. S.R.L.**	**VIA PETRARCA 7 - 33085 - MANIAGO - - IT - PN- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00148/00	26/03/2029	HEAT TREATMENT OF TITANIUM ALLOYS	AMS2750, AWPS009T, AWMS21-001, AMS-H-81200, AWPS001Q		Forni ad aria possono essere utilizzati a condizione; che si rispettino i requisiti minimi di sovrametallo. Trattamento di Ricottura delle leghe di titanio.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00127/00	09/06/2026	HEAT TREATMENT OF STEEL ALLOYS	STA110M0036, AWPS001Q, AWPS007T, AMS-H-6875, AMS2750		Forno ad aria utilizzabile sopra i 650°C se garantito un sovrametallo ≥ 0.75mm.

Supplier Code	Supplier Name	Supplier Address
0021004569	**PLYFORM COMPOSITES S.R.L.**	**VIA MIRABELLA 12 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00013/01	31/12/2027	STRUCTURAL BONDING AND CURING	WHPS275, AWPS001Q, WHPS438, AMS2750, AWPS003K, AWPS001A, STA110A0018, WHPS617, WHPS463, WHPS319, WHPS444		Preparazione per l'incollaggio dei materiali compositi limitatamente all'attività di carteggiatura a secco Metodo 1A per WHPS617
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00012/01	31/12/2027	STRUCTURAL BONDING AND CURING	WHPS319, WHPS438, WHPS463, WHPS617, BPS4460, BPS4458, BPS4458, BPS4416, AMS2750, STA110A0018, AWPS001A, AWPS003K, AWPS001Q, WHPS275, WHPS444		Preparazione per l'incollaggio dei materiali compositi limitatamente all'attività di carteggiatura a secco Metodo 1A per WHPS617

Supplier Code	Supplier Name	Supplier Address
0021004570	**POETON (CARDIFF) LTD**	**283 PENARTH ROAD - CF11 8UL - CARDIFF - - GB - MG- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00197/00	16/03/2029	PHOSPHATING OF STEEL	WHPS031	IP2393	Poeton (Cardiff) Ltd now only provide the Part D Manganese Phosphate process following de-commissioning of the Part E Zinc Phosphate process in; February 2024.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00174/00	01/01/2029	SULPHURIC ACID ANODIZING FOR ALUMINIUM	ASTM B117, WHPS258, WHPS389	IP1640, IP2453, IP1566, IP1566	

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00165/00	29/11/2028	SILVER PLATING ELECTRODEPOSITED	WHPS180, WHPS006, WHPS093, AWPS004T, ASTM B700		WHPS093 Limited to Appendix 1 Nickle Strike.
GB12/00140/00	24/10/2028	CHROMIC ACID ANODIZING	MIL-A-8625, WHPS389, AWIS088A, AWMS08-001, AWPS003T/CNA01, AWPS016A, WHPS256, AWPS004T, ASTM B117		
GB12/00123/00	11/06/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, MIL-DTL-5541, WHPS256, AWPS004T		
GB12/00117/00	01/05/2028	APPLICATION OF PRIMER FOR BONDING	WHPS319, WHPS444, AWPS001A/CNA01		This approval does NOT cover the application and curing of structural adhesives.
GB12/00081/00	01/01/2028	SULPHURIC ACID ANODIZING FOR TITANIUM	DTD-942, WHPS256, WHPS349, WHPS389, WHPS300, AWPS004T		
GB12/00082/00	01/01/2028	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, WHPS256, AWPS004T, WHPS014, AWPS001Q		
GB12/00046/00	28/09/2027	PASSIVATION	AWPS008T, WHPS256, WHPS023, WHPS389		
GB12/00019/00	25/07/2026	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS002X, WHPS256, AWIS072A, AWPS001Q, AWPS009X, WHPS158, AWPS004T, STA100-81-38		
GB12/00018/00	25/07/2026	LIQUID PENETRANT INSPECTION	AWPS006X, AWIS072A, STA100-81-38, WHPS256, AWPS009X, ASTM E1417/E1417M, AWPS004T		
GB12/00017/00	25/07/2026	MAGNETIC FLAW DETECTION	AWPS003X, WHPS256, STA100-83-57, AWIS072A, AWPS009X, ASTM E1444		

Supplier Code	Supplier Name	Supplier Address
0021004571	**POETON (GLOUCESTER) LTD**	**EASTERN AVENUE - GL4 3DN - GLOUCESTER - - GB - GL- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00024/00	03/06/2027	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87, WHPS037		

Supplier Code	Supplier Name	Supplier Address
0021005251	**POGGIPOLINI**	**VIA EMILIA LEVANTE 262 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00095/00	15/09/2028	CADMIUM PLATING, ELECTRODEPOSITED	AMS-QQ-P-416, STA100-80-06		
IT13/00054/00	28/02/2027	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, AMS2750, AWPS001Q		

Supplier Code	Supplier Name	Supplier Address
0021008232	**POGGIPOLINI S.P.A.**	**VIA DELLA TECNICA 41 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00010/01	27/02/2029	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, BPS4140, AMS2759, AMS-H-6875, AMS2759/3, ASTM E8/E8M, SAE AMS2769, AMS2750, AMS2759/11, AMS2759/2, AWPS001Q, AMS2759/1	02/16/033	
IT13/00050/00	31/08/2028	PASSIVATION	AMS2700, AWPS017T, ASTM A967/A967M, AWPS004T, AWPS001Q		
IT15/00044/00	30/09/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444, BPS4075	4/12/018	
IT15/00043/00	30/09/2027	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS006X/CNF01, ASTM E1417/E1417M, BPS4089		
IT15/00106/00	24/09/2027	FLUOROPHOSPHATE OF TITANIUM ALLOYS	STA100-84-56	404734	

Supplier Code	Supplier Name	Supplier Address
0021005251	**POGGIPOLINI S.P.A.**	**VIA EMILIA LEVANTE 262 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00004/01	23/02/2027	EXTERNAL ROLLED THREAD	STA100-84-45, WHPS390, BPS4445	4/11/010, 2/09/003	Rullatura di filetti esterni: GRUPPI: 1 (acciai debolmente legati), 2 (acciai inox) e 4 (titanio).

Supplier Code	Supplier Name	Supplier Address
0021004602	**PRECISION INVESTMENT CASTINGS LTD**	**DAVENPORT LANE, BROADHEATH - WA14 5DS - ALTRINCHAM - - GB - CH- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00206/00	31/03/2029	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS004T, AWIS072A, AWPS009X, ASTM E1417/E1417M, WHPS158		Inspection of unmachined castings only.
GB12/00003/00	04/03/2027	RADIOGRAPHIC INSPECTION	AWPS004X, AWIS072A, AWPS009X, ASTM E2104, WHPS256		

Supplier Code	Supplier Name	Supplier Address
0021006661	**PRO-BEAM AG & CO. KGAA**	**LINDENALLEE, 22 - 39288 - BURG - - DE - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00075/00	17/12/2027	ELECTRON BEAM WELDING	AWPS001W, AWS D17.1		

Supplier Code	Supplier Name	Supplier Address
0021004643	**PTI INDUSTRIES, INC**	**2 PEERLESS WAY - 06082-2371 - ENFIELD - - US - CT- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00002/00	12/06/2027	MAGNETIC FLAW DETECTION	AWPS003X, AMS2641, AMS2641, ASTM E1444		N/A
US01/00003/00	12/06/2027	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M, ASTM E1135, AWPS006X/CNF01		N/A

Supplier Code	Supplier Name	Supplier Address
0021005357	**RADIUS AEROSPACE UK**	**STATION ROAD, HALFWAY - S20 3GB - SHEFFIELD - - GB - YK- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00125/00	29/01/2029	HEAT TREATMENT OF STRESS RELIEVING	WHPS063, AWPS009T, AWPS004T		Stress relief
GB13/00118/01	14/10/2028	APPLICATION OF SOLID LUBRICANTS	WHPS014, WHPS256	IP2230	Type 2 brush application
GB13/00036/00	10/06/2027	ASSEMBLING THERMAL FITS	WHPS057		
GB13/00026/02	26/03/2027	SPOT AND SEAM RESISTANCE WELDING	AWS D17.2, WHPS002, WHPS256, WHPS158	IP2207	Group 2 & 3 material only
GB13/00083/01	23/03/2027	ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	AWPS004T, AWPS011X	IP1560, RFVA GB13_20_17_15	Local swab on ground area, carried out in the materials lab.

Supplier Code	Supplier Name	Supplier Address
0021010057	**RAMP SURFACE COATINGS LTD**	**20 GARRET ROAD, LYNX TRADING ESTATE - BA20 2TJ - YEOVIL - - GB - SO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00203/00	05/04/2029	CHROMIC ACID ANODIZING	AWPS003T, AWPS004T		This approval does not cover Anodising for Bonding.
GB12/00204/00	05/04/2029	SULPHURIC ACID ANODIZING FOR ALUMINIUM	AWPS004T, WHPS258, MIL-A-8625		
GB12/00196/00	26/03/2029	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, WHPS014		
GB12/00202/00	03/03/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS004T, AWPS002T		

Supplier Code	Supplier Name	Supplier Address
0021004683	**REDMAYNE ENGINEERING LTD**	**PENNINGTON - SO41 8JD - LYMINGTON - - GB - HA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00207/00	19/05/2029	EXTERNAL ROLLED THREAD	STA100-84-45, WHPS390	IP 1580	Qualification to STA100-84-45 is limited to Group 2 Materials (CRES 17-4PH or 15-5PH) limited to 0.3125-24 UNJF-3A, 0.2500 x 28 UNJF & 0.1900 x 32 UNJF-3A threads only. Qualification to WHPS390 for the Hot Thread Rolling of Titanium is
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00186/00	12/02/2028	APPLICATION OF SOLID LUBRICANTS	AWPS004T, WHPS014		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00137/00	30/08/2027	ASSEMBLING THERMAL FITS	AWPS004T, WHPS438, AWPS001Q, WHPS057, STA100-80-12, AWPS010X, WHPS256, HP15-38		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00116/00	03/05/2027	BONDING WITH ROOM TEMPERATURE CURING STRUCTURAL PASTE ADHESIVES	WHPS444, WHPS436		grade B/ Class 2/3 components ONLY
Supplier Code		Supplier Name	Supplier Address		
0021004683		**REDMAYNE ENGINEERING-**	**GORDLETON INDUSTRIAL ESTATE - SO41 8JD - PENNINGTON, LYMINGTON - - GB - HA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00035/00	10/07/2027	APPLICATION OF ADHESIVES AND CURING	WHPS020, WHPS256		
Supplier Code		Supplier Name	Supplier Address		
0021014448		**REDMAYNE ENGINEERING-**	**UNIT 19 ROMSEY INDUSTRIAL ESTATE, G - SO51 0HR - ROMSEY - - GB - HA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00015/01	05/01/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	WHPS389, AWPS002T, WHPS256, AWPS004T		
Supplier Code		Supplier Name	Supplier Address		
0021009725		**REX HEAT TREAT**	**951 W 8TH ST - 19446-1933 - LANSDALE - - US - PA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
US01/00001/00	11/05/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T		No defined limitations

Supplier Code	Supplier Name	Supplier Address
0021005395	**RIGANTI S.P.A.**	**VIA VITTORIO VENETO 1 - 21048 - SOLBIATE ARNO - - IT - VA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00100/01	06/05/2027	HEAT TREATMENT OF STEEL ALLOYS	STA110M0036, AMS2750, AWPS007T, AMS-H-6875, AWPS001Q		Il trattamento di solubizzazzione degli acciai PH non è applicabile a parti AW. Solo per trattamento dopo forgiatura e per parti indicate nel report di qualifica par. 2.0
IT12/00002/01	23/04/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444, AWPS009X		

Supplier Code	Supplier Name	Supplier Address
0021004691	**ROBERT STUART LTD**	**10-11 EDINBURGH WAY - CM20 2DH - HARLOW - - GB - ES- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00043/01	15/09/2028	BRUSH CADMIUM PLATING, ELECTRODEPOSITED	WHPS257, WHPS006, AWPS004T, WHPS256		
GB12/00065/00	08/11/2026	COPPER PLATING	AWPS012T		Method B only
GB12/00064/00	03/11/2026	SULPHURIC ACID ANODIZING FOR ALUMINIUM	WHPS258		
GB12/00058/00	20/10/2026	PHOSPHATING OF STEEL	WHPS031, WHPS031		Part E - Zinc Phosphate Process, Part D Manganese phosphate pocess only
GB12/00059/00	20/10/2026	PLATING ELECTROLESS NICKEL	WHPS093		
GB12/00057/00	15/10/2026	SULPHURIC ACID ANODIZING FOR TITANIUM	WHPS300, DTD-942		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00054/00	12/10/2026	SILVER PLATING ELECTRODEPOSITED	WHPS180, ASTM B700, QQ-S-365		
GB12/00055/00	12/10/2026	HARD CHROME PLATING	WHPS259, AMS 2460		
GB12/00056/00	12/10/2026	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87, WHPS037		
GB12/00053/00	07/10/2026	PLATING ELECTROLESS NICKEL	WHPS200, AMS2404		
GB12/00052/00	06/10/2026	APPLICATION OF SOLID LUBRICANTS	WHPS014, STA100-83-10		
GB12/00051/00	05/10/2026	CHROMIC ACID ANODIZING	AWPS003T		
GB12/00044/00	29/09/2026	PASSIVATION	WHPS061, AWPS008T		

Supplier Code	Supplier Name	Supplier Address
0021004722	**RTI ADVANCED FORMING LTD**	**WATCHMEAD - AL7 1LT - WELWYN GARDEN CITY - - GB - HT- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB14/00004/00	12/04/2027	LIQUID PENETRANT INSPECTION	AWPS009X, AWPS006X, WHPS256, ASTM E1417/E1417M, SAE AMS2644, EN 4179		None
GB14/00006/00	27/03/2027	CHEMICAL MILLING	WHPS661, WHPS256		None
GB14/00005/00	27/03/2027	ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	WHPS485		Limited to WHPS 485 Appendix A only.

Supplier Code	Supplier Name	Supplier Address
0021002749	**S.D.M.**	**STRADA DEL FRANCESE 153 A - 10156 - TORINO - - IT - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00111/00	24/02/2027	INERT GAS TUNGSTEN ARC WELDING	STA100-82-07, AWS D17.1		Butt and corner welds tickness range 0,4 to 2,4 mm;; Fillet and lap welds tickness range 0,4 to 2,4 mm. ; Curved surfaces diameters greater than or equal to 25.4 mm.

