

Supplier Special Processes Report – August 2026

Warning

Due to DQPs migration to the new Management Platform, DQPs belonging to the same Supplier could be located in different sections of this document.

It is suggested to use the Search tool (ctrl+f) to look for the DQP number / Supplier company name of interest.

Supplier Code		Supplier Name		Supplier Address	
0021012836		3T ADDITIVE MANUFACTURING POLYMERS		UNIT 14 FULTON COURT, GREENHAM BUSI - RG19 6HD - NEWBURY - - GB - BK- - see note (*)	
DQP GB12/00016/00	Expiry 27/04/2027	Process FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification WHPS699	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021015043		A&G METAL TREATMENTS		3-5 HOLLY CLOSE, RED MARSH - FY54LR - THORNTON-CLEVELEYES (UK) - - GB - - - see note (*)	
DQP GB12/00187/00	Expiry 09/07/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, AWIS072A, AWPS004T	RFVA	Limitations Level 3 Sensitivity only.
Supplier Code		Supplier Name		Supplier Address	
0021005266		A.T.G. S.R.L.		VIA MORELENSE KM. 3,300 - 03010 - PATRICA - - IT - FR- - see note (*)	
DQP IT14/00052/00	Expiry 30/06/2028	Process EPOXY MOLDINGCOMPOUNDS (EMC) APPLICATION	Specification AWPS002K	RFVA	Limitations
DQP IT14/00025/00	Expiry 31/05/2028	Process POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	Specification STA110L0058	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004980		AALBERTS SURFACE TECHNOLOGIES HEAT		BLACKHORSE ROAD - SG6 1HD - LETCHWORTH - - GB - HA- - see note (*)	
DQP GB12/00007/00	Expiry 15/12/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS-H-81200, AWPS009T, AWPS001Q, SAE AMS2801, AMS2750	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005483		AALBERTS SURFACE TECHNOLOGIES HEAT-		40 HORTONWOOD - TF1 7EY - TELFORD - - GB - SH- - see note (*)	
DQP GB12/00136/02	Expiry 30/07/2028	Process NITRIDING OF STEELS	Specification AWPAS10100MM001, AWPS001Q, WHPS157, AWPS004Q, AMS2759/6, STA100-83-04, AMS2750, WHPS256, AWPS004T, AMS2759/8	RFVA 10/11/010	Limitations For Nitriding to STA100-83-04 the Nitreg furnace to be used only in conventional nitriding mode

Supplier Code		Supplier Name		Supplier Address	
0021005392		AALBERTS SURFACE TECHNOLOGIES LTD		CLOVER STREET, KIRKBY IN ASHFIELD - NG17 7LJ - NOTTINGHAM - - GB - NT- - see note (*)	
DQP GB12/00048/00	Expiry 17/10/2027	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification MIL-PRF-8625	RFVA	Limitations Approval limited to Type III
DQP GB12/00221/01	Expiry 31/12/2026	Process VACUUM DEPOSITED CADMIUM PLATING	Specification MIL-DTL-83488	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005258		ADLER AERO-		VIA M. GANDHI 73 - 72100 - BRINDISI - - IT - BR- - see note (*)	
DQP IT16/00050/00	Expiry 02/01/2028	Process STRUCTURAL BONDING AND CURING	Specification STA110A0018, WHPS275, AWPS003K, AWPS001A, WHPS319, 609A0000Z005, 609A0000Z002, SP-N523G5902E01	RFVA	Limitations N/A
DQP IT16/00029/00	Expiry 03/07/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, S530M0103X01, AWPS009X, AWPASN9052ND001, S530M0105X01	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021005384		ADROIT PRECISION ENGINEERING		UNIT 5 BILTON COURT, BILTON WAY - LU1 1LX - LUTON - - GB - BE- - see note (*)	
DQP GB12/00161/00	Expiry 15/01/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS436, AWPS004T	RFVA	Limitations Limited to Grade B/Class 3 Items Only
DQP GB12/00160/00	Expiry 09/01/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS004T, WHPS444	RFVA	Limitations Limited to the Bonding of Class 2/3 and Grade B Components Only
DQP GB12/00159/00	Expiry 09/01/2028	Process ASSEMBLING THERMAL FITS	Specification AWPS004T, AWPS001Q, WHPS057	RFVA	Limitations
DQP GB12/00158/00	Expiry 08/01/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS647, AWPS004T	RFVA	Limitations

DQP GB12/00157/00	Expiry 08/01/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T, AWPS002T	RFVA	Limitations
DQP GB12/00106/00	Expiry 14/04/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS020, WHPS256, AWPS004T	RFVA	Limitations
DQP GB12/00068/00	Expiry 17/11/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, WHPS406, WHPS256	RFVA	Limitations
Supplier Code 0021003305		Supplier Name AERLAND S.A.S. DI FINI MARCELLA & C		Supplier Address VIA DELL'INDUSTRIA 20 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)	
DQP IT13/00122/00	Expiry 30/06/2029	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification EN 2808, DTD-942	RFVA	Limitations
DQP IT13/00052/03	Expiry 28/02/2029	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification BPS4006, AMS-QQ-P-416, AMS2750, AWPS001Q, STA100-80-06, STA100-80-06/CND02	RFVA	Limitations Con esclusione di parti cementate; With the exception of carburized parts
DQP IT12/00109/00	Expiry 30/06/2028	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, BPS4445, STA100-84-45/CNE01, ISO 3353-1, WHPS390	RFVA	Limitations Come da Corrective Action alla CAR N. QA-7284-4/6, i test micrografici andranno sempre eseguiti presso un laboratorio qualificato Leonardo Elicotteri (ad; esempio c/o Bytest S.r.l)
DQP IT13/00045/00	Expiry 30/11/2026	Process PASSIVATION	Specification AWPS004T, AMS2700, AWPS017T	RFVA	Limitations
DQP IT13/00031/00	Expiry 31/08/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification AMS2750, STA100-83-10, BPS4310, AWPS001Q	RFVA	Limitations
Supplier Code 0021003308		Supplier Name AERNNOVA AEROSPACE		Supplier Address POLIGONO DE LACORZANILLA PARC - 01218 - BERANTEVILLA ALAVA - - ES - - see note (*)	

DQP IT16/00009/03	Expiry 21/05/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations ONLY METHOD D OF AWPS002T SPECIFICATION IS ALLOWED.
DQP IT16/00057/00	Expiry 27/01/2028	Process REPAIRING OF NH90 BONDED STRUCTURES	Specification S000M0113X01	RFVA	Limitations n/a
DQP IT16/00058/00	Expiry 22/05/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, TS S530M0105X01, TS-S530M0139E01, TS S530M0103X01	RFVA	Limitations ONLY NH90 Side Panel Rear (LH & RH) and Rear Fuselage.
DQP IT16/00010/01	Expiry 16/05/2027	Process INSERT INSTALLATION NH90	Specification MI S530M0107E01, MI S530M0135E01, TN-S530M0546E01	RFVA	Limitations INSERT INSTALLATION USING ONLY ECS2010.10 ADHESIVE. OVERHEAD POSITION NOT ALLOWED.
Supplier Code 0021006577		Supplier Name AERNNOVA AEROSPACE S.A.		Supplier Address CL JARAMA S/N - 45007 - TOLEDO - - ES - - - see note (*)	
DQP IT16/00015/01	Expiry 19/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Use of Alodine 1132 Touch-N-Prep Pens.
DQP IT16/00014/02	Expiry 18/05/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS001Q	RFVA	Limitations NA
Supplier Code 0021006579		Supplier Name AERNNOVA AEROSPACE S.A.		Supplier Address CL VIA FINLANDIA S/N - 11011 - CADIZ - - ES - - - see note (*)	
DQP IT16/00145/00	Expiry 22/10/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AMS2750	RFVA	Limitations N/A
Supplier Code 0021006578		Supplier Name AERNNOVA AEROSPACE S.A.		Supplier Address CL PORTAL DE GAMARRA, 40 - 01013 - VITORIA - ALAVA - - ES - - - see note (*)	
DQP IT16/00092/01	Expiry 20/05/2029	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, TN-S535M0501E01, MI-N535G0502E01, AWPS001N, AWPS002Q	RFVA	Limitations N/A

DQP IT16/00093/01	Expiry 23/06/2028	Process REPAIRING OF NH90 BONDED STRUCTURES	Specification AWPS003K, S000M0113X01, S530M0137X01	RFVA	Limitations N/A
Supplier Code 0021014724		Supplier Name AERNNOVA COMP. AERONAUTICOS COASA	Supplier Address TECNOPOLE PARC. A, SAN CIBRAO DAS V - 32901 - ORENSE - - ES - - - see note (*)		
DQP IT16/00022/01	Expiry 03/09/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, S530M0105X01, AWPS001X, S530M0103X01, TS-S530M0139E01	RFVA	Limitations N/A
Supplier Code 0021007114		Supplier Name AERO-COATING	Supplier Address LUKASWIESE 8 - 23970 - WISMAR - - DE - 13- - see note (*)		
DQP GB13/00157/01	Expiry 22/03/2027	Process ALUMINIUM COATING	Specification MIL-DTL-83488	RFVA	Limitations Leonardo parts to be processed in Chamber 4 with no Drum coating capability.; Until Further notice, customers that receive parts from Aero-Coatings Ltd must arrange for the following tests to be carried out following the receipt of the
DQP GB13/00147/01	Expiry 22/03/2027	Process VACUUM DEPOSITED CADMIUM PLATING	Specification AWPS010T, AWPS004T	RFVA RFVA 20_18_009	Limitations Ovens 1, 2, & 4 for stress relief. Coating chambers CD1 & CD2; Until Further notice, customers that receive parts from Aero-Coatings Ltd must arrange for the following tests to be carried out following the receipt of the product;; ; Visual
Supplier Code 0021003327		Supplier Name AEROMET INTERNATIONAL LTD	Supplier Address 21 LAKER ROAD - ME1 3QX - ROCHESTER - - GB - KE- - see note (*)		
DQP GB12/00141/00	Expiry 05/12/2028	Process LIQUID PENETRANT INSPECTION	Specification SAE AMS2644, AWPS006X, ASTM E1417/E1417M	RFVA	Limitations Limited to the PT inspections of raw castings using Method A penetrant
DQP GB12/00148/00	Expiry 29/11/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AMS2750, AWPS001Q, AWPS006T, AWPS004Q, AWPS004T, AMS2771	RFVA 401851	Limitations
Supplier Code 0021005362		Supplier Name AEROMET INTERNATIONAL-	Supplier Address UNIT 6, EUROLINK WAY - ME10 3RN - SITTINGBOURNE - - GB - KE- - see note (*)		

DQP GB12/00171/00	Expiry 12/12/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, AWPS004T	RFVA	Limitations
DQP GB12/00095/00	Expiry 01/03/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification WHPS603, AMS2694, STA110W0038, AWPS001Q, AWS D17.1	RFVA	Limitations
DQP GB12/00096/00	Expiry 01/02/2028	Process HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	Specification AMS2750, WHPS256, AWPS004T, AWPS006T, AMS2771, AWPS001Q, AWPS004Q, AMS2768	RFVA	Limitations Limited to Heat Treatment of Castings
Supplier Code 0021013905		Supplier Name AEROMET INTERNATIONAL-		Supplier Address ND COSGROVE CLOSE - WR3 8UA - WORCESTER - - GB - KE- - see note (*)	
DQP IT18/00003/01	Expiry 23/04/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification AMS2694, STA110W0038, AMS2750	RFVA	Limitations Repair welding only for Alluminum alloy castings
DQP IT12/00024/00	Expiry 21/04/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X	RFVA	Limitations
DQP IT12/00019/00	Expiry 03/06/2027	Process HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	Specification AMS2771, AMS2750	RFVA	Limitations
Supplier Code 0021009549		Supplier Name AERONDI S.R.L.		Supplier Address VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)	
DQP IT12/00081/00	Expiry 29/04/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, BAC5423, BSS7039, BPS4089, SS8806	RFVA	Limitations
Supplier Code 0021009104		Supplier Name AERONDI-		Supplier Address VIA REANO 6/8 - 10040 - RIVALTA DI TORINO - - IT - TO- - see note (*)	
DQP IT12/00145/00	Expiry 29/06/2029	Process RADIOGRAPHIC INSPECTION	Specification AWPS005X, ASTM E2104, AWPS009X, AWPS004X, ASTM E1742	RFVA	Limitations

DQP IT12/00135/00	Expiry 26/01/2029	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, AWPS001X, AWPS009X	RFVA	Limitations
DQP IT12/00115/01	Expiry 30/08/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, BPS4089, BAC5423, SS8806	RFVA 402581, 404841	Limitations Tipo 1, Metodi A e D, Livelli 2-3-4, Sviluppatori forma "a" e "d"
DQP IT12/00054/00	Expiry 01/12/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, BPS4075, AWPS003X, AWPS009X	RFVA	Limitations
Supplier Code 0021007306		Supplier Name AEROSPACE SURFACE TREATMENTS LTD	Supplier Address 1-2 FARROW ROAD - CM1 3TH - CHELMSFORD - - GB - ES- - see note (*)		
DQP GB13/00079/00	Expiry 11/02/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258, WHPS256	RFVA IP1782, IP1981	Limitations None.
DQP GB13/00078/00	Expiry 09/02/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, WHPS256	RFVA	Limitations None.
DQP GB13/00076/00	Expiry 09/02/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS003T/CNA01, WHPS158, WHPS256	RFVA	Limitations AWPS003T Types 3 (High Zinc alloys), 5 (Castings) Class 1, 4B Class 1 (Anodising for bonding process) & 4C Class 1 & 2 (Anodising for Painting and general purpose non painted)
DQP GB13/00074/00	Expiry 07/02/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, WHPS158	RFVA	Limitations None.
DQP GB13/00081/00	Expiry 07/02/2028	Process PASSIVATION	Specification AWPS008T, AWPS008T/CNB01, WHPS256, WHPS158	RFVA	Limitations
DQP GB13/00080/00	Expiry 07/02/2028	Process APPLICATION OF PRIMER FOR BONDING	Specification WHPS319, WHPS444	RFVA	Limitations Application of Bond Primer.

DQP GB13/00077/00	Expiry 07/02/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, ASTM E1417/E1417M, AWPS006X/CNF01, WHPS256, AWIS072A	RFVA	Limitations Type 1, Method A and D, Sensitivity Level 3
Supplier Code 0021008011		Supplier Name AEROSTRUTTURE S.P.A.		Supplier Address VIA ARINGO 5 - 03030 - CASTELLIRI - - IT - FR - - see note (*)	
DQP IT15/00097/00	Expiry 12/04/2029	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS003T, BPS4001	RFVA	Limitations
DQP IT16/00102/00	Expiry 03/12/2028	Process SPOT WELDING	Specification AWS D17.2, STA100-81-13, BPS4115	RFVA	Limitations Steel (Thickness up to 1,0 mm) - Titanium (Thickness from 0,40 to 1,0 mm) - Aluminum (Thickness from 0,4 to 1,0 mm).
DQP IT15/00105/00	Expiry 20/11/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AWPS004Q, AWPS004Q/CNC01, AMS2750, AWPS004Q/CNC02, BPS4139, SAE AMS2770, SAP052	RFVA	Limitations SPESSORE MINIMO AMMESSO 0.3mm
DQP IT15/00098/00	Expiry 07/01/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT16/00053/00	Expiry 21/12/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA110W0052, STA100-82-07, STA100-83-59, AWS D17.1, BPS4359	RFVA	Limitations For limitations, weldable thicknesses and certified positions see attached TR 5-07 Rev. 4.
DQP IT16/00006/01	Expiry 02/05/2027	Process PASSIVATION	Specification AWPS008T, BPS4007	RFVA	Limitations N/A
DQP IT16/00001/00	Expiry 03/02/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification AWPS001Q, MIL-PRF-8625	RFVA	Limitations MIL-A-8625 TYPE 2 CLASS 1
DQP IT16/00146/00	Expiry 15/01/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS117N, STA100-84-03, STA100-81-71, STA100-83-92, STA110A0018	RFVA	Limitations BONDING WITH ADHESIVE FILM FORM IS NOT ALLOWED.
Supplier Code 0021005253		Supplier Name AEROSVILUPPI S.R.L.		Supplier Address VIA PIEMONTE 8 - 21015 - LONATE POZZOLO - - IT - VA - - see note (*)	

DQP IT28/00004/00	Expiry 01/10/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, CPR.077.16, PRO.SVE.030.15, AS22520	RFVA	Limitations
DQP IT13/00025/02	Expiry 30/06/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T/CNC03, AWPS006T/CNC01, AWPS001Q, AMS2750, AWPS006T, AWPS004T, AWPS006T/CNC02	RFVA	Limitations Con esclusione del trattamento termico T74 (secondo o terzo invecchiamento) delle leghe leggere 7049, 7010, 7050, 8090 e trattamento termico W (solubilizzato e temprato) della lega leggera 2024 con spessore minore uguale a 0.61mm.; With
Supplier Code 0021011237		Supplier Name AEROTRON COMPOSITES	Supplier Address FENTON WAY - PE16 6UP - CHATTERIS - - GB - CA- - see note (*)		
DQP GB14/00013/00	Expiry 21/06/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS275	RFVA	Limitations
DQP GB14/00015/00	Expiry 21/06/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS431	RFVA	Limitations
DQP GB14/00014/00	Expiry 21/06/2028	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617	RFVA	Limitations
DQP GB14/00003/00	Expiry 17/08/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS319	RFVA	Limitations None
Supplier Code 0021009146		Supplier Name AF FASTENERS L	Supplier Address UNITS 14 & 15, GLOSSOP BROOK BUSINE - SK13 7AJ - GLOSSOP - - GB - DB- - see note (*)		
DQP GB13/00075/00	Expiry 31/01/2028	Process EXTERNAL ROLLED THREAD	Specification WHPS256, WHPS390, WHPS158, WHPS644	RFVA	Limitations
Supplier Code 0021011801		Supplier Name AIDRO	Supplier Address VIA PRATI BASSI 36 - 21020 - TAINO - - IT - VA- - see note (*)		

DQP IT13/00026/02	Expiry 31/05/2027	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS001M	RFVA	Limitations Limitatamente alla produzione di parti con polveri di AlSi10Mg.; Only for components made with AlSi10Mg powders.
Supplier Code 0021007913		Supplier Name ALCOA FASTENING SYSTEMS		Supplier Address VIKING ROAD - LE18 2BL - WIGSTON - - GB - LE- - see note (*)	
DQP GB13/00072/00	Expiry 24/03/2028	Process EXTERNAL ROLLED THREAD	Specification WHPS390, WHPS158	RFVA	Limitations Steel parts only
DQP GB13/00073/00	Expiry 03/03/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWIS072A, AWPS004T, AWPS009X, ASTM E1444	RFVA	Limitations None.
Supplier Code 0021006492		Supplier Name ALFA AIR-		Supplier Address VIA MARTIRI D'UNGHERIA 15 - 81050 - PORTICO DI CASERTA - - IT - CE- - see note (*)	
DQP IT18/00002/03	Expiry 19/05/2029	Process FUSION WELDING OF MATERIAL	Specification AWS D17.1, AMS2694, STA110W0038	RFVA	Limitations Welders Pasquale Baiano and Salvatore Di Lorenzo are qualified to weld only on aluminum alloys. Welder Nicola Garofalo is qualified to weld aluminum and magnesium alloys.
DQP IT18/00018/00	Expiry 26/11/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS009X, AWPS004X	RFVA	Limitations The supplier is authorized solely to perform radiographic inspections aimed at verifying the removal of the defect that prompted the weld-repair request.; Complete radiographic inspections or any additional checks not directly related to confirming
DQP IT16/00002/00	Expiry 27/03/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWS D17.2, AWS D17.1, STA110W0052	RFVA	Limitations SONO APPROVATI I SEGUENTI GRUPPI: ; IV - spessore da 0,67 a 4 mm;; IIA - spessore da 0,67 a 12 mm;; IB - spessore da 0,67 a 4 mm.
Supplier Code 0021014779		Supplier Name ALLEGRETTI AEROPLATING		Supplier Address AOSTA 08 - 10044 - PIANEZZA - - IT - TO- - see note (*)	

DQP IT12/00055/00	Expiry 22/04/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T	RFVA	Limitations Limitations:: • type I (TSAA Standard) • type II (TSA Long Cicle); • Class 1 not sealed • Class 2A boiling water sealing
Supplier Code 0021005393		Supplier Name APPH LTD	Supplier Address 8 PEMBROKE COURT - WA7 1TG - MANOR PARK, RUNCORN - - GB - CH- - see note (*)		
DQP GB13/00153/00	Expiry 21/05/2029	Process HARD CHROME PLATING	Specification WHPS259, AMS2460, AWPS004T	RFVA IP 1768	Limitations None.
DQP GB13/00152/00	Expiry 21/05/2029	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS257, AWPS004T, WHPS438, AWPS001Q, WHPS006	RFVA IP1353, IP1093	Limitations Low Embrittlement characteristics in high and ultra high strength steels only.
DQP GB13/00150/00	Expiry 21/05/2029	Process NICKEL SULPHAMATE	Specification WHPS093, AWPS004T	RFVA IP 1092	Limitations Deviation limited to Nickel plate under chrome plating only.
DQP GB13/00151/00	Expiry 21/05/2029	Process SELECTIVE BRUSH CADMIUM PLATING	Specification WHPS097, AWPS004T	RFVA IP 1168, IP 2102	Limitations None.
DQP GB13/00154/00	Expiry 19/05/2029	Process MAGNETIC FLAW DETECTION	Specification AWIS119A, AWPS003X, AWPS009X, AWIS072A, ASTM E1444, AWPS004T	RFVA	Limitations None.
Supplier Code 0021009197		Supplier Name APPLUS UK LTD	Supplier Address UNIT 18 DAWKINS ROAD, HAMWORTHY - BH15 4JY - POOLE - - GB - DO- - see note (*)		
DQP GB12/00127/00	Expiry 12/07/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X	RFVA IP1084	Limitations Unless otherwise approved by the AW NDI Unit, any parts designed after the 09/11/2011 shall not be processed using HWDC. Only existing parts of UK design (i.e. AW101, AW159, Lynx & Seaking), designed before 09/11/2011 and specifying
DQP GB12/00125/01	Expiry 11/07/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X	RFVA IP1439	Limitations

DQP GB12/00126/00	Expiry 07/07/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X	RFVA	Limitations
DQP GB12/00119/01	Expiry 24/05/2028	Process RADIOSCOPIC INSPECTION OF COMPOSITE AND BONDED PARTS	Specification AWPS005X	RFVA V04032	Limitations
DQP GB12/00108/01	Expiry 11/04/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X	RFVA V04032	Limitations
Supplier Code 0021003434		Supplier Name APR		Supplier Address VIA R. INCERTI 10 - 10064 - PINEROLO - - IT - TO- - see note (*)	
DQP IT12/00065/00	Expiry 27/02/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q	RFVA	Limitations Linea AW609 solo per le specifiche riportate in questo documento
Supplier Code 0021001292		Supplier Name ASTRO ALUMINUM TREATING CO., INC.		Supplier Address 11040 PALMER AVE - 90280-7408 - SOUTH GATE - - US - CA- - see note (*)	
DQP US01/00024/00	Expiry 26/09/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q	RFVA	Limitations RFVA 15/16/15 attached
Supplier Code 0021005317		Supplier Name ATTEWELL LIMITED		Supplier Address 7A/B MILLINGTON ROAD - UB3 4AZ - HAYES - - GB - MX- - see note (*)	
DQP GB12/00080/00	Expiry 16/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004Q, AMS2750, AWIS001M	RFVA	Limitations Approval is limited to aging only, no solution treatment
Supplier Code 0021005317		Supplier Name ATTEWELL LTD		Supplier Address MILLINGTON ROAD 7A/B - UB3 4AZ - HAYES - - GB - - - see note (*)	
DQP GB12/00222/00	Expiry 07/12/2026	Process CHEMICAL MILLING	Specification SS8782	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021014816		AUBERT & DUVAL		USINE DE LES ANCIZES, RUE DE VILLA - 63770 - LES ANCIZES COMPS - - FR - FRA- - see note (*)	
DQP IT12/00085/00	Expiry 17/04/2028	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021014812		AUBERT & DUVAL		LE PIAT SNC - 63500 - ISSOIRE CEDEX - - FR - FRA- - see note (*)	
DQP IT15/00063/00	Expiry 28/01/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS009X, AWPS004T/CNA01, AWIS002Q, AWPS006X, AWPS006X/CNF02, ASTM E1417/E1417M, AWPS009X/CNJ01, AWPS009X/CNJ02, AWPS004T, AWIS072A	RFVA	Limitations
DQP IT15/00065/00	Expiry 28/01/2029	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003474		AUBERT & DUVAL-		RUE D'ORANDOUR SUR GLANE - 92130 - ISSY LES MOULINEAUX - - FR - 75- - see note (*)	
DQP IT12/00017/00	Expiry 13/04/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS001Q, AMS2750, AMS-H-6875	RFVA	Limitations Line AW609 only in conformity to specifications listed in this document
Supplier Code		Supplier Name		Supplier Address	
0021003497		AVIOMAN		VIA MARIE CURIE - ZONA INDUST 19/23 - 72100 - BRINDISI - - IT - BR- - see note (*)	
DQP IT16/00030/00	Expiry 19/07/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations STRESS-RELIEVING OPERATION ALLOWED ONLY BY LHD QUALIFIED SUPPLIERS.
Supplier Code		Supplier Name		Supplier Address	
0021005441		AVIOREC		VIA FRATTAROTONDA VADO LARGO N°12 - 03012 - ANAGNI(FR) - - IT - FR- - see note (*)	

DQP IT14/00059/00	Expiry 30/11/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code 0021005441		Supplier Name AVIOREC S.R.L.	Supplier Address LOCALITA' PADUNI SNC - 03012 - ANAGNI - - IT - FR- - see note (*)		
DQP IT14/00047/00	Expiry 28/02/2029	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS008K, AWPS003K	RFVA	Limitations
DQP IT14/00032/00	Expiry 30/09/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404364, 404671	Limitations N/A
DQP IT14/00018/00	Expiry 31/01/2028	Process STRUCTURAL BONDING	Specification WHPS444, WHPS275, AWPS003K, AWPS001N	RFVA	Limitations N/A
DQP IT14/00011/00	Expiry 31/12/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617, WHPS256, AWPS003K	RFVA	Limitations N/A
DQP IT14/00010/00	Expiry 30/11/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS275, WHPS483, AWPS001N, WHPS370, AWPS003K	RFVA	Limitations
DQP IT14/00034/00	Expiry 13/11/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS001X, AWIS119A	RFVA	Limitations
Supplier Code 0021005260		Supplier Name AVIOTECNICA-	Supplier Address VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)		
DQP IT13/00108/00	Expiry 31/03/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWS D17.1, AWPS004T, BPS4359, STA100-83-59, STA100-83-59/CND01	RFVA	Limitations Parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1 acciai basso legati (Gruppo IA, IB), acciai resistenti alla corrosione (Gruppo IIA, IIB)