Supplier Code	Supplier Name	Supplier Address
0021014828	**S.D.M.**	**VIA BRUNO BUOZZI 12 - 10098 - RIVOLI TORINO - - IT - TO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00084/00	19/04/2029	PASSIVATION	AWPS004T/CNA01, AWIS002Q, AWPS004T/CNA01, AWPS017T, AWPS004T		IT IS ALLOWED TO PERFORM ONLY TYPE 3 AND TYPE 4 AS INDICATED IN APPROVED ACTIVITIES BOX.
IT16/00085/00	07/04/2029	TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS004T, AWPS004T/CNA01, AWIS002Q, AWPS015T		ONLY METHOD A AND B ARE ALLOWED.
IT16/00082/00	03/02/2029	TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	AWPS019T, AWPS004T, AWPS004T/CNA01		N/A
PL10/00063/00	11/09/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-A-8625		Type II, class 1
IT16/00061/00	28/10/2027	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS006X/CNF01, AWPS009X		N\A
PL10/00040/02	31/07/2027	SURFACE PREPARATION FOR BONDING	AWPS001A, AWPS003T		Surface preparation only for bonding

Supplier Code	Supplier Name	Supplier Address
0021002749	**S.D.M.-**	**STRADA DEL FRANCESE 153/A - 10156 - TORINO - - IT - TO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00073/00	15/03/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS009T, AWPS001Q, AMS2750		STRESS RELIEVING PERFORMED AT A TEMPERATURE OF 480°C OR LOWER.
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00015/02	05/03/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS004Q, AWPS006T, AWPS001Q		-solution treatment that requires a tempering bath with a temperature other than "water" (ref. Table 8 AWPS006T) cannot be performed; -solution treatment which includes a quench delay time of less than 5" (5 seconds) with ref. Tab. 5
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00079/01	05/05/2027	SPOT WELDING	AWS D17.2, STA100-81-13, STA100-81-15		GROUP 2 STEEL, NICKEL ALLOYS - GROUP 3 TITANIUM ALLOYS. CLASSSES: B, C. THICKNESS RANGE: from 0,4 to 1,6mm
Supplier Code		Supplier Name	Supplier Address		
0021013301		**SAUTER BACHMANN AG**	**ZAUNWEG 10 - 8754 - NETSTAL - - CH - GL- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00111/00	05/12/2028	ETCH INSPECTION OF HIGH STRENGTH STEEL PARTS	AMS2649, AMS2750, AWPS001Q		S/B HAS PRODUCED AN INTERNAL DOCUMENT, WHICH REPORTS THE GAPS ANALYSIS OF THE PROCESS WITH RESPECT TO AMS2649 REV. E APPLICABLE (email Mr. Menzi of 30/10/2025)
DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00072/01	01/12/2028	MAGNETIC FLAW DETECTION	ASTM E1444		
Supplier Code		Supplier Name	Supplier Address		
0021005106		**SCHMIEDEWERK STOOSS AG**	**MAIENBRUNNENSTRASSE 8 - 8908 - HEDINGEN - - CH - ZH- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00132/00	15/12/2027	HEAT TREATMENT OF STEEL ALLOYS	AMS-H-6875, AMS2750, AWPS007T, STA110M0036, AWPS001Q		It is allowed to process only forging steel raw parts with minimum 0,75mm stock removal.
Supplier Code		Supplier Name	Supplier Address		
0021014453		**SDM POLSKA SP. Z O. O.**	**METALURGICZNA 64B - 20-234 - LUBLIN - - PL - - - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00083/00	04/05/2027	SPOT AND SEAM RESISTANCE WELDING	AWS D17.2, STA100-81-13		Zgrzewanie punktowe - Stopy z grupy 2 (stopy stali, niklu i kobaltu) oraz stopy z grupy 3 (stopy tytanu) - Zlacza zgrzewane klasy B i C. Zakres grubosci blach: 0,4 mm - 1,6 mm./ Spot welding - Group 2 (steel, nickel and cobalt alloys) and group 3
Supplier Code		Supplier Name	Supplier Address		
0021005374		**SECONDO MONA**	**VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00144/00	30/03/2029	HEAT TREATMENT OF STEEL ALLOYS	BPS4140, AMS-H-6875, AWPS007T, AWPS001Q, AMS2750, AWPS007T/02, AWPS007T/03, AWPS007T/04, AWPS007T/01		Leghe acciaio bassolegato 4130 – 4140 – 4340.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00139/00	27/02/2029	LIQUID PENETRANT INSPECTION	BPS4089, ASTM E1417/E1417M, AWPS006X, AWPS009X		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00134/00	31/01/2029	RADIOGRAPHIC INSPECTION	AWPS004X, ASTM E1742, AWPS009X		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00057/00	30/04/2028	HARD ANODIZING COATING OF ALUMINIUM ALLOYS	STA100-83-87, AWPS001Q, MIL-PRF-8625, BPS4387		
Supplier Code		Supplier Name	Supplier Address		
0021005374		**SECONDO MONA S.P.A.**	**VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00005/00	04/05/2027	MAGNETIC FLAW DETECTION	ASTM E1444, AWPS009X, AWPS003X, BPS4075		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00003/01	30/04/2027	SULPHURIC ACID ANODIZING FOR ALUMINIUM	MIL-PRF-8625, AWPS001Q, AMS2750		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00004/00	31/03/2027	PASSIVATION	AWPS008T, AWPS001Q, AMS2700, WHPS256		

Supplier Code	Supplier Name	Supplier Address
0021004789	**SHELLCAST FOUNDRIES INCORPORATED**	**10645 AVENUE LAMOUREUX - H1G 5L4 - MONTREAL - - CA - QC- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00215/00	20/05/2029	RADIOGRAPHIC INSPECTION	AWPS004X, ASTM E2104, AWPS004T, AWPS009X, AWIS072A		

Supplier Code	Supplier Name	Supplier Address
0021000062	**SICAMEL-**	**VIA MARIGLIANO 29 - 80049 - SOMMA VESUVIANA - - IT - NA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT15/00118/00	18/12/2028	ASSEMBLING THERMAL FITS	STA100-80-12		

Supplier Code	Supplier Name	Supplier Address
0021014504	**SIDERFORGEROSSI GROUP-**	**VIA MARIO SCHIRO 02 - 36010 - COGOLLO DEL CENGIO - - IT - VI- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00031/00	20/02/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AMS-H-6875, STA110M0036, AMS2750		

Supplier Code	Supplier Name	Supplier Address
0021012010	**SIDERFORGEROSSI GROUP-**	**CARTIERA DI MEZZO 38 - 36011 - ARSIERO - - IT - VI- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00149/00	03/05/2029	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AWPS007T, AMS2750, AMS-H-6875, STA110M0036		Solo per parti con sovrametallo maggiore di 0,75mm

Supplier Code	Supplier Name	Supplier Address
0021012009	**SIDERFORGEROSSI GROUP-**	**VIA BRUDA 39 - 10040 - BUSANO CANAVESE - - IT - TO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00137/00	15/04/2029	MAGNETIC FLAW DETECTION	ASTM E1444, AWPS009X, AWPS003X		

Supplier Code	Supplier Name	Supplier Address
0021007179	**SIFCO APPLIED SURFACE CONCEPTS**	**12-14 ASTON FIELDS TRADING ESTA - B60 3EX - ASTON ROAD, BROMSGROVE - - GB - WO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00124/00	03/07/2027	SELECTIVE BRUSH PLATING	WHPS097, WHPS006, STA100-83-12		

Supplier Code	Supplier Name	Supplier Address
0021014847	**SISTEMAS DE INTERCONEXION**	**VIA DELLA CONCORDIA SNC - 21040 - SUMIRAGO - - IT - VA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00062/00	15/04/2028	ELECTRICAL WIRING CRIMPING	A578A, AS7928, AS22520, NTA692A, NTA693A, A604A, DIN EN 13600		

Supplier Code	Supplier Name	Supplier Address
0021014756	**SISTEMAS DE INTERCONEXION**	**C. FINCA DE LOS ESPARTALES, 10 - 41309 - LA RINCONADA - SEVILLA - - ES - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/00044/00	16/12/2027	ELECTRICAL WIRING CRIMPING	AS22520, AS7928		

Supplier Code	Supplier Name	Supplier Address
0021005369	**SITEC AEROSPACE GMBH**	**SITECPARK 1 - 83646 - BAD TOLZ - - DE - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00014/00	24/05/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS256, WHPS644, WHPS158		Local touch up to Method B Class 1A Coatings only.
GB13/00016/00	24/05/2027	APPLICATION OF ADHESIVES AND CURING	WHPS406, WHPS312, WHPS256		None.
GB13/00015/00	24/05/2027	ASSEMBLING THERMAL FITS	WHPS644, AWPS010X, WHPS057, WHPS256, WHPS006, AWPS001Q		None.
GB13/00017/00	24/05/2027	EXTERNAL ROLLED THREAD	WHPS390		Steel only. Test laboratory SGS Testing Ltd (approved to Leonardo requirements). No VITAL Parts

Supplier Code	Supplier Name	Supplier Address
0021004814	**SKF (U.K.)**	**108 STRAD ROAD - BS21 6QQ - CLEVEDON - - GB - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00153/00	31/10/2028	MAGNETIC FLAW DETECTION	EN 4179, ASTM E1444		The following part numbers shall not be processed until approval to AWPS003X has been approved. ; WG1539-0164-041; WG1539-0165-041; WG1539-0180-101

Supplier Code	Supplier Name	Supplier Address
0021005481	**SOUTH WEST METAL FINISHING LTD**	**LUFTON TRADING ESTATE - BA22 8RR - YEOVIL - - GB - SO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00184/00	14/03/2029	LIQUID PENETRANT INSPECTION	WHPS158, AWPS006X, AWPS004T, AWIS072A		Due to the size of the plant, only small parts can be processed at this facility
GB12/00178/00	31/01/2029	BRUSH CADMIUM PLATING, ELECTRODEPOSITED	WHPS257, WHPS006, AWPS004T, AMS2750, WHPS438, STA100-80-06, AWPS001Q	IP2454	
GB12/00177/00	18/01/2029	APPLICATION OF PRIMER FOR BONDING	WHPS444, WHPS319, AWPS001A		Application of bond primer only
GB12/00091/00	15/02/2028	CHROMIC ACID ANODIZING	AWPS003T, MIL-A-8625, WHPS256, ASTM B117, AWPS004T, WHPS389		
GB12/00083/00	28/01/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS256, AWPS004T, WHPS389		

Supplier Code	Supplier Name	Supplier Address
0021005458	**SOUTH WEST METAL FINISHING LTD**	**MARSH BARTON TRADING ESTATE - EX2 8TJ - EXETER - - GB - DV- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00183/01	31/01/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T	RFVA 10/16/011	
GB12/00151/01	15/12/2028	MAGNETIC FLAW DETECTION	AWPS003X, AWPS004T, AWIS072A, AWPS009X, ASTM E1444		can't not perform bore inspection on internal surfaces for Vital and Critical parts where you have; plated surfaces and MPI needs to be carried out after.

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00163/01	10/11/2028	CHROMIC ACID ANODIZING	AWPS003T, MIL-PRF-8625, AWPS004T		LIMITES TO TYPES 1C, 2C, 3, 4B, 4C
GB12/00155/00	03/11/2028	PHOSPHATING OF STEEL	WHPS031, WHPS006		
GB12/00121/00	01/06/2028	SILVER PLATING ELECTRODEPOSITED	ASTM B700, WHPS006, WHPS180		AMS QQ-S-365 no longer offered
GB12/00092/00	05/02/2028	COPPER PLATING	WHPS053, WHPS006, AWPS012T, WHPS264		
Supplier Code		Supplier Name	Supplier Address		
0021011064		**SPRING-**	**DEL CARPINO NERO 14 - 36050 - MONTEVIALE - - IT - VI- - see note (*)**		
IT13/00018/02	30/04/2028	FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	AWPS002N/02, AWPS002N, AWPS002N/01		Limitatamente all'uso di macchine Fortus con ugello T20 e T16 per la produzione di parti con ULTEM 9085
Supplier Code		Supplier Name	Supplier Address		
0021005330		**SPS TECHNOLOGIES LTD**	**191 BARKBY ROAD - LE4 7HX - LEICESTER - - GB - LE- - see note (*)**		
GB12/00097/00	01/03/2028	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS002X, WHPS256, AWIS072A, AWPS009X, WHPS158		
GB12/00072/00	30/11/2027	ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	AWPS009X, WHPS158, WHPS256, AWPS011X		
GB12/00045/00	23/09/2027	EXTERNAL ROLLED THREAD	WHPS390, STA100-84-45		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00020/00	01/09/2027	HEAT TREATMENT OF TITANIUM ALLOYS	AWPS001Q, AMS2750, AWPS009T		This approval is limited to the Heat Treatment and Stress Relief of Titanium Alloys used by SPS for the manufacture of threaded components for Leonardo Helicopters
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00021/00	01/09/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AWPS007T, AWPS004Q, AMS2750, WHPS063		
Supplier Code		Supplier Name	Supplier Address		
0021005330		**SPS TECHNOLOGIES LTD.**	**191 BARKBY ROAD, TROON IND.AREA, - LE4 7HX - LEICESTER - - GB - LE- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00009/01	08/05/2027	LIQUID PENETRANT INSPECTION	WHPS256, ASTM E1417/E1417M, AWPS006X, AWPS009X, AWIS072A		
Supplier Code		Supplier Name	Supplier Address		
0021005418		**STELIA AEROSPACE NORTH AMERICA INC.**	**71 HALL STREET - B0J 2C0 - LUNENBURG - - CA - NS- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00005/01	23/09/2027	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS370, WHPS431, WHPS643, WHPS275, WHPS458, WHPS256, WHPS319	IP2064, IP2121, IP2209, IP2196, IP2065, IP2069	None.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00002/02	03/09/2027	SURFACE PREPARATION FOR BONDING	WHPS617		Methods 1A, 2A & 2B.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00001/00	03/09/2027	ULTRASONIC AND BOND TEST	AWPS001X		None
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00004/01	09/09/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS158, WHPS256		Local touch up repair to AWPS002T only.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00003/02	09/09/2026	APPLICATION OF ADHESIVES AND CURING	WHPS644, WHPS256, WHPS444, WHPS647, WHPS020	IP2142, IP1589, IP2122, IP1759	Ovens 1806 & 1577 to be used.

Supplier Code	Supplier Name	Supplier Address
0021009282	**SUPERCRAFT LTD**	**SALT GROUNDS ROAD - HU15 1EQ - BROUGH - - GB - YN- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00087/00	25/04/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS004T, AWPS006T, AWPS001Q, AMS2750		2024 material, with a thickness equal to or less than 0.61mm, only to be heat treated if the 3 second delay time can be achieved.
GB13/00088/00	14/11/2026	FUSION WELDING OF MATERIAL	WHPS158, AWPS004T, WHPS214, WHPS455		Welding to WHSP 214 & 455. Limited to the carrying out welding to the weld matrix approvals with the relevant test house approval certificates

Supplier Code	Supplier Name	Supplier Address
0021004885	**SUPERCRAFT LTD**	**CANADA ROAD - KT14 7JL - BYFLEET - - GB - SY- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00162/00	16/05/2029	CHROMIC ACID ANODIZING	AWPS004T, WHPS158, AWPS003T		AWPS003T Types 4B & 4C Class 1 (Anodising for Painting and preparation for bonding)
GB13/00163/00	14/05/2029	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T, WHPS158	IP2044	None.
GB13/00161/00	14/05/2029	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS004T, AWPS004Q, AWPS001Q	20/20/001	2024 material, with a thickness equal to or less than 0.61mm, only to be heat treated if the 3 second delay time can be achieved. Ovens 2 & 3 for Precipitation only
GB13/00160/00	14/05/2029	LIQUID PENETRANT INSPECTION	AWPS006X, AWPS009X, AWPS004T, AWIS072A, ASTM E1417/E1417M		Type 1, Method A Sensitivity Level 2 & Method D, Sensitivity Level 3
GB13/00097/00	18/06/2028	ASSEMBLING THERMAL FITS	WHPS057, AWPS004T, AWPS001Q		None

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00096/00	15/06/2027	APPLICATION OF ADHESIVES AND CURING	WHPS444, WHPS647, WHPS020, WHPS436, WHPS319		WHPS319 application of primer only.
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00095/00	18/11/2026	FUSION WELDING OF MATERIAL	WHPS455, AWPS004T, WHPS158	IP2044	Welding of Aluminium material only. Personnel limited to carrying out the welding to the weld matrix approvals, with the relevant test house approval certificates
Supplier Code		Supplier Name	Supplier Address		
0021000263		**SURCROMO DI SUTTORA MASSIMILIANO**	**VIA SICILIA 13 - 20090 - PIEVE EMANUELE - - IT - MI- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00111/00	27/07/2028	HARD CHROME PLATING	AMS2759/9, AMS2460, AMS2750		CROMATURA DI TIPO 2, APPLICATA DIRETTAMENTE SUL METALLO BASE. STRIPPING NON QUALIFICATO
Supplier Code		Supplier Name	Supplier Address		
0021005988		**T.T.N.-**	**VIA 1° MAGGIO 30 - 20014 - NERVIANO - - IT - MI- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00124/00	30/09/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AMS2750, ASTM E18, SAE AMS2774, UNI EN 10132-4-2002, AWPS007T, AMS-H-6875, AWPS004Q		Non è consentito processare parti in acciaio inox PH 13-8Mo .
Supplier Code		Supplier Name	Supplier Address		
0021014280		**TAG-**	**VIA VALLE DI SOTTO 3 - 23894 - CREMELLA - - IT - LC- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00041/01	15/04/2028	HEAT TREATMENT OF STEEL ALLOYS	AMS2750, AWPS007T, AWPS007T/04	402421	Trattamenti termici da eseguire solo su parti con sovrametallo maggiore di 0.75 mm
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00016/00	02/04/2027	HEAT TREATMENT OF PARTS IN A VACUUM	SAE AMS2769, AMS2750		Trattamento Termico solo secondo la specifica riportata nel presente DQP
Supplier Code		Supplier Name	Supplier Address		
0021011090		**TECHNI -GRIND (PRESTON) MACHINING**	**UNIT 23 ROMAN WAY, LONGRIDGE ROAD - PR2 5BB - PRESTON - - GB - LA- - see note (*)**		

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00114/00	10/05/2027	APPLICATION OF ADHESIVES AND CURING	WHPS444, AWPS004T, WHPS436	IP2061	None.
GB13/00115/00	09/05/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, AWPS004T		Touch up to Method D only using Alodine pen only.

Supplier Code	Supplier Name	Supplier Address
0021000551	**TECHNOSPRINGS ITALIA-**	**VIA GIACOMO PUCCINI 4/8 - 21010 - BESNATE - - IT - VA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00076/00	02/02/2028	HEAT TREATMENT OF STEEL ALLOYS	AMS2759, AMS2759/3, AMS-H-6875, AWPS001Q, BPS4140, AMS2759/11, AWPS007T/01, AWPS007T/02, AMS2750, AWPS007T, AWPS007T/03, AWPS007T/04	404202	Gli acciai resistenti alla corrosione della serie 400 non dovranno essere rinvenuti nell'intervallo di temperatura 400°C÷566°C

Supplier Code	Supplier Name	Supplier Address
0021000256	**TECNAVAN INTERIORS-**	**VIA PESCARA, SNC - 03030 - CASTELLIRI - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00028/03	01/09/2027	STRUCTURAL BONDING AND CURING	WHPS643, WHPS370, AWPS001A/CNA01, AWPS003K/CNB02, STA110A0018, BPS4437, BPS4402, BPS4416, WHPS319, WHPS463, AWPS001A, AWPS003K, BPS4512, BPS4460, BPS4511, BPS4518, BPS4458, WHPS275, WHPS444, AWPS003K/CNB01, BPS4408		N/A

Supplier Code	Supplier Name	Supplier Address
0021004908	**TECNOLOGIE AVANZATE**	**VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - ITA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00046/00	31/01/2029	SURFACE PREPARATION FOR BONDING	STA100-83-52	404366, 400063	N/A
IT14/00033/00	01/10/2028	ULTRASONIC AND BOND TEST	AWPS009X, AWPS001X, AWIS119A		
IT14/00030/00	30/07/2028	SURFACE PREPARATION FOR BONDING	STA100-83-52		

Supplier Code	Supplier Name	Supplier Address
0021011080	**TECNOLOGIE AVANZATE**	**VIA ARINGO SNC - 03030 - CASTELLIRI - - IT - ITA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00110/00	25/03/2029	SURFACE PREPARATION FOR BONDING	AWPS020T, AWPS020T/CNB01, AWPS001A, AWPS001A/CNA02, AWPS001A/CNA03, AWPS004T/CNA01, AWPS016A, STA110A0018, AWPS002Q, AWPS020T/CNB02, AWPS001A/CNA01, AWPS004T, AWPS001N, AWIS002Q	404982	N/A

Supplier Code	Supplier Name	Supplier Address
0021004908	**TECNOLOGIE AVANZATE-**	**VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00005/00	31/05/2027	STRUCTURAL BONDING AND CURING	AWPS008K, AWPS001N		N/A;

Supplier Code	Supplier Name	Supplier Address
0021004915	**TEKDATA INTERCONNECTIONS-**	**INNOVATION HOUSE, FESTIVAL WAY - ST1 5SQ - ETRURIA, STOKE-ON-TRENT - - GB - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/00024/00	06/05/2027	ELECTRICAL WIRING CRIMPING	BS4G 178-2, IPC-620		None.

Supplier Code	Supplier Name	Supplier Address
0021011365	**TEKNO COMPOSITI-**	**VIA SCARDONE Z.I. - 03043 - PIEDIMONTE S GERMANO - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00086/01	15/03/2029	ULTRASONIC AND BOND TEST	AWPS009X, AWPS009X/CNJ01, AWPS001X, AWPS009X/CNJ02		N/A
IT14/00000/01	28/02/2027	STRUCTURAL BONDING AND CURING	AWPS001A/CNA01, AWPS001A/CNA02, AWPS002Q, AWPS003K, AWPS001A, STA110A0018, 609A0000Z005, AWPS001N, AWPS001A/CNA03		
IT16/00089/02	27/02/2027	MANUFACTURE OF COMPOSITE COMPONENTS	WHPS275, WHPS444, WHPS617		Activities are limited to the use of materials whose curing cycle temperatures are within the qualified temperature range of the autoclave (90°C-190°C).

Supplier Code	Supplier Name	Supplier Address
0021015064	**TESI-TECNOLOGIE E SERVIZI INNOVATIV**	**Z.I. LOC. TERZERIE - 84053 - CICERALE - - IT - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00124/00	02/11/2028	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AMS2750, AWPS001Q, BPS4139		OVEN FERRE' TSP001 Class 2 Type C, Temperature range :100-540 °C. ; Minimum treatable thickness of the part for all alloy except 2024: Up to 0.41 (included).; Minimum treatable thickness of the part for 2024 alloy: Up to 0.61.

Supplier Code	Supplier Name	Supplier Address
0021004951	**TITAL GMBH**	**KAPPELLENSTRASSE 44 - 59909 - BESTWIG - - DE - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00199/00	20/05/2029	LIQUID PENETRANT INSPECTION	AWPS004T, AWPS009X, AWPS006X, AWIS072A, ASTM E1417/E1417M	RFVA 401291	
GB12/00201/00	07/06/2028	HEAT TREATMENT OF TITANIUM ALLOYS	AMS-H-81200, AWPS009T	403372	

Supplier Code	Supplier Name	Supplier Address
0021006684	**TRATAMIENTOS TERMICOS TTT S.A.**	**CARRETERA DE ELGETA, S/N - 20570 - BERGARA, GIPUZKOA - - ES - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00003/00	28/03/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AWPS004Q, AMS2750, AWPS007T/04, AWPS007T/01, AWPS001Q		ONLY HARDENING PRECITIPATION TREATMENT OF 15-5 PH AND 17- 4 PH STEELS.

Supplier Code	Supplier Name	Supplier Address
0021004973	**TRITECH GROUP**	**WREXHAM INDUSTRIAL ESTATE - LL13 9PS - WREXHAM - - GB - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00047/00	19/12/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS006T/CNC01, AWPS001Q, AWPS004Q/CNC02, AMS2750, AWPS004Q, AWPS004Q/CNC01		Limited to castings
GB12/00042/00	11/08/2027	LIQUID PENETRANT INSPECTION	WHPS256, ASTM E1417/E1417M, AWPS006X, AWIS072A, AWPS009X		

Supplier Code	Supplier Name	Supplier Address
0021004972	**TRITECH GROUP-**	**WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00005/00	03/03/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS	AWPS006T, AWPS001Q, AMS2771, AMS2750, WHPS439, AWPS004Q		This qualification is limited to Water Quenching Only. The minimum material thickness is 2.65mm

Supplier Code	Supplier Name	Supplier Address
0021004972	**TRITECH PRECISION PRODUCTS LTD**	**WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00173/00	08/01/2029	FUSION WELDING OF MATERIAL	WHPS063, AWPS004T, STA110W0038, AWS D17.1, AWPS001Q		

Supplier Code	Supplier Name	Supplier Address
0021004763	**TURBOMECANICA-**	**IULIU MANIU BLVD - SECTOR 6 244 - 061126 - BUCURESTI - - RO - 10- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00131/00	30/01/2029	HEAT TREATMENT OF STEEL ALLOYS	AWPS011T, AWPS001Q, AMS2750, AWPS007T		Only for deep-freezing Subracir 2: P/N 109-0445-08-117 (shaft) only 1 (one) part every batch, P/N 109-0433-01-107 (pinion) max. 3 (three) parts every batch, P/N 109-0443-01-103 (corona) max. 3 (three) parts every batch; Carburizing: only for AISI 9310steel
IT13/00096/00	30/12/2028	HEAT TREATMENT OF DE-EMBRITTLEMENT AND STRESS RELIEF	STA100-80-06, AWPS012T, AWPS001Q, STA100-83-84, AMS2750		
IT12/00130/00	02/12/2028	HEAT TREATMENT OF STEEL ALLOYS	AMS2750, AWPS004Q, AWPS007T, AWPS001Q, AMS-H-6875		
PL10/00070/00	03/11/2028	HEAT TREATMENT OF STEEL ALLOYS	ASTM E18, IT-858, AMS2750, ASTM E8/E8M		N/A
IT12/00125/00	01/07/2028	CASTINGS IMPREGNATION	STA100-84-32	AG424, 401182	

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00080/00	15/03/2028	ETCH INSPECTION OF HARDENED STEEL PARTS	AWPS001Q, AWPS002X, AWPS009X	2/13/004	AW109 LINE PARTS ONLY
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00059/00	11/01/2028	LIQUID PENETRANT INSPECTION	AWPS006X, ASTM E1417/E1417M		The vapour degreasing with trichlorethylene is not allowed for titanium alloys parts.
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00038/00	28/09/2027	ASSEMBLING THERMAL FITS	AWPS001Q, STA100-80-12, AMS2750		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00035/00	20/09/2027	EXTERNAL ROLLED THREAD	STA100-84-45		The only two qualified threads are: Group 1 - UNJ 24 and UNJ 18 threads for inch
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00022/00	03/08/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444	2/11/003	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00012/00	23/03/2027	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, MIL-DTL-5541		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00141/00	30/01/2027	CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	STA100-80-03	02-05-003	Only for AW109 components
Supplier Code		Supplier Name	Supplier Address		
0021004990		**TUSAS - TURKISH AEROSPACE IND. INC.**	**P.K. 18 - KAVAKLIDERE - 06692 - ANKARA - - TR - 06- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00107/00	01/02/2029	MAGNETIC FLAW DETECTION	AWPS009X, AWPS009X/CNJ01, AWPS003X, AWPS003X/CND01, AWPS009X/CNJ02		N/A
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00108/00	01/02/2029	STRUCTURAL BONDING AND CURING	AWPS001A/CNA01, AWPS001A/CNA02, AWPS001N, AWPS002Q, AWPS003K, AWPS001A, AWPS001A/CNA03, STA110A0018		PROCESS QUALIFIED FOR AW139 STRUCTURES BONDING ONLY
DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00048/00	13/12/2027	ASSEMBLING THERMAL FITS	STA100-80-12, AWPS001Q, AMS2750		N/A