DQP IT13/00114/00	Expiry 31/03/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-82-07/CNB01, AWS D17.1, STA100-82-07, AWPS004T, BPS4207	RFVA	Limitations Parti su licenza per BPS4207 limitatamente ai gruppi AWS D17.1 titanio e le sue leghe (Gruppo VI)
DQP IT13/00111/00	Expiry 31/03/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWS D17.1, STA110W0052, STA110W0052/CNB01, BPS4404, AWPS004T	RFVA	Limitations
DQP IT13/00094/00	Expiry 30/01/2029	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AWPS009T, AMS2750, AWPS001Q, AWIS002Q, AWPS004T	RFVA	Limitations Temperatura massima di trattamento termico 480 °C
DQP IT13/00069/00	Expiry 31/08/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52/CNI01, AWPS025T, STA100-83-52, AWPS001Q, AWPS004T, AMS2750	RFVA	Limitations Sezione XI preparazione per l'incollaggio dei materiali non metallici con esclusione delle superfici in polietilene
DQP IT13/00070/00	Expiry 31/05/2028	Process PASSIVATION	Specification AWPS017T, AMS2700, AMS2750, AWPS001Q, AWPS004T	RFVA	Limitations
DQP IT13/00085/00	Expiry 31/05/2028	Process SELECTIVE BRUSH CADMIUM PLATING	Specification STA100-83-12, AWPS004T, AWPS001Q, AMS2750, STA100-83-12/CND01	RFVA	Limitations
DQP IT13/00061/00	Expiry 30/04/2028	Process HEAT TREATMENT OF STEEL AND ALUMINIUM ALLOYS	Specification AWPS006T, AMS2750, BPS4139, BAC5602, AWPS004T, AWPS001Q	RFVA	Limitations
DQP IT13/00038/00	Expiry 31/10/2027	Process SILVER BRAZING	Specification STA100-80-98, STA100-80-98/CND01, AWS B2.2/B2.2M	RFVA	Limitations
DQP IT13/00024/00	Expiry 31/05/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AMS2750, STA110T0006, AWPS004T	RFVA	Limitations
DQP IT13/00006/01	Expiry 31/01/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750, WHPS014	RFVA	Limitations
DQP IT13/00092/01	Expiry 31/12/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T, MIL-PRF-8625, BPS4001	RFVA	Limitations

DQP IT12/00039/00	Expiry 10/11/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/04, AMS2750, AWPS007T/01, AWPS007T/02, AMS2759/3, AWPS007T, AWPS007T/03, AWPS001Q, AMS2759	RFVA	Limitations Tutte le parti da trattare ad una temperatura maggiore di 200°c avranno un sovrametallo minimo di 0,75 mm ; Per i trattamenti termici acciai al carbonio basso legati, gli acciai resistenti alla corrosione (serie 300 e 400) si eseguono solamente
Supplier Code 0021005409		Supplier Name AVPE SYSTEMS		Supplier Address 34 BATH ROAD, BITTON - BS30 6HZ - BRISTOL - - GB - - - see note (*)	
DQP GB12/00172/00	Expiry 01/01/2029	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390	RFVA	Limitations AVPE are to keep track of diameters and alloys rolled, and the first/last off micro sections sent into Leonardo for approval until sign off is given.
Supplier Code 0021003534		Supplier Name BEAGLE TECHNOLOGY GROUP		Supplier Address STONY LANE - BH23 1EX - CHRISTCHURCH - - GB - DO - - see note (*)	
DQP GB13/00144/00	Expiry 14/05/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004T, AWPS004Q, AWPS001Q	RFVA 20/20/005	Limitations Excluding artificial ageing of alloys requiring Class 1 Furnace (eg 7049, 7010, 7050 and 8090). A Heat Treatment Process Card (Master Card) must be submitted for parts treated to T7X condition for LHD approval. Heat treatment of 2024
DQP GB13/00018/00	Expiry 24/03/2029	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS431	RFVA	Limitations Drying and Forming of Rohacell Foam only.
DQP GB13/00139/00	Expiry 16/03/2029	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS158, AWS D17.1, AWPS004T	RFVA	Limitations Welders approved for WHPS 455 welding in accordance with the Beagle Weld matrix.
DQP GB13/00141/00	Expiry 16/03/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, AWIS072A, WHPS256, ASTM E1417/E1417M	RFVA	Limitations Method A, Type 1, Level 3 only
DQP GB13/00035/01	Expiry 25/12/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, AWPS004T	RFVA	Limitations None

DQP GB13/00142/00	Expiry 15/09/2027	Process CHEMICAL MILLING	Specification AWPS004T, WHPS164	RFVA IP1939, IP1880	Limitations Limitation to a maximum sheet thickness of 3.3 mm in accordance with test piece results examined by Leonardo.
DQP GB13/00140/00	Expiry 15/09/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, AWPS004T	RFVA RFVA 20_20_004	Limitations None.
DQP GB13/00143/00	Expiry 15/09/2027	Process CHROMIC ACID ANODIZING	Specification AWPS004T, AWPS003T, WHPS158	RFVA RFVA 20_20_007	Limitations Typs 3 Class1, Type 4C Class 1 and Type 4B Class 1.
DQP GB13/00012/00	Expiry 05/03/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS 256, WHPS 186, WHPS 319, WHPS 444, WHPS 020, WHPS 436, WHPS 647, AWPS 001A	RFVA	Limitations
DQP GB13/00000/00	Expiry 04/03/2027	Process BRAZING OF METALLIC MATERIALS	Specification WHPS 058, WHPS 256	RFVA	Limitations
Supplier Code 0021003385		Supplier Name BLACKPRINT LTD T/A ALLOY HEAT TREAT		Supplier Address UNIT 18 GRAZEBROOK INDUSTRIAL PARK - DY2 0XW - PEARTREE LANE, DUDLEY - - GB - WM- - see note (*)	
DQP GB12/00094/00	Expiry 24/03/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004Q, AWPS001Q, AWIS001M, WHPS063, AMS2750	RFVA	Limitations Heat treatment to AWPS006T limited to thickness >0.81mm
Supplier Code 0021003792		Supplier Name BLAENAVON FORGINGS LTD		Supplier Address FORGESIDE - NP4 9XG - BLAENAVON - - GB - GW- - see note (*)	
DQP GB12/00224/00	Expiry 08/11/2026	Process LIQUID PENETRANT INSPECTION	Specification AWIS072A, AWPS006X, WHPS256, ASTM E1417/E1417M	RFVA	Limitations
DQP GB12/00223/00	Expiry 08/10/2026	Process HEAT TREATMENT OF NICKEL ALLOYS	Specification AMS2750, AWPS001Q, WHPS438, BS 2HR5	RFVA	Limitations
Supplier Code 0021015016		Supplier Name BODYCOTE H.I.P LTD		Supplier Address CARLISLE CLOSE - S419ED - CHESTERFIELD - - GB - - - see note (*)	

DQP GB12/00179/00	Expiry 19/01/2029	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification STA110Q0041, WHPS689, AMS2750, AWPS001Q	RFVA 403251, IP2577, IP1757	Limitations
Supplier Code 0021005467		Supplier Name BODYCOTE HEAT TREATMENTS-		Supplier Address CHARD BUSINESS PARK - TA20 1EA - CHARD - - GB - SO- - see note (*)	
DQP GB12/00185/00	Expiry 13/02/2029	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS2750, AWPS009T, AMS-H-81200, AWPS001Q	RFVA	Limitations AWPS009T approval is limited to anneal and stress relieve under vacuum only. Also limited to processing parts with >2mm stock removal.
DQP GB12/00063/00	Expiry 27/01/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS011T, AWPS001Q, AMS2759, SAE AMS2769, AMS2750, AWPS004Q, AWPS001Q, AWPS004T	RFVA 401151, 404111	Limitations AWPS011T Only furnace TQ2 to be used for carburising
Supplier Code 0021003568		Supplier Name BODYCOTE HEAT TREATMENTS-		Supplier Address IRONMASTER WAY - TS21 1LD - STILLINGTON - - GB - - - see note (*)	
DQP GB12/00181/00	Expiry 13/02/2029	Process HEAT TREATMENT OF NICKEL ALLOYS	Specification AWPS001Q, SAE AMS2769, AMS2750	RFVA	Limitations
DQP GB12/00182/00	Expiry 13/02/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS004Q, SAE AMS2769, AMS2750, AWPS001Q	RFVA	Limitations
Supplier Code 0021013128		Supplier Name BODYCOTE HOT ISOSTATIC PRESSING-		Supplier Address INDUSTRIEPARK-NOORD 7 - 9100 - SINT-NIKLAAS - - BE - 08- - see note (*)	
DQP IT12/00011/00	Expiry 21/09/2026	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification STA110Q0041	RFVA 404032, 402472	Limitations Testing of the supplied parts and test parts will be performed by the Casting Supplier as per the applicable specification and not by Bodycote Hot Isostatic; Pressing n.v. This includes, but is not limited to Surface contamination, Dimensional integrity,
Supplier Code 0021003569		Supplier Name BODYCOTE SPECIALIST TECHNOLOGIES		Supplier Address KOLBINGER STRAÙE 7 - 83527 - HAAG-WINDEN - - DE - - - see note (*)	

DQP GB12/00218/00	Expiry 08/06/2027	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification STA110Q0041	RFVA 10/10/004	Limitations This approval is limited to the Hot Isostatic Pressing of castings manufactured by TITAL.
Supplier Code 0021005476		Supplier Name BODYCOTE SURFACE TECHNOLOGY LTD		Supplier Address GREENWICH ROAD - NP20 2NN - NEWPORT - - GB - - - see note (*)	
DQP GB12/00175/00	Expiry 31/01/2029	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T	RFVA	Limitations
Supplier Code 0021005405		Supplier Name BOWMILL ENGINEERING-		Supplier Address 18-29 MORRIS ROAD, NUFFIELD TRADING - BH17 0GG - POOLE - - GB - DO- - see note (*)	
DQP GB12/00010/00	Expiry 07/04/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations
Supplier Code 0021006412		Supplier Name BOWMILL METAL TREATMENTS-		Supplier Address 85 STERTE AVENUE WEST - BH15 2AL - POOLE - - GB - DO- - see note (*)	
DQP GB12/00152/00	Expiry 15/03/2029	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258, MIL-A-8625, AWPS004T, ASTM B117, WHPS389	RFVA IP997, IP1453	Limitations
DQP GB12/00146/01	Expiry 24/02/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, WHPS345, STA100-83-10	RFVA IP2359	Limitations
DQP GB12/00142/00	Expiry 13/02/2029	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification AWPS011X, WHPS256, AWPS004T, AWPS002L, AWPS009X, WHPS158	RFVA	Limitations
DQP GB12/00143/00	Expiry 13/02/2029	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS003X, AWPS004T, AWIS072A, AWPS009X	RFVA	Limitations
DQP GB12/00145/00	Expiry 24/01/2029	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS006, WHPS257, AWPS004T	RFVA IP1354, IP2461, IP1445, IP1535	Limitations

DQP GB12/00144/00	Expiry 13/01/2029	Process LIQUID PENETRANT INSPECTION	Specification WHPS256, AWPS004T, AWPS006X, AWIS072A, AWPS009X	RFVA	Limitations
DQP GB12/00147/00	Expiry 01/10/2028	Process HARD CHROME PLATING	Specification WHPS006, AMS2460, WHPS256, AWPS004T, WHPS259	RFVA	Limitations Hard Chrome Plating to WHPS259 is limited to Non-Critical Parts Only (Based on the use of the WHPS259 Type 2 Normal/Conventional Solution)
DQP GB12/00205/00	Expiry 29/02/2028	Process CHROMIC ACID ANODIZING	Specification ASTM B117, AWPS004T, WHPS389, AWPS003T, MIL-A-8625	RFVA	Limitations
DQP GB12/00087/00	Expiry 08/02/2028	Process PLATING ZINC NICKEL ALLOY	Specification AMS2417	RFVA	Limitations
DQP GB12/00231/00	Expiry 14/03/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, MIL-DTL-5541, WHPS389	RFVA	Limitations
DQP GB12/00232/00	Expiry 01/10/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification WHPS256, AWIS072A, AWPS009X, AWPS001Q, AWPS002X, STA100-81-38, WHPS158	RFVA IP1131	Limitations
Supplier Code 0021005335		Supplier Name BRUNTONS AERO PRODUCTS-	Supplier Address INVERESK INDUSTRIAL ESTATE - EH21 7PA - MUSSELBURGH - - GB - LT- - see note (*)		
DQP GB13/00112/00	Expiry 03/05/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, WHPS256, AWPS009X, ASTM E1417/E1417M	RFVA IP1358	Limitations Type 1, Method A, Sensitivity Level 2 (Aerosols)
DQP GB13/00113/00	Expiry 20/04/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, AWPS009X, ASTM E1444	RFVA IP1357	Limitations None.
Supplier Code 0021008456		Supplier Name BYTEST S.R.L.	Supplier Address VIA PER BORGOMANERO 5/7 - 28010 - VERUNO - - IT - NO- - see note (*)		

DQP IT12/00020/00	Expiry 13/04/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA	Limitations
DQP IT12/00021/00	Expiry 13/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations
Supplier Code 0021002527		Supplier Name BYTEST S.R.L.	Supplier Address ZONA INDUSTRIALE, C.DA PONTE VALENT - 82100 - BENEVENTO - - IT - BN- - see note (*)		
DQP IT16/00106/00	Expiry 20/01/2029	Process RADIOSCOPIC INSPECTION OF COMPOSITE AND BONDED PARTS	Specification AWPS004X/CNB01, AWPS009X, AWPS005X, AWPS005X/CNC01, AWPS004X, AWPS009X/CNJ01, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT16/00097/00	Expiry 02/11/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS001X	RFVA	Limitations N/A
DQP IT18/00014/00	Expiry 15/05/2028	Process RADIOGRAPHIC INSPECTION	Specification ASTM E1742, ASTM E2104, AWPS004X, AWPS009X	RFVA	Limitations Nessuna
Supplier Code 0021013487		Supplier Name BYTEST-	Supplier Address VIA MIRABELLA 12 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)		
DQP IT16/00071/00	Expiry 17/03/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X	RFVA	Limitations N/A
Supplier Code 0021003612		Supplier Name BYTEST-	Supplier Address VIA BRANDIZZO 123/125 - 10088 - VOLPIANO - - IT - TO- - see note (*)		
DQP IT16/00077/00	Expiry 03/04/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X	RFVA	Limitations N/A
DQP IT12/00027/00	Expiry 28/05/2027	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, AWPS009X, SRA037A	RFVA	Limitations

DQP IT12/00064/00	Expiry 19/02/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS005X, ASTM E1742, AWPS004X	RFVA	Limitations Ispezione su parti AW609 solo secondo AWPS004X, AWPS005X o specifiche internazionali
Supplier Code 0021007543		Supplier Name C.A.B.		Supplier Address DELLE INDUSTRIE 61/63 - 30020 - MARCON - - IT - VE- - see note (*)	
DQP IT16/00149/00	Expiry 08/12/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750	RFVA	Limitations FORNO S/N TANK NR.2 PER POLIMERIZZAZIONE LUBRIFICANTI SOLIDI SECONDO TABELLA I STA100-83-10, +/-5° C TYPE D PER
DQP IT16/00148/00	Expiry 18/11/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA	Limitations N/A
DQP IT16/00147/00	Expiry 11/11/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations N/A
Supplier Code 0021003614		Supplier Name C.A.B. COSTRUZIONI AERONAUTICHE DI		Supplier Address VIA S. VENIER 110 - 30173 - VENEZIA - - IT - VE- - see note (*)	
DQP IT12/00138/00	Expiry 30/01/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification BAC5602, SAE AMS2770, AMS2750, AWPS001Q, AWPS006T	RFVA	Limitations Minimo spessore trattabile 0,017 inch. (0.43 mm); Con i forni in classe 2 non possono essere trattate le leghe 7049, 7010, 7050 e 8090 par. 3.1.2 della AWPS006T
Supplier Code 0021003670		Supplier Name C.I.M.A. COSTRUZIONI ITALIANE MACCH		Supplier Address VIA FRATELLI CAIROLI 8 - 40055 - VILLANOVA DI CASTENASO - - IT - BO- - see note (*)	
DQP IT12/00153/01	Expiry 08/06/2029	Process CARBURISING AND HEAT TREATMENT OF CARBURISED PARTS	Specification AMS2759, AMS2759/1, AMS2759/2, AMS2759/11, SAE AMS2769, AWPS001Q, AWPS004Q/CNC01, AWPS004Q/CNC02, AWPS007T/01, AWPS011T, ASTM E18, ASTM E384, AMS2761, ASTM E140, AWPS007T/CND03, AWPS007T/CND06, AMS2759/7, AMS2750, AWPS004Q, AWPS007T, AWPS007T/02,	RFVA 404643, 404421, 404346, 404348, 405384, 404382, 404383, 404836, 404347, 404349, 404895	Limitations
DQP IT12/00088/01	Expiry 06/06/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X	RFVA 404652	Limitations

DQP IT12/00093/01	Expiry 30/03/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, AMS2759, AMS2759/1, AMS2759/2, AMS2759/11, AWPS007T, SAE AMS2769, AMS-H-6875, AWPS007T/04, AWPS007T/02	RFVA 404421, 02-19-001, 404836	Limitations Processo valido solo per trattamenti termici preliminari degli acciai richiamati della specifica AWPS007T/02; Trattamento solo su parti con sovrametallo minimo di 0,75mm su tutte le superfici; solo per trattamenti termici preliminari vedere
DQP IT12/00050/01	Expiry 26/08/2027	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, BAC5436, AWPS001Q, AWPS009X	RFVA 404653	Limitations
Supplier Code 0021003677		Supplier Name C.M.C. S.R.L.	Supplier Address CONTRADA PAGLIARULO - 72012 - CAROVIGNO - - IT - BR- - see note (*)		
DQP IT16/00122/00	Expiry 20/04/2029	Process SURFACE PREPARATION FOR BONDING	Specification AWPS020T, AWPS020T/CNB01, AWPS020T/CNB02, AWPS001N, AWPS004T, AWPS004T/CNA01	RFVA	Limitations ONLY METHOD 2 IS ALLOWED.
DQP IT16/00041/01	Expiry 12/06/2028	Process STRUCTURAL BONDING	Specification STA110A0018, WHPS444, AWPS002Q, AWPS117N, AWMS05-001, AWPS004T	RFVA 7/20/007	Limitations N/A
DQP IT16/00128/00	Expiry 26/05/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations ONLY METHOD D (Touch-up Applications) OF AWPS002T SPECIFICATION IS ALLOWED.
Supplier Code 0021007842		Supplier Name CABLESCAN-	Supplier Address BUILDING 55A, HUMBER ENTERPRISE PAR - HU15 1XW - BROUGH, EAST YORKSHIRE - - GB - - - see note (*)		
DQP GB13/00028/00	Expiry 15/07/2027	Process ELECTRICAL WIRING CRIMPING	Specification IPC-620	RFVA	Limitations None
Supplier Code 0021014674		Supplier Name CAPITANIO AEROSPACE 2.0	Supplier Address VIA F. FRANCO 16 - 72023 - MESAGNE - - IT - BR- - see note (*)		
DQP IT16/00120/00	Expiry 26/03/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, AWPS004T, STA100-83-10, AWPS001Q	RFVA	Limitations N/A

DQP IT16/00118/01	Expiry 09/03/2029	Process SURFACE PREPARATION FOR BONDING	Specification AWPS020T/CNB02, AWPS001A, AWPS001A/CNA01, AWPS001A/CNA03, AWPS020T, AWPS020T/CNB01, AWPS004T, AWPS004T/CNA01, AWPS001A/CNA02, AWPS001N, AWPS002Q, WHPS444, AWIS002Q	RFVA	Limitations N/A
DQP IT16/00042/01	Expiry 28/07/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations N/A
DQP IT16/00066/03	Expiry 02/02/2027	Process PASSIVATION	Specification AWPS008T, BPS4007	RFVA	Limitations N/A
DQP IT16/00067/03	Expiry 02/02/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, BPS4182, MIL-DTL-5541, MIL-DTL-81706	RFVA	Limitations N/A
Supplier Code 0021003639		Supplier Name CBS S.R.L.		Supplier Address VIA VITTORIO VENETO 77 - 20020 - BIENATE DI MAGNAGO - - IT - MI - - see note (*)	
DQP IT13/00021/03	Expiry 31/05/2029	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, STA110A0018, AMS2750, AWPS002Q, AWPS001A, AWPS001N, AWPS001A/CNA02	RFVA	Limitations
Supplier Code 0021001058		Supplier Name CENTRO COSTRUZIONI-		Supplier Address VIA S. ISIDORO LOC. VARANO 2 - 03012 - ANAGNI - - IT - FR - - see note (*)	
DQP IT14/00028/00	Expiry 29/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
DQP IT15/00026/01	Expiry 07/01/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, MS21.06, AWPS001Q, BPS4012, AMS2750	RFVA	Limitations
DQP IT14/00014/00	Expiry 31/12/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404365, 403401	Limitations N/A

DQP IT14/00015/00	Expiry 31/12/2027	Process STRUCTURAL BONDING	Specification AWPS001N, WHPS436, WHPS444, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, AWPS001A/CNA01, STA110A0018	RFVA	Limitations N/A
Supplier Code 0021003668		Supplier Name CIL INC.		Supplier Address 400 CANAL ST - 01840-1221 - LAWRENCE - - US - MA - - see note (*)	
DQP US01/00026/00	Expiry 12/02/2029	Process PASSIVATION	Specification AWPS004T, AWPS008T	RFVA	Limitations Type I passivation per AWPS008T
DQP US01/00027/00	Expiry 12/11/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-A-8625, AWPS001Q	RFVA	Limitations As indicated in RFVA# 15/16/07
DQP US01/00016/00	Expiry 01/10/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, STA110T0006	RFVA	Limitations N/A
DQP US01/00025/00	Expiry 11/09/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-81706, MIL-DTL-5541	RFVA	Limitations N/A
DQP US01/00047/00	Expiry 10/06/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AS5272	RFVA	Limitations N/A
DQP US01/00015/00	Expiry 24/08/2027	Process SURFACE PREPARATION FOR BONDING	Specification AWPS001Q, MIL-A-8625, AWPS003T	RFVA	Limitations N/A
Supplier Code 0021013695		Supplier Name CIL INC. ELECTROPLATING-		Supplier Address 125 GLENN ST - 01843-1036 - LAWRENCE - - US - MA - - see note (*)	
DQP US01/00000/00	Expiry 10/02/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification AWPS012T, STA100-80-06, STA100-83-43, AMS-QQ- P-416	RFVA	Limitations C.I.L. to perform "Type II" plating only, and use the Pre-plate Cleaning process indicated in RFVA 15/07/01 Rev.A in place of the applicable paragraphs of the STA. Copper plating as a pre-plate to cadmium to be Method A only. The Hydrogen

Supplier Code		Supplier Name		Supplier Address	
0021014275		COLMEGNA SUD-		ZONA INDUSTRIALE ASI 1 - 81025 - MARCIANISE - - IT - CE- - see note (*)	
DQP IT15/00085/02	Expiry 30/06/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/04, AWPS007T/05, AWPS004Q, AMS2759/3, AMS2759/4, AMS2759/11, AWPS007T, AWPS007T/03, AWPS001Q, AMS2759, AMS2759/5, SAE AMS2769, AMS2750, AWPS007T/02	RFVA	Limitations È consentito trattare parti con rimozione di materiale superiore a 0,75 mm in forni ad atmosfera d'aria.
DQP IT15/00076/01	Expiry 01/07/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/06, AWPS007T, AWPS004Q, AWPS007T/01, AWPS001Q	RFVA	Limitations Per ogni particolare trattato il fornitore deve sottoporre al Lab. LH di riferimento, il relativo ciclo di processo per approvazione.
Supplier Code		Supplier Name		Supplier Address	
0021006720		COM.STAMP. S.R.L.		ZONA INDUSTRIALE - 83038 - MONTEMILETTO - - IT - AV- - see note (*)	
DQP IT16/00000/05	Expiry 09/01/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS006T, AWPS001Q, AWPS004Q, AMS2750	RFVA	Limitations Limitation for Oven Nabertherm 366247 (MAXIMUM QUENCH DELAY TIMES 7 seconds): ; Minimum treatable thickness iaw table 5 of AWPS006T: (2024 alloys) Over 0.61 to 0.71mm (included); All alloys except 2024, Up to 0.41 mm (included).;
Supplier Code		Supplier Name		Supplier Address	
0021006720		COM.STAMP.-		ZONA INDUSTRIALE - 83038 - MONTEMILETTO - - IT - AV- - see note (*)	
DQP IT16/00040/02	Expiry 19/06/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA110W0052, STA100-83-59, AWS D17.1, STA100-82-07	RFVA 404550, 403711	Limitations GRUPPI DI MATERIALE, POSIZIONI DI SALDATURA E SPESSORI SECONDO SCHEDE DI QUALIFICA SALDATORI ALLEGATE
DQP IT12/00073/00	Expiry 13/01/2027	Process RESISTANCE SEAM WELDING	Specification AWS D17.2	RFVA	Limitations
DQP IT16/00054/00	Expiry 17/12/2026	Process SILVER BRAZING	Specification AWS B2.2/B2.2M, STA100-80-98	RFVA	Limitations ALLOWED ONLY TORCH BRAZING/OXYACETYLENE.