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00049/00	03/12/2027	APPLICATION OF SOLID LUBRICANTS	STA100-83-10, AWPS001Q, AMS2750		N/A
Supplier Code		Supplier Name	Supplier Address		
0021005080		**TWORZYWA SZTUCZNE PZL MIELEC**	**UL. WOJSKA POLSKIEGO 3 - 39-300 - MIELEC - - PL - PDK- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00003/01	03/04/2027	STRUCTURAL BONDING AND CURING	AWPS003K, AWPS001A		Przygotowanie powierzchni czesci aluminiowych do klejenia jest niedozwolone / Aluminum parts surface preparation for bonding is not allowed
Supplier Code		Supplier Name	Supplier Address		
0021012011		**VACUUM-**	**MARIO PAGANO 10 - 20090 - TREZZANO SUL NAVIGLIO - - IT - MI- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00040/00	29/07/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T/01, AWPS007T/03, AWPS007T/04	02/20/007, 02/20/006	
Supplier Code		Supplier Name	Supplier Address		
0021005014		**VECA S.P.A.**	**VIA MORELLO MEZZO 101/105 - 41019 - SOLIERA - - IT - MO- - see note (*)**		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00101/02	09/07/2028	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, AWPS006X, AWPS009X	402621, 404927	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00014/02	21/06/2027	MAGNETIC FLAW DETECTION	AWPS003X, ASTM E1444	402622, 404928	
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00009/00	11/06/2027	HEAT TREATMENT OF STEEL ALLOYS	AWPS007T, AWPS007T/01, AMS2759, AMS2759/11, AWPS001Q, AMS2750		Linea AW609 solo secondo le specifiche indicate in questo documento. (Line AW609 only in conformity to specifications listed in this document).
DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00062/00	22/02/2027	ELECTRICAL DISCHARGE MACHINING OF STEEL (EDM)	AWPS004L		

Supplier Code	Supplier Name	Supplier Address
0021005020	**VEPLAS. D.D.**	**CESTA SIMONA BLATNIKA 11 - 3320 - VELENJE - - SI - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00098/00	03/11/2026	STRUCTURAL BONDING AND CURING	AMS2750, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02		CURING TEMP MAX. 130 °C

Supplier Code	Supplier Name	Supplier Address
0021000958	**VM-**	**STRADA VICINALE PRATO SERENO SN - 03012 - ANAGNI - - IT - FR- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT14/00036/00	19/12/2028	RADIOGRAPHIC INSPECTION	AWPS009X, AWPS005X, AWPS004X		NA
IT14/00029/00	30/07/2028	SURFACE PREPARATION FOR BONDING	STA100-83-52		

Supplier Code	Supplier Name	Supplier Address
0021003576	**VOESTALPINE BOHLER AEROSPACE**	**MARIAZELLER STRAßE 25 - 8605 - KAPFENBERG - - AT - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT12/00140/00	13/03/2029	ULTRASONIC AND BOND TEST	AMS-STD-2154		
IT12/00096/00	30/04/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AMS2750, AWPS007T, STA110M0036, AMS-H-6875, WHPS438, WHPS693, AMS5659		
IT12/00095/00	30/04/2028	HEAT TREATMENT OF TITANIUM ALLOYS	AMS-H-81200, AWPS001Q, AWMS21-001, WHPS693, AMS4928, BAC5613, STA110M0036, AWPS009T, AMS2750, WHPS438		
IT12/00086/00	28/02/2028	LIQUID PENETRANT INSPECTION	ASTM E1417/E1417M, AWPS006X, BPS4089, AWPS009X	403602	
IT12/00087/00	28/02/2028	MAGNETIC FLAW DETECTION	AWPS003X, BPS4075, AWPS009X, ASTM E1444		

Supplier Code	Supplier Name	Supplier Address
0021005053	**W.G. JONES LTD**	**EBBLAKE INDUSTRIAL ESTATE - BH31 6BD - VERWOOD, WIMBORNE - - GB - DO- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00029/00	16/10/2027	ASSEMBLING THERMAL FITS	WHPS057, STA100-80-12		
GB12/00076/00	21/12/2026	CHROMIC ACID ANODIZING	AWPS003T		Reactivation Only
GB12/00075/00	20/12/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T		Brush Alocrom Only.
GB12/00074/00	19/12/2026	SELECTIVE BRUSH PLATING	WHPS097		
GB12/00037/00	04/11/2026	SURFACE PREPARATION FOR BONDING	WHPS617		Method 1A ONLY
GB12/00036/00	04/11/2026	APPLICATION OF ADHESIVES AND CURING	WHPS012, WHPS312, WHPS020, WHPS047, WHPS406, WHPS444		grade B/ Class 2/3 components ONLY

Supplier Code	Supplier Name	Supplier Address
0021011615	**WALLWORK HEAT TREATMENT**	**LORD STREET - BL9 0RE - BURY - - GB - LA- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00134/00	20/09/2028	HEAT TREATMENT OF STEEL ALLOYS	AWPS001Q, AWPS007T/01, AWPS007T/02, AWPS007T/04, WHPS063, AMS2759/11, WHPS013, AMS-H-6875, AMS2759/1, AMS2759/2, AWPS004T, AWPS004Q, AWPS007T, AWPS007T/03, AWPS007T/05, AMS2759, SAE AMS2769, WHPS189, AMS2750, WHPS256		Tufftride: TF1, TF2. Limited to processing to Leonardo approved process card only (i.e. DC2002). Salt Shop: ES, (QS, TS1 – for quenching). Freezers: T24, CF2, CF3. Limited to processing to AMS2759 only. WHPS063 limited to stress relieving of

Supplier Code	Supplier Name	Supplier Address
0021005352	**WALTON PLATING LTD**	**118 ASHLEY ROAD - KT12 1HN - WALTON-ON-THAMES - - GB - SY- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00099/01	08/12/2028	CHROMIC ACID ANODIZING	AWPS003T, HP4-2, WHPS077		This qualification excludes Sub-Type B (Anodising for Ahesive Bonding)
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00101/01	08/12/2028	HARD CHROME PLATING	WHPS259, AMS 2460		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00168/00	08/12/2028	NICKEL SULPHAMATE	WHPS093		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00149/00	08/12/2028	PASSIVATION	AWPS008T		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00071/01	08/12/2028	SILVER PLATING ELECTRODEPOSITED	WHPS180, ASTM B700		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00150/00	08/12/2028	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	AWPS002T, WHPS030, AWPS004T		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00098/02	08/12/2028	SULPHURIC ACID ANODIZING FOR ALUMINIUM	WHPS258		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00167/00	08/12/2028	CHROMIUM PLATING OF ALUMINIUM AND ALUMINIUM ALLOYS	WHPS639		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00100/01	08/12/2028	CADMIUM PLATING, ELECTRODEPOSITED	AWPS004T, WHPS257, WHPS006		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00164/00	08/11/2028	COPPER PLATING	AWPS012T		AWPS012T Method B
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/00169/00	08/12/2027	APPLICATION OF SOLID LUBRICANTS	WHPS014, STA100-83-10		

Supplier Code	Supplier Name	Supplier Address
0021005064	**WOJSKOWE ZAK#ADY LOTNICZE NR 1 S.A.**	**UL. DUBOIS 119 - 93-465 - #©D# - - PL - - - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
PL10/00067/00	17/09/2028	EDDY CURRENT FLAW DETECTION	AWPS008X, EN 4179		Only for metallic materials in accordance with AWPS008X and approved Eddy Current Test (ET) Work Sheets / Tylko dla materialow metalowych zgodnie z AWPS008X i zatwierdzonymi Kartami Technologicznymi Badania Metoda Pradow

Supplier Code	Supplier Name	Supplier Address
0021011162	**YUKSEL KOMPOZIT TEKNOLOJILERI-**	**BASKENT OSB SADI TURK BULVARI 5 - 06909 - ANKARA - - TR - 06- - see note (*)**

DQP	Expiry	Process	Specification	RFVA	Limitations
IT16/00095/00	11/10/2028	MANUFACTURE OF COMPOSITE COMPONENTS	AWPS003K, AWPS003K/CNB01, STA100-83-52, STA100-83-52/CNI02, STA100-83-52/CNI03, AWPS001Q, AWPS003K/CNB02, STA110A0018, STA100-84-25, STA100-83-52/CNI01, STA100-83-52/CNI06		N/A

AgustaWestland
A Finmeccanica Company

Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code		*Vendor Name*	*Vendor Address*		
21005266		**A.T.G. S.R.L.**	**VIA MOROLENSE KM. 8,800 - 03010 - PATRICA - - IT - FR -** see note (*)		
DQP **IT14/0048/05**	*Expiry* 30/06/2026	*Process* EPOXY MOLDINGCOMPOUNDS (EMC) APPLICATION;	*Specification* AWPS002K -	*RFVA*	*Limitations*
DQP **IT14/0056/05**	*Expiry* 30/09/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* STA100-83-52 -	*RFVA* RFVA N° 05/17/004	*Limitations* N/A
Supplier Code		*Vendor Name*	*Vendor Address*		
21005392		**AALBERTS SURFACE TECHNOLOGIES LTD**	**CLOVER STREET, KIRKBY IN ASHFIELD - NG17 7LJ - NOTTINGHAM - - GB - NT -** see note (*)		
DQP **GB12/0496/01**	*Expiry* 01/01/2027	*Process* VACUUM DEPOSITION OF ALUMINIUM;	*Specification* MIL-DTL-83488D - HP4-22 -	*RFVA*	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21003305		**AERLAND S.A.S. DI FINI MARCELLA & C**	**VIA DELL`INDUSTRIA 20 - 21018 - SESTO CALENDE - - IT - VA -** see note (*)		
DQP **IT13/0331/05**	*Expiry* 30/06/2026	*Process* SULPHURIC ACID ANODIZING FOR TITANIUM;	*Specification* EN 2808 - DTD-942 -	*RFVA*	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21006579		**AERNNOVA AEROSPACE S.A.**	**CL VIA FINLANDIA S/N - 11011 - CADIZ - - ES - -** see note (*)		
DQP **IT16/0184/05**	*Expiry* 26/06/2026	*Process* CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	*Specification* HS136 - AWPS002T -	*RFVA* N/A	*Limitations* N/A
DQP **IT16/0188/05**	*Expiry* 23/07/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - AWPS009X -	*RFVA* 400201.	*Limitations* N/A
DQP **IT16/0186/05**	*Expiry* 23/10/2026	*Process* HEAT TREATMENT OF ALUMINIUM ALLOYS;	*Specification* AWPS006T - AWPS001Q - AMS2750 -	*RFVA* N/A	*Limitations* N/A
Supplier Code		*Vendor Name*	*Vendor Address*		
21006582		**AERNNOVA AEROSPACE S.A. d/b/a**	**CL PORTAL DE GAMARRA, 40 - 01013 - VITORIA - ALAVA - - ES - -** see note (*)		
DQP **IT16/0189/09**	*Expiry* 05/08/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* AWPS001X - AWPS009X - TS S530M0105X01 - TS-S530M0139E01 - TS-S530M0103X01 -	*RFVA* N/A	*Limitations* N/A
Supplier Code		*Vendor Name*	*Vendor Address*		

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Last update: 08/06/2026

Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21009104		**AERONDI S.R.L.**	**VIA REANO 6/8 - 10040 - RIVALTA DI TORINO - - IT - TO -** see note (*)		
DQP **IT12/0464/04**	*Expiry* 30/06/2026	*Process* RADIOGRAPHIC INSPECTION;	*Specification* AWPS004X - AWPS005X - ASTM E1742 - ASTM E2104 - AWPS009X -	*RFVA*	*Limitations* Per linea AW609 ispezione solo secondo le specifiche indicate nell'apposita sezione di questo documento
Supplier Code		*Vendor Name*	*Vendor Address*		
21008011		**AEROSTRUTTURE S.P.A.**	**VIA ARINGO 5 - 03030 - CASTELLIRI - - IT - FR -** see note (*)		
DQP **IT16/0283/04**	*Expiry* 16/01/2027	*Process* STRUCTURAL BONDING AND CURING;	*Specification* STA110A0018 - AWPS117N - STA100-84-03 - STA100-81-71 - STA100-83-92 -	*RFVA* N/A	*Limitations* BONDING WITH ADHESIVE FILM FORM IS NOT ALLOWED.
Supplier Code		*Vendor Name*	*Vendor Address*		
21005253		**AEROSVILUPPI S.R.L.**	**VIA PIEMONTE 8 - 21015 - LONATE POZZOLO - - IT - VA -** see note (*)		
DQP **IT13/0163/04**	*Expiry* 31/10/2026	*Process* INERT GAS TUNGSTEN ARC WELDING;	*Specification* STA110W0052 - AWS D17.1 - BPS4404 - BAC5975 - STA110T0006 -	*RFVA*	*Limitations*
DQP **IT13/0162/04**	*Expiry* 31/12/2026	*Process* INERT GAS TUNGSTEN ARC WELDING;	*Specification* BAC5975 - AWS D17.1 - STA100-83-59 - BPS4359 -	*RFVA* Comunicazione CPE n. EL/2013/088 qualifica saldatori secondo AWS D17.1	*Limitations* Parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1, acciai legati (Gruppo IB) e acciai resistenti alla corrosione (Gruppo IIA).
Supplier Code		*Vendor Name*	*Vendor Address*		
21006424		**APPH LTD**	**URBAN ROAD - NG17 8AP - KIRKBY IN ASHFIELD - - GB - NT -** see note (*)		
DQP **GB13/0001/02**	*Expiry* 03/11/2026	*Process* ETCH INSPECTION OF HARDENED STEEL PARTS;	*Specification* AWPS002X - WHPS256 - AWPS009X - WHPS158 - STA100-81-38 - AWIS072A - AWPS001Q -	*RFVA* 20/17/014	*Limitations*
DQP **GB13/0003/03**	*Expiry* 10/10/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	*RFVA*	*Limitations* Type 1, Method A, Sensitivity Level 3. Type 1, Method D, Sensitivity Level 2 & 3
DQP **GB13/0002/03**	*Expiry* 10/10/2026	*Process* MAGNETIC FLAW DETECTION;	*Specification* AWPS003X - WHPS256 - AWIS072A - AWIS119A - AWPS009X - ASTM E1444 -	*RFVA*	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21005317		**ATTEWELL LIMITED**	**7A/B MILLINGTON ROAD - UB3 4AZ - HAYES - - GB - MX -** see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0133/02	08/12/2026	CHEMICAL MILLING;	SS8782 -		Limited to Class 3/Grade B parts only
Supplier Code		*Vendor Name*	*Vendor Address*		
21003498		**AVIOMEC S.R.L.**	**VIA ROSSINI 6 - 21020 - MORNAGO - - IT - VA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0409/04	13/10/2026	MAGNETIC FLAW DETECTION;	AWPS003X - BPS4075 - ASTM E1444 - AMS2641 - AMS3044 - AWPS009X -	403461	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0410/06	30/09/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - BPS4089 - ASTM E1417 - AMS2644 - AWPS009X -	403471	
Supplier Code		*Vendor Name*	*Vendor Address*		
21005441		**AVIOREC S.R.L.**	**LOCALITA' PADUNI SNC - 03012 - ANAGNI - - IT - FR -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT14/0079/05	31/07/2026	STRUCTURAL BONDING AND CURING;	AWPS001A - AWPS003K - STA110A0018 - AWPS002K - BPS4469 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT14/0081/04	30/11/2026	STRUCTURAL BONDING AND PREPARATION FOR BONDING;	STA100-83-52 -		N/A
Supplier Code		*Vendor Name*	*Vendor Address*		
21005260		**AVIOTECNICA S.R.L.**	**VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0386/01	30/10/2026	SPOT WELDING;	STA100-81-15 - AWS D17.2/D17.2M - STA100 -81-13 -		Saldatura a punti classe A su titanio e sue leghe acciai inossidabili spessore 0.4+0.4mm, saldatura a punti classe B e C su titanio e sue leghe e acciai inossidabili spessori da 0.4+0.4mm a 1.52+1.52mm.
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0401/00	30/11/2026	STRUCTURAL BONDING;	STA110A0018 - AWPS001Q - AWPS001N - AWPS001A - AMS2750 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21003534		**BEAGLE TECHNOLOGY GROUP-**	**STONY LANE - BH23 1EX - CHRISTCHURCH - - GB - DO -** see note (*)		

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DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/0263/01	29/01/2027	RESISTANCE SEAM WELDING;	WHPS002 - WHPS256 - AWS D17.2 -		Group 1 material - Aluminium. Group 2 material – Steel and Group 3 material – Titanium. Approved machines are Spot Welder Metropolitan Vickers AS75/34. No 2. Thickness 0.55mm to 0.70mm. Seam Welder RAMU 40. No 4. Thickness, 0.55mm to 1.00mm
DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/0247/04	01/12/2026	MANUFACTURE OF COMPOSITE COMPONENTS;	WHPS082 - WHPS275 - WHPS370 - WHPS296 - WHPS256 - WHPS643 - WHPS643 AIS1 -	IP2115, IP2154, IP2170, IP2178, IP2192 IP2236	
Supplier Code		Vendor Name	Vendor Address		
21009632		**BEAMIT S.P.A.**	**VIA VOLTA 40 - 43040 - RUBBIANO DI SOLIGNANO - - IT - PR -** see note (*)		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/0369/01	30/06/2026	HEAT TREATMENT OF TITANIUM ALLOYS;	AWPS009T - AWPS001Q - AMS2750 - STA110T0006 -		
Supplier Code		Vendor Name	Vendor Address		
21003792		**BLAENAVON FORGINGS LTD**	**FORGESIDE - NP4 9XG - BLAENAVON - - GB - GW -** see note (*)		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0471/02	09/10/2026	HEAT TREATMENT OF NICKEL ALLOYS;	BS 2HR5 - AMS2750 - WHPS438 - AWPS001Q -		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0170/02	09/11/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - AWIS072A - ASTM E1417/E1417M -	None	
Supplier Code		Vendor Name	Vendor Address		
21005521		**BODYCOTE BOURGOGNE S.A.S.**	**TECHNOPOLE - 58470 - MAGNY-COURS - - FR - -** see note (*)		
DQP	Expiry	Process	Specification	RFVA	Limitations
IT18/0076/02	09/08/2026	HOT ISOSTATIC PRESSING OF CASTINGS;	STA110Q0041 - AMS2750 -	RFVA No. 6/17/02; RFVA No. 6/17/05; RFVA No. 6/17/04.	Only for sand castings in Aluminium alloy for aeronautical application.
Supplier Code		Vendor Name	Vendor Address		
21003569		**BODYCOTE HEIß-ISOSTATISCHES**	**KOLBINGER STRAßE 7 - 83527 - HAAG-WINDEN - - DE - -** see note (*)		
DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0008/04	09/06/2026	HOT ISOSTATIC PRESSING OF CASTINGS;	STA110Q0041 -	10/10/004	This approval is limited to the Hot Isostatic Pressing of castings manufactured by TITAL.
Supplier Code		Vendor Name	Vendor Address		

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21011138		**BODYCOTE IMT-**	**155 RIVER ST - 01810 - ANDOVER - - US - MA -** see note (*)		
DQP **IT18/0078/01**	*Expiry* 02/08/2026	*Process* HOT ISOSTATIC PRESSING OF CASTINGS;	*Specification* STA110Q0041 - AMS2750 -	*RFVA* RFVA No. 6/19/02 AND 6/19/03	*Limitations* ALUMINUM SAND CASTINGS FOR AERONAUTICAL APPLICATIONS.
Supplier Code		*Vendor Name*	*Vendor Address*		
21006412		**BOWMILL METAL TREATMENTS-**	**85 STERTE AVENUE WEST - BH15 2AL - POOLE - - GB - DO -** see note (*)		
DQP **GB12/0002/04**	*Expiry* 19/08/2026	*Process* PASSIVATION;	*Specification* AWPS008T - WHPS256 - WHPS389 - AMS2700 -	*RFVA* None	*Limitations* None
DQP **GB12/0156/02**	*Expiry* 02/10/2026	*Process* ETCH INSPECTION OF HARDENED STEEL PARTS;	*Specification* AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 -	*RFVA* IP1131	*Limitations*
DQP **GB12/0076/03**	*Expiry* 15/03/2027	*Process* CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	*Specification* AWPS002T - WHPS256 - MIL-DTL-5541 - WHPS389 -	*RFVA* IP1347 (No longer requried)	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21012437		**BUREAU VERITAS LABORATOIRES-**	**8 AVENUE DE BOURGOGNE - 95310 - saint ouen l`aumone - - FR - 92 -** see note (*)		
DQP **IT14/0149/01**	*Expiry* 30/11/2026	*Process* ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	*Specification* WHPS485 -	*RFVA* NA	*Limitations* NA
Supplier Code		*Vendor Name*	*Vendor Address*		
21003612		**BYTEST S.R.L.**	**VIA PISA 12 - 10088 - VOLPIANO - - IT - TO -** see note (*)		
DQP **IT12/0220/05**	*Expiry* 01/09/2026	*Process* MAGNETIC FLAW DETECTION;	*Specification* AWPS003X - BAC5424 - BSS7040 - BPS4075 - ASTM E1444 -	*RFVA* 400472	*Limitations*
DQP **IT12/0327/06**	*Expiry* 01/09/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - BPS4089 - ASTM E1417 - AMS2644 - BAC5423 - BSS7039 -	*RFVA* 400473	*Limitations*
DQP **IT12/0269/07**	*Expiry* 27/10/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* AWPS001X - AWPS009X - AMS-STD-2154 -	*RFVA*	*Limitations* Linea AW609 solo secondo le specifiche indicate in questo documento (AW609 line only in conformity to specifications listed in this document)
DQP **IT15/0144/05**	*Expiry* 13/11/2026	*Process* ETCH INSPECTION OF HARDENED STEEL PARTS;	*Specification* AWPS002X -	*RFVA*	*Limitations*

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code	*Vendor Name*	*Vendor Address*		
21007543	**C.A.B. COSTRUZIONI AERONAUTICHE S.N**	**Via Delle Industrie 61 - 30020 - MARCON - - IT - VE -** see note (*)		
DQP **IT16/0205/04**	*Expiry* 12/11/2026	*Process* CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	*Specification* AWPS002T -	*RFVA* N/A	*Limitations* N\A
DQP **IT16/0206/04**	*Expiry* 19/11/2026	*Process* CHROMIC ACID ANODIZING;	*Specification* AWPS003T -	*RFVA* N/A	*Limitations* N/A
DQP **IT16/0208/04**	*Expiry* 09/12/2026	*Process* APPLICATION OF SOLID LUBRICANTS;	*Specification* STA100-83-10 - AWPS001Q - AMS2750 -	*RFVA* N/A	*Limitations* FORNO S/N TANK NR.2 PER POLIMERIZZAZIONE LUBRIFICANTI SOLIDI SECONDO TABELLA I STA100-83-10, +/-5° C TYPE D PER AMS2750.
Supplier Code	*Vendor Name*	*Vendor Address*		
21003670	**C.I.M.A.**	**VIA FRATELLI CAIROLI 8 - 40050 - VILLANOVA DI CASTENASO - - IT - BO -** see note (*)		
DQP **IT12/0511/01**	*Expiry* 13/01/2027	*Process* CARBURISING AND HEAT TREATMENT OF CARBURISED PARTS;	*Specification* AMS2759/7 - AMS2750 - AMS2759 - AMS2759/1 - AMS2759/2 - AMS2759/11 - SAE AMS2769 - SAE AMS2761 -	*RFVA*	*Limitations*
Supplier Code	*Vendor Name*	*Vendor Address*		
21014674	**CAPITANIO AEROSPACE 2.0**	**VIA FRANCO 16 - 72023 - MESAGNE - - IT - BR -** see note (*)		
DQP **IT16/0393/00**	*Expiry* 05/02/2027	*Process* ASSEMBLING THERMAL FITS;	*Specification* STA100-80-12 - AWPS001Q -	*RFVA* N/A	*Limitations* ASSEMBLING THERMAL FITS OF PLASTIC MATERIALS NOT ALLOWED.
DQP **IT16/0397/00**	*Expiry* 05/02/2027	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - AWPS009X -	*RFVA* N/A	*Limitations* N/A
DQP **IT16/0396/01**	*Expiry* 05/02/2027	*Process* SULPHURIC ACID ANODIZING FOR ALUMINIUM;	*Specification* MIL-PRF-8625 - AWPS001Q -	*RFVA* N/A	*Limitations* The process is considered qualified with the exclusion of the light fastness resistance requirement. In the event that such test is required by the applicable technical documentation and/or by the contract/purchase order, the process cannot be performed.
Supplier Code	*Vendor Name*	*Vendor Address*		
21003740	**CURTI COSTRUZIONI MECCANICHE S.P.A.**	**VIA EMILIA PONENTE 750 - 48014 - CASTEL BOLOGNESE - - IT - RA -** see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0309/04	24/01/2027	MAGNETIC FLAW DETECTION;	AWPS003X - ASTM E1444 - AWPS009X - AMS2641 -		Ispezione per linea AW609 solo secondo AWPS003X
Supplier Code		*Vendor Name*	*Vendor Address*		
21003757		**DATA F. S.R.L.**	**VIA SESTRIERE 14 - 10060 - PINASCA - - IT - TO -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0507/01	03/08/2026	ASSEMBLING THERMAL FITS;	STA100-80-12 - AWPS001Q - AMS2750 -		Linea AW609 solo secondo la specifica indicata in questo documento (AW609 Line only according to the specification indicated in this document)
Supplier Code		*Vendor Name*	*Vendor Address*		
21009290		**ELEMENT MATERIALS TECHNOLOGY-**	**Unit 18 CHARLTON DRIVE, CORNGREAVES - B64 7BJ - CRADLEY HEATH - - GB - WM -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0077/04	15/02/2027	MAGNETIC FLAW DETECTION;	AWPS003X - AWPS009X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWIS119A -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0078/04	15/02/2027	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -		Type 1, Method A, Sensitivity Level 2 only
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0079/04	15/02/2027	RADIOGRAPHIC INSPECTION;	AWPS004X - ASTM E2104 - AWPS009X - AWIS072A - WHPS256 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21005281		**FICHTNER & SCHICHT GMBH**	**GERMANIASTRASSE 4 - 33189 - SCHLANGEN - - DE - -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT14/0087/05	12/12/2026	LIQUID PENETRANT INSPECTION;	AWIS100A - AWPS006X - AWIS097A - ASTM E1417/E1417M -	LH RFVA No: 05/18/001 (Supplier N°RFVA: FS 2018/01)	Limited to the requirements stated in AWIS100A PENETRANT INSPECTION OF ELECTROFORMED NICKEL EROSION SHIELDS
Supplier Code		*Vendor Name*	*Vendor Address*		
21007513		**FORGED SOLUTIONS GROUP**	**snc DALE ROAD NORTH, DARLEY DALE - DE4 2JB - MATLOCK - - GB - DB -** see note (*)		