DQP IT16/00069/01	Expiry 18/10/2026	Process SPOT WELDING	Specification AWS D17.2, STA100-81-13	RFVA	Limitations INDICATI NEL CAMPO "APPROVED ACTIVITIES" GRUPPI, CLASSI E RANGES DI SPESSORE QUALIFICATI.
Supplier Code 0021000261		Supplier Name COPROMA SUD C.N.D. S.R.L.		Supplier Address VIA RISORGIMENTO 10 - 80026 - CASORIA - - IT - NA - - see note (*)	
DQP IT15/00078/01	Expiry 01/07/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations
DQP IT15/00077/00	Expiry 02/05/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA	Limitations
Supplier Code 0021003714		Supplier Name COSMEC S.R.L.		Supplier Address VIA PER BORGOMANERO 5/7 - 28010 - VERUNO - - IT - NO - - see note (*)	
DQP IT12/00067/00	Expiry 16/01/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q	RFVA	Limitations
Supplier Code 0021003720		Supplier Name COSTRUZIONI NOVICROM S.R.L.		Supplier Address VIA DON STURZO 51/53 - 56025 - PONTEDERA - - IT - PI - - see note (*)	
DQP IT12/00102/00	Expiry 01/06/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, BAC5423, BSS7039, AWPS006X, BPS4089, SS8806	RFVA 400441	Limitations
DQP IT12/00074/00	Expiry 10/03/2028	Process ASSEMBLING THERMAL FITS	Specification AWPS001Q, MS21.06, STA100-80-12, BPS4012, AMS2750	RFVA	Limitations
DQP IT15/00046/01	Expiry 30/12/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification BPS4182, SS8693, AWPS002T, BAC5719, MIL-DTL- 5541	RFVA	Limitations
DQP IT15/00047/01	Expiry 20/12/2027	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification AWIS002Q, AWPS004T, AWPS022T, STA100-80-03, BPS4003, AMS-M-3171, STA100-80-03/CNC01, BAC5742	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021005387		CROUZET-		2 RUE DU DOCTEUR ABEL - 26902 - VALENCE CEDEX 9 - - FR - - - see note (*)	
DQP GB13/00086/00	Expiry 09/04/2028	Process ELECTRICAL WIRING CRIMPING	Specification IPC-620	RFVA	Limitations None.
Supplier Code		Supplier Name		Supplier Address	
0021003740		CURTI - COSTRUZIONI MECCANICHE-		VIA EMILIA PONENTE 750 - 48014 - CASTEL BOLOGNESE - - IT - RA- - see note (*)	
DQP IT13/00121/00	Expiry 28/02/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-82-07, STA110W0052, STA110W0052/CNB01, AWPS004T, STA100-82-07/CNB01, STA100-83-59, STA100-83- 59/CND01, AWS D17.1	RFVA	Limitations
DQP IT12/00091/01	Expiry 30/04/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA 2/12/015, 402371	Limitations
DQP IT13/00077/00	Expiry 31/05/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2	RFVA	Limitations
DQP IT13/00064/01	Expiry 30/04/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2	RFVA	Limitations Titanio e sue leghe spessori da 0.4+0.4mm a 1.6+1.6mm, Alluminio e sue leghe spessori da 0.5+0.5mm a 1.6+1.6mm, Acciai inossidabili spessori da 0.5+0.5mm a 2.0+2.0mm
DQP IT13/00060/01	Expiry 30/04/2027	Process SPOT WELDING	Specification STA100-81-15, AWS D17.2, STA100-81-13	RFVA	Limitations Titanio e le sue leghe spessori da 0.4+0.4mm a 1.6+1.6mm
DQP IT12/00098/01	Expiry 29/04/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AWPS006T, AMS2750, SAE AMS2770	RFVA	Limitations Per la lega 2024 è consentito eseguire trattamenti solo su particolari con spessori > 0.61mm; Per il programma AW 609 possono essere processate solo le parti dove è richiesto il trattamento secondo le specifiche indicate in questo DQP. Solo per

DQP IT13/00007/00	Expiry 28/02/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2	RFVA	Limitations Saldatura a punti: Acciai Inossidabili classe A spessori da 0.5+0.5mm a 2.0+2.0mm, Titanio e sue leghe classe A spessori da 0.4+0.4mm a 1.6+1.6mm. Saldatura continua a rulli: Acciai Inossidabili classe A spessori da 0.5+0.5mm a 1.6+1.6mm,
DQP IT12/00166/00	Expiry 23/01/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS009X, AWPS003X	RFVA	Limitations
Supplier Code 0021003771		Supplier Name D. E M.I. S.R.L.		Supplier Address VIA CALATA PORTA MASSA - INT. PORTO - 80133 - NAPOLI - - IT - NA- - see note (*)	
DQP IT18/00001/03	Expiry 30/09/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X	RFVA	Limitations NESSUNA
Supplier Code 0021011853		Supplier Name DALLARA COMPOSITI-		Supplier Address PRIMO LEVI 6 - 43044 - COLLECCHIO - - IT - PR- - see note (*)	
DQP IT16/00016/00	Expiry 15/06/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification AWPS003K, AMS2750	RFVA	Limitations QUESTA QUALIFICA CONSENTE LA REALIZZAZIONE DI PARTI DELLA SOLA LINEA AW HERO IN ACCORDO ALLE SPECIFICHE RICHIAMATE IN QUESTO DQP.; THIS QUALIFICATION ALLOWS THE PRODUCTION OF PARTS ONLY OF
Supplier Code 0021003753		Supplier Name DARCHEM ENGINEERING LTD		Supplier Address IRONMASTERS WAY, STILLINGTON - TS21 1LB - STOCKTON-ON -TEES - - GB - NA- - see note (*)	
DQP GB13/00020/00	Expiry 03/06/2027	Process RADIOGRAPHIC INSPECTION	Specification ASTM E2104, AWPS004X, AWPS009X, AWIS072A, WHPS256	RFVA	Limitations
DQP GB13/00023/00	Expiry 15/04/2027	Process FUSION WELDING OF MATERIAL	Specification WHPS214, WHPS256, WHPS158, WHPS455, AWS D17.1	RFVA IP1102	Limitations Not approved for Aluminium welding
DQP GB13/00022/00	Expiry 08/04/2027	Process SPOT AND SEAM RESISTANCE WELDING	Specification WHPS002, WHPS158, AWS D17.2, WHPS256	RFVA IP1102	Limitations Group 2 & 3 materials only

DQP GB13/00021/00	Expiry 04/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, WHPS256, ASTM E1417/E1417M, AWIS072A	RFVA	Limitations Type 1, Method A, Sensitivity Level 3
Supplier Code 0021003757		Supplier Name DATA F.-	Supplier Address VIA SESTRIERE 14 - 10060 - PINASCA - - IT - TO- - see note (*)		
DQP IT12/00150/00	Expiry 02/08/2029	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q	RFVA	Limitations
Supplier Code 0021003760		Supplier Name DAVID HART AEROSPACE PIPES	Supplier Address LONG CLOSE, DOWNTON - SP5 3HG - SALISBURY - - GB - WI- - see note (*)		
DQP GB13/00092/00	Expiry 05/05/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS063, WHPS158, AWPS004T, AWPS006T, AWPS004Q, AWPS001Q, AMS2750	RFVA 401331	Limitations To exclude materials (7049, 7010, 7050 and 8090) requiring Class 1 (+/- 3 deg C) furnace. Non-clad only. Excludes Heat treating 2024 material with a thickness equal to or less than 0.61mm. Solution heat treatment to be carried out in Oven PD203.
DQP GB13/00089/00	Expiry 05/05/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS009X, AWPS004T/CNA01, AWPS006X, AWPS004T, ASTM E1417/E1417M, AWIS072A	RFVA	Limitations Type 1, Method A, Sensitivity Level 3
DQP GB13/00091/00	Expiry 05/05/2028	Process BRAZING OF METALLIC MATERIALS	Specification WHPS060, WHPS058, AWPS004T	RFVA IP2318, IP1957, IP2256	Limitations WHPS 058 and 060 torch brazing
DQP GB13/00090/00	Expiry 05/05/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, ASTM E2104, AWIS072A, AWPS004T	RFVA	Limitations None.
DQP GB13/00064/00	Expiry 02/09/2027	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS214, WHPS256, WHPS158	RFVA IP2256	Limitations None.
Supplier Code 0021003770		Supplier Name DELTA TEST GMBH	Supplier Address BRIGITTA 15 - 29313 - HAMBUHREN - - DE - - - see note (*)		

DQP IT15/00074/02	Expiry 29/06/2028	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X	RFVA	Limitations Only NDT-ET P/n: 129-B417-03-001; 6F6310A00771; CZ6310A01971; 4F6510A02051; 6F6500A00871; 6F6500A00872; N651G1150701; 3G6510A00151; 3G6510A00152; SMF DWG No. 1883; 103020324; 103020565;
Supplier Code 0021008602	Supplier Name DIOXID SP. Z O.O.		Supplier Address M. MIESOWICZA 4A - 38-400 - KROSNO - - PL - PDK- - see note (*)		
DQP PL10/00038/00	Expiry 08/01/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X	RFVA	Limitations Type 1, Method A, Developer "a", Sensitivity Level 3 / Typ 1, Metoda A, Wydolowyacz "a", Poziom czulosci 3
DQP PL10/00019/02	Expiry 02/07/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA 403842	Limitations Chromic Acid Anodizing of aluminium alloys Code N or A
Supplier Code 0021005338	Supplier Name EATON LIMITED (TITCHFIELD)		Supplier Address ABBEY PARK, SOUTHAMPTON ROAD - PO14 4QA - TITCHFIELD, FAREHAM - - GB - HA- - see note (*)		
DQP GB13/00126/00	Expiry 24/02/2029	Process ELECTRICAL WIRING CRIMPING	Specification BS4G 178-2, IPC-620	RFVA	Limitations None
Supplier Code 0021015024	Supplier Name ECOR SKY		Supplier Address ABRUZZI - 36015 - SCHIO - - IT - VI- - see note (*)		
DQP IT12/00142/00	Expiry 25/02/2029	Process RADIOGRAPHIC INSPECTION	Specification ASTM E1742, AWPS004X, ASTM E2104, AWPS009X	RFVA	Limitations Saldature di particolari aeronautici su spessori fino a 6.35 mm eseguiti con pellicole; radiografiche e tubi radiogeni con macchia focale di dimensioni non inferiori a 0.2 mm.
DQP IT12/00143/01	Expiry 23/05/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, ASTM E1417/E1417M	RFVA 402583	Limitations
DQP IT13/00102/00	Expiry 31/03/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-83-59, STA110W0052, AWS D17.1, AWPS001Q, AWPS004T, STA100-82-07	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021008718		EL.COM S.R.L.		VIA VASCO DE GAMA 5 - 25024 - LENO - - IT - BS- - see note (*)	
DQP IT13/00055/00	Expiry 31/03/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, AS22520	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005343		ENSINGER MACHINED PARTS		ENSINGER MACHINED PARTS LTD - TA6 6TS - HUNTSWORTH BUSINESS PARK BRIDGWATER - - GB - SO- - see note (*)	
DQP GB13/00149/00	Expiry 19/03/2029	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, AWPS004T, AWPS001N	RFVA	Limitations None
Supplier Code		Supplier Name		Supplier Address	
0021013481		F G GRUPPO-RIVOLI		VIA ASTI 80 - 10098 - RIVOLI - - IT - TO- - see note (*)	
DQP IT12/00078/00	Expiry 28/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/05, AWPS001Q, AMS2750, AWPS007T/03, AWPS007T, AWPS007T/02, AWPS007T/04, AWPS004Q	RFVA 402731	Limitations Trattamenti termici da eseguire solo su parti con sovrametallo maggiore di 0.75 mm
Supplier Code		Supplier Name		Supplier Address	
0021008157		F.P. FLY S.R.L.		VIA MIRABELLA 36 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)	
DQP IT13/00009/00	Expiry 14/04/2027	Process ELECTRICAL WIRING CRIMPING	Specification AS22520, AS7928	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021002645		FLAME SPRAY S.P.A.		VIA LEONARDO DA VINCI 30 - 20040 - RONCELLO - - IT - MI- - see note (*)	
DQP IT12/00099/00	Expiry 25/06/2028	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T	RFVA 2/25/002	Limitations Solo Linea AW09
Supplier Code		Supplier Name		Supplier Address	
0021013204		FLAME SPRAY-		ZONA INDUSTRIALE ASI SNC - 83040 - MORRA DE SANCTIS - - IT - AV- - see note (*)	

DQP IT18/00012/00	Expiry 25/11/2027	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification AMS2750, STA110Q0041	RFVA 402062	Limitations NA
Supplier Code 0021009270		Supplier Name FLITETEC LTD	Supplier Address UNIT 9, 28 PLANTATION ROAD - HP6 6HD - AMERSHAM - - GB - BU- - see note (*)		
DQP GB13/00116/00	Expiry 04/12/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS426, WHPS644, AWPS004T, WHPS687	RFVA	Limitations None.
Supplier Code 0021003958		Supplier Name FORD AEROSPACE LTD	Supplier Address EAST SIDE, TYNE DOCK - NE33 5ST - SOUTH SHIELDS - - GB - TW- - see note (*)		
DQP GB12/00026/01	Expiry 27/07/2027	Process THE RETAINING OF ROLLER/BALL BEARINGS AND SPHERICAL BEARINGS WITH ANAEROBIC ADHESIVES	Specification WHPS406, WHPS312	RFVA	Limitations This approval is limited to non-vital/non-critical parts.
DQP GB12/00086/01	Expiry 01/02/2027	Process EXTERNAL ROLLED THREAD	Specification WHPS390	RFVA	Limitations As per WHPS390 - FETTE-type heads shall not be used on Vital Parts/Bolts. FETTE-type heads may be used for other Grade/Class of parts/bolts, providing the thread complies with the drawing/specification dimensional
DQP GB12/00073/00	Expiry 07/11/2026	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations
DQP GB12/00062/00	Expiry 22/10/2026	Process BONDING WITH ROOM TEMPERATURE CURING STRUCTURAL PASTE ADHESIVES	Specification WHPS444	RFVA	Limitations Bonding of class 2/3 and grade B only
Supplier Code 0021007513		Supplier Name FORGED SOLUTIONS GROUP	Supplier Address DALE ROAD NORTH, DARLEY DALE - DE4 2JB - MATLOCK - - GB - DB- - see note (*)		
DQP GB12/00233/00	Expiry 11/12/2026	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, WHPS706	RFVA	Limitations

DQP GB12/00234/00	Expiry 11/12/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, WHPS256, ASTM E1444, AWIS072A	RFVA	Limitations Due to the use of HWDC, Forged solutions are limited to the inspection raw forgings/castings of any grade where none of the original raw surface remains on the finished part. May also perform MT inspection on existing Lynx, AW101 and
Supplier Code 0021007275		Supplier Name FORGED SOLUTIONS GROUP-MEADOWHALL		Supplier Address MEADOWHALL ROAD, WINCOBANK - S9 1HD - SHEFFIELD, SOUTH YORKSHIRE - - GB - DB- - see note (*)	
DQP GB12/00235/00	Expiry 31/12/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS007T, AMS2759, AMS-H-6875, WHPS430, AWPS001Q	RFVA	Limitations This approval is limited to Heat Treatment of Steel necessary for the production of Forgings.
DQP GB12/00236/00	Expiry 31/12/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, WHPS256, ASTM E1444, AWPS009X	RFVA	Limitations As Forged Solutions (formally Firth Rixson) use HWDC & AC the following limitations shall be applied as per AWPS003X Rev D. Existing HWDC equipment can be used for the inspection of existing non-critical parts. All new designed parts from March 2008
Supplier Code 0021000201		Supplier Name FORGED SOLUTIONS GROUP-RIVER DON		Supplier Address MILFORD STREET - S9 2LD - SHEFFIELD - - GB - YS- - see note (*)	
DQP GB12/00013/00	Expiry 30/07/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification WHPS655, WHPS050, HP1-1, BPS4140, AMS2750, WHPS438, WHPS439, AWPS007T, AWPS004Q, AWPS001Q	RFVA 10/15/006, 10-17-021	Limitations Approval to BPS 4140 is limited to the Heat Treatment of Precipitation Hardening Steels in accordance with Section IV and is restricted to the use of Furnace S for the Solution Treatment
Supplier Code 0021011160		Supplier Name FORGITAL FMDL S.A.S.		Supplier Address 48 BOULEVARD D AUVERGNE - 42500 - LE CHAMBON-FEUGEROLLES - - FR - 42- - see note (*)	
DQP IT12/00105/00	Expiry 26/07/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification STA110M0036, AMS2750, AWPS009T	RFVA	Limitations AW609 line only for specifications listed in this document
DQP IT12/00106/00	Expiry 26/07/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification STA110M0036, AMS2750, AMS-H-6875, AWPS007T	RFVA	Limitations AW609 line only for specifications listed in this document

Supplier Code		Supplier Name		Supplier Address	
0021003962		FORGITAL ITALY S.P.A.		VIA G. SPEZZAPRIA 1 - 36010 - VELO D'ASTICO - - IT - VI - - see note (*)	
DQP IT12/00060/01	Expiry 05/08/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS2750, AWPS009T, AWPS001Q, STA110M0036, AWPS004Q	RFVA 2/12/018	Limitations Processo valido purchè sia grantito un sovrametallo superiore ai 2mm su ogni superficie
DQP IT12/00061/01	Expiry 05/08/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, STA110M0036, AWPS007T, AWPS009T, AMS2750	RFVA 2/12/018	Limitations Processo applicabile agli acciai della sez.II della AWPS007T. Forni ad aria utilizzabili sopra i 650°C se garantito un sovrametallo maggiore o uguale di 0.75mm.
Supplier Code		Supplier Name		Supplier Address	
0021013359		FREGATE AERO-		02 ALLEE DES CHATAIGNIERS - 07800 - BEAUCHSTEL - - FR - 69- - see note (*)	
DQP IT12/00058/00	Expiry 15/05/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AMS2750, AWPS004Q	RFVA	Limitations DQP applicable only to the heat treatment of the following parts pn9S3210L00251 SKID TUBE LH; pn9S3210L00351 SKID TUBE RH pn9S3210L00451 CROSSTUBE FRONT pn9S3210L00651 CROSSTUBE REAR;
Supplier Code		Supplier Name		Supplier Address	
0021013819		FREGATE AERO-		1200 AVENUE MARIE CURIE - 07800 - LA-VOULTE-SUR-RHONE - - FR - 1- - see note (*)	
DQP IT13/00043/01	Expiry 30/04/2027	Process PASSIVATION	Specification AMS2700	RFVA	Limitations Only for AW09 components
Supplier Code		Supplier Name		Supplier Address	
0021005249		FUCINE UMBRE		VIA DEL SERSIMONE 22 - 05100 - TERNI - - IT - TR- - see note (*)	
DQP IT15/00115/00	Expiry 03/05/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10	RFVA	Limitations
DQP IT15/00112/00	Expiry 17/02/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations

DQP IT15/00113/00	Expiry 02/02/2029	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA	Limitations
DQP IT15/00114/00	Expiry 22/12/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09	RFVA	Limitations
DQP IT15/00038/00	Expiry 12/06/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT15/00039/00	Expiry 21/05/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations
DQP IT15/00066/00	Expiry 28/02/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS006T/CNC01, AWPS004Q, SAE AMS2770, AWPS001Q, AWIS002Q, AMS2750	RFVA	Limitations
DQP IT15/00067/00	Expiry 22/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AMS2750, AMS2759/1, AMS2759/3, AMS2759, AWPS001Q, AMS2759/7, AMS2759/2	RFVA	Limitations
DQP IT15/00069/00	Expiry 22/02/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AWPS009T, AMS2750, AMS-H-81200, AWPS001Q	RFVA	Limitations
DQP IT15/00068/00	Expiry 22/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2759, AMS2759/2, AWPS001Q, AWPS007T, AMS2759/1, AMS2759/3, AMS2759/7, AMS2750	RFVA	Limitations
DQP IT15/00061/00	Expiry 07/12/2027	Process FLUOROPHOSPHATE OF TITANIUM ALLOYS	Specification STA100-84-56	RFVA	Limitations
DQP IT15/00109/00	Expiry 31/10/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS003X/CND01, ASTM E1444	RFVA	Limitations
DQP IT15/00037/00	Expiry 24/07/2027	Process PASSIVATION	Specification AWPS008T	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021003977		FUTUR PLAST S.R.L.		VIA DELLA MECCANICA 19/A - 04011 - APRILIA - - IT - LT- - see note (*)	
DQP IT14/00024/00	Expiry 31/05/2028	Process POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	Specification STA110L0058	RFVA	Limitations
DQP IT14/00022/00	Expiry 31/05/2027	Process EPOXY MOLDINGCOMPOUNDS (EMC) APPLICATION	Specification AWPS002K	RFVA	Limitations
DQP IT14/00023/00	Expiry 31/05/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021013403		G.R.TRATTAMENTI TERMICI-		VIA MARITTIMA II KM 5,700 55 - 04014 - PONTINIA - - IT - LT- - see note (*)	
DQP IT15/00025/01	Expiry 05/05/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS004Q, AWPS007T/05, AMS2750, AMS-H-6875, SAE AMS2769, AMS2759, AMS2759/1, AMS2759/3, AMS2759/7, AMS2759/11, SAE AMS2773, AWPS007T, AWPS007T/01, AWPS007T/02, AWPS007T/03, AWPS007T/04, AMS2759/2, AMS2759/4, AMS2759/6, SAE AMS2774,	RFVA 402431	Limitations
DQP IT15/00081/00	Expiry 05/05/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/02, AWPS007T/05, AWPS004Q, SAE AMS2774, SAE AMS2769, AMS2759, AMS2759/3, AMS2759/4, AMS2759/7, SAE AMS2773, AWPS007T, AWPS007T/03, AWPS007T/04, AWPS001Q, AMS2750, AMS-H-6875, AMS2759/1, AMS2759/2, AMS2759/6, AMS2759/11,	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003981		GALVAIR-		VIA EDISON 10 - LOC. CAVALLINA 10 - 50031 - BARBERINO DI MUGELLO - - IT - FI- - see note (*)	
DQP IT13/00124/00	Expiry 31/05/2029	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification EN 2808	RFVA	Limitations
DQP IT13/00113/00	Expiry 31/03/2029	Process PHOSPHATING OF STEEL	Specification AWPS004T, STA100-83-84	RFVA RFVA A1-14-119.pdf	Limitations

DQP IT13/00112/00	Expiry 31/03/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750	RFVA	Limitations
DQP IT13/00093/00	Expiry 31/01/2029	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations
DQP IT12/00114/00	Expiry 05/07/2028	Process PLATING ZINC NICKEL ALLOY	Specification AMS2417, AWPS001Q, AMS2750	RFVA	Limitations PLACCATURA DI GRADO B, PASSIVAZIONE DI TIPO 2
DQP IT12/00113/00	Expiry 28/06/2028	Process HARD CHROME PLATING	Specification AMS2460, AMS2406, AWPS001Q, AMS2438, AMS2750	RFVA	Limitations
DQP IT12/00112/00	Expiry 28/06/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification ASTM B568, ASTM B700, AMS2750, AWPS001Q	RFVA	Limitations
DQP IT12/00110/00	Expiry 01/06/2028	Process PERMANENT RESIN COVER APPLICATION AND OF SEALING RESIN	Specification STA100-80-03, AMS2750, STA100-85-09, AWPS001Q, AWPS014V, CPW 489	RFVA A2-10-003, A2-13- 009	Limitations
DQP IT13/00036/00	Expiry 31/03/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS015T, AWIS002Q	RFVA	Limitations
DQP IT13/00035/00	Expiry 31/03/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, AWIS002Q	RFVA	Limitations
DQP IT12/00034/03	Expiry 10/12/2027	Process COATING ANODISING (DOW17) OF MAGNESIUM ALLOYS	Specification STA100-85-09	RFVA 2-14-010, 2-13-021	Limitations
DQP IT12/00053/00	Expiry 16/11/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA	Limitations Per linea AW609, solo secondo AWPS006X
DQP IT13/00042/00	Expiry 30/09/2027	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, MIL-PRF-8625	RFVA	Limitations

DQP IT13/00019/00	Expiry 30/06/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-80-06, AMS-QQ-P-416, BPS4006, BPS4006	RFVA	Limitations
DQP IT12/00033/00	Expiry 17/06/2027	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification STA100-80-03, AMS-M-3171	RFVA 02/14/002, 02/06/006, 401571, 02/13/012, 02/14/009	Limitations
DQP IT13/00008/01	Expiry 30/04/2027	Process HEAT TREATMENT OF DE-EMBRITTLMENT AND STRESS RELIEF	Specification AMS2750, STA100-83-84, STA100-85-01, BPS4006, BPS4384, AMS-QQ-P-416, MIL-DTL-16232, AWPS012T, WHPS006, STA100-80-06, BPS4006, SS8414, AWPS001Q, STA100-83-12	RFVA	Limitations Eseguire distensione e deidrogenazione di parti cementate in forni di classe 2
DQP IT13/00083/01	Expiry 30/04/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-PRF-8625, AMS2470, AWPS004T	RFVA A1/16/021, RFVA A1-24-404132, RFVA 402841, REVA A1/19/011	Limitations
DQP IT13/00014/02	Expiry 31/03/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541	RFVA	Limitations
Supplier Code 0021006341		Supplier Name GALVANICA CEDRATESE S.R.L.		Supplier Address VIALE DANIMARCA 16 - 21013 - GALLARATE - - IT - VA- - see note (*)	
DQP IT13/00100/00	Expiry 28/02/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS001Q, AMS2750, AWPS006X, AWPS006X/CNF02	RFVA	Limitations
DQP IT13/00090/01	Expiry 30/01/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWPS004T, STA100-83-59, AWPS001Q	RFVA	Limitations Limitatamente al decapaggio degli acciai inossidabili in preparazione alla saldatura T.I.G.
DQP IT13/00087/00	Expiry 30/11/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification MIL-PRF-8625, STA100-83-87, AWPS001Q	RFVA	Limitations
DQP IT13/00091/00	Expiry 30/11/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations

DQP IT13/00034/00	Expiry 31/01/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS015T, AWPS001Q	RFVA	Limitations
DQP IT13/00033/00	Expiry 31/12/2027	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, MIL-PRF-8625, AWPS001Q	RFVA	Limitations
DQP IT13/00051/00	Expiry 30/11/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625, AWIS002Q, AWPS001Q, AWPS004T	RFVA	Limitations
DQP IT13/00049/00	Expiry 31/10/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWPS004T, STA110W0052, STA110T0006	RFVA	Limitations Limitatamente al decapaggio dell'alluminio e sue leghe in preparazione alla saldatura T.I.G.
DQP IT13/00030/01	Expiry 30/09/2027	Process PASSIVATION	Specification AWPS004T, AWPS017T, AMS2700	RFVA	Limitations
DQP IT13/00020/00	Expiry 30/06/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification BPS4182, AWPS002T, AWPS001Q, MIL-DTL-5541	RFVA	Limitations Conversione cromica dell'alluminio e sue leghe per BPS4182 limitata a classe 1A ad immersione
DQP IT13/00017/00	Expiry 31/05/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, STA100-83-43, BPS4310, AWPS001Q, AMS2750	RFVA	Limitations
DQP IT13/00071/02	Expiry 30/04/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T, BPS4001, AWPS001Q, MIL-PRF-8625	RFVA	Limitations
Supplier Code 0021008542		Supplier Name GALVER-		Supplier Address VIA ANIME SANTE, SNC - 03023 - CECCANO - - IT - FR - - see note (*)	
DQP IT15/00141/00	Expiry 31/05/2029	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWIS119A, AWPS003X, AWPS003X/CND01, BPS4075, AWIS072A	RFVA	Limitations
DQP IT15/00102/01	Expiry 16/05/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10, STA100-83-10/CND01, BPS4310, AWPS001Q	RFVA	Limitations

DQP IT14/00009/03	Expiry 31/03/2029	Process SURFACE PREPARATION FOR BONDING	Specification AWPS023T, AWPS023T/CNA01, STA100-83-52, AWPS020T, AWPS020T/CNB01, AWPS020T/CNB02, AWPS025T, AWPS004T, AWPS004T/CNA01	RFVA 404633, 404786, 405055	Limitations N/A
DQP IT14/00048/00	Expiry 31/03/2029	Process APPLICATION OF PRIMER FOR BONDING	Specification AWPS001A/CNA01, AWPS004T, AWPS020T, AWPS020T/CNB01, AWPS023T, STA110A0018, STA100-84-03, STA100-83-52, AWPS001A, AWPS004T/CNA01, AWPS023T/CNA01, AWPS025T, WHPS444	RFVA 05/19/002	Limitations
DQP IT14/00049/00	Expiry 31/03/2029	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52, AWPS020T, AWPS025T, STA100-83-80, STA100-84-51, STA100-83-00, STA100-83-52/CNI02, AWPS020T/CNB01, STA110A0018, STA100-84-03, STA100-84-51/CNI01, AWPS002V	RFVA	Limitations
DQP IT15/00163/00	Expiry 21/07/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations
DQP IT15/00052/00	Expiry 22/06/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations PER IL METODO B RISULTA QUALIFICATO SIA COME OPERATORE CHE COME CONTROLLORE SOLAMENTE DANIELE GRIMALDI
DQP IT14/00013/02	Expiry 31/10/2027	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-83-12/CND01, STA100-83-12	RFVA 404789	Limitations N/A
DQP IT18/00009/01	Expiry 30/09/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X	RFVA	Limitations NA (vedi Approved-Rejected Note)
DQP IT14/00008/01	Expiry 30/08/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations "Il Processo d'Ispezione sulle fusioni in lega di Alluminio e Magnesio prodotte dallo stabilimento LH di Bn si intende limitato alla sola alla fase dei Liquidi Penetranti Preliminari non deliberativi, eseguita prima del Trattamento Termico"
DQP IT15/00051/00	Expiry 14/05/2027	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations

DQP IT14/00003/00	Expiry 31/03/2027	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification STA100-83-52, STA110L0029, STA100-83-57	RFVA 403972	Limitations
DQP IT14/00004/00	Expiry 31/03/2027	Process PAINTING AND FINISHING OF HELICOPTER BLADES	Specification STA100-83-00, AWPS002V, STA100-84-27, STA110L0029, AWPS003V, WHPS242, AWPS002T, STA100-83-80, STA100-84-51, STA100-84-51/CNI01, STA100-84-64, STA100-84-64/CNA01, WHPS081, STA110T0006, AWPS004T	RFVA	Limitations N/A
DQP IT14/00002/00	Expiry 31/03/2027	Process STRUCTURAL BONDING AND CURING	Specification STA100-84-03, AWPS117N, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, AWPS001A/CNA01, AWPS016A, STA110A0018, STA100-83-80, STA100-81-71, AWPS001N	RFVA	Limitations N/A
DQP IT14/00001/00	Expiry 31/03/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A/CNA01, STA100-83-80, STA100-81-71, STA100-84-51/CNI01, STA100-84-64, AWPS002V, AWPS117N, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, STA110A0018, STA100-84-03, STA100-84-51, STA100-84-64/CNA01, STA100-84-27, AWPS003K, WHPS444	RFVA	Limitations N/A
DQP IT15/00036/00	Expiry 17/12/2026	Process PASSIVATION	Specification AWPS017T	RFVA	Limitations
Supplier Code 0021003986		Supplier Name GARDNER AEROSPACE-BASILDON		Supplier Address WOLLASTON HOUSE, WOLLASTON WAY - SS13 1DJ - BASILDON - - GB - ES- - see note (*)	
DQP GB13/00123/00	Expiry 01/02/2029	Process CHROMIC ACID ANODIZING	Specification AWPS004T, AWPS003T, WHPS158	RFVA	Limitations Types 3, 4C & 5 Class 1 treatments.
DQP GB13/00122/00	Expiry 01/02/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T	RFVA	Limitations Method B & C, Class 1A and 3
DQP GB13/00124/00	Expiry 01/02/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, WHPS256, AWIS072A, AWPS009X, ASTM E1417/E1417M	RFVA	Limitations Type 1, Method A, Sensitivity Level 3