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DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0190/02	12/12/2026	MAGNETIC FLAW DETECTION;	AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A -		Due to the use of HWDC, Forged solutions are limited to the inspection raw forgings/castings of any grade where none of the original raw surface remains on the finished part. May also perform MT inspection on existing Lynx, AW101 and out of production aircraft where WHPS001 is called for by the drawing.
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0189/02	12/12/2026	ULTRASONIC AND BOND TEST;	WHPS706 - AMS-STD-2154 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21007275		**FORGED SOLUTIONS GROUP-**	**snc MEADOWHALL ROAD - S9 1HD - SHEFFIELD - - GB - YS -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0472/02	01/01/2027	MAGNETIC FLAW DETECTION;	AWPS003X - WHPS256 - ASTM E1444/E1444M - AWPS009X -		As Forged Solutions (formally Firth Rixson) use HWDC & AC the following limitations shall be applied as per AWPS003X Rev D. Existing HWDC equipment can be used for the inspection of existing non-critical parts. All new designed parts from March 2008 shall be inspected using 3Ph FWDC however it is acceptable to use either HWDC or 3Ph FWDC waveforms for the
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0195/02	01/01/2027	HEAT TREATMENT OF STEEL ALLOYS;	AWPS007T - AMS2759 - AMS2750 - AMS-H-6875 - WHPS430 - AWPS001Q -	none	This approval is limited to Heat Treatment of Steel necessary for the production of Forgings.
Supplier Code		*Vendor Name*	*Vendor Address*		
21005249		**FUCINE UMBRE S.R.L.**	**VIA DEL SERSIMONE 22 - 05100 - TERNI - - IT - TR -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0142/04	31/07/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - BPS4089 - ASTM E1417/E1417M -	N. 400491	
Supplier Code		*Vendor Name*	*Vendor Address*		
21003981		**GALVAIR S.R.L.**	**VIA EDISON 10 - LOC. CAVALLINA - 50031 - BARBERINO DI MUGELLO - - IT - FI -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0497/01	03/08/2026	PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS;	AMS-M-45202 - ASTM D1732 -		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code		*Vendor Name*	*Vendor Address*		
21008542		**GALVER S.R.L.**	**VIA ANIME SANTE, SNC - 03023 - CECCANO - - IT - FR -** see note (*)		
DQP **IT15/0159/05**	*Expiry* 30/06/2026	*Process* CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	*Specification* BAC5719 - BPS4182 - AWPS002T -	*RFVA* 05/16/14	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21006619		**GAZC TRATAMIENTOS SUPERFICIALES, S.**	**CARTAGENA, 10 - 11 BIS Y 13 - 28320 - MADRID - - ES - -** see note (*)		
DQP **IT16/0187/04**	*Expiry* 09/07/2026	*Process* APPLICATION OF SOLID LUBRICANTS;	*Specification* STA100-83-10 - AWPS001Q - AMS2750 -	*RFVA* N/A	*Limitations* N/A
Supplier Code		*Vendor Name*	*Vendor Address*		
21005346		**GKN AEROSPACE SERVICES IOW**	**FERRY ROAD - PO32 6RA - EAST COWES - - GB - IW -** see note (*)		
DQP **GB13/0209/02**	*Expiry* 24/10/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* AWPS001X - AWPS009X - AWIS119A -	*RFVA* None	*Limitations* None
DQP **GB13/0210/02**	*Expiry* 04/10/2026	*Process* RADIOGRAPHIC INSPECTION;	*Specification* AWPS005X - AWPS009X - AWIS072A - ASTM E2104 -	*RFVA* None	*Limitations*
DQP **GB13/0211/02**	*Expiry* 24/10/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* WHPS617 - WHPS256 -	*RFVA*	*Limitations* Preparation to Method 1A
DQP **GB13/0213/02**	*Expiry* 24/10/2026	*Process* MANUFACTURE OF COMPOSITE COMPONENTS;	*Specification* WHPS275 - WHPS370 - WHPS431 - WHPS458 - WHPS642 - WHPS256 - WHPS483 -	*RFVA* IP1854, IP1864, IP1866, IP1911, IP2140, IP2160 & IP2260	*Limitations*
DQP **GB13/0214/02**	*Expiry* 24/10/2026	*Process* APPLICATION OF ADHESIVES AND CURING;	*Specification* WHPS012 - WHPS312 - WHPS319 - WHPS436 - WHPS444 - WHPS647 - WHPS256 - WHPS020 - WHPS370 -	*RFVA* IP1363, 1629, 1718, 1727, 1777,1718 & 1781	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21004069		**HELI-ONE (NORWAY) AS**	**ACCOUNTING DEPT., POSTBOX 535 - 4055 - STAVANGER LUFTHAVN - - NO - -** see note (*)		
DQP **GB14/0110/00**	*Expiry* 18/12/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* WHPS617 -	*RFVA*	*Limitations* LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP **GB14/0111/00**	*Expiry* 18/12/2026	*Process* APPLICATION OF ADHESIVES AND CURING;	*Specification* WHPS370 -	*RFVA*	*Limitations* LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP	Expiry	Process	Specification	RFVA	Limitations
GB14/0112/00	18/12/2026	APPLICATION OF ADHESIVES AND CURING;	WHPS444 -		LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
Supplier Code		*Vendor Name*	*Vendor Address*		
21004112		**HYDE AERO PRODUCTS**	**TUDOR WORKS - SK16 4RR - DUKINFIELD - - GB - CH -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0286/00	16/06/2026	RADIOGRAPHIC INSPECTION;	AWPS004X - AWPS009X - AWIS072A - ASTM E2104 -	None	
Supplier Code		*Vendor Name*	*Vendor Address*		
21004134		**INDUCTOHEAT (TEWKESBURY)-**	**UNIT 23, COTTESWOOD DAIRY IND. SITE - GL20 8JE - TEWKESBURY - - GB - -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0500/01	23/09/2026	HEAT TREATMENT OF STEEL ALLOYS;	AWPS007T/06		Approval is limited to the following parts only: WD01-69-00202-04101, WD01-69-00202-04301, WD01-69-00202-04501, WD01-69-00202-04701, S6165-20605
Supplier Code		*Vendor Name*	*Vendor Address*		
21009245		**KONGSBERG DEFENCE & AEROSPACE-**	**POBOX 1003 - 3601 - KONGSBERG - - NO - -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0275/01	01/07/2026	APPLICATION OF SOLID LUBRICANTS;	WHPS014 - WHPS256 -		Type 1 application only
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0195/02	01/07/2026	APPLICATION OF ADHESIVES AND CURING;	WHPS312 - WHPS256 - WHPS644 - WHPS444 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0194/04	30/06/2026	BRUSH CADMIUM PLATING, ELECTRODEPOSITED;	STA100-83-12 - WHPS097 - WHPS256 - WHPS006 - WHPS644 -	IP1750, IP1776, IP1779	
Supplier Code		*Vendor Name*	*Vendor Address*		
21008836		**LAER H-**	**REGIONE CIME DI LECA 30 - 17031 - ALBENGA - - IT - SV -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0346/02	31/12/2026	CHEMICAL MILLING;	STA100-83-89 - BPS4389 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21008855		**LISI AEROSPACE**	**305 ZA DE LA GLÈBE RUE DE LA MURETT - 12202 - VILLEFRANCHE DE ROUERGUE CEDEX - - FR - -** see note (*)		

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DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0480/03	06/02/2027	HEAT TREATMENT OF STEEL ALLOYS;	AMS2759 - AMS2759/1 - AMS2759/2 - AMS2759/3 - AMS2759/4 - AMS2750 - SAE AMS2769 -	None	This qualification is limited to Leonardo Helicopters Fasteners
Supplier Code		*Vendor Name*	*Vendor Address*		
21003960		**LISI AEROSPACE FORGED INTEGRATED SO**	**BP 82138 BOLOGNE - 52905 - CHAUMONT CEDEX 9 - - FR - -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0251/02	18/01/2027	LIQUID PENETRANT INSPECTION;	AWPS006X - AWPS009X - AWIS072A - AWIS097A - AWIS119A -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21004346		**MECAER AVIATION GROUP-**	**9800 ASHTON ROAD, BOX 1 - 19114 - PHILADELPHIA - - US - PA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
US01/0194/00	20/09/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	AWPS002T -	N/A	AWPS002T Method D
Supplier Code		*Vendor Name*	*Vendor Address*		
21002453		**MECAER AVIATION GROUP S.P.A.**	**VIA DELL'ARTIGIANATO 1 - 63033 - CENTOBUCHI-MONTEPRANDONE - - IT - AP -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0237/04	09/10/2026	CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	AWPS002T - BPS4182 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0540/00	29/08/2026	SULPHURIC ACID ANODIZING FOR ALUMINIUM;	MIL-PRF-8625 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0045/05	20/10/2026	PASSIVATION;	AWPS008T - BPS4007 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0021/05	29/10/2026	CHROMIC ACID ANODIZING;	AWPS003T - BPS4001 - MIL-A-8625 -	RFVA4/18/001, RFVA4/18/010	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0018/06	12/11/2026	HARD ANODIZING COATING OF ALUMINIUM ALLOYS;	STA100-83-87 - BPS4387 -	RFVA4/13/018, RFVA4/19/013	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0182/05	23/11/2026	CADMIUM PLATING,ELECTRODEPOSITED ;	STA100-80-06 - BPS4006 - AMS-QQ-P-416 -	RFVA 4/19/017, RFVA 4/18/011	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0289/01	13/01/2027	MAGNETIC FLAW DETECTION;	AWPS003X - ASTM E1444 - AWPS009X - AWIS119A - AWIS072A -		

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DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT15/0293/01	25/02/2027	LIQUID PENETRANT INSPECTION;	AWPS006X - ASTM E1417/E1417M -		(Audit SQA PS n. QA_2024_0039 del 01/02/2024, Mecaer Monteprandone: dichiara di non utilizzare il boroscopio/endoscopio,dove richiesto,per ispezione interna dei particolari dove non sono accessibili l'uso con altri tipi di lampade UV-A,; rif. AWPS006X rev.F par. 3.4.4 lett.c)
Supplier Code		*Vendor Name*	*Vendor Address*		
21003600		**MECAER AVIATION GROUP S.P.A.**	**VIA PER ARONA 46 - 28021 - BORGOMANERO - - IT - NO -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0148/04	30/06/2026	MAGNETIC FLAW DETECTION;	AWPS003X - ASTM E1444 - AMS2641 - AWPS009X - BPS4075 -	2/11/004	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0505/01	07/07/2026	ASSEMBLING THERMAL FITS;	STA100-80-12 - BPS4012 - AWPS001Q - AMS2750 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0212/05	31/07/2026	EXTERNAL ROLLED THREAD;	STA100-84-45 - BPS4445 -	2/13/003 - 2/14/001	Rullatura filetti esterni per materiali GRUPPI: 1 (Acciai debolmente legati), 2 (Acciai Inox) e 4 (Titanio). External Roll Threading of materials GROUPS: 1 (Low alloy steels), 2 (Stainless steels) and 4 (Titanium)
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0213/04	31/07/2026	SWAGING AND INTERNAL THREADING OF CONTROL RODS;	STA110F0033 - BPS4419 - SRA058A - SRA059A -	2/17/005	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0209/04	30/06/2026	HARD ANODIZING COATING OF ALUMINIUM ALLOYS;	STA100-83-87 - MIL-PRF-8625 - BPS4387 -	RFVA A1/10/009; RFVA A1/10/010; RFVA A1/11/001	Mascheratura selettiva con ossidazione anodica cromica e sigillatura all'acetato di nichel applicabile solo a parti Leonardo Elicotteri in lega di alluminio 7075. Per BPS4387 limitato a parti in lega di alluminio 7075.
Supplier Code		*Vendor Name*	*Vendor Address*		
21005268		**MECAL S.R.L.**	**VIA COLLE LAMI 4 - 03023 - CECCANO - - IT - FR -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT14/0066/05	28/06/2026	ULTRASONIC AND BOND TEST;	AWPS001X - AWPS009X - AWIS119A - AWIS097A -		

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DQP **IT14/0078/05**	*Expiry* 30/06/2026	*Process* STRUCTURAL BONDING AND CURING;	*Specification* AWPS003K - AWPS001A - STA110A0018 - AWPS117N -	*RFVA*	*Limitations* Non valido per applicazione primer (incollaggio e verniciatura) e non valido per la verniciatura.
DQP **IT14/0058/04**	*Expiry* 31/12/2026	*Process* STRUCTURAL BONDING AND PREPARATION FOR BONDING;	*Specification* STA100-83-52 -	*RFVA* RFVA N. 05/17/004 / RFVA N. 403323 / RFVA N. 403421	*Limitations* N/A
Supplier Code ***21012045***		*Vendor Name* **MECAPROTEC INDUSTRIES-**	*Vendor Address* **34 BOULEVARD JOFFREY - 31605 - MURET - - FR - 31 -** see note (*)		
DQP **IT14/0148/01**	*Expiry* 15/06/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - AWIS119A - AWIS097A - ASTM E1417/E1417M -	*RFVA* NA	*Limitations*
Supplier Code ***21014337***		*Vendor Name* **MERLETTI-**	*Vendor Address* **VIA DEL RILE 21/R - 21019 - SOMMA LOMBARDO - - IT - VA -** see note (*)		
DQP **IT12/0537/00**	*Expiry* 27/07/2026	*Process* MAGNETIC FLAW DETECTION;	*Specification* AWPS003X - ASTM E1444/E1444M - AWPS009X -	*RFVA* 403502	*Limitations*
DQP **IT12/0538/00**	*Expiry* 27/07/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - ASTM E1417/E1417M - AWPS009X -	*RFVA* 403501	*Limitations*
Supplier Code ***21005333***		*Vendor Name* **METTIS AEROSPACE LIMITED**	*Vendor Address* **WINDSOR ROAD - B97 6EF - REDDITCH - - GB - WO -** see note (*)		
DQP **GB12/0248/03**	*Expiry* 24/06/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - WHPS256 - ASTM E1417/E1417M - AMS2644 - QPL-AMS-2644 - WHPS007 - AWPS009X -	*RFVA* GB12/14/002	*Limitations*
DQP **GB12/0250/03**	*Expiry* 29/06/2026	*Process* HEAT TREATMENT OF STEEL ALLOYS;	*Specification* WHPS050 - HP1-1 - STA100-81-40 - WHPS655 - WHPS439 - WHPS438 - STA110X0065 - AWPS001Q - AWPS007T - AWPS004Q - AMS2750 -	*RFVA* RFVA 10/16/005	*Limitations*
DQP **GB12/0252/03**	*Expiry* 24/06/2026	*Process* HEAT TREATMENT OF TITANIUM ALLOYS;	*Specification* AMS-H-81200 - AMS2750 -	*RFVA*	*Limitations*
DQP **GB12/0246/03**	*Expiry* 24/06/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* WHPS706 - HP6-22 - AMS-STD-2154 - AWPS009X - EN 4179 -	*RFVA* IP1428	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		

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21005354		**MIDDLESEX GROUP**	**TELFORD ROAD - RG21 6YU - BASINGSTOKE - - GB - HA -** see note (*)		
DQP **GB12/0021/03**	*Expiry* 28/07/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* STA110T0006 - AWPS003T -	*RFVA*	*Limitations* Qualification is limited to Part Numbers EA6432D506-041 & -043 only. The AWL Transmissions Centre of Excellence shall be contacted before the processing of any additional Part Numbers
DQP **GB12/0022/03**	*Expiry* 18/08/2026	*Process* STRUCTURAL BONDING;	*Specification* STA110A0018 - WHPS436 - WHPS444 - WHPS077 - WHPS256 - WHPS463 - AWPS003T -	*RFVA*	*Limitations* Qualification to STA110A0018 is limited to Part Numbers EA6432D506-041 & -043 Only. The AWL Transmissions Centre of Excellence shall be contacted before the processing of any additional Part Numbers. Qualification to WHPS436 and WHPS444 is limited to to Grade B/Class 3 applications only.
DQP **GB12/0023/03**	*Expiry* 22/09/2026	*Process* ASSEMBLING THERMAL FITS;	*Specification* STA100-80-12 - WHPS057 - AWPS010X - WHPS081 -	*RFVA*	*Limitations*
DQP **GB12/0253/02**	*Expiry* 04/10/2026	*Process* MAGNETIC FLAW DETECTION;	*Specification* AWPS003X - WHPS256 - STA100-83-57 - ASTM E1444/E1444M - AWPS009X - AWIS072A -	*RFVA* IP1196, IP1388	*Limitations*
DQP **GB12/0254/02**	*Expiry* 04/10/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - STA100-81-38 - WHPS256 - STA100-83-57 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	*RFVA* IP1228, IP1229	*Limitations*
DQP **GB12/0255/01**	*Expiry* 31/01/2027	*Process* ETCH INSPECTION OF HARDENED STEEL PARTS;	*Specification* AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 -	*RFVA* RFVA 10/17/024	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21005440		**MURRAY (PRODUCTIONS) LTD**	**Silverdale Road - UB3 3BN - Hayes - - GB - MX -** see note (*)		
DQP **GB13/0223/02**	*Expiry* 22/02/2027	*Process* EXTERNAL ROLLED THREAD;	*Specification* WHPS390 -	*RFVA* None	*Limitations* Metallurgical examination by approved laboratory. Steel and Aluminium thread rolling. Titanium threads under 6mm only. No Vital / Cat F parts to be thread rolled
Supplier Code		*Vendor Name*	*Vendor Address*		

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21004473		**O.M.P.M. S.R.L.**	**VIA FONTANA 5 - 84012 - ANGRI - - IT - SA -** see note (*)		
DQP **IT15/0047/04**	*Expiry* 31/07/2026	*Process* POWDERED COATING OF RESIN APPLICATION;	*Specification* BPS4465 - 609A5120Z001 -	*RFVA*	*Limitations*
DQP **IT15/0183/04**	*Expiry* 31/07/2026	*Process* ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	*Specification* AWPS011X -	*RFVA*	*Limitations*
DQP **IT15/0111/05**	*Expiry* 30/09/2026	*Process* SULPHURIC ACID ANODIZING FOR TITANIUM;	*Specification* WHPS300 - EN 2808 - DTD-942 -	*RFVA*	*Limitations*
DQP **IT15/0110/04**	*Expiry* 30/08/2026	*Process* MAGNETIC FLAW DETECTION;	*Specification* AWPS003X - BPS4075 - BAC5424 - BSS7040 - SS8805 - AWPS009X - AWIS072A - AWIS119A - AWIS097A - ASTM E1444/E1444M -	*RFVA*	*Limitations*
DQP **IT15/0113/04**	*Expiry* 31/10/2026	*Process* APPLICATION OF SOLID LUBRICANTS;	*Specification* STA100-83-10 - BPS4310 - WHPS014 -	*RFVA*	*Limitations*
DQP **IT16/0123/04**	*Expiry* 25/09/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* AWPS003T - AWPS001Q -	*RFVA* N/A	*Limitations* N/A
DQP **IT16/0168/04**	*Expiry* 27/09/2026	*Process* APPLICATION OF PRIMER FOR BONDING;	*Specification* AWPS001A - AWPS001A/CNA01 - AMS2750 -	*RFVA* N/A	*Limitations* N/A
DQP **IT15/0312/00**	*Expiry* 23/01/2027	*Process* HEAT TREATMENT OF STRESS RELIEVING;	*Specification* AWPS007T/02 - AWPS007T - AWPS007T/01 - AWPS001Q - AWPS004Q - AMS2750 - AMS2759/11 -	*RFVA* 403456	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21001868		**O.V.S. VILLELLA S.R.L.**	**VIA DELLO SPORT 26/28 - 21018 - SESTO CALENDE - - IT - VA -** see note (*)		
DQP **IT12/0222/07**	*Expiry* 09/06/2026	*Process* INERT GAS TUNGSTEN ARC WELDING;	*Specification* AWS D17.1 - BPS4359 - STA110W0052 - STA100-82-07 - STA100-83-59 - BPS4207 - BPS4404 - BAC5975 -	*RFVA* 2/12/003 - 2/15/003 - 2/16/031	*Limitations* Gli operatori sono autorizzati alla saldatura solo sui gruppi di materiali per i quali risultano qualificati
Supplier Code		*Vendor Name*	*Vendor Address*		
21001974		**OMA ARSENI S.r.l.**	**F. FRANCO, LOTTO N. 26 Z.I. - 72023 - MESAGNE - - IT - BR -** see note (*)		
DQP **IT16/0345/01**	*Expiry* 22/06/2026	*Process* ASSEMBLING THERMAL FITS;	*Specification* STA100-80-12 -	*RFVA* N/A	*Limitations* SIA LA DISTENSIONE CHE IL RISCALDAMENTO NON SONO AMMESSI.
Supplier Code		*Vendor Name*	*Vendor Address*		

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21005314		**OTTO FUCHS KG**	**DERSCHLAGER STRASSE 26 - 58540 - MEINERZHAGEN - - DE - -** see note (*)		
DQP **IT15/0249/03**	*Expiry* 26/09/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - ASTM E1417/E1417M - AWPS009X - AWIS072A - AWIS097A - AWIS119A -	*RFVA*	*Limitations* OF must guarantee the requirement expressed in AWPS006X rev_F paragraph 6.2.2; refer. AWPS006X/CNF01 ISSUE A for update the specif. AWPS006X rev.F
DQP **IT15/0248/03**	*Expiry* 26/09/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* AMS-STD-2154 - AWPS009X - EN 4179 -	*RFVA*	*Limitations*
DQP **IT15/0247/03**	*Expiry* 26/09/2026	*Process* HEAT TREATMENT OF ALUMINIUM ALLOYS;	*Specification* WHPS438 - AWPS001Q - AMS2750 - WHPS052 - AWPS006T -	*RFVA* 401261;401461;401861;401862; 401881;401882;401883;401884; 401885;401886;401911;401931; 401932;401933;401934;401935; 401924	*Limitations*
DQP **IT15/0246/03**	*Expiry* 01/10/2026	*Process* HEAT TREATMENT OF TITANIUM ALLOYS;	*Specification* AWPS009T - WHMS640 - AMS-H-81200 - AMS2750 - AWPS001Q - STA100-82-12 -	*RFVA* 401462	*Limitations* OttoFUCS guarantee compliance to AMS-H-81200 Heat Treatment of Titanium, that not conflicts with AWPS009T. (STA100-82-12 cancelled and replaced by AWPS009T). (WHPS 063: Stress Relieving Heat Treatments Limited to the Stress Relieving of Titanium / Titanium alloys)
Supplier Code ***21004508***		*Vendor Name* **PANKL AEROSPACE SYSTEMS EUROPE GMBH**	*Vendor Address* **HIGH TECH PARK 1 - 8605 - KAPFENBERG - - AT - -** see note (*)		
DQP **IT15/0243/06**	*Expiry* 14/07/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* STA100-83-52 -	*RFVA*	*Limitations*
DQP **IT15/0244/06**	*Expiry* 19/07/2026	*Process* STRUCTURAL BONDING AND PREPARATION FOR BONDING;	*Specification* AWPS001A -	*RFVA*	*Limitations*
DQP **IT15/0245/06**	*Expiry* 17/07/2026	*Process* STRUCTURAL BONDING AND CURING;	*Specification* STA110A0018 -	*RFVA*	*Limitations*
Supplier Code ***21003217***		*Vendor Name* **PAOLO ASTORI S.P.A.**	*Vendor Address* **VIA MIRABELLA 9 - FR. MAGGIATE SUP. - 28013 - GATTICO - - IT - NO -** see note (*)		
DQP **IT13/0168/05**	*Expiry* 31/07/2026	*Process* CADMIUM PLATING,ELECTRODEPOSITED ;	*Specification* STA100-80-06 - BPS4006 - AMS-QQ-P-416 - AWPS001Q - AMS2750 -	*RFVA* RFVA A1/14/109, RFVA 2/15/005	*Limitations* Con esclusione degli acciai cementati

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DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/0321/03	30/11/2026	PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE;	STA100-83-84 - MIL-DTL-16232 - AWPS001Q - AMS2750 -	RFVA A1/17/045	Con esclusione dell'applicazione del sottofondo epossidico secondo STA100-84-51 e AWPS002V e degli acciai cementati
Supplier Code		*Vendor Name*	*Vendor Address*		
21004520		**PATRIA AEROSTRUCTURES OY**	**LENTOKONETEHTAANTIE 3 - 35600 - HALLI - - FI - -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT16/0059/08	01/07/2026	INSERT INSTALLATION NH90;	MI S530M0107E01 - MI S530M0135E01 - TN-S530M0546E01 -	N/A	OVERHEAD INSTALLATION NOT ALLOWED - ECS 2010.10 ONLY ALLOWED
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT16/0196/04	02/09/2026	STRUCTURAL BONDING AND CURING;	AWPS003K - AMS2750 - TN-S535M0501E01 -	N/A	N/A
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT16/0201/05	03/11/2026	ULTRASONIC AND BOND TEST;	AWPS001X - AWPS009X - TS S530M0103X01 - TS S530M0105X01 - TS S530M0139E01 -	400891.	Squirter 1 - NU Scan 4K SQ (ID A50028, A50029), Squirter 2 - NU Scan 2K ROBOT (ID Y740301670, Y740301660) and Immersion Tank - NU Scan 4K TT (ID A50030, A50031) are used only in TT mode.
Supplier Code		*Vendor Name*	*Vendor Address*		
21005364		**PLASTIC COATINGS LTD.**	**HAM LANE - DY6 7JY - KINGSWINFORD - - GB - WM -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0015/03	03/01/2027	POWDERED COATING OF RESIN APPLICATION;	WHPS353 - WHPS256 -	IP1841	Coating of Busbars by Fluidised Bed technique.
Supplier Code		*Vendor Name*	*Vendor Address*		
21004570		**POETON (CARDIFF) LTD.**	**PENARTH ROAD - CF11 8UL - CARDIFF - - GB - MG -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0013/04	09/09/2026	CADMIUM PLATING,ELECTRODEPOSITED ;	STA100-80-06 - WHPS257 - WHPS256 - WHPS006 - AWPS001Q - WHPS438 - WHPS389 - ASTM B117 - ASTM F519 -	4/09/027 & IP1239	
Supplier Code		*Vendor Name*	*Vendor Address*		
21008232		**POGGIPOLINI S.P.A.**	**VIA DELLA TECNICA 41 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0334/04	31/10/2026	PASSIVATION;	AWPS008T - ASTM A967 - AMS2700 - WHPS256 -	RFVA 400971, RFVA 403503	

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DQP	Expiry	Process	Specification	RFVA	Limitations
IT13/0336/03	31/10/2026	SULPHURIC ACID ANODIZING FOR TITANIUM;	EN 2808 - DTD-942 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21011682		**PRAXAIR SURFACE TECHNOLOGIES-**	**1245 MAIN STREET - 46224 - INDIANAPOLIS - - US - IN -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0485/01	23/12/2026	COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY;	AWPS001T -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21004602		**PRECISION INVESTMENT CASTINGS LTD**	**DAVENPORT LANE, BROADHEAT - WA14 5DS - ALTRINCHAM - - GB - CH -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0280/01	21/01/2027	INERT GAS TUNGSTEN ARC WELDING;	WHPS603 - AWS D17.1 - AMS2694 - WHPS256 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21005361		**R.H.H. FRANKS (NEW MILTON) LTD.**	**GORE ROAD INDUSTRIAL ESTATE - BH25 6SA - NEW MILTON - - GB - HA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0077/03	29/06/2026	INERT GAS TUNGSTEN ARC WELDING;	STA100-83-59 - WHPS214 - WHPS455 - HP11 -1 - HP11-8 - AWS D17.1 - WHPS256 - WHPS655 -		The qualification to STA100-83-59 is limited to steels only and the qualification to HP11-8 is limited to the weld repair of Part Number 7-311310033 only
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0311/03	03/09/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21005357		**RADIUS AEROSPACE UK**	**HOLBROOK WORKS, STATION ROAD, HALFW - S20 3GB - SHEFFIELD - - GB - YK -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0188/02	10/08/2026	RADIOGRAPHIC INSPECTION;	AWPS004X - AWPS009X - ASTM E2104 - AWIS072A -	None	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0190/02	08/08/2026	ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	AWPS011X - WHPS256 -	20/17/015	Swab etching procedure only
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB13/0189/03	08/08/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -	None	Type 1, Method A Sensitivity Level 2 & Type 1, Method D Sensitivity Level 3.

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DQP	Expiry	Process	Specification	RFVA	Limitations
GB13/0192/02	08/08/2026	FUSION WELDING OF MATERIAL;	WHPS455 - WHPS214 - WHPS256 -	IP 1064, IP 1263 & IP2131	Not approved to weld Aluminium
Supplier Code		*Vendor Name*	*Vendor Address*		
21004683		**REDMAYNE ENGINEERING LTD.**	**GORDLETON INDUSTRIAL ESTATE - SO41 8JD - PENNINGTON, LYMINGTON - - GB - HA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0342/03	08/09/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0341/02	02/10/2026	MAGNETIC FLAW DETECTION;	AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWPS009X - WHPS001 -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0051/03	15/11/2026	ETCH INSPECTION OF HARDENED STEEL PARTS;	AWPS002X - WHPS044 - WHPS006 - WHPS256 -	RFVA 10/17/030	
Supplier Code		*Vendor Name*	*Vendor Address*		
21009725		**REX HEAT TREAT**	**951 W 8TH ST - 19446 - LANDSDALE - - US - PA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
US01/0131/02	17/01/2027	HEAT TREATMENT OF ALUMINIUM ALLOYS;	AWPS006T -	15/17/04 - Conductivity inspections performed with Verimet M4900/C.	Approved with Limitations: Rex Heat Treatment shall not process alloys requiring less than 8 second quench delay times IAW AWPS006T Table 5.
Supplier Code		*Vendor Name*	*Vendor Address*		
21004691		**ROBERT STUART LTD.**	**10-11 EDINBURGH WAY - CM20 2DH - HARLOW - - GB - ES -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0313/03	21/09/2026	MAGNETIC FLAW DETECTION;	AWPS003X - WHPS256 - AWIS072A - AWPS009X - WHPS001 -		Robert Stuart Ltd. are restricted to the inspection of legacy Westland Helicopter parts of any grade excluding main rotor drive shafts. They may also inspect LH non critical/vital parts designed prior to March 2008. UK Apache parts may be inspected IAW the requirements of WHPS001 using HWDC.
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0314/02	21/09/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -		