DQP GB13/00121/00	Expiry 01/02/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004Q, AWPS001Q, AWPS004T, AMS2750	RFVA	Limitations JLS 1 oven for solution heat treat & precipitation. JLS 2 and Hedinair for precipitation only. Excludes 7049, 7010, 7050 and 8090 materials as they require class 1 ovens and all of Gardner's are class 2. 2024 material less than 0.61mm
Supplier Code 0021015028		Supplier Name GAZC TRATAMIENTOS SUPERFICIALES		Supplier Address CALLE CARTAGENA 13 - 28320 - PINTO - MADRID - - ES - 28- - see note (*)	
DQP IT16/00127/01	Expiry 09/07/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q	RFVA	Limitations N/A
Supplier Code 0021004006		Supplier Name GIANNUZZI-		Supplier Address VIA FEDERICO II SNC - 73020 - CAVALLINO - - IT - LE- - see note (*)	
DQP IT13/00010/00	Expiry 31/03/2027	Process FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS002N, AWPS002N/01, AWPS002N/02	RFVA	Limitations Limitatamente all'uso di macchine Fortus con ugello T16 e T20 per la produzione di parti in ULTEM 9085
Supplier Code 0021004022		Supplier Name GOODRICH-		Supplier Address 1555 CORPORATE WOODS PKWY - 44685-8799 - UNIONTOWN - - US - OH- - see note (*)	
DQP IT14/00031/00	Expiry 01/09/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWIS102A	RFVA	Limitations Limited Level 1 Pitch-Catch Technique, in accordance with AWIS102A Rev.B
Supplier Code 0021006807		Supplier Name HARDIDE COATINGS-		Supplier Address 9 LONGLANDS ROAD - OX265AH - BICESTER - - GB - OX- - see note (*)	
DQP GB12/00133/00	Expiry 05/08/2028	Process CHEMICAL VAPOUR DEPOSITION OF HARDIDE-A (800-1200 HV)	Specification WHPS765	RFVA	Limitations
Supplier Code 0021004069		Supplier Name HELI-ONE (NORWAY)		Supplier Address ACCOUNTING DEPT, POST BOX 535 - 4055 - STAVANGER LUFTHAVN - - NO - 11- - see note (*)	

DQP GB13/00052/00	Expiry 05/05/2029	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations None.
DQP GB13/00049/00	Expiry 02/12/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, ASTM E1444, AWPS009X, AWIS072A, AWIS119A	RFVA	Limitations DQP approved on Overhaul parts only. (HWDC wave form)
DQP GB13/00102/00	Expiry 20/08/2027	Process FUSION WELDING OF MATERIAL	Specification AWS D17.1	RFVA	Limitations Welding of Ni_Cr alloys.
DQP GB13/00056/01	Expiry 09/06/2027	Process SELECTIVE BRUSH PLATING	Specification WHPS097, AWPS004T, STA100-83-12	RFVA	Limitations None.
DQP GB13/00053/00	Expiry 14/05/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10, AWPS004T	RFVA	Limitations None.
DQP GB13/00027/03	Expiry 22/04/2027	Process HEAT TREATMENT OF STRESS RELIEVING	Specification WHPS063, AMS2750	RFVA IP-2409	Limitations Limited to the repair of Exhausts as per ERI-7100-0002 & ERI-7100-0003, Part numbers EU7810B001-041, EU7810B002-041 & EU7810B003-041. Stress relief carried out at 600C instead of 650C.
DQP GB14/00008/00	Expiry 19/03/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X	RFVA	Limitations LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP GB13/00055/00	Expiry 16/11/2026	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations Method C (Aerosols) only.
DQP GB13/00054/00	Expiry 12/09/2026	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, AWIS027X	RFVA	Limitations None
Supplier Code		Supplier Name	Supplier Address		
0021005804		HOWMET CASTINGS AND SERVICES-	1 ONE HOWMET DRIVE - 23661 - HAMPTON - - US - VA - - see note (*)		

DQP US01/00010/00	Expiry 09/07/2029	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AWPS009T	RFVA	Limitations N/A
DQP US01/00009/00	Expiry 30/04/2029	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X	RFVA	Limitations N/A
DQP US01/00011/00	Expiry 16/04/2028	Process CHEMICAL MILLING	Specification STA100-83-89	RFVA	Limitations N/A
Supplier Code 0021005665		Supplier Name HOWMET CASTINGS AND SERVICES-ARCONI		Supplier Address 1600 WARNER ST - 49461-1828 - WHITEHALL - - US - MI - see note (*)	
DQP US01/00013/00	Expiry 16/04/2029	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification STA110Q0041, 609A5450Z001	RFVA	Limitations Inclusive to 6G5450A00381 AND 6G5450A00481 IAW 609A5450Z001 only.
Supplier Code 0021005360		Supplier Name HS MARSTON AEROSPACE LTD		Supplier Address WOBASTON ROAD, FORDHOUSES, - WV10 6QJ - WOLVERHAMPTON - - GB - WM- - see note (*)	
DQP GB13/00069/00	Expiry 26/01/2028	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS214, WHPS256, AWS D17.1, WHPS158	RFVA IP1504	Limitations Welders approved iaw the welders approval matrix held by HS Marston and referenced in this DQP.
DQP GB13/00070/00	Expiry 25/01/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWIS072A, AWPS006X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02, WHPS256, ASTM E1417/E1417M	RFVA	Limitations Type 1, Method A, Sensitivity Level 2
DQP GB13/00068/00	Expiry 24/01/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T/CNC01, WHPS256, WHPS158, WHPS644, AWPS002T	RFVA	Limitations Method B Class 1A + Class 3. Local touch up only
DQP GB13/00067/00	Expiry 13/01/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS004X/CNB01, ASTM E2104, AWIS072A, WHPS256	RFVA	Limitations None.
Supplier Code 0021004112		Supplier Name HYDE AERO PRODUCTS		Supplier Address TUDOR WORKS - SK16 4RR - DUKINFIELD - - GB - CH- - see note (*)	

DQP GB13/00145/00	Expiry 15/06/2029	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, AWIS072A, ASTM E2104	RFVA	Limitations None.
DQP GB13/00138/00	Expiry 11/02/2029	Process FUSION WELDING OF MATERIAL	Specification WHPS455, AWPS004T, WHPS214, WHPS644	RFVA IP2024, IP2095, IP2522	Limitations Welders approved for WHPS 455 welding in accordance with the Hyde Weld matrix
DQP GB13/00136/01	Expiry 11/02/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AMS2750, ASTM E8/E8M, WHPS158, AWPS004T	RFVA 400581, 10-16-13	Limitations Excludes Alloys 7049, 7010, 7050 & 8090. Limited to Ovens with Class C control system.
DQP GB13/00137/00	Expiry 11/02/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T, WHPS158	RFVA	Limitations Method D using Touch-N-Prep Alodine pens only
DQP GB13/00120/00	Expiry 15/01/2029	Process ASSEMBLING THERMAL FITS	Specification WHPS081, WHPS057, AWPS004T	RFVA	Limitations Liquid Nitrogen shrinking. No heating carried out.
DQP GB13/00135/01	Expiry 11/02/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, AWPS004T, WHPS020, WHPS444	RFVA	Limitations Grade B Structural Bonding IAW WHPS444 only.
Supplier Code 0021007564		Supplier Name HYDE COATINGS LTD	Supplier Address BRIDGE STREET. - SK15 1PH - STALYBRIDGE. - - GB - CH- - see note (*)		
DQP GB13/00098/00	Expiry 20/06/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T, WHPS158	RFVA	Limitations None.
DQP GB13/00099/01	Expiry 19/06/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T/CNA01, AWPS004T, AWPS003T, WHPS158	RFVA	Limitations AWPS003T Types 3, 4B & 4C Class 1 (Anodising for Painting and preparation for bonding); Class 2 type 4C (Sealing) added in March 2026. Please refer to qualification report # HCL-LAB-0027.
DQP GB13/00093/00	Expiry 26/05/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, AWPS009X, ASTM E1417/E1417M, AWIS072A, AWPS004T	RFVA GB13/15/033	Limitations AWPS 006XType 1, Method A, Sensitivity Level 3

Supplier Code		Supplier Name		Supplier Address	
0021007153		I.A.P. INDUSTRIAL & AERONAUTICAL		VIA ROMA 41 - 21019 - VERGIATE - - IT - VA- - see note (*)	
DQP IT13/00063/00	Expiry 31/03/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Conversione cromica dell'alluminio e sue leghe Classe 1A applicazione con panno (Metodo B) e applicatore presaturato (Metodo D), limitatamente alla fase di preparazione alla verniciatura
Supplier Code		Supplier Name		Supplier Address	
0021007152		I.A.P. INDUSTRIAL & AERONAUTICAL PA		VIA GIOVANNI AGUSTA 520 - 21017 - C.COSTA DI SAMARATE - - IT - VA- - see note (*)	
DQP IT12/00066/00	Expiry 16/11/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q	RFVA 403601	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021013757		I.A.P. INDUSTRIAL & AERONAUTICAL PA		CONTRADA SANTA TERESA PINTI - 72100 - BRINDISI - - IT - BR- - see note (*)	
DQP IT16/00104/00	Expiry 27/10/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS002T/CNC01	RFVA	Limitations Allowed only Touch-up Applications –Method D.
DQP IT16/00103/00	Expiry 21/09/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, AWPS001Q, IP104, STA100-83-10	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021007152		I.A.P. INDUSTRIAL & AERONAUTICAL PAINTING-		VIA GIOVANNI AGUSTA 520 - 21017 - C.COSTA DI SAMARATE - - IT - VA- - see note (*)	
DQP IT12/00000/01	Expiry 10/04/2027	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-83-12, BAC5854	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021014276		IMP GROUP LIMITED		3101 HAMMONDS PLAINS ROAD - B3Z 1H7 - HAMMONDS PLAINS - - CA - NS- - see note (*)	

DQP GB13/00038/00	Expiry 08/11/2027	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification WHPS087	RFVA IP2439	Limitations Soft Soldering on wires and looms in support of CMLU programme
DQP GB13/00037/00	Expiry 16/07/2027	Process ELECTRICAL WIRING CRIMPING	Specification IPC-620	RFVA	Limitations None
Supplier Code 0021011381		Supplier Name IMP GROUP LIMITED		Supplier Address 579 BARNES ROAD - B2T 1L5 - ENFIELD - - CA - NS- - see note (*)	
DQP GB13/00119/00	Expiry 01/10/2028	Process ASSEMBLING THERMAL FITS	Specification WHPS057, WHPS081, AWPS010X	RFVA IP2476	Limitations Room temperature process. Heating or cooling not applied.
DQP GB13/00043/00	Expiry 14/02/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52, STA100-83-52/CNI02, STA100-83-52/CNI03, STA100-83-52/CNI01, STA100-83-52/CNI05, STA100-83-52/CNI06	RFVA	Limitations
DQP GB13/00045/00	Expiry 29/01/2027	Process STRUCTURAL BONDING	Specification WHPS444, STA100-83-52	RFVA	Limitations
DQP GB13/00047/00	Expiry 26/12/2026	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS458, AWPS001X	RFVA	Limitations Application of LY5052 resin & HY5052 hardener; to protect the edge of the cut out foam only.; Tap Testing as per AWPS001X, Section 7.3.1.
DQP GB13/00039/00	Expiry 05/12/2026	Process ELECTRICAL WIRING CRIMPING	Specification AS22520, AS7928	RFVA	Limitations None.
DQP GB13/00040/01	Expiry 05/12/2026	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification WHPS087, STA100-84-39	RFVA IP2483	Limitations
DQP GB13/00044/01	Expiry 05/12/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS441, WHPS458, WHPS617, WHPS631, WHPS436, WHPS020, WHPS312, WHPS647, WHPS083, WHPS186, WHPS370	RFVA	Limitations None.

DQP GB13/00041/00	Expiry 02/12/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, AWPS004T	RFVA	Limitations Local repair applications only.
Supplier Code 0021004131		Supplier Name INDEPENDENT FORGINGS & ALLOYS-LCMA		Supplier Address VICTORIA FORGE - S6 2BL - LIVESY STREET SHEFFIELD -- GB - YS- - see note (*)	
DQP GB12/00089/00	Expiry 01/04/2028	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, AWPS009X	RFVA	Limitations Ultrasonic testing limited to forgings.
DQP GB12/00008/00	Expiry 05/12/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, WHPS001, ASTM E144/E1444M, AWPS009X, WHPS256, AWIS072A	RFVA	Limitations Limited to Forgings
Supplier Code 0021004137		Supplier Name INFLITE ENGINEERING SERVICES LTD.		Supplier Address DUNMOW ROAD - CM23 5RG - BISHOPS STORTFORD -- GB - - - see note (*)	
DQP GB13/00060/01	Expiry 01/10/2027	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS256, WHPS158, AWS D17.1, WHPS214	RFVA	Limitations Welders approved iaw the welders approval matrix held by Inflite.
DQP GB13/00061/01	Expiry 01/10/2027	Process RESISTANCE SEAM WELDING	Specification AWS D17.2, WHPS002, WHPS256	RFVA	Limitations Groups 2 & 3 materials. Category B, Class 2 & 3 parts. Group 1 material welding to parts not requiring weld through primer.
DQP GB13/00058/01	Expiry 26/09/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS063, WHPS256, AWPS004Q, AMS2750, AWPS001Q, AWPS006T, AWPS006T/CNC01, WHPS644, WHPS158, ASTM E8/E8M	RFVA RFVA GB13-15-027, RFVA20-20-002, REVA GB13-15-	Limitations JLS 5 Oven for precipitation only. WHPS 063 stress relieving of Aluminium only.
DQP GB13/00062/01	Expiry 20/09/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, ASTM E2104, AWIS072A	RFVA	Limitations None.
Supplier Code 0021008754		Supplier Name IONBOND LTD		Supplier Address UNIT 36, NO 1 INDUSTRIAL ESTATE, ME - DH8 6TS - CONSETT, COUNTY DURHAM -- GB - - - see note (*)	

DQP GB12/00004/01	Expiry 16/06/2028	Process COATINGS DEPOSITION BY PVD TECHNOLOGY	Specification WHPS696	RFVA	Limitations
Supplier Code 0021011244		Supplier Name JFG COMPOSITES-		Supplier Address UL. MELGIEWSKA 16J - 20-034 - LUBLIN - - PL - LBL- - see note (*)	
DQP PL10/00072/00	Expiry 10/01/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWIS119A	RFVA	Limitations Acc. to AWPS001X
DQP PL10/00016/03	Expiry 14/09/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A/CNA02, AWPS003K, AWPS001A, AWPS001N, STA110A0018, WHPS225, WHPS275, WHPS319, WHPS401, AWPS002Q	RFVA	Limitations N/A
DQP PL10/00033/00	Expiry 23/10/2026	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations STA100-83-52 rev. I Section XI par. 1.3.7
DQP PL10/00018/01	Expiry 03/09/2026	Process POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	Specification WHPS431	RFVA	Limitations N/A
Supplier Code 0021002666		Supplier Name KAWASAKY HEAVY INDUSTRIES LTD		Supplier Address 1 KAWASAKY CHO - 5048710 - KAKAMIGAHARA CITY - - JP - 21- - see note (*)	
DQP GB13/00032/00	Expiry 13/06/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, WHPS256	RFVA	Limitations
DQP GB13/00033/00	Expiry 11/06/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T, WHPS158, WHPS256	RFVA	Limitations Type 1 only
Supplier Code 0021010973		Supplier Name KING AND FOWLER UK LTD		Supplier Address HARRISON WAY, BRUNSWICK BUSINESS PA - L34BG - LIVERPOOL - - GB - MY- - see note (*)	
DQP GB13/00108/00	Expiry 25/08/2028	Process PASSIVATION	Specification AWPS008T, AWPS004T, WHPS158	RFVA	Limitations None

DQP GB13/00105/00	Expiry 24/08/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS004T, AWIS072A, AWPS006X, AWPS009X, ASTM E1417/E1417M	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 & 3
DQP GB13/00109/00	Expiry 24/08/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, WHPS389, AWPS004T	RFVA	Limitations None.
DQP GB13/00110/00	Expiry 24/08/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014	RFVA	Limitations Type 2A (Molykote 106) only.
DQP GB13/00107/00	Expiry 24/08/2028	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, AWIS072A, AWPS009X, AWPS004T, AWPS001Q, WHPS158	RFVA RFVA 20/18/003	Limitations None.
DQP GB13/00106/00	Expiry 24/08/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, AWPS009X, ASTM E1444, AWIS072A	RFVA RFVA 20-17-025	Limitations None.
DQP GB13/00103/00	Expiry 24/08/2028	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS257, STA100-80-06, WHPS158, WHPS389, AWPS004T, WHPS006	RFVA	Limitations None.
DQP GB13/00104/00	Expiry 24/08/2028	Process CHROMIC ACID ANODIZING	Specification AWPS004T, WHPS389, AWPS003T, WHPS158	RFVA RFVA 20/17/009	Limitations Anodising for Painting only
Supplier Code 0021006833		Supplier Name KONGSBERG AVIATION MAINTENANCE SERV		Supplier Address FETVEIEN 80-84 - 2007 - KJELLER - - NO - - - see note (*)	
DQP GB13/00031/01	Expiry 10/06/2028	Process MAGNETIC FLAW DETECTION	Specification AMS2641, ASTM E1444, AWPS009X	RFVA	Limitations None.
DQP GB13/00029/01	Expiry 29/12/2027	Process EDDY CURRENT FLAW DETECTION	Specification ISO 15548, ISO 15549, AWPS008X	RFVA	Limitations
DQP GB13/00030/01	Expiry 09/12/2027	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, ASTM E1135	RFVA	Limitations Penetrant Type 1, Method A, Level 3 and Type 1, Method D, Level 4

Supplier Code		Supplier Name		Supplier Address	
0021009245		KONGSBERG DEFENCE & AEROSPACE-		POBOX 1003 - 3601 - KONGSBERG - - NO - - - see note (*)	
DQP GB13/00155/00	Expiry 30/04/2029	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS004T, WHPS006, WHPS057, AWPS010X, AWPS001Q	RFVA	Limitations Maximum temperature for heating components, if allowed by the specification, is 195C due to oven calibration parameters.
DQP GB13/00146/01	Expiry 30/11/2027	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS097, WHPS006, STA100-83-12, AWPS004T	RFVA IP1779, IP1776, IP1750	Limitations None
DQP GB13/00158/00	Expiry 31/10/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, AWPS004T	RFVA	Limitations Type 1 application only
DQP GB13/00156/00	Expiry 31/10/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T	RFVA	Limitations Touch up to Method D only
Supplier Code		Supplier Name		Supplier Address	
0021012143		L.G.M.-		VIA LARGA, AREA PIP SNC - 81038 - TRENTOLA DUCENTA - - IT - CE- - see note (*)	
DQP IT16/00072/00	Expiry 25/03/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations STRESS RELIEVING PERFORMED BY LEONARDO SUPPLIER QUALIFIED.
Supplier Code		Supplier Name		Supplier Address	
0021005250		L.M.C.LAVORAZIONE MATERIALI COMPOSI		VIA 11 SETTEMBRE 2001 N. 40 - 80030 - MARIGLIANELLA - - IT - NA- - see note (*)	
DQP IT16/00094/01	Expiry 03/10/2028	Process STRUCTURAL BONDING AND CURING	Specification WHPS319, AWPS001Q, WHPS444, AWPS003K, AWPS004K, STA110A0018, BPS4458, BPS4402, BPS4460, WHPS275, AWPS001A/CNA01, AWPS003K/CNB02, AWPS001A, AWPS003K/CNB01	RFVA	Limitations NON è AUTORIZZATA LA PREPARAZIONE SUPERFICIALE DELLE PRIMARIE ALL' INCOLLAGGIO.
Supplier Code		Supplier Name		Supplier Address	
0021004239		LABORATORY TESTING-		2331 TOPAZ DR - 19440-1936 - HATFIELD - - US - PA- - see note (*)	

DQP US01/00018/00	Expiry 05/02/2029	Process MAGNETIC FLAW DETECTION	Specification AWIS072A, AWPS009X, STA100-83-57, AWPS003X, AWIS119A	RFVA	Limitations N/A
DQP US01/00017/00	Expiry 30/10/2027	Process LIQUID PENETRANT INSPECTION	Specification AWIS119A, STA100-83-57, AWPS006X, AWIS072A, AWPS009X	RFVA	Limitations N/A
Supplier Code 0021004240		Supplier Name LAMIFLEX S.P.A.		Supplier Address VIA DE ANGELI 51 - 24028 - PONTE NOSSA - - IT - BG- - see note (*)	
DQP IT13/00028/00	Expiry 30/04/2027	Process STRUCTURAL BONDING AND CURING	Specification AMS2750, AWPS003K, AWPS001Q, AWPS001N	RFVA	Limitations
Supplier Code 0021002452		Supplier Name LINDE AMT ITALY S.R.L.		Supplier Address VIA FLEMING 3 - 28100 - NOVARA - - IT - NO- - see note (*)	
DQP IT12/00037/00	Expiry 24/06/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA	Limitations
DQP IT12/00007/02	Expiry 27/02/2027	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T, BPS4463, AMS2435, SS8491	RFVA 2/18/001, 2/17/008	Limitations
Supplier Code 0021000039		Supplier Name LINDE AMT ITALY S.R.L.		Supplier Address VIA G. DI VITTORIO 69 - 43045 - FORNOVO TARO - - IT - PR- - see note (*)	
DQP IT12/00123/00	Expiry 23/01/2027	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T	RFVA 2/11/002	Limitations Valido solo per i P/N indicati: ; N651G1161102, 129-B415-14-041, 129-B415-14-043, 129-B415-20-041, 4F6310A00631, 4F6310A00731, 6F6310A01231, 6F6310A01232, 6G6220A06652, 6G6220L00752.
Supplier Code 0021004597		Supplier Name LINDE AMT UK LIMITED		Supplier Address DRAKES WAY, GREENBRIDGE ESTATE - SN3 3HX - SWINDON - - GB - WI- - see note (*)	

DQP GB12/00084/00	Expiry 01/01/2027	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification HP2-8, AWPS001T	RFVA 404408	Limitations
Supplier Code 0021008855		Supplier Name LISI AEROSPACE	Supplier Address 305 ZA DE LA GLÈBE RUE DE LA MURETT - 12202 - VILLEFRANCHE DE ROUERGUE CEDEX - - FR - - - see note (*)		
DQP GB12/00033/00	Expiry 24/04/2027	Process PASSIVATION	Specification AMS2700	RFVA	Limitations This qualification is limited to Leonardo Helicopters specific Fasteners, where Passivation of Corrosion Resistant Steel to AMS2700 is specified on the Leonardo Helicopters Drawing or Standard
DQP GB12/00039/00	Expiry 01/04/2027	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, AWPS001Q	RFVA	Limitations This Etch Inspection process is limited to the Etch Inspection of Leonardo Helicopters (LH) MDS Series Bolts (e.g. MDS0024), where this Etch Inspection is required by BS A241, and as defined in RFVA 10/18/013, and where Etch
DQP GB12/00032/00	Expiry 20/03/2027	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification DTD-942, WHPS300, WHPS256, WHPS389	RFVA	Limitations
DQP GB12/00040/01	Expiry 12/03/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444	RFVA	Limitations MT inspection of fasteners IAW ASTM E1444.
DQP GB12/00031/00	Expiry 12/03/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390	RFVA	Limitations This qualification is limited to Leonardo Fasteners, where STA100-84-45 or WHPS390 is specified by the applicable Standard or Drawing. These Fasteners Shall be inspected in accordance with the requirements of the applicable Fastener
DQP GB12/00238/00	Expiry 05/02/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2759/2, AMS2759/4, SAE AMS2769, AMS2759, AMS2759/1, AMS2759/3, AMS2750	RFVA	Limitations This qualification is limited to Leonardo Helicopters Fasteners
DQP GB12/00030/01	Expiry 05/02/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10, AS5272	RFVA IP2535	Limitations This qualification is limited to Leonardo Helicopters Fasteners, where an approved equivalent to WHPS014 is permitted (Reference MDS1064 Section 7) and where a product qualified to AS5272 Type 1 is permitted in lieu of STA100-83-10.