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DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0312/02	21/09/2026	ETCH INSPECTION OF HARDENED STEEL PARTS;	AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 - WHPS006 - WHPS044 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21004763		**TURBOMECANICA S.A.**	**IULIU MANIU BLVD - SECTOR 6 244 - 0061126 - BUCURESTI - - RO - 10 -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
PL10/0050/02	31/07/2026	BRUSH CADMIUM PLATING, ELECTRODEPOSITED;	IT-857 - PP.PS-B01-II - WT.PS-B01-II - AWPS001Q - AMS2750 -	RFVA PZL 002	APPLY OF STEEL 18H2N4WA AND 12H2N4WAZ - GEAR AND OTHER MGB AND TGB OF SW4 HELICOPTER (PZL PRODUCTS ONLY)
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0157/04	30/06/2026	COPPER PLATING;	AWPS012T -	RFVA A1/19/017, RFVA 400691, RFVA 400693, RFVA 400701	Only for AW109 line
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0158/04	30/06/2026	BLACK OXIDE OF STEELS;	STA100-80-84 -	RFVA 2/05/012	Only for AW109 low steel components
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0161/04	30/06/2026	PHOSPHATING OF STEEL;	STA100-83-84 -	RFVA 2/05/008, RFVA A1/17/016, RFVA A1/17/017	Only for AW109 components
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT13/0146/04	30/06/2026	CADMIUM PLATING,ELECTRODEPOSITED ;	STA100-80-06 -	RFVA 2/05/006, RFVA A1/17/012, RFVA A1/17/013	Only for AW109 low steel components, maximum thickness plating 0.013 mm
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0417/03	02/10/2026	HARD CHROME PLATING;	AMS2406 - AMS2460 - AMS2759/9 -		CLASS 2 TYPE II CHROMIUM PLATING
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0280/04	18/09/2026	SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS;	STA100-84-09 - AMS2431 - AMS2431/1 - AMS2431/2 -	2/05/011;	This DQP qualify the process only for AW109 parts
Supplier Code		*Vendor Name*	*Vendor Address*		
21013301		**SAUTER BACHMANN**	**ZAUNWEG 10 - CH-8754 - NETSTAL - - SWITZERLAND - -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0525/00	15/06/2026	CARBURISING AND HEAT TREATMENT OF CARBURISED PARTS;	AMS2759/7 - AMS2750 -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21004814		**SKF (U.K.) LIMITED**	**108 STRODE ROAD - BS21 6QQ - CLEVEDON, North Somerset - - GB - -** see note (*)		

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DQP	Expiry	Process	Specification	RFVA	Limitations
GB12/0232/03	04/12/2026	EXTERNAL ROLLED THREAD;	STA100-84-45 - WHPS390 -		This qualification to STA100-84-45 is limited to 'Non'-Cadmium Plated Group 2 Materials (CRES) and the qualification to WHPS390 is limited to steel parts only, with the over check of all micro-sections by AWL, or an AWL approved laboratory.
Supplier Code		*Vendor Name*	*Vendor Address*		
21005458		**SOUTH WEST METAL FINISHING LTD.**	**ALPHINBROOK ROAD, MARSH BARTON,. - EX2 8TJ - EXETER - - GB - DV -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0368/02	11/11/2026	ETCH INSPECTION OF HARDENED STEEL PARTS;	AWPS002X - AWIS072A - AWPS001Q - AWPS009X - STA100-81-38 - WHPS256 -	None	None
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0399/03	15/06/2026	SULPHURIC ACID ANODIZING FOR ALUMINIUM;	WHPS258 - WHPS256 - WHPS389 - MIL-A-8625 -	deviations IP954 & IP1691	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0394/03	22/09/2026	PASSIVATION;	AWPS008T - AMS2700 -	None	AWPS008T Type 1/ AMS2700 Method 1 - Type 2 Passivation method only
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0400/02	03/07/2026	SULPHURIC ACID ANODIZING FOR TITANIUM;	WHPS300 - WHPS256 - DTD942 -	IP981	None
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0102/03	14/09/2026	HARD CHROME PLATING;	AMS-QQ-C-320 - AMS2460 - WHPS259 - WHPS006 -		Only the SRHS CR-110 Solution shall be used for the Hard Chrome Plating of AWL Critical Parts to WHPS259
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0389/02	09/09/2026	PLATING ELECTROLESS NICKEL;	WHPS200 - AMS2404 -	None	None
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0393/02	22/09/2026	PLATING ELECTROLESS NICKEL;	WHPS093 -	None	None
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0103/02	22/09/2026	CADMIUM PLATING,ELECTRODEPOSITED ;	STA100-80-06 - AMS-QQ-P-416 - WHPS257 -	RFVA 04/07/003 against STA100-80-06 and IP1149 against WHPS257	
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0321/03	05/09/2026	LIQUID PENETRANT INSPECTION;	AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0078/04	25/04/2027	PLATING ZINC NICKEL ALLOY;	AMS2417 - AMS2759/9 - AMS2750 - ASTM F519 - ASTM B117 -		
Supplier Code		*Vendor Name*	*Vendor Address*		

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21006943		**SOUTH WEST METAL FINISHING LTD.**	**EXETER AIRPORT BUSINESS PARK, FAIR - EX5 2UL - EXETER - - GB - DV -** see note (*)		
DQP **GB12/0016/04**	*Expiry* 28/07/2026	*Process* APPLICATION OF SOLID LUBRICANTS;	*Specification* STA100-83-10 - WHPS014 - AWPS001Q - WHPS256 -	*RFVA*	*Limitations*
DQP **GB12/0346/03**	*Expiry* 10/09/2026	*Process* APPLICATION OF PRIMER FOR BONDING;	*Specification* WHPS609 - WHPS186 - WHPS255 - WHPS319 - WHPS444 - STA100-83-52 - AWPS001A -	*RFVA*	*Limitations* This approval does not cover bonding and curing of adhesive. It is limited to the application of bond primer only. Surface preparation to STA100-83-52 Section VII is limited to Method 1.
Supplier Code		*Vendor Name*	*Vendor Address*		
21001031		**MANTA GROUP-**	**ZONA ASI - LOCALITA` INCORONATA snc - 71100 - FOGGIA - - IT - FG -** see note (*)		
DQP **IT16/0357/02**	*Expiry* 16/11/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* AWPS001X - AWPS009X -	*RFVA* N/A	*Limitations* N/A
Supplier Code		*Vendor Name*	*Vendor Address*		
21014280		**TAG-**	**VIA VALLE DI SOTTO 3 - 23894 - CREMELLA - - ITALY - LC -** see note (*)		
DQP **IT12/0477/02**	*Expiry* 01/12/2026	*Process* HEAT TREATMENT OF NICKEL ALLOYS;	*Specification* SAE AMS2774 - AMS2750 -	*RFVA*	*Limitations* Trattamento Termico solo secondo la specifica riportata nel presente DQP
Supplier Code		*Vendor Name*	*Vendor Address*		
21004908		**TECNOLOGIE AVANZATE S.R.L.**	**VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - FR -** see note (*)		
DQP **IT14/0052/04**	*Expiry* 31/08/2026	*Process* STRUCTURAL BONDING AND CURING;	*Specification* AWPS001A - AWPS003K - STA110A0018 -	*RFVA*	*Limitations* NA
Supplier Code		*Vendor Name*	*Vendor Address*		
21005328		**THOMAS KEATING LTD**	**STATION MILLS, DAUX ROAD - RH14 9SH - BILLINGSHURST - - GB - SW -** see note (*)		
DQP **GB12/0444/03**	*Expiry* 04/04/2027	*Process* ELECTRICAL DISCHARGE MACHINING OF STEEL (EDM);	*Specification* AWPS004L - WHPS158 - WHPS256 -	*RFVA* None	*Limitations* This qualification is limited to a) Part Numbers 6G6741A03251 (Assembly Number 6G6741A03231) and 6G6741A06251 (Assembly Number 6G6741A06231). b) AW101 Linear Damper Components. All Batch Acceptance Tests, apart from Process Time, will be carried out by LH or a UKAS/Nadcap approved Laboratory.
Supplier Code		*Vendor Name*	*Vendor Address*		

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21004951		**TITAL GMBH**	**KAPPELLENSTRASSE 44 - 59909 - BESTWIG - - DE - -** see note (*)		
DQP **GB12/0009/04**	*Expiry* 13/10/2026	*Process* INERT GAS TUNGSTEN ARC WELDING;	*Specification* WHPS603 - STA110W0038 - AMS2694 -	*RFVA*	*Limitations* TITAL can only repair castings manufactured in its own factory.
DQP **GB12/0230/03**	*Expiry* 05/03/2027	*Process* RADIOGRAPHIC INSPECTION;	*Specification* AWPS004X - WHPS256 - AWIS072A - AWPS009X - ASTM E2104 -	*RFVA* None	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21004972		**TRITECH PRECISION**	**WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV -** see note (*)		
DQP **GB12/0328/03**	*Expiry* 09/09/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	*RFVA*	*Limitations*
Supplier Code		*Vendor Name*	*Vendor Address*		
21004990		**TUSAS - TURKISH AEROSPACE IND. INC.**	**P.K. 18 - KAVAKLIDERE - 06692 - ANKARA - - TR - 06 -** see note (*)		
DQP **IT16/0306/02**	*Expiry* 13/09/2026	*Process* SURFACE PREPARATION FOR BONDING;	*Specification* STA100-83-52 - AWPS001Q -	*RFVA* N/A	*Limitations* FOR STRUCTURES ONLY
DQP **IT16/0113/04**	*Expiry* 02/10/2026	*Process* SPOT WELDING;	*Specification* STA100-81-15 - AWS D17.2/D17.2M - STA100 -81-13 -	*RFVA* N/A	*Limitations* MATERIALS AND THICKNESS LIMITATIONS AS PER ANNEX 6 OF RELATED REPORT IN ATTACHMENT.
DQP **IT16/0118/04**	*Expiry* 03/10/2026	*Process* ULTRASONIC AND BOND TEST;	*Specification* AWPS001X - AWPS009X -	*RFVA* N/A	*Limitations* N/A
DQP **IT16/0117/05**	*Expiry* 03/10/2026	*Process* RADIOGRAPHIC INSPECTION;	*Specification* AWPS004X - AWPS009X -	*RFVA* N/A	*Limitations* COMPOSITES INSPECTION NOT ALLOWED.
DQP **IT16/0114/04**	*Expiry* 22/11/2026	*Process* HEAT TREATMENT OF STEEL ALLOYS;	*Specification* AWPS007T - AWPS001Q - AWPS004Q - AMS2750 - AWPS007T/01 -	*RFVA* N/A	*Limitations* HEAT TREATMENT OF STEELS ONLY FOR PARTS OF AERO-STRUCTURE
DQP **IT16/0209/04**	*Expiry* 16/12/2026	*Process* SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS;	*Specification* STA100-84-09 -	*RFVA* N/A	*Limitations* N/A
DQP **IT16/0212/05**	*Expiry* 18/01/2027	*Process* CHEMICAL MILLING;	*Specification* STA100-83-89 - AWPS001Q -	*RFVA* N/A	*Limitations* STA100-83-89 TYPE I

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DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT16/0282/04	13/01/2027	SELECTIVE BRUSH CADMIUM PLATING;	STA100-83-12 - AWPS001Q -	N/A	PROCESS QUALIFIED ONLY FOR STRUCTURES PARTS
Supplier Code		*Vendor Name*	*Vendor Address*		
21005080		**Tworzywa Sztuczne PZL Mielec**	**ul. Wojska Polskiego 3 - 39-300 - MIELEC - - PL - PDK -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
PL10/0067/02	30/01/2027	ULTRASONIC AND BOND TEST;	AWPS001X - AWPS009X -	N/A	N/A
Supplier Code		*Vendor Name*	*Vendor Address*		
21004887		**ULTRASEAL INTERNATIONAL GROUP**	**ARTHUR HOUSE, PETERSFIELD AVENUE - SL2 5DU - SLOUGH - - GB - BK -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0451/02	01/01/2027	CASTINGS IMPREGNATION;	STA100-84-32 - DEF STAN 03-1 -	RFVA 10/17/029	Parts are to be delivered from LH for processing already clean, not oiled. No pre-cleaning stages are carried out at this site. Pressure testing of impregnated castings is carried out at LH in Yeovil.
Supplier Code		*Vendor Name*	*Vendor Address*		
21005014		**VECA S.P.A.**	**VIA MORELLO MEZZO 101/105 - 41019 - SOLIERA - - IT - MO -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT12/0506/03	23/12/2026	ASSEMBLING THERMAL FITS;	STA100-80-12 - AWPS001Q - AMS2750 -		Linea AW609 solo secondo la specifica indicata in questo documento (AW609 Line only according to the specification indicated in this document)
Supplier Code		*Vendor Name*	*Vendor Address*		
21000958		**VM-**	**STRADA VICINALE PRATO SERENO SN - 03012 - ANAGNI - - IT - FR -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
IT14/0076/05	01/08/2026	ULTRASONIC AND BOND TEST;	AWPS001X - AWPS009X - AWIS097A - AWIS119A -		
Supplier Code		*Vendor Name*	*Vendor Address*		
21011615		**WALLWORK HEAT TREATMENT-**	**Lodge Bk W LORD STREET - BL9 0RE - BURY - - GB - LA -** see note (*)		
DQP	*Expiry*	*Process*	*Specification*	*RFVA*	*Limitations*
GB12/0520/00	31/07/2026	HEAT TREATMENT OF MAGNESIUM CASTINGS;	AMS2750 - AWMS55-001 - AMS2768 -		
Supplier Code		*Vendor Name*	*Vendor Address*		

(*) The address given in this report is that of the Supplier's business name (ref. SAP code); the address of the production site may be different and can be found on the applicable field of each single DQP

21005352		**WALTON PLATING LTD.**	**118 ASHLEY ROAD, SIR RICHARD'S BRID - KT12 1HN - WALTON-ON-THAMES - - GB - SY -** see note (*)		
DQP **GB12/0336/02**	*Expiry* 21/09/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	*RFVA* IP1198, IP1251	*Limitations*
DQP **GB12/0335/02**	*Expiry* 16/10/2026	*Process* MAGNETIC FLAW DETECTION;	*Specification* AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWPS009X - WHPS001 -	*RFVA* IP1251, IP1780	*Limitations* No specialist equipment to view hollow critical/viatal part bores following plating operations prior to MT inspections.
DQP **GB12/0334/02**	*Expiry* 14/11/2026	*Process* ETCH INSPECTION OF HARDENED STEEL PARTS;	*Specification* AWPS002X - WHPS256 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 - WHPS044 - WHPS006 -	*RFVA* RFVA 10/17/026. IP1199 cancelled at this time as no longer required.	*Limitations*
Supplier Code ***21004451***		*Vendor Name* **Zaklad Obróbki Plastycznej**	*Vendor Address* **ul. Kuznicza 13 - 21-045 - SWIDNIK - - PL - LBL -** see note (*)		
DQP **PL10/0111/00**	*Expiry* 11/12/2026	*Process* LIQUID PENETRANT INSPECTION;	*Specification* AWPS006X - AWPS009X -	*RFVA* N/A	*Limitations* Instalacja stala Typ 1, Metoda A, Poziom czulosci 3, wywolywacz "a" / Fixed Installation Type 1, Method A, Sensitivity Level 3, Developer "a"

(*) The address given in this report is that of the Supplier's business name (ref. SAP code); the address of the production site may be different and can be found on the applicable field of each single DQP