Supplier Code		Supplier Name		Supplier Address	
0021003960		LISI AEROSPACE FORGED INTEGRATED SO		39 ROUTE DES FORGES - 52310 - BOLOGNE - - FR - - - see note (*)	
DQP IT15/00082/00	Expiry 05/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, SAE AMS2770, AWPS004Q, AMS2750, AWPS004T, AWPS004T/CNA01, STA100-81-38, AWPS001Q, AMS2772, AWIS001M, AWPS004T/CNA01	RFVA 404334, 404335, 404333, 404332	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021000305		LISI AEROSPACE FORGED INTEGRATED SO		AVENUE GENERAL LECLERC - 10200 - BAR SUR AUBE - - FR - 1 - - see note (*)	
DQP IT12/00049/00	Expiry 19/09/2027	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS2750, IFMA 247-50	RFVA	Limitations
DQP IT12/00048/00	Expiry 13/09/2027	Process LIQUID PENETRANT INSPECTION	Specification EI 070 09-023	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021008156		LOSON-		VIA RESEGONE 16 - 20027 - RESCALDINA - - IT - MI - - see note (*)	
DQP IT13/00073/00	Expiry 31/07/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification STA110A0018, AWPS003K, AWPS001Q, AWPS001A, AMS2750	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021013433		LSM COMPOSITE		AREA P.I.P. MAGGIANO - 83059 - VALLATA - - IT - AV - - see note (*)	
DQP IT16/00109/00	Expiry 28/01/2029	Process ULTRASONIC AND BOND TEST	Specification AWPS009X/CNJ02, AWPS001X, AWPS009X, AWPS009X/CNJ01	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021013433		LSM COMPOSITE-		AREA INDUSTRIALE VALLATA S.N.C. - 83046 - VALLATA - - IT - AV - - see note (*)	

DQP IT16/00039/02	Expiry 27/09/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification AWPS001A, AWPS003K, AMS2750, STA110A0018, WHPS275, AWPS001A/CNA01, AWPS002Q, AWPS001A/CNA02, AWPS001N	RFVA	Limitations N/A
Supplier Code 0021004302		Supplier Name MAGELLAN AEROSPACE, HALEY-		Supplier Address 634 MAGNESIUM ROAD - K0J 1Y0 - HALEY - - CA - ON - - see note (*)	
DQP IT18/00021/01	Expiry 18/11/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification AMS2694, STA110W0038, AWS D17.1	RFVA 6-19-04, 6-20-01, 6-19-05, 6-19-06	Limitations NA
DQP IT18/00022/00	Expiry 04/11/2028	Process HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	Specification AMS2750, AMS2771	RFVA	Limitations Hardness testing performed with portable hardness instrument is not deliberative for parts in shipments.; LH-BN will perform hardness test according to the drawing requirement on each castings recived from Magellan Aerospace Haley.
DQP IT18/00020/00	Expiry 30/10/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X	RFVA	Limitations QUALIFIED ONLY FOR ALUMINIUM PRODUCTS
DQP IT18/00025/00	Expiry 30/10/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS009X, AWPS006X	RFVA	Limitations NOTHING
Supplier Code 0021004449		Supplier Name MAGNAGHI UK		Supplier Address EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD - - GB - GL - - see note (*)	
DQP GB12/00001/00	Expiry 27/11/2026	Process PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS	Specification WHPS247, WHPS256	RFVA	Limitations Application of Primer to paragraphs 8.3 and 8.4. For parts for which WHPS700 is applicable, a WA1980 form will be required before deviation IP2287 or IP2300 can be implemented.
DQP GB12/00002/00	Expiry 08/08/2026	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, AWIS072A, WHPS256, ASTM E1417	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 & 3. Type 1, Method D, Sensitivity Level 2 & 3
DQP GB12/00000/01	Expiry 06/08/2026	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification WHPS194, WHPS256, AWPS004T	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021005697		MAKO SHARK S.R.L.		VIALE MONTECUCCOLI 16 - 28343 - DOLZAGO - - IT - LC- - see note (*)	
DQP IT16/00056/03	Expiry 26/06/2029	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS001N, AWPS003K, AMS2750, AWPS003K/CNB01, AWPS003K/CNB02, AWPS002Q	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021001031		MANTA GROUP S.R.L.		ZONA ASI - LOCALITA' INCORONATA - 71122 - FOGGIA - - IT - FG- - see note (*)	
DQP IT16/00161/00	Expiry 12/07/2029	Process ASSEMBLING THERMAL FITS	Specification AWPS002T	RFVA	Limitations STRESS-RELIEVING AND HEATING ARE NOT ALLOWED.
DQP IT16/00162/00	Expiry 12/07/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations ONLY METHOD D (Touch-up Applications) OF AWPS002T SPECIFICATION IS ALLOWED.
DQP IT16/00129/00	Expiry 16/11/2026	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT16/00063/02	Expiry 21/09/2026	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A, BPS4402, AWPS003K, AWPS001A/CNA01, STA110A0018, BPS4458, BPS4460, AMS2750, SP-N523G5902E01, STA100-83-52, STA110K0063	RFVA	Limitations Per STA100-83-52 sono ammesse;; Sezione III metodo III; Sezione XII metodo II; Sezione XI paragrafo 1.3.7.
Supplier Code		Supplier Name		Supplier Address	
0021014899		MB ELETTRONICA		ZONA IND.LE VALLONE C.S. OSSAIA 35 - 52044 - CORTONA - - IT - AR- - see note (*)	
DQP IT28/00005/00	Expiry 10/03/2029	Process ELECTRICAL WIRING CRIMPING	Specification NTA688A, AS7928, AS22520, NTA688A, NTA696A, NTA676A, NTA676A	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004346		MECAER AVIATION GROUP		777 AMERICAN DR - 19020-7342 - BENSALEM - - US - PA- - see note (*)	

DQP US01/00029/00	Expiry 19/02/2028	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification STA100-84-39	RFVA	Limitations N/A
DQP US01/00028/00	Expiry 03/02/2028	Process ELECTRICAL WIRING CRIMPING	Specification NTA688A, NTA696A, NTA692A, NTA693A	RFVA	Limitations N/A
Supplier Code 0021003600		Supplier Name MECAER AVIATION GROUP-	Supplier Address VIA ARONA 46 - 28021 - BORGOMANERO - - IT - NO- - see note (*)		
DQP IT12/00155/00	Expiry 30/07/2029	Process SWAGING AND INTERNAL THREADING OF CONTROL RODS	Specification BPS4419, SRA059A, STA110F0033, SRA058A	RFVA 2/17/005	Limitations
DQP IT12/00154/00	Expiry 30/07/2029	Process EXTERNAL ROLLED THREAD	Specification BPS4445, STA100-84-45	RFVA 2/13/003, 2/14/001	Limitations Rullatura filetti esterni per materiali GRUPPI: 1 (Acciai debolmente legati), 2 (Acciai Inox) e 4 (Titanio).; External Roll Threading of materials GROUPS: 1 (Low alloy steels), 2 (Stainless steels) and 4 (Titanium)
DQP IT12/00152/00	Expiry 06/07/2029	Process ASSEMBLING THERMAL FITS	Specification BPS4012, AMS2750, STA100-80-12, AWPS001Q	RFVA	Limitations
DQP IT12/00162/00	Expiry 29/06/2029	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS003X, BPS4075, AWPS009X	RFVA 2/11/004	Limitations
DQP IT12/00094/00	Expiry 10/06/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, AMS2431	RFVA	Limitations
DQP IT12/00079/00	Expiry 28/02/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AMS2750, AWPS006T, BPS4139, AWPS004Q, SAE AMS2770	RFVA 2/19/004, 2/18/005, 2/015/013, 2/17/005, 401171	Limitations Trattamenti termici da eseguire solo su particolari non placcati e con spessore maggiore o uguale a 0.89mm
DQP IT12/00063/01	Expiry 16/01/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS006X, BPS4089, AWPS009X	RFVA 2/11/004	Limitations

DQP IT12/00008/00	Expiry 16/09/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS007T/01, AWPS001Q, AMS2750, AMS2759/3, AMS2759/11, AWPS007T/02, AWPS007T/04	RFVA	Limitations Trattamenti termici da eseguire solo su parti in acciai PH (15-5; 13-8; 17-4) con sovrametallo maggiore di 0.75 mm e al di sotto dei 650°C. precipitazioni acciai PH (H900-H925-H950-H1000). Lo spessore minimo delle parti trattate termicamente è
DQP IT13/00110/00	Expiry 31/05/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification AWPS001Q, STA100-83-10, AMS2750	RFVA	Limitations
DQP IT12/00089/00	Expiry 02/04/2027	Process EDDY CURRENT FLAW DETECTION	Specification SRA037A, AWPS008X, AWPS009X	RFVA	Limitations
DQP IT13/00022/05	Expiry 31/01/2027	Process PASSIVATION	Specification AMS2700, AWPS008T, AWPS004T	RFVA	Limitations
DQP IT13/00029/04	Expiry 31/12/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T, BPS4001, MIL-PRF-8625	RFVA	Limitations Con esclusione del trattamento di ossidazione anodica dell'acido cromatico della legna 7050 per BPS4001
DQP IT13/00098/00	Expiry 31/12/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T, BPS4182, MIL-DTL-5541	RFVA	Limitations Con esclusione dell'applicazione del primer alla Classe 3
Supplier Code 0021002453		Supplier Name MECAER AVIATION GROUP-	Supplier Address VIA DELL'ARTIGIANATO 1 - 63033 - CENTOBUCHI-MONTEPRANDONE - - IT - AP- - see note (*)		
DQP IT16/00087/02	Expiry 31/07/2028	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, BPS4460, WHPS275, STA110A0018	RFVA	Limitations PRIMER APPLICATION FOR BONDING NOT AUTHORIZED.
Supplier Code 0021005268		Supplier Name MECAL S.R.L.	Supplier Address VIA COLLE LAMI 4 - 03023 - CECCANO - - IT - FR- - see note (*)		
DQP IT14/00051/00	Expiry 27/06/2029	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWIS119A, AWPS009X	RFVA	Limitations

DQP IT14/00053/00	Expiry 30/06/2028	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A, AWPS001A/CNA02, STA100-84-03, STA110A0018, AWPS117N, AWPS001N, AWPS001A/CNA01, AWPS001A/CNA03, AWPS003K, AWPS002Q	RFVA	Limitations
DQP IT14/00027/00	Expiry 31/05/2028	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification STA100-84-39	RFVA	Limitations
DQP IT15/00083/00	Expiry 22/05/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations QUALIFICATO SOLO METODO C (APPLICAZIONE A PENNA)
DQP IT15/00050/00	Expiry 07/01/2028	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, STA100-84-45/CNE01	RFVA	Limitations
DQP IT15/00041/00	Expiry 13/09/2027	Process ASSEMBLING THERMAL FITS	Specification BPS4012, STA100-80-12	RFVA	Limitations
DQP IT14/00026/00	Expiry 31/05/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404362, 403421	Limitations
DQP IT14/00020/00	Expiry 28/02/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS008K	RFVA	Limitations
DQP IT14/00062/00	Expiry 31/12/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code 0021012045		Supplier Name MECAPROTEC INDUSTRIES		Supplier Address 17-24 RUE JEAN FRANCOIS ROMIEU - 31600 - MURET - - FR - - see note (*)	
DQP IT14/00050/00	Expiry 14/06/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, AWIS119A, ASTM E1417/E1417M, AWPS006X/CNF01	RFVA	Limitations

Supplier Code 0021003680		Supplier Name MEGGITT AEROSPACE LIMITED		Supplier Address GELDERS HALL ROAD, SHEPSHED - LE12 9NH - LOUGHBOROUGH - - GB - LE - - see note (*)	
DQP GB13/00006/00	Expiry 15/03/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS444, WHPS020, WHPS256, WHPS644, WHPS312, WHPS186, WHPS647, WHPS370	RFVA 	Limitations
DQP GB13/00011/00	Expiry 15/03/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS256, WHPS617	RFVA IP1614, IP1613	Limitations Methods 1, 2 and 4 only.
DQP GB13/00007/00	Expiry 15/03/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS458, WHPS256, WHPS431, WHPS319, WHPS275, WHPS643, WHPS463	RFVA IP1743, IP1722, IP1736, IP1670, IP1638	Limitations WHPS458 sealing products with resin only.
Supplier Code 0021005542		Supplier Name MEGGITT AEROSPACE LIMITED		Supplier Address ASHBY ROAD, SHEPSHED - LE12 9EQ - LOUGHBOROUGH - - GB - LE - - see note (*)	
DQP GB13/00009/00	Expiry 01/03/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS 275, WHPS 370, WHPS 369, WHPS 256, WHPS 458, WHPS 643, WHPS 319	RFVA 	Limitations None
DQP GB13/00008/00	Expiry 01/03/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS 370, WHPS 158, WHPS 256, WHPS 436, WHPS 444, WHPS 647	RFVA 	Limitations None
DQP GB13/00010/00	Expiry 01/03/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS644, WHPS617, WHPS256	RFVA 	Limitations Method 1 & 2 only
Supplier Code 0021014337		Supplier Name MERLETTI		Supplier Address VIA DEL RILE 21/R - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)	
DQP IT12/00161/00	Expiry 26/07/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA 403501	Limitations
DQP IT12/00160/00	Expiry 26/07/2029	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X	RFVA 403502	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004367		MERLETTI		VIA CARDUCCI 8 - 21010 - ARSAGO SEPRIO - - IT - VA- - see note (*)	
DQP IT12/00136/00	Expiry 02/06/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q	RFVA	Limitations
DQP IT16/00126/00	Expiry 10/05/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS004T, AWPS001N, WHPS312	RFVA	Limitations ALLOWED USE OF LOCTITE RC609 AND ACTIVATOR 4649 N.
Supplier Code		Supplier Name		Supplier Address	
0021004367		MERLETTI S.R.L.		VIA CARDUCCI 8 - 21010 - ARSAGO SEPRIO - - IT - VA- - see note (*)	
DQP IT12/00097/01	Expiry 23/06/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AMS2750, WHPS057	RFVA	Limitations Per parti montate sec. WHPS057 il controllo visivo deve essere eseguito da personale qualificato secondo i requisiti di AWPS010X
Supplier Code		Supplier Name		Supplier Address	
0021011999		METAL IMPROVEMENT COMPANY		SOMMERAUER 6 - 91555 - FEUCHTWANGER - - DE - 09- - see note (*)	
DQP GB13/00025/00	Expiry 15/05/2027	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification WHPS109, WHPS158, AMS2431, AMS2431/1, WHPS644, WHPS256, AMS2430	RFVA	Limitations Shot peening when the technique sheet has been approved by Leonardo to WHPS 109 Part B - Shot peening only.
Supplier Code		Supplier Name		Supplier Address	
0021004371		METAL IMPROVEMENT COMPANY INC.		ASCOT DRIVE - DE24 8ST - DERBY - - GB - DB- - see note (*)	
DQP GB13/00094/01	Expiry 31/03/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, WHPS692, WHPS109, AMS2431, AMS2431/1, WHPS158, AWPS004T, AMS2430, STA100-83-43	RFVA IP1755	Limitations Shot peening at the above production site only when the technique sheet has been approved by Leonardo. Steel parts only
Supplier Code		Supplier Name		Supplier Address	
0021005370		METAL IMPROVEMENTS COMPANY LLC		NEWBURY DIVISION, HAMBRIDGE LANE - RG14 5TU - NEWBURY - - GB - BK- - see note (*)	

DQP GB12/00104/00	Expiry 01/04/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, WHPS109, AWPS004T, AMS2430, STA100-83-43, WHPS256, WHPS692, HP4-36	RFVA	Limitations
Supplier Code 0021004374		Supplier Name METAL SUD S.R.L.	Supplier Address VIA NAZIONALE - LOC. CRISCI - 81021 - ARIENZO - - IT - CE- - see note (*)		
DQP IT15/00142/00	Expiry 20/05/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations
DQP IT15/00132/00	Expiry 13/04/2028	Process PASSIVATION	Specification AWPS017T	RFVA	Limitations
DQP IT15/00131/00	Expiry 12/04/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations
DQP IT15/00130/00	Expiry 12/04/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT15/00073/00	Expiry 31/03/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, BPS4089, BSS7039, BAC5423, ASTM E1417/E1417M	RFVA	Limitations
DQP IT15/00048/00	Expiry 30/10/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, BPS4075, BSS7040, BAC5424	RFVA	Limitations
DQP IT15/00024/00	Expiry 23/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, BPS4089, BSS7039, ASTM E1417/E1417M, BAC5423	RFVA	Limitations
DQP IT15/00004/00	Expiry 31/03/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-80-06, BAC5701, BPS4006, AMS-QQ-P-416	RFVA 4/08/12, 4/08/16, 4/08/11, 4/08/14, 4/08/13, 4/08/17	Limitations
DQP IT15/00140/00	Expiry 29/09/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWIS002Q, AWPS003T/CNA01, BPS4001	RFVA	Limitations NON APPLICABILE COME PREPARAZIONE PER L'INCOLLAGGIO

Supplier Code		Supplier Name		Supplier Address	
0021015088		METITALIA		VIA SANTA MARIA 15 - 84012 - ANGRI - - IT - SA- - see note (*)	
DQP IT16/00136/00	Expiry 11/06/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X/CNJ02, AWPS009X, AWPS009X/CNJ01	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021011042		METITALIA S.R.L.		VIA FONTANA 17 - 84012 - ANGRI - - IT - SA- - see note (*)	
DQP IT15/00100/00	Expiry 17/10/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS006T/CNC01, AWPS004Q, AWPS004Q/CNC01, AWPS004Q/CNC02, AWIS001M, AWPS001Q, WHPS256, AWPS006T/CNC02, AWPS004T, AWPS004Q/CNC01, BPS4139	RFVA 4-19-004, 4/20/009	Limitations
DQP IT15/00062/00	Expiry 05/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS007T, AWPS004Q, AWPS001Q, AWPS007T/01, AWPS007T/04	RFVA	Limitations
DQP IT16/00004/01	Expiry 19/06/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT16/00013/01	Expiry 22/05/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS004K, AWPS001A, AWPS001A/CNA01, AWPS001A/CNA02	RFVA	Limitations PER AWPS001A è AMMESSA SOLO APPLICAZIONE DELL'ADESIVO, POLIMERIZZAZIONE IN AUTOCLAVE,
Supplier Code		Supplier Name		Supplier Address	
0021005333		METTIS AEROSPACE LIMITED		WINDSOR ROAD - B97 6EF - REDDITCH - - GB - WO- - see note (*)	
DQP GB12/00229/00	Expiry 28/06/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS004Q, AWPS007T, AWPS001Q, AMS2750	RFVA	Limitations
DQP GB12/00225/00	Expiry 23/06/2029	Process ULTRASONIC AND BOND TEST	Specification WHPS706, AMS-STD-2154, AWPS009X, EN 4179	RFVA	Limitations

DQP GB12/00230/00	Expiry 23/06/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS004T, ASTM E1417/E1417M, SAE AMS2644, AWPS009X, QPL-AMS-2644	RFVA GB12/14/002	Limitations
DQP GB12/00227/00	Expiry 23/06/2029	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS-H-81200, AMS2750	RFVA	Limitations
DQP GB12/00105/01	Expiry 26/05/2029	Process MAGNETIC FLAW DETECTION	Specification AWPS004T, AWPS003X, WHPS158	RFVA	Limitations
DQP GB12/00107/00	Expiry 24/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS052, WHPS438, WHPS492, AWPS001Q, AWPS006T, HP1-2, WHPS439	RFVA	Limitations Heat Treatment to HP1-2 is limited to Aluminium Alloys 0.032 inch thick and above.
DQP GB12/00102/00	Expiry 06/03/2028	Process CHEMICAL MILLING	Specification STA100-83-89	RFVA	Limitations High and Low Alloy Steels only.
Supplier Code 0021010636		Supplier Name MICHELINI AUTOMOTIVE S.R.L.		Supplier Address STRADA ORBASSANO 107 - 10040 - GERBOLE DI VOLVERA - - IT - TO- - see note (*)	
DQP IT13/00109/00	Expiry 31/03/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification BPS4359, STA100-83-59, STA100-83-59/CND01, AWS D17.1, AWPS004T	RFVA	Limitations Parti su licenza per BPS4359 limitatamente ai gruppi AWSD17.1 acciai resistenti alla corrosione (Gruppo IIA)
Supplier Code 0021005354		Supplier Name MIDDLESEX GROUP		Supplier Address - RG21 6YU - PLANT - - GB - - - see note (*)	
DQP GB12/00258/00	Expiry 27/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification AWPS004T, AWPS003T	RFVA	Limitations Qualification is limited to Part Numbers EA6432D506-041 & -043 only. The AWL Transmissions Centre of Excellence shall be contacted before the processing of any additional Part Numbers
DQP GB12/00241/00	Expiry 30/01/2027	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, WHPS256, AWPS001Q, STA100-81-38, AWIS072A, AWPS009X, WHPS158	RFVA 10/17/024	Limitations

DQP GB12/00239/00	Expiry 03/10/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, WHPS256, ASTM E1444, AWPS009X, AWIS072A, STA100-83-57	RFVA IP1196, IP1388	Limitations
DQP GB12/00240/00	Expiry 03/10/2026	Process LIQUID PENETRANT INSPECTION	Specification STA100-81-38, AWIS072A, AWPS009X, AWPS006X, WHPS256, STA100-83-57, ASTM E1417/E1417M	RFVA IP1229, IP1228	Limitations
Supplier Code 0021005354		Supplier Name MIDDLESEX GROUP LTD		Supplier Address TELFORD ROAD - RG21 6YU - BASINGSTOKE - - GB - HA- - see note (*)	
DQP GB12/00023/01	Expiry 16/01/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Approval limited to the touch up procedure of para 6.5
DQP GB12/00069/00	Expiry 19/11/2026	Process SELECTIVE BRUSH CADMIUM PLATING	Specification WHPS097, WHPS006, WHPS256, WHPS644	RFVA	Limitations
DQP GB12/00070/00	Expiry 19/11/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, WHPS406	RFVA	Limitations
DQP GB12/00067/00	Expiry 17/11/2026	Process STRUCTURAL BONDING	Specification WHPS418, WHPS012	RFVA	Limitations The Application of Araldite AY103-1 & Application of Synthetic Rubber Adhesive is limited to Grade B/Class 3 Applications Only
Supplier Code 0021011043		Supplier Name MIKRON MUHENDISLIK-		Supplier Address 1376 STREET 28 - 06378 - ANKARA - - TR - 06- - see note (*)	
DQP IT16/00099/00	Expiry 03/11/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87	RFVA 7/10/162, 7/10/161, 7/10/160	Limitations N/A
DQP IT16/00100/00	Expiry 03/11/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations N/A

DQP IT16/00035/00	Expiry 04/08/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-80-06	RFVA	Limitations N/A
Supplier Code 0021012344		Supplier Name MINEBEAMITSUMI INC. KARUIZAWA FACTO	Supplier Address 4106-73 OAZA-MIYOTA 4106-73 - 3890293 - KITASAKU-GUN. MIYOTA-MACHI - - JP - 20- - see note (*)		
DQP PL10/00005/00	Expiry 31/03/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444/E1444M, AWPS009X, AWPS003X	RFVA 400153, 400174	Limitations As per AWPS003X rev. D
Supplier Code 0021013107		Supplier Name MINEBEAMITSUMI INC. RODEND-FASTENER	Supplier Address KATASE 1-1-1 - 2518531 - FUJISAWA - - JP - 14- - see note (*)		
DQP PL10/00014/00	Expiry 18/06/2027	Process EXTERNAL ROLLED THREAD	Specification AWPS003X, STA100-84-45, STA100-81-02	RFVA 400369, 400370, 400365	Limitations N/A
Supplier Code 0021006649		Supplier Name MODENESE S.R.L.	Supplier Address LOCALITA' PADUNI - 03012 - ANAGNI - - IT - FR- - see note (*)		
DQP IT14/00019/00	Expiry 28/02/2028	Process PAINTING AND FINISHING OF HELICOPTER BLADES	Specification STA100-83-00, AWPS002T, STA100-84-51/CNI01, WHPS081, WHPS617, WHPS256, AWPS002V, BPS4380, BPS4451, BPS4464, BPS4488, STA100-83-80, AWPS002T/CNC01, STA100-84-51, STA110L0029, STA100-84-64, STA100-84-64/CNA01, STA100-84-35, AWPS117N, WHPS242	RFVA	Limitations
Supplier Code 0021009851		Supplier Name MODENESE S.R.L.	Supplier Address VIA G. AGUSTA, 1 - 03100 - FROSINONE - - IT - FR- - see note (*)		
DQP IT15/00028/00	Expiry 05/07/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, MIL-PRF-46010, BPS4310, MIL-L-23398	RFVA 400363, 4/19/18	Limitations
Supplier Code 0021004397		Supplier Name MODENESE-SEDE	Supplier Address VIA MONTI LEPINI KM 5,300 - 03023 - CECCANO - - IT - FR- - see note (*)		

DQP IT14/00045/00	Expiry 30/11/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, STA100-83-10/CND01	RFVA	Limitations
DQP IT15/00084/00	Expiry 24/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541, BAC5719, MIL-DTL-81706	RFVA	Limitations LA SOLUZIONE DI BONDERITE M-CR 1200S AERO UTILIZZATA E' FORNITA DA LH GIA' PRONTA ALL'USO. L'APPLICABILITÀ ALLA LINEA BELL È DA CONSIDERARSI VALIDA SOLO PER PARTI DI REVISIONE, COME DA
Supplier Code 0021004400		Supplier Name MOLLE INDUSTRIALI CONTE S.R.L.	Supplier Address STRADA CEBROSA 22/A - 10036 - SETTIMO TORINESE - - IT - TO- - see note (*)		
DQP IT12/00047/01	Expiry 01/09/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, AWPS007T, AMS2759/11, AMS2759, AMS2759/3	RFVA	Limitations Non possono essere eseguite distensioni di molle secondo AWPS007T a temperature superiori i 200°C poichè l'impianto non è provvisto di atmosfera protettiva o vuoto. Precipitazioni solo con sovrametallo >0,75mm
Supplier Code 0021008119		Supplier Name MORGAN WARD (NDT) LTD	Supplier Address DALE ROAD - SK22 4NW - HIGH PEAK - - GB - DB- - see note (*)		
DQP GB12/00103/00	Expiry 11/03/2028	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, AMS2631	RFVA	Limitations
Supplier Code 0021004625		Supplier Name NASMYTH TECHNOLOGIES LTD	Supplier Address 78-82 COBHAM ROAD,FERNDOWN IND.EST. - BH21 7RW - WIMBORNE - - GB - DO- - see note (*)		
DQP GB13/00129/00	Expiry 11/04/2029	Process FUSION WELDING OF MATERIAL	Specification AWPS004T, WHPS455	RFVA	Limitations Welders only to weld material as included in their scope
DQP GB13/00019/01	Expiry 09/04/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS644, AWPS004Q, ASTM E8/E8M, AWPS006T, WHPS158, AMS2750, AWPS001Q, AWPS004T	RFVA 20/19/001	Limitations Heat treatment of 2024 material with a thickness equal to or less than 0.61mm only to be treated if the maximum 4 second delay can be achieved. RFVA 20/19/001 refers, this applies to non-critical parts only. 3 second limit for critical parts applies.

DQP GB13/00128/00	Expiry 09/04/2029	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWIS072A, AWPS006X, WHPS256, AWPS009X	RFVA	Limitations Type 1, Method A and C, Sensitivity Level 3
DQP GB13/00130/00	Expiry 09/04/2029	Process BRAZING OF METALLIC MATERIALS	Specification WHPS058, WHPS158, WHPS060, AWPS004T	RFVA	Limitations Torch Brazing only.
Supplier Code 0021009234		Supplier Name NDT LTD.	Supplier Address MALTRAVERS ROAD - S2 5AD - SHEFFIELD - - GB - YS- - see note (*)		
DQP GB13/00084/00	Expiry 28/02/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS004T, AWPS009X, ASTM E1417/E1417M, AWPS006X, AWIS072A	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 and Type 1, Method D, Sensitivity Level 2
DQP GB13/00085/00	Expiry 28/02/2028	Process MAGNETIC FLAW DETECTION	Specification AWIS072A, AWPS003X, AWPS009X, AWPS004T, ASTM E1444	RFVA RFVA 20_17_061	Limitations None
Supplier Code 0021014755		Supplier Name NIMROD TECHNOLOGIES	Supplier Address 61 RUE HENRI NAVIER - 95150 - TAVERNY - - FR - 95- - see note (*)		
DQP IT16/00075/00	Expiry 24/10/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS009X, AWPS009X/CNJ02, AWPS006X, AWPS006X/CNF01, AWPS009X/CNJ01	RFVA 7/25/002	Limitations PT inspection allowed only (limited to) to assy welding area.; PT INSPECTION ON TITANIUM PARTS ARE NOT ALLOWED.
DQP IT16/00074/00	Expiry 07/05/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-82-07	RFVA	Limitations Welding in accordance with STA100-82-07 Class A
Supplier Code 0021010434		Supplier Name NWI PRECISION TUBE ULC-	Supplier Address 9 FENMAR DRIVE - M9L 1L4 - TORONTO - - CA - ON- - see note (*)		
DQP IT15/00117/00	Expiry 09/07/2027	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification STA100-84-03, AWPS002A/CND01, STA110A0018, AWPS002A, 199-05-002	RFVA	Limitations
Supplier Code 0021000425		Supplier Name O.E.M. S.R.L.	Supplier Address VIA TARTAGLIA 2 - 25024 - PORZANO DI LENO - - IT - BS- - see note (*)		

DQP IT28/00001/00	Expiry 01/10/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, AS22520, PRO.SVE.030.15	RFVA	Limitations
Supplier Code 0021001867		Supplier Name O.M.C. S.R.L.	Supplier Address VIA VERDI 65 - 21020 - MORNAGO - - IT - VA - - see note (*)		
DQP IT13/00001/00	Expiry 30/09/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AWPS004T, AMS2750	RFVA	Limitations
Supplier Code 0021004473		Supplier Name O.M.P.M.	Supplier Address VIA FONTANA 5 - 84012 - ANGRI - - IT - SA - - see note (*)		
DQP IT15/00146/00	Expiry 30/07/2029	Process POWDERED COATING OF RESIN APPLICATION	Specification BPS4465, 609A5120Z001	RFVA	Limitations
DQP IT15/00139/00	Expiry 07/06/2029	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87	RFVA 403011, 402762	Limitations
DQP IT15/00134/00	Expiry 29/04/2029	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS002Q, AWPS006X, AWPS006X/CNF01, AWPS006X/CNF02, BPS4089	RFVA	Limitations
DQP IT15/00127/00	Expiry 28/02/2029	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS003T/CNA01, BPS4001	RFVA	Limitations
DQP IT15/00119/00	Expiry 29/01/2029	Process FLUOROPHOSPHATE OF TITANIUM ALLOYS	Specification BPS4456, STA100-84-56	RFVA	Limitations
DQP IT15/00094/00	Expiry 30/09/2028	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, STA100-84-45/CNE01	RFVA	Limitations
DQP IT12/00122/00	Expiry 29/09/2028	Process SWAGING AND INTERNAL THREADING OF CONTROL RODS	Specification STA110F0033, AWIS113A	RFVA	Limitations

DQP IT15/00101/00	Expiry 31/08/2028	Process PASSIVATION	Specification BPS4007, AWPS008T, AMS2700	RFVA	Limitations
DQP IT15/00148/00	Expiry 30/07/2028	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification AWPS011X	RFVA	Limitations
DQP IT15/00086/00	Expiry 17/06/2028	Process PHOSPHATING OF STEEL	Specification STA100-83-84	RFVA	Limitations
DQP IT15/00125/00	Expiry 10/05/2028	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X	RFVA	Limitations S. Gaeta: Livello 3 Responsabile Interno - OMPM non deliberante; T.Cavaccini: Livello 3 ET deliberante esterno -società DARES SRLS.; (Ispezione NDT-ET su P/n 3G6230A00932)
DQP IT15/00099/00	Expiry 31/08/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, BPS4139, SAP052	RFVA	Limitations Annualmente, dovrà essere condotto Audit sul processo qualificato con il presente DQP, utilizzando le Check List Nadcap di riferimento (DQP limitato ad anni due per mancanza accreditamento Nadcap)
DQP IT15/00128/00	Expiry 29/04/2027	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, AWPS002X/CNB01, BPS4092	RFVA	Limitations
Supplier Code 0021004473		Supplier Name O.M.P.M.-		Supplier Address VIA FONTANA 5 - 84012 - ANGRI - - IT - SA- - see note (*)	
DQP IT15/00070/00	Expiry 12/06/2028	Process PLATING ZINC NICKEL ALLOY	Specification AMS2417	RFVA	Limitations
DQP IT15/00056/00	Expiry 14/05/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52, STA100-83-52/CNI05, STA100-83-52/CNI01	RFVA 404627	Limitations
DQP IT15/00075/00	Expiry 21/04/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, BPS4409, BAC5730	RFVA	Limitations

DQP IT15/00080/00	Expiry 15/04/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, BAC5719, MIL-DTL-5541, AWPS002T/CNC01, BPS4182	RFVA	Limitations
DQP IT15/00071/00	Expiry 06/04/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations
DQP IT15/00055/00	Expiry 13/12/2027	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations
DQP IT15/00054/00	Expiry 05/12/2027	Process PASSIVATION	Specification AWPS017T	RFVA	Limitations
DQP IT15/00053/00	Expiry 19/11/2027	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT15/00042/00	Expiry 30/10/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, BPS4012, MS21.06	RFVA	Limitations
DQP IT15/00040/00	Expiry 04/09/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification BAC5701, BPS4006, STA100-80-06, STA100-80-06/CND02, AMS-QQ-P-416, BPS4006, WHPS257	RFVA	Limitations
DQP IT15/00003/00	Expiry 31/05/2027	Process STRUCTURAL BONDING	Specification STA110A0018, BPS4402, BPS4402, BPS4403	RFVA	Limitations
DQP IT15/00002/01	Expiry 31/05/2027	Process SURFACE PREPARATION FOR BONDING	Specification BPS4352, STA100-83-52, STA100-83-52, STA100-83-52	RFVA	Limitations
DQP IT15/00001/00	Expiry 12/04/2027	Process TIN COATING	Specification AMS2408	RFVA	Limitations
DQP IT16/00068/00	Expiry 19/02/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, WHPS644	RFVA	Limitations N/A

Supplier Code		Supplier Name		Supplier Address	
0021004481		O.R.M.E.T.-		PIAZZA ZAGORA 39 N - 16155 - GENOVA PEGLI - - IT - GE- - see note (*)	
DQP IT28/00000/00	Expiry 31/07/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, AS22520	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021001868		O.V.S. VILLELLA		VIA DELLO SPORT 26/28 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)	
DQP IT12/00159/00	Expiry 08/06/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA110W0052, STA100-82-07, BPS4207, BPS4404, BPS4359, STA100-83-59, AWS D17.1, BAC5975	RFVA 2/16/031, 2/12/003-1, 2/12/003-3, 2/15/003, 2/12/003-2	Limitations Gli operatori sono autorizzati alla saldatura solo sui gruppi di materiali per i quali risultano qualificati; Operators are authorised to carry out welding only on those groups of materials for which they are qualified
DQP IT12/00126/00	Expiry 06/11/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, MIL-L-23398	RFVA 402902	Limitations
DQP IT13/00088/00	Expiry 31/10/2028	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification EN 2808, DTD-942	RFVA	Limitations
DQP IT13/00075/00	Expiry 30/09/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, AWPS004T/CNA01, MIL-PRF-8625, AWPS001Q	RFVA	Limitations
DQP IT12/00121/00	Expiry 19/07/2028	Process RESISTANCE SEAM WELDING	Specification STA100-81-15, BPS4115, AWS D17.2	RFVA	Limitations Saldatura materiali del Gruppo 2 (Acciai, Nickel e Cobalto) e del Gruppo 3 (Titanio), spessori da 0.5 mm a 1.6 mm
DQP IT13/00072/00	Expiry 30/06/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations
DQP IT12/00156/00	Expiry 21/05/2028	Process SILVER BRAZING	Specification STA100-80-98, BPS4098, AWS B2.2/B2.2M, QQ-B-654A	RFVA 2/14/003	Limitations Brasatura degli acciai Base Metal 100-140 secondo tab. B.1 della AWS B2.2.; Brazing of Base Metal 100-140 steels in accordance with Table B.1 of AWS B2.2.

DQP IT13/00037/00	Expiry 31/03/2028	Process PASSIVATION	Specification AWPS017T, AMS2700, AWPS001Q, AWPS004T	RFVA	Limitations
DQP IT12/00108/00	Expiry 31/03/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, BPS4012, AWPS001Q	RFVA	Limitations
DQP IT13/00053/00	Expiry 31/01/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS256, AWPS001Q, AWPS006T, AMS2750, BPS4139	RFVA	Limitations Con esclusione del trattamento termico W (come temprato) della lega leggera 2024 con spessore minore o uguale a 0.71mm.
DQP IT12/00057/00	Expiry 04/10/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2, BPS4115, BPS4113	RFVA	Limitations
DQP IT12/00052/00	Expiry 03/09/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45	RFVA 2/12/006	Limitations Linea AW609 solo secondo STA100-84-45
DQP IT12/00018/00	Expiry 03/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/04, AMS2750, AMS2759, AMS2759/3, AWPS007T, AWPS007T/01, AWPS001Q, AWPS004Q	RFVA	Limitations Linea AW609 solo secondo le specifiche indicate in questo documento (AW609 Line only in accord to specifications listed in this document). Trattamento di parti con sovrametallo maggiore di 0,75mm.
DQP IT12/00001/00	Expiry 28/02/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, BPS4309, AWPS009X, ASTM E1742	RFVA	Limitations
DQP IT12/00129/00	Expiry 31/01/2027	Process LIQUID PENETRANT INSPECTION	Specification BPS4089, SS8806, AWPS009X, AWPS006X, ASTM E1417/E1417M, BAC5423, BSS7039	RFVA 404871, 403522	Limitations
DQP IT12/00128/00	Expiry 31/01/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X, BPS4075, BAC5424, BSS7040, SS8805	RFVA 403521, 404810	Limitations
DQP IT13/00065/02	Expiry 30/01/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AWPS002T, AWPS004T	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021010926		OERLIKON BALZERS COATING UK		BRADBOURNE DRIVE - TILBROOK - MK7 8AT - MILTON KEYNES - - GB - BU- - see note (*)	
DQP GB12/00128/00	Expiry 19/06/2028	Process COATINGS DEPOSITION BY PVD TECHNOLOGY	Specification STA110T0066, WHPS763	RFVA 404593	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021010860		OFFICINA CI-ESSE S.R.L.		VIA MONTEGRAPPA 27 - 41042 - FIORANO MODENESE - - IT - MO- - see note (*)	
DQP IT13/00002/00	Expiry 30/11/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS001M	RFVA RFVA 403841	Limitations Limitatamente alla produzione di parti con polveri di Inconel 718
Supplier Code		Supplier Name		Supplier Address	
0021005262		OFFICINE MECCANICHE AERONAUTICHE		VIA CAGLIARI 20 - 06034 - FOLIGNO - - IT - PG- - see note (*)	
DQP IT12/00107/00	Expiry 31/01/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AWPS004Q, AWPS006T, AMS2750, ASTM E8/E8M	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021001974		OMA ARSENI S.R.L.		F. FRANCO, LOTTO N. 26 Z.I. - 72023 - MESAGNE - - IT - BR- - see note (*)	
DQP IT16/00133/00	Expiry 22/06/2029	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations STRESS-RELIEVING AND HEATING ARE NOT ALLOWED.
Supplier Code		Supplier Name		Supplier Address	
0021004508		PANKL AEROSPACE SYSTEMS EUROPE-		HIGH TECH PARK 1 - 8605 - KAPFENBERG - - AT - ST- - see note (*)	
DQP IT15/00133/00	Expiry 03/05/2029	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02, SRA037A	RFVA	Limitations A detailed description of the process is stated in the instruction SP104-23-07 ET Report PANKL AEROSPACE SYSTEMS EUROPE on the occasion of the next NADCAP renewal, must request the application of Supplemental U22 for LHD,

DQP IT15/00144/00	Expiry 18/07/2028	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A	RFVA	Limitations
DQP IT15/00145/00	Expiry 16/07/2028	Process STRUCTURAL BONDING AND CURING	Specification STA110A0018	RFVA	Limitations
DQP IT15/00143/00	Expiry 13/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
DQP IT15/00129/00	Expiry 18/03/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations
DQP IT12/00151/00	Expiry 04/12/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AWPS004Q	RFVA 402551, 405372	Limitations This Qualification Report is written to qualify the process heat treatment of aluminum alloys acc. AWPS006T limited to artificial ageing from T4 to T6. HT within PASE is limited to ageing from condition T4 to T6 for aluminum alloys (material: 6061)
Supplier Code 0021003217		Supplier Name PAOLO ASTORI S.P.A.		Supplier Address VIA MIRABELLA 9 - FR. MAGGIATE S - 28013 - GATTICO - - IT - NO- - see note (*)	
DQP IT13/00104/00	Expiry 28/02/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, BPS4310, AMS2750	RFVA	Limitations
DQP IT12/00104/00	Expiry 06/06/2028	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS009X, AWPS003X	RFVA	Limitations
DQP IT12/00090/00	Expiry 28/02/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA	Limitations Tipo: "I" - Metodo: "D" - Livello: "3" - Forma sviluppatore: "a" (forma "d" per wipe-off).
DQP IT12/00051/00	Expiry 16/09/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AMS2759, AMS2750, AMS2759/3, AWPS001Q, AMS2759/1, AWPS007T/01, AWPS007T/02, AWPS007T/03, AWPS007T/04, AWPS004Q	RFVA	Limitations Escluse parti in PH 13-8Mo di classe A o B secondo NTA0001-44, classe CR e H secondo NTA 856, di grado A secondo ER026 e di classe I secondo QD N000N0804E01;

DQP IT13/00016/00	Expiry 30/04/2027	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification DTD-942, EN 2808, AWPS001Q	RFVA	Limitations
Supplier Code 0021004520		Supplier Name PATRIA AEROSTRUCTURES OY		Supplier Address LENTOKONETEHTAANTIE 3 - 35600 - HALLI - - FI - - - see note (*)	
DQP IT16/00140/00	Expiry 01/07/2028	Process INSERT INSTALLATION NH90	Specification MI S530M0107E01, MI S530M0135E01, TN-S530M0546E01	RFVA	Limitations OVERHEAD INSTALLATION NOT ALLOWED - ECS 2010.10 ONLY ALLOWED
Supplier Code 0021005103		Supplier Name PEEN SERVICE S.R.L.		Supplier Address VIA POLLASTRI 7 - 40138 - BOLOGNA - - IT - BO- - see note (*)	
DQP PL10/00027/00	Expiry 12/09/2027	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09	RFVA 2/10/004	Limitations N/A
DQP IT12/00045/00	Expiry 11/09/2027	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification BPS4409, STA100-84-09, BAC5730, BPS4409	RFVA 2/10/004	Limitations Per Linea AW609 se richiesta specifica BPS4409 utilizzare Rev. B
Supplier Code 0021004557		Supplier Name PIETRO ROSA T.B.M. S.R.L.		Supplier Address VIA PETRARCA 7 - 33085 - MANIAGO - - IT - PN- - see note (*)	
DQP IT12/00148/00	Expiry 26/03/2029	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS2750, AWPS009T, AWMS21-001, AMS-H-81200, AWPS001Q	RFVA	Limitations Forni ad aria possono essere utilizzati a condizione; che si rispettino i requisiti minimi di sovrametallo. Trattamento di Ricottura delle leghe di titanio.
Supplier Code 0021008638		Supplier Name PIETRO ROSA T.B.M. S.R.L.		Supplier Address VIA PONTE GIULIO 76 - 33085 - MANIAGO - - IT - PN- - see note (*)	
DQP IT12/00170/00	Expiry 08/06/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification STA110M0036, AWPS007T, AMS2750, AWPS001Q, AMS-H-6875	RFVA	Limitations Forno ad aria utilizzabile sopra i 650°C se garantito un sovrametallo ≥ 0.75mm.

Supplier Code		Supplier Name		Supplier Address	
0021004569		PLYFORM COMPOSITES S.R.L.		VIA MIRABELLA 12 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)	
DQP IT13/00013/01	Expiry 31/12/2027	Process STRUCTURAL BONDING AND CURING	Specification WHPS275, AWPS001Q, WHPS438, AMS2750, AWPS003K, AWPS001A, STA110A0018, WHPS617, WHPS463, WHPS319, WHPS444	RFVA	Limitations Preparazione per l'incollaggio dei materiali compositi limitatamente all'attività di carteggiatura a secco Metodo 1A per WHPS617
DQP IT13/00012/01	Expiry 31/12/2027	Process STRUCTURAL BONDING AND CURING	Specification WHPS319, WHPS438, WHPS463, WHPS617, BPS4460, BPS4458, BPS4458, BPS4416, AMS2750, STA110A0018, AWPS001A, AWPS003K, AWPS001Q, WHPS275, WHPS444	RFVA	Limitations Preparazione per l'incollaggio dei materiali compositi limitatamente all'attività di carteggiatura a secco Metodo 1A per WHPS617
Supplier Code		Supplier Name		Supplier Address	
0021004570		POETON (CARDIFF) LTD		283 PENARTH ROAD - CF11 8UL - CARDIFF - - GB - MG- - see note (*)	
DQP GB12/00018/02	Expiry 24/07/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWIS072A, WHPS256, AWPS009X, ASTM E1417/E1417M, AWPS004T	RFVA	Limitations
DQP GB12/00017/01	Expiry 24/07/2029	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, STA100-83-57, AWIS072A, AWPS009X, ASTM E1444	RFVA	Limitations
DQP GB12/00019/02	Expiry 23/07/2029	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, WHPS256, AWIS072A, AWPS001Q, AWPS009X, WHPS158, AWPS004T	RFVA	Limitations
DQP GB12/00197/00	Expiry 16/03/2029	Process PHOSPHATING OF STEEL	Specification WHPS031	RFVA IP2393	Limitations Poeton (Cardiff) Ltd now only provide the Part D Manganese Phosphate process following de-commissioning of the Part E Zinc Phosphate process in; February 2024.
DQP GB12/00174/00	Expiry 01/01/2029	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification ASTM B117, WHPS258, WHPS389	RFVA IP1640, IP2453, IP1566, IP1566	Limitations

DQP GB12/00165/00	Expiry 29/11/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification WHPS180, WHPS006, WHPS093, AWPS004T, ASTM B700	RFVA	Limitations WHPS093 Limited to Appendix 1 Nickle Strike.
DQP GB12/00140/01	Expiry 23/10/2028	Process CHROMIC ACID ANODIZING	Specification MIL-A-8625, WHPS389, AWIS088A, AWMS08-001, AWPS003T/CNA01, AWPS016A, WHPS256, AWPS004T, ASTM B117	RFVA RFVA 404853	Limitations Limited to anodising for painting only
DQP GB12/00123/00	Expiry 11/06/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541, WHPS256, AWPS004T	RFVA	Limitations
DQP GB12/00117/00	Expiry 01/05/2028	Process APPLICATION OF PRIMER FOR BONDING	Specification WHPS319, WHPS444, AWPS001A/CNA01	RFVA	Limitations This approval does NOT cover the application and curing of structural adhesives.
DQP GB12/00081/00	Expiry 01/01/2028	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification DTD-942, WHPS256, WHPS349, WHPS389, WHPS300, AWPS004T	RFVA	Limitations
DQP GB12/00082/00	Expiry 01/01/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, WHPS256, AWPS004T, WHPS014, AWPS001Q	RFVA	Limitations
DQP GB12/00046/00	Expiry 28/09/2027	Process PASSIVATION	Specification AWPS008T, WHPS256, WHPS023, WHPS389	RFVA	Limitations
Supplier Code 0021004571		Supplier Name POETON (GLOUCESTER) LTD		Supplier Address EASTERN AVENUE - GL4 3DN - GLOUCESTER - - GB - GL- - see note (*)	
DQP GB12/00024/00	Expiry 03/06/2027	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, WHPS037	RFVA	Limitations
Supplier Code 0021005251		Supplier Name POGGIPOLINI		Supplier Address VIA EMILIA LEVANTE 262 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)	
DQP IT15/00095/00	Expiry 15/09/2028	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification AMS-QQ-P-416, STA100-80-06	RFVA	Limitations

DQP IT13/00054/00	Expiry 28/02/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AMS2750, AWPS001Q	RFVA	Limitations
Supplier Code 0021008232		Supplier Name POGGIPOLINI S.P.A.	Supplier Address VIA DELLA TECNICA 41 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)		
DQP IT12/00010/01	Expiry 27/02/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, BPS4140, AMS2759, AMS-H-6875, AMS2759/3, ASTM E8/E8M, SAE AMS2769, AMS2750, AMS2759/11, AMS2759/2, AWPS001Q, AMS2759/1	RFVA 02/16/033	Limitations
DQP IT13/00050/00	Expiry 31/08/2028	Process PASSIVATION	Specification AMS2700, AWPS017T, ASTM A967/A967M, AWPS004T, AWPS001Q	RFVA	Limitations
DQP IT15/00044/00	Expiry 30/09/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, BPS4075	RFVA 4/12/018	Limitations
DQP IT15/00043/00	Expiry 30/09/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, ASTM E1417/E1417M, BPS4089	RFVA	Limitations
DQP IT15/00106/00	Expiry 24/09/2027	Process FLUOROPHOSPHATE OF TITANIUM ALLOYS	Specification STA100-84-56	RFVA 404734	Limitations
Supplier Code 0021005251		Supplier Name POGGIPOLINI S.P.A.	Supplier Address VIA EMILIA LEVANTE 262 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)		
DQP IT12/00004/01	Expiry 23/02/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390, BPS4445	RFVA 4/11/010, 2/09/003	Limitations Rullatura di filetti esterni: GRUPPI: 1 (acciai debolmente legati), 2 (acciai inox) e 4 (titanio).
Supplier Code 0021011682		Supplier Name PRAXAIR SURFACE TECHNOLOGIES	Supplier Address 1245 MAIN ST - 46224-6533 - INDIANAPOLIS - - US - IN- - see note (*)		

DQP IT12/00167/00	Expiry 22/12/2026	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T	RFVA	Limitations
Supplier Code 0021004602		Supplier Name PRECISION INVESTMENT CASTINGS LTD	Supplier Address DAVENPORT LANE, BROADHEATH - WA14 5DS - ALTRINCHAM - - GB - CH- - see note (*)		
DQP GB12/00206/00	Expiry 31/03/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS004T, AWIS072A, AWPS009X, ASTM E1417/E1417M, WHPS158	RFVA	Limitations Inspection of unmachined castings only.
DQP GB12/00003/00	Expiry 04/03/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWIS072A, AWPS009X, ASTM E2104, WHPS256	RFVA	Limitations
DQP GB12/00242/00	Expiry 20/01/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification WHPS603, AWS D17.1, AMS2694, WHPS256	RFVA	Limitations
Supplier Code 0021004643		Supplier Name PTI INDUSTRIES, INC	Supplier Address 2 PEERLESS WAY - 06082-2371 - ENFIELD - - US - CT- - see note (*)		
DQP US01/00002/00	Expiry 12/06/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AMS2641, AMS2641, ASTM E1444	RFVA	Limitations N/A
DQP US01/00003/00	Expiry 12/06/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, ASTM E1135, AWPS006X/CNF01	RFVA	Limitations N/A
Supplier Code 0021005361		Supplier Name R.H.H. FRANKS	Supplier Address GORE ROAD INDUSTRIAL ESTATE - BH25 6SA - NEW MILTON - - GB - HA- - see note (*)		
DQP GB12/00228/00	Expiry 28/06/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification WHPS214, WHPS455, WHPS655, STA100-83-59, AWPS004T	RFVA	Limitations The qualification to STA100-83-59 is limited to steels only and the qualification to HP11-8 is limited to the weld repair of Part Number 7-311310033 only

Supplier Code		Supplier Name		Supplier Address	
0021005357		RADIUS AEROSPACE UK		STATION ROAD, HALFWAY - S20 3GB - SHEFFIELD - - GB - YK - - see note (*)	
DQP GB13/00125/00	Expiry 29/01/2029	Process HEAT TREATMENT OF STRESS RELIEVING	Specification WHPS063, AWPS009T, AWPS004T	RFVA	Limitations Stress relief
DQP GB13/00118/01	Expiry 14/10/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, WHPS256	RFVA IP2230	Limitations Type 2 brush application
DQP GB13/00036/00	Expiry 10/06/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS057	RFVA	Limitations
DQP GB13/00026/02	Expiry 26/03/2027	Process SPOT AND SEAM RESISTANCE WELDING	Specification AWS D17.2, WHPS002, WHPS256, WHPS158	RFVA IP2207	Limitations Group 2 & 3 material only
DQP GB13/00083/01	Expiry 23/03/2027	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification AWPS004T, AWPS011X	RFVA IP1560, RFVA GB13_20_17_15	Limitations Local swab on ground area, carried out in the materials lab.
Supplier Code		Supplier Name		Supplier Address	
0021010057		RAMP SURFACE COATINGS LTD		20 GARRET ROAD, LYNX TRADING ESTATE - BA20 2TJ - YEOVIL - - GB - SO - - see note (*)	
DQP GB12/00203/00	Expiry 05/04/2029	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T	RFVA	Limitations This approval does not cover Anodising for Bonding.
DQP GB12/00204/00	Expiry 05/04/2029	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification AWPS004T, WHPS258, MIL-A-8625	RFVA	Limitations
DQP GB12/00196/00	Expiry 26/03/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, WHPS014	RFVA	Limitations
DQP GB12/00202/00	Expiry 03/03/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS002T	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004683		REDMAYNE ENGINEERING LTD		PENNINGTON - SO41 8JD - LYMINGTON - - GB - HA- - see note (*)	
DQP GB12/00207/00	Expiry 19/05/2029	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390	RFVA IP 1580	Limitations Qualification to STA100-84-45 is limited to Group 2 Materials (CRES 17-4PH or 15-5PH) limited to 0.3125-24 UNJF-3A, 0.2500 x 28 UNJF & 0.1900 x 32 UNJF-3A threads only. Qualification to WHPS390 for the Hot Thread Rolling of Titanium is
DQP GB12/00186/00	Expiry 12/02/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification AWPS004T, WHPS014	RFVA	Limitations
DQP GB12/00137/00	Expiry 30/08/2027	Process ASSEMBLING THERMAL FITS	Specification AWPS004T, WHPS438, AWPS001Q, WHPS057, STA100-80-12, AWPS010X, WHPS256, HP15-38	RFVA	Limitations
DQP GB12/00219/00	Expiry 09/07/2027	Process SELECTIVE BRUSH PLATING	Specification WHPS097, WHPS006, AWPS004T	RFVA	Limitations Limited to the following part numbers;; WG0068-0848-043; WG0068-0806-107; WG1368-0126-041; WG1539-0163-101; EA6322B875-101
DQP GB12/00116/00	Expiry 03/05/2027	Process BONDING WITH ROOM TEMPERATURE CURING STRUCTURAL PASTE ADHESIVES	Specification WHPS444, WHPS436	RFVA	Limitations grade B/ Class 2/3 components ONLY
DQP GB12/00244/00	Expiry 14/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification WHPS044, AWPS002X, WHPS006, WHPS256	RFVA 10/17/030	Limitations
DQP GB12/00243/00	Expiry 01/10/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWIS072A, AWPS009X, WHPS001, WHPS256	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004683		REDMAYNE ENGINEERING-		GORDLETON INDUSTRIAL ESTATE - SO41 8JD - PENNINGTON, LYMINGTON - - GB - HA- - see note (*)	
DQP GB12/00035/00	Expiry 10/07/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS020, WHPS256	RFVA	Limitations

DQP GB12/00014/01	Expiry 07/06/2027	Process THE RETAINING OF ROLLER/BALL BEARINGS AND SPHERICAL BEARINGS WITH ANAEROBIC ADHESIVES	Specification WHPS406	RFVA	Limitations
Supplier Code 0021014448		Supplier Name REDMAYNE ENGINEERING-		Supplier Address UNIT 19 ROMSEY INDUSTRIAL ESTATE, G - SO51 0HR - ROMSEY - - GB - HA - - see note (*)	
DQP GB12/00015/01	Expiry 05/01/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS389, AWPS002T, WHPS256, AWPS004T	RFVA	Limitations
Supplier Code 0021009725		Supplier Name REX HEAT TREAT		Supplier Address 951 W 8TH ST - 19446-1933 - LANSDALE - - US - PA - - see note (*)	
DQP US01/00001/00	Expiry 11/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T	RFVA	Limitations No defined limitations
Supplier Code 0021005395		Supplier Name RIGANTI S.P.A.		Supplier Address VIA VITTORIO VENETO 1 - 21048 - SOLBIATE ARNO - - IT - VA - - see note (*)	
DQP IT12/00100/01	Expiry 06/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification STA110M0036, AMS2750, AWPS007T, AMS-H-6875, AWPS001Q	RFVA	Limitations Il trattamento di solubizzazione degli acciai PH non è applicabile a parti AW. Solo per trattamento dopo forgiatura e per parti indicate nel report di qualifica par. 2.0
DQP IT12/00002/01	Expiry 23/04/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X	RFVA	Limitations
Supplier Code 0021004691		Supplier Name ROBERT STUART LTD		Supplier Address 10-11 EDINBURGH WAY - CM20 2DH - HARLOW - - GB - ES - - see note (*)	
DQP GB12/00043/01	Expiry 15/09/2028	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS257, WHPS006, AWPS004T, WHPS256	RFVA	Limitations

DQP GB12/00065/00	Expiry 08/11/2026	Process COPPER PLATING	Specification AWPS012T	RFVA	Limitations Method B only
DQP GB12/00064/00	Expiry 03/11/2026	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258	RFVA	Limitations
DQP GB12/00058/00	Expiry 20/10/2026	Process PHOSPHATING OF STEEL	Specification WHPS031, WHPS031	RFVA	Limitations Part E - Zinc Phosphate Process, Part D Manganese phosphate pocess only
DQP GB12/00059/00	Expiry 20/10/2026	Process PLATING ELECTROLESS NICKEL	Specification WHPS093	RFVA	Limitations
DQP GB12/00057/00	Expiry 15/10/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification WHPS300, DTD-942	RFVA	Limitations
DQP GB12/00054/00	Expiry 12/10/2026	Process SILVER PLATING ELECTRODEPOSITED	Specification WHPS180, ASTM B700, QQ-S-365	RFVA	Limitations
DQP GB12/00055/00	Expiry 12/10/2026	Process HARD CHROME PLATING	Specification WHPS259, AMS 2460	RFVA	Limitations
DQP GB12/00056/00	Expiry 12/10/2026	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, WHPS037	RFVA	Limitations
DQP GB12/00053/00	Expiry 07/10/2026	Process PLATING ELECTROLESS NICKEL	Specification WHPS200, AMS2404	RFVA	Limitations
DQP GB12/00052/00	Expiry 06/10/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10	RFVA	Limitations
DQP GB12/00051/00	Expiry 05/10/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA	Limitations

DQP GB12/00044/00	Expiry 29/09/2026	Process PASSIVATION	Specification WHPS061, AWPS008T	RFVA	Limitations
Supplier Code 0021004722		Supplier Name RTI ADVANCED FORMING LTD		Supplier Address WATCHMEAD - AL7 1LT - WELWYN GARDEN CITY - - GB - HT- - see note (*)	
DQP GB14/00004/00	Expiry 12/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS009X, AWPS006X, WHPS256, ASTM E1417/E1417M, SAE AMS2644, EN 4179	RFVA	Limitations None
DQP GB14/00006/00	Expiry 27/03/2027	Process CHEMICAL MILLING	Specification WHPS661, WHPS256	RFVA	Limitations None
DQP GB14/00005/00	Expiry 27/03/2027	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification WHPS485	RFVA	Limitations Limited to WHPS 485 Appendix A only.
Supplier Code 0021002749		Supplier Name S.D.M.		Supplier Address STRADA DEL FRANCESE 153 A - 10156 - TORINO - - IT - - - see note (*)	
DQP IT16/00111/00	Expiry 24/02/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-82-07, AWS D17.1	RFVA	Limitations Butt and corner welds tickness range 0,4 to 2,4 mm;; Fillet and lap welds tickness range 0,4 to 2,4 mm. ; Curved surfaces diameters greater than or equal to 25.4 mm.
Supplier Code 0021014828		Supplier Name S.D.M.		Supplier Address VIA BRUNO BUOZZI 12 - 10098 - RIVOLI TORINO - - IT - TO- - see note (*)	
DQP IT16/00084/00	Expiry 19/04/2029	Process PASSIVATION	Specification AWPS004T/CNA01, AWIS002Q, AWPS004T/CNA01, AWPS017T, AWPS004T	RFVA	Limitations IT IS ALLOWED TO PERFORM ONLY TYPE 3 AND TYPE 4 AS INDICATED IN APPROVED ACTIVITIES BOX.
DQP IT16/00085/00	Expiry 07/04/2029	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS004T/CNA01, AWIS002Q, AWPS015T	RFVA	Limitations ONLY METHOD A AND B ARE ALLOWED.

DQP IT16/00082/00	Expiry 03/02/2029	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, AWPS004T/CNA01	RFVA	Limitations N/A
DQP PL10/00063/00	Expiry 11/09/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-A-8625	RFVA	Limitations Type II, class 1
DQP IT16/00061/00	Expiry 28/10/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, AWPS009X	RFVA	Limitations N/A
DQP PL10/00040/03	Expiry 31/07/2027	Process SURFACE PREPARATION FOR BONDING	Specification AWPS001A/CNA01, AWPS001A/CNA02, AWPS001A/CNA03, AWPS003T, AWPS001A, AWPS003T/CNA01	RFVA 405414	Limitations Surface preparation only for bonding
Supplier Code 0021002749		Supplier Name S.D.M.-		Supplier Address STRADA DEL FRANCESE 153/A - 10156 - TORINO - - IT - TO- - see note (*)	
DQP IT16/00073/00	Expiry 15/03/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS009T, AWPS001Q, AMS2750	RFVA	Limitations STRESS RELIEVING PERFORMED AT A TEMPERATURE OF 480°C OR LOWER.
DQP PL10/00015/02	Expiry 05/03/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004Q, AWPS006T, AWPS001Q	RFVA	Limitations -solution treatment that requires a tempering bath with a temperature other than "water" (ref. Table 8 AWPS006T) cannot be performed; -solution treatment which includes a quench delay time of less than 5" (5 seconds) with ref. Tab. 5
DQP IT16/00079/01	Expiry 05/05/2027	Process SPOT WELDING	Specification AWS D17.2, STA100-81-13, STA100-81-15	RFVA	Limitations GROUP 2 STEEL, NICKEL ALLOYS - GROUP 3 TITANIUM ALLOYS. CLASSES: B, C. THICKNESS RANGE: from 0,4 to 1,6mm.
Supplier Code 0021013301		Supplier Name SAUTER BACHMANN AG		Supplier Address ZAUNWEG 10 - 8754 - NETSTAL - - CH - GL- - see note (*)	
DQP IT15/00111/00	Expiry 05/12/2028	Process ETCH INSPECTION OF HIGH STRENGTH STEEL PARTS	Specification AMS2649, AMS2750, AWPS001Q	RFVA	Limitations S/B HAS PRODUCED AN INTERNAL DOCUMENT, WHICH REPORTS THE GAPS ANALYSIS OF THE PROCESS WITH RESPECT TO AMS2649 REV. E APPLICABLE (email Mr. Menzi of 30/10/2025)

DQP IT15/00072/01	Expiry 01/12/2028	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444	RFVA	Limitations
Supplier Code 0021005106		Supplier Name SCHMIEDEWERK STOOS AG		Supplier Address MAIENBRUNNENSTRASSE 8 - 8908 - HEDINGEN - - CH - ZH- - see note (*)	
DQP IT12/00132/00	Expiry 15/12/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS-H-6875, AMS2750, AWPS007T, STA110M0036, AWPS001Q	RFVA	Limitations It is allowed to process only forging steel raw parts with minimum 0,75mm stock removal.
Supplier Code 0021014453		Supplier Name SDM POLSKA SP. Z O. O.		Supplier Address METALURGICZNA 64B - 20-234 - LUBLIN - - PL - - - see note (*)	
DQP PL10/00083/00	Expiry 04/05/2027	Process SPOT AND SEAM RESISTANCE WELDING	Specification AWS D17.2, STA100-81-13	RFVA	Limitations Zgrzewanie punktowe - Stopy z grupy 2 (stopy stali, niklu i kobaltu) oraz stopy z grupy 3 (stopy tytanu) - Złącza zgrzewane klasy B i C. Zakres grubosci blach: 0,4 mm - 1,6 mm./ Spot welding - Group 2 (steel, nickel and cobalt alloys) and group 3
Supplier Code 0021005374		Supplier Name SECONDO MONA		Supplier Address VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)	
DQP IT12/00144/00	Expiry 30/03/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification BPS4140, AMS-H-6875, AWPS007T, AWPS001Q, AMS2750, AWPS007T/02, AWPS007T/03, AWPS007T/04, AWPS007T/01	RFVA	Limitations Leghe acciaio bassolegato 4130 – 4140 – 4340.
DQP IT12/00139/00	Expiry 27/02/2029	Process LIQUID PENETRANT INSPECTION	Specification BPS4089, ASTM E1417/E1417M, AWPS006X, AWPS009X	RFVA	Limitations
DQP IT12/00134/00	Expiry 31/01/2029	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, ASTM E1742, AWPS009X	RFVA	Limitations
DQP IT13/00057/00	Expiry 30/04/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, AWPS001Q, MIL-PRF-8625, BPS4387	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021005374		SECONDO MONA S.P.A.		VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)	
DQP IT12/00005/00	Expiry 04/05/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS009X, AWPS003X, BPS4075	RFVA	Limitations
DQP IT13/00003/01	Expiry 30/04/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625, AWPS001Q, AMS2750	RFVA	Limitations
DQP IT13/00004/00	Expiry 31/03/2027	Process PASSIVATION	Specification AWPS008T, AWPS001Q, AMS2700, WHPS256	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004789		SHELLCAST FOUNDRIES INCORPORATED		10645 AVENUE LAMOUREUX - H1G 5L4 - MONTREAL - - CA - QC- - see note (*)	
DQP GB12/00215/00	Expiry 20/05/2029	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, ASTM E2104, AWPS004T, AWPS009X, AWIS072A	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021000062		SICAMEL-		VIA MARIGLIANO 29 - 80049 - SOMMA VESUVIANA - - IT - NA- - see note (*)	
DQP IT15/00118/00	Expiry 18/12/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021014504		SIDERFORGEROSSİ GROUP-		VIA MARIO SCHIRO 02 - 36010 - COGOLLO DEL CENGIO - - IT - VI- - see note (*)	
DQP IT12/00031/00	Expiry 20/02/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AMS-H-6875, STA110M0036, AMS2750	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021012010		SIDERFORGEROSSİ GROUP-		CARTIERA DI MEZZO 38 - 36011 - ARSIERO - - IT - VI- - see note (*)	

DQP IT12/00149/01	Expiry 03/05/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS007T, AMS2750, AMS-H-6875, STA110M0036	RFVA	Limitations Solo per parti con sovrametallo maggiore di 0,75mm
Supplier Code 0021012009		Supplier Name SIDERFORGEROSSO GROUP-		Supplier Address VIA BRUDA 39 - 10040 - BUSANO CANAVESE - - IT - TO- - see note (*)	
DQP IT12/00137/00	Expiry 15/04/2029	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS009X, AWPS003X	RFVA	Limitations
Supplier Code 0021007179		Supplier Name SIFCO APPLIED SURFACE CONCEPTS		Supplier Address 12-14 ASTON FIELDS TRADING ESTA - B60 3EX - ASTON ROAD, BROMSGROVE - - GB - WO- - see note (*)	
DQP GB12/00124/00	Expiry 03/07/2027	Process SELECTIVE BRUSH PLATING	Specification WHPS097, WHPS006, STA100-83-12	RFVA	Limitations
Supplier Code 0021014847		Supplier Name SISTEMAS DE INTERCONEXION		Supplier Address VIA DELLA CONCORDIA SNC - 21040 - SUMIRAGO - - IT - VA- - see note (*)	
DQP IT13/00062/00	Expiry 15/04/2028	Process ELECTRICAL WIRING CRIMPING	Specification A578A, AS7928, AS22520, NTA692A, NTA693A, A604A, DIN EN 13600	RFVA	Limitations
Supplier Code 0021014756		Supplier Name SISTEMAS DE INTERCONEXION		Supplier Address C. FINCA DE LOS ESPARTALES, 10 - 41309 - LA RINCONADA - SEVILLA - - ES - - - see note (*)	
DQP IT13/00044/00	Expiry 16/12/2027	Process ELECTRICAL WIRING CRIMPING	Specification AS22520, AS7928	RFVA	Limitations
Supplier Code 0021005369		Supplier Name SITEC AEROSPACE GMBH		Supplier Address SITECPARK 1 - 83646 - BAD TOLZ - - DE - - - see note (*)	
DQP GB13/00014/00	Expiry 24/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, WHPS644, WHPS158	RFVA	Limitations Local touch up to Method B Class 1A Coatings only.

DQP GB13/00016/00	Expiry 24/05/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS406, WHPS312, WHPS256	RFVA	Limitations None.
DQP GB13/00015/00	Expiry 24/05/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS644, AWPS010X, WHPS057, WHPS256, WHPS006, AWPS001Q	RFVA	Limitations None.
DQP GB13/00017/00	Expiry 24/05/2027	Process EXTERNAL ROLLED THREAD	Specification WHPS390	RFVA	Limitations Steel only. Test laboratory SGS Testing Ltd (approved to Leonardo requirements). No VITAL Parts
Supplier Code 0021004814		Supplier Name SKF (U.K.)		Supplier Address 108 STRAD ROAD - BS21 6QQ - CLEVEDON - - GB - - - see note (*)	
DQP GB12/00153/00	Expiry 31/10/2028	Process MAGNETIC FLAW DETECTION	Specification EN 4179, ASTM E1444	RFVA	Limitations The following part numbers shall not be processed until approval to AWPS003X has been approved. ; WG1539-0164-041; WG1539-0165-041; WG1539-0180-101
DQP GB12/00245/00	Expiry 03/12/2026	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390	RFVA	Limitations
Supplier Code 0021005481		Supplier Name SOUTH WEST METAL FINISHING LTD		Supplier Address LUFTON TRADING ESTATE - BA22 8RR - YEOVIL - - GB - SO- - see note (*)	
DQP GB12/00217/00	Expiry 16/06/2029	Process NICKEL SULPHAMATE	Specification WHPS093, AWPS004T	RFVA	Limitations Limited to WHPS93 Appendix A Nickle strike only.
DQP GB12/00184/00	Expiry 14/03/2029	Process LIQUID PENETRANT INSPECTION	Specification WHPS158, AWPS006X, AWPS004T, AWIS072A	RFVA	Limitations Due to the size of the plant, only small parts can be processed at this facility
DQP GB12/00255/00	Expiry 31/01/2029	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS006, STA100-80-06, WHPS257, AWPS004T, AMS2750, WHPS438, AWPS001Q	RFVA IP2454	Limitations

DQP GB12/00177/00	Expiry 18/01/2029	Process APPLICATION OF PRIMER FOR BONDING	Specification WHPS444, WHPS319, AWPS001A	RFVA	Limitations Application of bond primer only
DQP GB12/00091/00	Expiry 15/02/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-A-8625, WHPS256, ASTM B117, AWPS004T, WHPS389	RFVA	Limitations
DQP GB12/00083/00	Expiry 28/01/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, AWPS004T, WHPS389	RFVA	Limitations
DQP GB12/00022/00	Expiry 09/07/2027	Process SURFACE PREPARATION FOR BONDING	Specification AWIS002Q, AWPS016A, AWPS025T, AWPS004T, AWMS08-001	RFVA RFVA 405441, RFVA 404872	Limitations
Supplier Code 0021005458		Supplier Name SOUTH WEST METAL FINISHING LTD		Supplier Address MARSH BARTON TRADING ESTATE - EX2 8TJ - EXETER - - GB - DV- - see note (*)	
DQP GB12/00209/00	Expiry 02/07/2029	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification WHPS300, AWPS004T, DTD-942	RFVA IP2373	Limitations
DQP GB12/00208/01	Expiry 14/06/2029	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification AWPS004T, MIL-PRF-8625, WHPS258, WHPS389	RFVA IP2479, IP1118, IP2373, IP954	Limitations
DQP GB12/00183/01	Expiry 31/01/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA RFVA 10/16/011	Limitations
DQP GB12/00151/01	Expiry 15/12/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, AWIS072A, AWPS009X, ASTM E1444	RFVA	Limitations can't not perform bore inspection on internal surfaces for Vital and Critical parts where you have; plated surfaces and MPI needs to be carried out after.
DQP GB12/00163/01	Expiry 10/11/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-PRF-8625, AWPS004T	RFVA	Limitations LIMITES TO TYPES 1C, 2C, 3, 4B, 4C

DQP GB12/00155/00	Expiry 03/11/2028	Process PHOSPHATING OF STEEL	Specification WHPS031, WHPS006	RFVA	Limitations
DQP GB12/00121/00	Expiry 01/06/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification ASTM B700, WHPS006, WHPS180	RFVA	Limitations AMS QQ-S-365 no longer offered
DQP GB12/00092/01	Expiry 04/02/2028	Process COPPER PLATING	Specification WHPS053, WHPS006, AWPS012T, WHPS264	RFVA 404834	Limitations
DQP GB12/00246/00	Expiry 24/04/2027	Process PLATING ZINC NICKEL ALLOY	Specification AMS2750, ASTM B117, AMS2417, AMS2759/9, ASTM F519	RFVA	Limitations
DQP GB12/00247/00	Expiry 10/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, AWPS009X, WHPS256, AWIS072A, AWPS001Q, STA100-81-38	RFVA	Limitations None
Supplier Code 0021006943		Supplier Name SOUTH WEST METAL FINISHING LTD.		Supplier Address EXETER AIRPORT BUSINESS PARK, FAIR - EX5 2UL - EXETER - - GB - DV- - see note (*)	
DQP GB12/00257/00	Expiry 27/07/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, WHPS014, AWPS001Q, AWPS004T	RFVA	Limitations
Supplier Code 0021011064		Supplier Name SPRING-		Supplier Address DEL CARPINO NERO 14 - 36050 - MONTEVIALE - - IT - VI- - see note (*)	
DQP IT13/00018/02	Expiry 30/04/2028	Process FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS002N/02, AWPS002N, AWPS002N/01	RFVA	Limitations Limitatamente all'uso di macchine Fortus con ugello T20 e T16 per la produzione di parti con ULTEM 9085
Supplier Code 0021005330		Supplier Name SPS TECHNOLOGIES LTD		Supplier Address 191 BARKBY ROAD - LE4 7HX - LEICESTER - - GB - LE- - see note (*)	
DQP GB12/00097/00	Expiry 01/03/2028	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, WHPS256, AWIS072A, AWPS009X, WHPS158	RFVA	Limitations

DQP GB12/00072/00	Expiry 30/11/2027	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification AWPS009X, WHPS158, WHPS256, AWPS011X	RFVA	Limitations
DQP GB12/00045/00	Expiry 23/09/2027	Process EXTERNAL ROLLED THREAD	Specification WHPS390, STA100-84-45	RFVA	Limitations
DQP GB12/00020/00	Expiry 01/09/2027	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AWPS001Q, AMS2750, AWPS009T	RFVA	Limitations This approval is limited to the Heat Treatment and Stress Relief of Titanium Alloys used by SPS for the manufacture of threaded components for Leonardo Helicopters
DQP GB12/00021/00	Expiry 01/09/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS007T, AWPS004Q, AMS2750, WHPS063	RFVA	Limitations
Supplier Code 0021005330		Supplier Name SPS TECHNOLOGIES LTD.		Supplier Address 191 BARKBY ROAD, TROON IND.AREA, - LE4 7HX - LEICESTER - - GB - LE- - see note (*)	
DQP GB12/00009/01	Expiry 08/05/2027	Process LIQUID PENETRANT INSPECTION	Specification WHPS256, ASTM E1417/E1417M, AWPS006X, AWPS009X, AWIS072A	RFVA	Limitations
Supplier Code 0021005418		Supplier Name STELIA AEROSPACE NORTH AMERICA INC.		Supplier Address 71 HALL STREET - B0J 2C0 - LUNENBURG - - CA - NS- - see note (*)	
DQP GB13/00005/01	Expiry 23/09/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS370, WHPS431, WHPS643, WHPS275, WHPS458, WHPS256, WHPS319	RFVA IP2064, IP2121, IP2209, IP2196, IP2065, IP2069	Limitations None.
DQP GB13/00002/02	Expiry 03/09/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617	RFVA	Limitations Methods 1A, 2A & 2B.
DQP GB13/00001/00	Expiry 03/09/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X	RFVA	Limitations None

DQP GB13/00004/01	Expiry 09/09/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, WHPS256	RFVA	Limitations Local touch up repair to AWPS002T only.
DQP GB13/00003/02	Expiry 09/09/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS644, WHPS256, WHPS444, WHPS647, WHPS020	RFVA IP2142, IP1589, IP2122, IP1759	Limitations Ovens 1806 & 1577 to be used.
Supplier Code 0021009282		Supplier Name SUPERCRAFT LTD		Supplier Address SALT GROUNDS ROAD - HU15 1EQ - BROUGH - - GB - YN- - see note (*)	
DQP GB13/00087/00	Expiry 25/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS006T, AWPS001Q, AMS2750	RFVA	Limitations 2024 material, with a thickness equal to or less than 0.61mm, only to be heat treated if the 3 second delay time can be achieved.
DQP GB13/00088/00	Expiry 14/11/2026	Process FUSION WELDING OF MATERIAL	Specification WHPS158, AWPS004T, WHPS214, WHPS455	RFVA	Limitations Welding to WHSP 214 & 455. Limited to the carrying out welding to the weld matrix approvals with the relevant test house approval certificates
Supplier Code 0021004885		Supplier Name SUPERCRAFT LTD		Supplier Address CANADA ROAD - KT14 7JL - BYFLEET - - GB - SY- - see note (*)	
DQP GB13/00162/00	Expiry 16/05/2029	Process CHROMIC ACID ANODIZING	Specification AWPS004T, WHPS158, AWPS003T	RFVA	Limitations AWPS003T Types 4B & 4C Class 1 (Anodising for Painting and preparation for bonding)
DQP GB13/00163/00	Expiry 14/05/2029	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T, WHPS158	RFVA IP2044	Limitations None.
DQP GB13/00161/00	Expiry 14/05/2029	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004T, AWPS004Q, AWPS001Q	RFVA 20/20/001	Limitations 2024 material, with a thickness equal to or less than 0.61mm, only to be heat treated if the 3 second delay time can be achieved. Ovens 2 & 3 for Precipitation only

DQP GB13/00160/00	Expiry 14/05/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, AWPS004T, AWIS072A, ASTM E1417/E1417M	RFVA	Limitations Type 1, Method A Sensitivity Level 2 & Method D, Sensitivity Level 3
DQP GB13/00097/00	Expiry 18/06/2028	Process ASSEMBLING THERMAL FITS	Specification WHPS057, AWPS004T, AWPS001Q	RFVA	Limitations None
DQP GB13/00096/00	Expiry 15/06/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS444, WHPS647, WHPS020, WHPS436, WHPS319	RFVA	Limitations WHPS319 application of primer only.
DQP GB13/00095/00	Expiry 18/11/2026	Process FUSION WELDING OF MATERIAL	Specification WHPS455, AWPS004T, WHPS158	RFVA IP2044	Limitations Welding of Aluminium material only. Personnel limited to carrying out the welding to the weld matrix approvals, with the relevant test house approval certificates
Supplier Code 0021000263		Supplier Name SURCROMO DI SUTTURA MASSIMILIANO		Supplier Address VIA SICILIA 13 - 20090 - PIEVE EMANUELE - - IT - MI- - see note (*)	
DQP IT12/00111/00	Expiry 27/07/2028	Process HARD CHROME PLATING	Specification AMS2759/9, AMS2460, AMS2750	RFVA	Limitations CROMATURA DI TIPO 2, APPLICATA DIRETTAMENTE SUL METALLO BASE. STRIPPING NON QUALIFICATO
Supplier Code 0021005988		Supplier Name T.T.N.-		Supplier Address VIA 1° MAGGIO 30 - 20014 - NERVIANO - - IT - MI- - see note (*)	
DQP IT12/00124/00	Expiry 30/09/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, ASTM E18, SAE AMS2774, UNI EN 10132-4-2002, AWPS007T, AMS-H-6875, AWPS004Q	RFVA	Limitations Non è consentito processare parti in acciaio inox PH 13-8Mo .
Supplier Code 0021014280		Supplier Name TAG-		Supplier Address VIA VALLE DI SOTTO 3 - 23894 - CREMELLA - - IT - LC- - see note (*)	
DQP IT12/00041/01	Expiry 15/04/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS007T, AWPS007T/04	RFVA 402421	Limitations Trattamenti termici da eseguire solo su parti con sovrametallo maggiore di 0.75 mm

DQP IT12/00016/00	Expiry 02/04/2027	Process HEAT TREATMENT OF PARTS IN A VACUUM	Specification SAE AMS2769, AMS2750	RFVA	Limitations Trattamento Termico solo secondo la specifica riportata nel presente DQP
Supplier Code 0021011090		Supplier Name TECHNI -GRIND (PRESTON) MACHINING		Supplier Address UNIT 23 ROMAN WAY, LONGRIDGE ROAD - PR2 5BB - PRESTON - - GB - LA - - see note (*)	
DQP GB13/00114/00	Expiry 10/05/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS444, AWPS004T, WHPS436	RFVA IP2061	Limitations None.
DQP GB13/00115/00	Expiry 09/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T	RFVA	Limitations Touch up to Method D only using Alodine pen only.
Supplier Code 0021000551		Supplier Name TECHNOSPRINGS ITALIA-		Supplier Address VIA GIACOMO PUCCINI 4/8 - 21010 - BESNATE - - IT - VA - - see note (*)	
DQP IT12/00076/00	Expiry 02/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2759, AMS2759/3, AMS-H-6875, AWPS001Q, BPS4140, AMS2759/11, AWPS007T/01, AWPS007T/02, AMS2750, AWPS007T, AWPS007T/03, AWPS007T/04	RFVA 404202	Limitations Gli acciai resistenti alla corrosione della serie 400 non dovranno essere rinvenuti nell'intervallo di temperatura 400 °C÷566 °C
Supplier Code 0021000256		Supplier Name TECNAVAN INTERIORS-		Supplier Address VIA PESCARA, SNC - 03030 - CASTELLIRI - - IT - FR - - see note (*)	
DQP IT16/00028/03	Expiry 01/09/2027	Process STRUCTURAL BONDING AND CURING	Specification WHPS643, WHPS370, AWPS001A/CNA01, AWPS003K/CNB02, STA110A0018, BPS4437, BPS4402, BPS4416, WHPS319, WHPS463, AWPS001A, AWPS003K, BPS4512, BPS4460, BPS4511, BPS4518, BPS4458, WHPS275, WHPS444, AWPS003K/CNB01, BPS4408	RFVA	Limitations N/A
Supplier Code 0021004912		Supplier Name TECNO TEMPRANOVA LECHESE S.R.L.		Supplier Address VIA CAMPAGNOLA 4 - 23843 - DOLZAGO - - IT - LC - - see note (*)	
DQP IT15/00029/01	Expiry 24/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification BPS4140, BPS4467, AWPS007T/02, AWPS007T, AWPS001Q, AWPS004Q/CNC01, AMS2750, AWPS004Q, AWPS004Q/CNC02	RFVA	Limitations

DQP IT15/00027/01	Expiry 24/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/06, AWPS007T, BPS4140, AWPS001Q, BPS4467, AWPS004Q, AWPS007T/02, AWPS004Q/CNC01, AWPS004Q/CNC02	RFVA 403151	Limitations
Supplier Code 0021004908		Supplier Name TECNOLOGIE AVANZATE		Supplier Address VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - ITA- - see note (*)	
DQP IT14/00046/00	Expiry 31/01/2029	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404366, 400063	Limitations N/A
DQP IT14/00033/00	Expiry 01/10/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS001X, AWIS119A	RFVA	Limitations
DQP IT14/00030/00	Expiry 30/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code 0021011080		Supplier Name TECNOLOGIE AVANZATE		Supplier Address VIA ARINGO SNC - 03030 - CASTELLIRI - - IT - ITA- - see note (*)	
DQP IT16/00110/00	Expiry 25/03/2029	Process SURFACE PREPARATION FOR BONDING	Specification AWPS020T, AWPS020T/CNB01, AWPS001A, AWPS001A/CNA02, AWPS001A/CNA03, AWPS004T/CNA01, AWPS016A, STA110A0018, AWPS002Q, AWPS020T/CNB02, AWPS001A/CNA01, AWPS004T, AWPS001N, AWIS002Q	RFVA 404982	Limitations N/A
Supplier Code 0021004908		Supplier Name TECNOLOGIE AVANZATE-		Supplier Address VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - FR- - see note (*)	
DQP IT14/00005/00	Expiry 31/05/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS008K, AWPS001N	RFVA	Limitations N/A;
Supplier Code 0021004915		Supplier Name TEKDATA INTERCONNECTIONS-		Supplier Address INNOVATION HOUSE, FESTIVAL WAY - ST1 5SQ - ETRURIA, STOKE-ON-TRENT - - GB - - - see note (*)	

DQP GB13/00024/00	Expiry 06/05/2027	Process ELECTRICAL WIRING CRIMPING	Specification BS4G 178-2, IPC-620	RFVA	Limitations None.
Supplier Code 0021011365		Supplier Name TEKNO COMPOSITI-	Supplier Address VIA SCARDONE Z.I. - 03043 - PIEDIMONTE S GERMANO - - IT - FR- - see note (*)		
DQP IT16/00086/01	Expiry 15/03/2029	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS009X/CNJ01, AWPS001X, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT14/00000/01	Expiry 28/02/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A/CNA01, AWPS001A/CNA02, AWPS002Q, AWPS003K, AWPS001A, STA110A0018, 609A0000Z005, AWPS001N, AWPS001A/CNA03	RFVA	Limitations
DQP IT16/00089/02	Expiry 27/02/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS275, WHPS444, WHPS617	RFVA	Limitations Activities are limited to the use of materials whose curing cycle temperatures are within the qualified temperature range of the autoclave (90°C-190°C).
Supplier Code 0021015064		Supplier Name TESI-TECNOLOGIE E SERVIZI INNOVATIV	Supplier Address Z.I. LOC. TERZERIE - 84053 - CICERALE - - IT - - - see note (*)		
DQP IT16/00124/00	Expiry 02/11/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AMS2750, AWPS001Q, BPS4139	RFVA	Limitations OVEN FERRE' TSP001 Class 2 Type C, Temperature range :100-540 °C. ; Minimum treatable thickness of the part for all alloy except 2024: Up to 0.41 (included).; Minimum treatable thickness of the part for 2024 alloy: Up to 0.61.
Supplier Code 0021005328		Supplier Name THOMAS KEATING LTD	Supplier Address STATION MILLS, DAUX ROAD - RH14 9SH - BILLINGSHURST - - GB - SW- - see note (*)		
DQP GB12/00248/00	Expiry 03/04/2027	Process ELECTRICAL DISCHARGE MACHINING OF STEEL (EDM)	Specification WHPS158, AWPS004L, WHPS256	RFVA	Limitations This qualification is limited to a) Part Numbers 6G6741A03251 (Assembly Number 6G6741A03231) and 6G6741A06251 (Assembly Number 6G6741A06231). b) AW101 Linear Damper Components. All Batch

Supplier Code		Supplier Name		Supplier Address	
0021004951		TITAL GMBH		KAPPELENSTRASSE 44 - 59909 - BESTWIG - - DE - - - see note (*)	
DQP GB12/00199/00	Expiry 20/05/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS004T, AWPS009X, AWPS006X, AWIS072A, ASTM E1417/E1417M	RFVA RFVA 401291	Limitations
DQP GB12/00200/00	Expiry 28/06/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AMS2771, AMS2750	RFVA	Limitations
DQP GB12/00201/00	Expiry 07/06/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS-H-81200, AWPS009T	RFVA 403372	Limitations
DQP GB12/00249/00	Expiry 04/03/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, ASTM E2104, WHPS256, AWIS072A, AWPS009X	RFVA	Limitations None
DQP GB12/00250/00	Expiry 12/10/2026	Process INERT GAS TUNGSTEN ARC WELDING	Specification WHPS603, STA110W0038, AMS2694	RFVA	Limitations TITAL can only repair castings manufactured in its own factory.
Supplier Code		Supplier Name		Supplier Address	
0021006684		TRATAMIENTOS TERMICOS TTT S.A.		CARRETERA DE ELGETA, S/N - 20570 - BERGARA, GIPUZKOA - - ES - - - see note (*)	
DQP IT16/00003/00	Expiry 28/03/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS004Q, AMS2750, AWPS007T/04, AWPS007T/01, AWPS001Q	RFVA	Limitations ONLY HARDENING PRECIPITATION TREATMENT OF 15-5 PH AND 17- 4 PH STEELS.
Supplier Code		Supplier Name		Supplier Address	
0021004973		TRITECH GROUP		WREXHAM INDUSTRIAL ESTATE - LL13 9PS - WREXHAM - - GB - - - see note (*)	
DQP GB12/00047/00	Expiry 19/12/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS006T/CNC01, AWPS001Q, AWPS004Q/CNC02, AMS2750, AWPS004Q, AWPS004Q/CNC01	RFVA	Limitations Limited to castings
DQP GB12/00042/00	Expiry 11/08/2027	Process LIQUID PENETRANT INSPECTION	Specification WHPS256, ASTM E1417/E1417M, AWPS006X, AWIS072A, AWPS009X	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004972		TRITECH GROUP-		WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV- - see note (*)	
DQP GB12/00005/00	Expiry 03/03/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AMS2771, AMS2750, WHPS439, AWPS004Q	RFVA	Limitations This qualification is limited to Water Quenching Only. The minimum material thickness is 2.65mm
Supplier Code		Supplier Name		Supplier Address	
0021004972		TRITECH PRECISION PRODUCTS LTD		WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV- - see note (*)	
DQP GB12/00173/01	Expiry 07/01/2029	Process FUSION WELDING OF MATERIAL	Specification WHPS603, AWPS004T, STA110W0038, AWS D17.1, AWPS001Q	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004763		TURBOMECANICA-		IULIU MANIU BLVD - SECTOR 6 244 - 061126 - BUCURESTI - - RO - 10- - see note (*)	
DQP IT13/00127/00	Expiry 30/06/2029	Process BLACK OXIDE OF STEELS	Specification STA100-80-84	RFVA	Limitations Only for AW109 low steel components
DQP IT13/00117/00	Expiry 31/01/2029	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750	RFVA	Limitations Only for AW109 components
DQP IT13/00115/00	Expiry 31/01/2029	Process PASSIVATION	Specification AWPS008T, AWPS004T	RFVA	Limitations Only for AW109 components
DQP IT12/00131/00	Expiry 30/01/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS011T, AWPS001Q, AMS2750, AWPS007T	RFVA	Limitations Only for deep-freezing Subracir 2: P/N 109-0445-08-117 (shaft) only 1 (one) part every batch, P/N 109-0433-01-107 (pinion) max. 3 (three) parts every batch, P/N 109-0443-01-103 (corona) max. 3 (three) parts every batch; Carburizing: only for AISI 9310steel
DQP IT13/00119/00	Expiry 31/12/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T	RFVA	Limitations Only for AW109 components

DQP IT13/00096/00	Expiry 30/12/2028	Process HEAT TREATMENT OF DE-EMBRITTLEMENT AND STRESS RELIEF	Specification STA100-80-06, AWPS012T, AWPS001Q, STA100-83-84, AMS2750	RFVA	Limitations
DQP IT12/00130/00	Expiry 02/12/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS004Q, AWPS007T, AWPS001Q, AMS-H-6875	RFVA	Limitations
DQP PL10/00070/00	Expiry 03/11/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification ASTM E18, IT-858, AMS2750, ASTM E8/E8M	RFVA	Limitations N/A
DQP IT12/00125/00	Expiry 01/07/2028	Process CASTINGS IMPREGNATION	Specification STA100-84-32	RFVA AG424, 401182	Limitations
DQP IT12/00080/00	Expiry 15/03/2028	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS001Q, AWPS002X, AWPS009X	RFVA 2/13/004	Limitations AW109 LINE PARTS ONLY
DQP IT12/00059/00	Expiry 11/01/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations The vapour degreasing with trichlorethylene is not allowed for titanium alloys parts.
DQP IT12/00038/00	Expiry 28/09/2027	Process ASSEMBLING THERMAL FITS	Specification AWPS001Q, STA100-80-12, AMS2750	RFVA	Limitations
DQP IT12/00035/00	Expiry 20/09/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45	RFVA	Limitations The only two qualified threads are: Group 1 - UNJ 24 and UNJ 18 threads for inch
DQP IT12/00022/00	Expiry 03/08/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA 2/11/003	Limitations
DQP IT12/00012/00	Expiry 23/03/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541	RFVA	Limitations
DQP IT12/00141/00	Expiry 30/01/2027	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification STA100-80-03	RFVA 02-05-003	Limitations Only for AW109 components

Supplier Code		Supplier Name		Supplier Address	
0021004990		TUSAS - TURKISH AEROSPACE IND. INC.		P.K. 18 - KAVAKLIDERE - 06692 - ANKARA - - TR - 06 - - see note (*)	
DQP IT16/00107/00	Expiry 01/02/2029	Process MAGNETIC FLAW DETECTION	Specification AWPS009X, AWPS009X/CNJ01, AWPS003X, AWPS003X/CND01, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT16/00108/00	Expiry 01/02/2029	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A/CNA01, AWPS001A/CNA02, AWPS001N, AWPS002Q, AWPS003K, AWPS001A, AWPS001A/CNA03, STA110A0018	RFVA	Limitations PROCESS QUALIFIED FOR AW139 STRUCTURES BONDING ONLY
DQP IT16/00048/00	Expiry 13/12/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AMS2750	RFVA	Limitations N/A
DQP IT16/00049/00	Expiry 03/12/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021005080		TWORZYWA SZTUCZNE PZL MIELEC		UL. WOJSKA POLSKIEGO 3 - 39-300 - MIELEC - - PL - PDK- - see note (*)	
DQP PL10/00003/02	Expiry 02/04/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS001A, AWPS002Q, AWPS001A/CNA02, STA110A0018, AWPS001N, AWPS001A/CNA01, AWPS001A/CNA03	RFVA 405071	Limitations Przygotowanie powierzchni czesci aluminiowych do klejenia jest niedozwolone / Aluminum parts surface preparation for bonding is not allowed
DQP PL10/00090/00	Expiry 29/01/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021015082		UFC AEROSPACE EUROPE		PURDEY INDUSTRIAL ESTATE - SS4 1NE - ROCHFORD - - GB - ES- - see note (*)	
DQP GB13/00184/00	Expiry 27/02/2028	Process EXTERNAL ROLLED THREAD	Specification WHPS390, AWPS004T	RFVA	Limitations Thread rolling of steel parts only.

Supplier Code		Supplier Name		Supplier Address	
0021012011		VACUUM-		MARIO PAGANO 10 - 20090 - TREZZANO SUL NAVIGLIO - - IT - MI- - see note (*)	
DQP IT12/00040/00	Expiry 29/07/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/03, AWPS007T/04	RFVA 02/20/007, 02/20/006	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005014		VECA S.P.A.		VIA MORELLO MEZZO 101/105 - 41019 - SOLIERA - - IT - MO- - see note (*)	
DQP IT12/00101/02	Expiry 09/07/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS006X, AWPS009X	RFVA 402621, 404927	Limitations
DQP IT12/00014/02	Expiry 21/06/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA 402622, 404928	Limitations
DQP IT12/00009/00	Expiry 11/06/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS007T/01, AMS2759, AMS2759/11, AWPS001Q, AMS2750	RFVA	Limitations Linea AW609 solo secondo le specifiche indicate in questo documento. (Line AW609 only in conformity to specifications listed in this document).
DQP IT12/00062/00	Expiry 22/02/2027	Process ELECTRICAL DISCHARGE MACHINING OF STEEL (EDM)	Specification AWPS004L	RFVA	Limitations
DQP IT12/00168/00	Expiry 22/12/2026	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AMS2750, AWPS001Q	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005020		VEPLAS. D.D.		CESTA SIMONA BLATNIKA 11 - 3320 - VELENJE - - SI - - see note (*)	
DQP IT16/00098/00	Expiry 03/11/2026	Process STRUCTURAL BONDING AND CURING	Specification AMS2750, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02	RFVA	Limitations CURING TEMP MAX. 130 °C

Supplier Code		Supplier Name		Supplier Address	
0021000958		VM-		STRADA VICINALE PRATO SERENO SN - 03012 - ANAGNI - - IT - FR- - see note (*)	
DQP IT14/00056/00	Expiry 31/07/2029	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWIS119A, AWIS097A	RFVA	Limitations
DQP IT14/00036/00	Expiry 19/12/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS009X, AWPS005X, AWPS004X	RFVA	Limitations NA
DQP IT14/00029/00	Expiry 30/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003576		VOESTALPINE BOHLER AEROSPACE		MARIAZELLER STRAßE 25 - 8605 - KAPFENBERG - - AT - - - see note (*)	
DQP IT12/00140/00	Expiry 13/03/2029	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154	RFVA	Limitations
DQP IT12/00096/00	Expiry 30/04/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, AWPS007T, STA110M0036, AMS-H-6875, WHPS438, WHPS693, AMS5659	RFVA	Limitations
DQP IT12/00095/00	Expiry 30/04/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS-H-81200, AWPS001Q, AWMS21-001, WHPS693, AMS4928, BAC5613, STA110M0036, AWPS009T, AMS2750, WHPS438	RFVA	Limitations
DQP IT12/00086/00	Expiry 28/02/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS006X, BPS4089, AWPS009X	RFVA 403602	Limitations
DQP IT12/00087/00	Expiry 28/02/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, BPS4075, AWPS009X, ASTM E1444	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005053		W.G. JONES LTD		EBBLAKE INDUSTRIAL ESTATE - BH31 6BD - VERWOOD, WIMBORNE - - GB - DO- - see note (*)	

DQP GB12/00029/00	Expiry 16/10/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations
DQP GB12/00076/00	Expiry 21/12/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA	Limitations Reactivation Only
DQP GB12/00075/00	Expiry 20/12/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Brush Alocrom Only.
DQP GB12/00074/00	Expiry 19/12/2026	Process SELECTIVE BRUSH PLATING	Specification WHPS097	RFVA	Limitations
DQP GB12/00037/00	Expiry 04/11/2026	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617	RFVA	Limitations Method 1A ONLY
DQP GB12/00036/00	Expiry 04/11/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS012, WHPS312, WHPS020, WHPS047, WHPS406, WHPS444	RFVA	Limitations grade B/ Class 2/3 components ONLY
Supplier Code 0021011615		Supplier Name WALLWORK HEAT TREATMENT		Supplier Address LORD STREET - BL9 0RE - BURY - - GB - LA- - see note (*)	
DQP GB12/00259/00	Expiry 30/07/2029	Process HEAT TREATMENT OF MAGNESIUM CASTINGS	Specification AMS2750, AMS2768	RFVA	Limitations
DQP GB12/00134/00	Expiry 20/09/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS007T/01, AWPS007T/02, AWPS007T/04, WHPS063, AMS2759/11, WHPS013, AMS-H-6875, AMS2759/1, AMS2759/2, AWPS004T, AWPS004Q, AWPS007T, AWPS007T/03, AWPS007T/05, AMS2759, SAE AMS2769, WHPS189, AMS2750, WHPS256	RFVA	Limitations Tuffride: TF1, TF2. Limited to processing to Leonardo approved process card only (i.e. DC2002). Salt Shop: ES, (QS, TS1 – for quenching). Freezers: T24, CF2, CF3. Limited to processing to AMS2759 only. WHPS063 limited to stress relieving of
Supplier Code 0021005352		Supplier Name WALTON PLATING LTD		Supplier Address 118 ASHLEY ROAD - KT12 1HN - WALTON-ON-THAMES - - GB - SY- - see note (*)	

DQP GB12/00099/01	Expiry 08/12/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, HP4-2, WHPS077	RFVA	Limitations This qualification excludes Sub-Type B (Anodising for Ahesive Bonding)
DQP GB12/00101/01	Expiry 08/12/2028	Process HARD CHROME PLATING	Specification WHPS259, AMS 2460	RFVA	Limitations
DQP GB12/00168/00	Expiry 08/12/2028	Process NICKEL SULPHAMATE	Specification WHPS093	RFVA	Limitations
DQP GB12/00149/00	Expiry 08/12/2028	Process PASSIVATION	Specification AWPS008T	RFVA	Limitations
DQP GB12/00071/01	Expiry 08/12/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification WHPS180, ASTM B700	RFVA	Limitations
DQP GB12/00150/00	Expiry 08/12/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS030, AWPS004T	RFVA	Limitations
DQP GB12/00098/02	Expiry 08/12/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258	RFVA	Limitations
DQP GB12/00167/00	Expiry 08/12/2028	Process CHROMIUM PLATING OF ALUMINIUM AND ALUMINIUM ALLOYS	Specification WHPS639	RFVA	Limitations
DQP GB12/00100/01	Expiry 08/12/2028	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification AWPS004T, WHPS257, WHPS006	RFVA	Limitations
DQP GB12/00164/00	Expiry 08/11/2028	Process COPPER PLATING	Specification AWPS012T	RFVA	Limitations AWPS012T Method B
DQP GB12/00169/00	Expiry 08/12/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10	RFVA	Limitations

DQP GB12/00253/00	Expiry 13/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification WHPS256, AWIS072A, WHPS158, WHPS044, AWPS002X, AWPS009X, AWPS001Q, WHPS006	RFVA 10/17/026	Limitations
DQP GB12/00252/00	Expiry 15/10/2026	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWIS072A, WHPS001, AWPS003X, WHPS256, AWPS009X	RFVA IP1780, IP1251	Limitations No specialist equipment to view hollow critical/vital part bores following plating operations prior to MT inspections.
Supplier Code 0021005064		Supplier Name WOJSKOWE ZAK#ADY LOTNICZE NR 1 S.A.	Supplier Address UL. DUBOIS 119 - 93-465 - #©D# - - PL - - - see note (*)		
DQP PL10/00067/00	Expiry 17/09/2028	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, EN 4179	RFVA	Limitations Only for metallic materials in accordance with AWPS008X and approved Eddy Current Test (ET) Work Sheets / Tylko dla materiałow metalowych zgodnie z AWPS008X i zatwierdzonymi Kartami Technologicznymi Badania Metoda Pradow
Supplier Code 0021011162		Supplier Name YUKSEL KOMPOZIT TEKNOLOJILERI-	Supplier Address BASKENT OSB SADI TURK BULVARI 5 - 06909 - ANKARA - - TR - 06- - see note (*)		
DQP IT16/00095/00	Expiry 11/10/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification AWPS003K, AWPS003K/CNB01, STA100-83-52, STA100-83-52/CNI02, STA100-83-52/CNI03, AWPS001Q, AWPS003K/CNB02, STA110A0018, STA100-84-25, STA100-83-52/CNI01, STA100-83-52/CNI06	RFVA	Limitations N/A

Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>Supplier Code</i>		<i>Vendor Name</i>		<i>Vendor Address</i>	
21005266		A.T.G. S.R.L.		VIA MOROLENSE KM. 8,800 - 03010 - PATRICA - - IT - FR - see note (*)	
<i>DQP</i> IT14/0056/05	<i>Expiry</i> 30/09/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> STA100-83-52 -	<i>RFVA</i> RFVA N° 05/17/004	<i>Limitations</i> N/A
<i>Supplier Code</i>		<i>Vendor Name</i>		<i>Vendor Address</i>	
21006582		AERNNOVA AEROSPACE S.A. d/lb/a		CL PORTAL DE GAMARRA, 40 - 01013 - VITORIA - ALAVA - - ES - - see note (*)	
<i>DQP</i> IT16/0189/09	<i>Expiry</i> 05/08/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> AWPS001X - AWPS009X - TS S530M0105X01 - TS-S530M0139E01 - TS-S530M0103X01 -	<i>RFVA</i> N/A	<i>Limitations</i> N/A
<i>Supplier Code</i>		<i>Vendor Name</i>		<i>Vendor Address</i>	
21005253		AEROSVILUPPI S.R.L.		VIA PIEMONTE 8 - 21015 - LONATE POZZOLO - - IT - VA - see note (*)	
<i>DQP</i> IT13/0163/04	<i>Expiry</i> 31/10/2026	<i>Process</i> INERT GAS TUNGSTEN ARC WELDING;	<i>Specification</i> STA110W0052 - AWS D17.1 - BPS4404 - BAC5975 - STA110T0006 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT13/0162/04	<i>Expiry</i> 31/12/2026	<i>Process</i> INERT GAS TUNGSTEN ARC WELDING;	<i>Specification</i> BAC5975 - AWS D17.1 - STA100-83-59 - BPS4359 -	<i>RFVA</i> Comunicazione CPE n. EL/2013/088 qualifica saldatori secondo AWS D17.1	<i>Limitations</i> Parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1, acciai legati (Gruppo IB) e acciai resistenti alla corrosione (Gruppo IIA).
<i>Supplier Code</i>		<i>Vendor Name</i>		<i>Vendor Address</i>	
21006424		APPH LTD		URBAN ROAD - NG17 8AP - KIRKBY IN ASHFIELD - - GB - NT - see note (*)	
<i>DQP</i> GB13/0001/02	<i>Expiry</i> 03/11/2026	<i>Process</i> ETCH INSPECTION OF HARDENED STEEL PARTS;	<i>Specification</i> AWPS002X - WHPS256 - AWPS009X - WHPS158 - STA100-81-38 - AWIS072A - AWPS001Q -	<i>RFVA</i> 20/17/014	<i>Limitations</i>
<i>DQP</i> GB13/0003/03	<i>Expiry</i> 10/10/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	<i>RFVA</i>	<i>Limitations</i> Type 1, Method A, Sensitivity Level 3. Type 1, Method D, Sensitivity Level 2 & 3
<i>DQP</i> GB13/0002/03	<i>Expiry</i> 10/10/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - AWIS072A - AWIS119A - AWPS009X - ASTM E1444 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i>		<i>Vendor Name</i>		<i>Vendor Address</i>	
21003498		AVIOMECC S.R.L.		VIA ROSSINI 6 - 21020 - MORNAGO - - IT - VA - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT12/0409/04	Expiry 13/10/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - BPS4075 - ASTM E1444 - AMS2641 - AMS3044 - AWPS009X -	RFVA 403461	Limitations
DQP IT12/0410/06	Expiry 30/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - BPS4089 - ASTM E1417 - AMS2644 - AWPS009X -	RFVA 403471	Limitations
Supplier Code 21005260		Vendor Name AVIOTECNICA S.R.L.		Vendor Address VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA - see note (*)	
DQP IT13/0386/01	Expiry 30/10/2026	Process SPOT WELDING;	Specification STA100-81-15 - AWS D17.2/D17.2M - STA100 -81-13 -	RFVA	Limitations Saldatura a punti classe A su titanio e sue leghe acciai inossidabili spessore 0.4+0.4mm, saldatura a punti classe B e C su titanio e sue leghe e acciai inossidabili spessori da 0.4+0.4mm a 1.52+1.52mm.
DQP IT13/0401/00	Expiry 30/11/2026	Process STRUCTURAL BONDING;	Specification STA110A0018 - AWPS001Q - AWPS001N - AWPS001A - AMS2750 -	RFVA	Limitations
Supplier Code 21003534		Vendor Name BEAGLE TECHNOLOGY GROUP-		Vendor Address STONY LANE - BH23 1EX - CHRISTCHURCH - - GB - DO - see note (*)	
DQP GB13/0263/01	Expiry 29/01/2027	Process RESISTANCE SEAM WELDING;	Specification WHPS002 - WHPS256 - AWS D17.2 -	RFVA	Limitations Group 1 material - Aluminium. Group 2 material – Steel and Group 3 material – Titanium. Approved machines are Spot Welder Metropolitan Vickers AS75/34. No 2. Thickness 0.55mm to 0.70mm. Seam Welder RAMU 40. No 4. Thickness, 0.55mm to 1.00mm
DQP GB13/0247/04	Expiry 01/12/2026	Process MANUFACTURE OF COMPOSITE COMPONENTS;	Specification WHPS082 - WHPS275 - WHPS370 - WHPS296 - WHPS256 - WHPS643 - WHPS643 AIS1 -	RFVA IP2115, IP2154, IP2170, IP2178, IP2192 IP2236	Limitations
Supplier Code 21005521		Vendor Name BODYCOTE BOURGOGNE S.A.S.		Vendor Address TECHNOPOLE - 58470 - MAGNY-COURS - - FR - - see note (*)	
DQP IT18/0076/02	Expiry 09/08/2026	Process HOT ISOSTATIC PRESSING OF CASTINGS;	Specification STA110Q0041 - AMS2750 -	RFVA RFVA No. 6/17/02; RFVA No. 6/17/05; RFVA No. 6/17/04.	Limitations Only for sand castings in Aluminium alloy for aeronautical application.
Supplier Code 21006412		Vendor Name BOWMILL METAL TREATMENTS-		Vendor Address 85 STERTE AVENUE WEST - BH15 2AL - POOLE - - GB - DO - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB12/0002/04	Expiry 19/08/2026	Process PASSIVATION;	Specification AWPS008T - WHPS256 - WHPS389 - AMS2700 -	RFVA None	Limitations None
Supplier Code 21012437		Vendor Name BUREAU VERITAS LABORATOIRES-		Vendor Address 8 AVENUE DE BOURGOGNE - 95310 - saint ouen l'aumone - - FR - 92 - see note (*)	
DQP IT14/0149/01	Expiry 30/11/2026	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	Specification WHPS485 -	RFVA NA	Limitations NA
Supplier Code 21003612		Vendor Name BYTEST S.R.L.		Vendor Address VIA PISA 12 - 10088 - VOLPIANO - - IT - TO - see note (*)	
DQP IT12/0220/05	Expiry 01/09/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - BAC5424 - BSS7040 - BPS4075 - ASTM E1444 -	RFVA 400472	Limitations
DQP IT12/0327/06	Expiry 01/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - BPS4089 - ASTM E1417 - AMS2644 - BAC5423 - BSS7039 -	RFVA 400473	Limitations
DQP IT12/0269/07	Expiry 27/10/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - AMS-STD-2154 -	RFVA	Limitations Linea AW609 solo secondo le specifiche indicate in questo documento (AW609 line only in conformity to specifications listed in this document)
DQP IT15/0144/05	Expiry 13/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS;	Specification AWPS002X -	RFVA	Limitations
Supplier Code 21014674		Vendor Name CAPITANIO AEROSPACE 2.0		Vendor Address VIA FRANCO 16 - 72023 - MESAGNE - - IT - BR - see note (*)	
DQP IT16/0393/00	Expiry 05/02/2027	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - AWPS001Q -	RFVA N/A	Limitations ASSEMBLING THERMAL FITS OF PLASTIC MATERIALS NOT ALLOWED.
DQP IT16/0397/00	Expiry 05/02/2027	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWPS009X -	RFVA N/A	Limitations N/A

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT16/0396/01	Expiry 05/02/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM;	Specification MIL-PRF-8625 - AWPS001Q -	RFVA N/A	Limitations The process is considered qualified with the exclusion of the light fastness resistance requirement. In the event that such test is required by the applicable technical documentation and/or by the contract/purchase order, the process cannot be performed.
Supplier Code 21009290		Vendor Name ELEMENT MATERIALS TECHNOLOGY-		Vendor Address Unit 18 CHARLTON DRIVE, CORNGREAVES - B64 7BJ - CRADLEY HEATH - - GB - WM - see note (*)	
DQP GB13/0077/04	Expiry 15/02/2027	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - AWPS009X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWIS119A -	RFVA	Limitations
DQP GB13/0078/04	Expiry 15/02/2027	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 only
DQP GB13/0079/04	Expiry 15/02/2027	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - ASTM E2104 - AWPS009X - AWIS072A - WHPS256 -	RFVA	Limitations
Supplier Code 21005281		Vendor Name FICHTNER & SCHICHT GMBH		Vendor Address GERMANIASTRASSE 4 - 33189 - SCHLANGEN - - DE - - see note (*)	
DQP IT14/0087/05	Expiry 12/12/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWIS100A - AWPS006X - AWIS097A - ASTM E1417/E1417M -	RFVA LH RFVA No: 05/18/001 (Supplier N°RFVA: FS 2018/01)	Limitations Limited to the requirements stated in AWIS100A PENETRANT INSPECTION OF ELECTROFORMED NICKEL EROSION SHIELDS
Supplier Code 21005346		Vendor Name GKN AEROSPACE SERVICES IOW		Vendor Address FERRY ROAD - PO32 6RA - EAST COWES - - GB - IW - see note (*)	
DQP GB13/0209/02	Expiry 24/10/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - AWIS119A -	RFVA None	Limitations None
DQP GB13/0210/02	Expiry 04/10/2026	Process RADIOGRAPHIC INSPECTION;	Specification AWPS005X - AWPS009X - AWIS072A - ASTM E2104 -	RFVA None	Limitations
DQP GB13/0211/02	Expiry 24/10/2026	Process SURFACE PREPARATION FOR BONDING;	Specification WHPS617 - WHPS256 -	RFVA	Limitations Preparation to Method 1A

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB13/0213/02	<i>Expiry</i> 24/10/2026	<i>Process</i> MANUFACTURE OF COMPOSITE COMPONENTS;	<i>Specification</i> WHPS275 - WHPS370 - WHPS431 - WHPS458 - WHPS642 - WHPS256 - WHPS483 -	<i>RFVA</i> IP1854, IP1864, IP1866, IP1911, IP2140, IP2160 & IP2260	<i>Limitations</i>
DQP GB13/0214/02	<i>Expiry</i> 24/10/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS012 - WHPS312 - WHPS319 - WHPS436 - WHPS444 - WHPS647 - WHPS256 - WHPS020 - WHPS370 -	<i>RFVA</i> IP1363, 1629, 1718, 1727, 1777, 1718 & 1781	<i>Limitations</i>
<i>Supplier Code</i> 21004069		<i>Vendor Name</i> HELI-ONE (NORWAY) AS	<i>Vendor Address</i> ACCOUNTING DEPT., POSTBOX 535 - 4055 - STAVANGER LUFTHAVN - - NO - - see note (*)		
DQP GB14/0110/00	<i>Expiry</i> 18/12/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> WHPS617 -	<i>RFVA</i>	<i>Limitations</i> LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP GB14/0111/00	<i>Expiry</i> 18/12/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS370 -	<i>RFVA</i>	<i>Limitations</i> LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP GB14/0112/00	<i>Expiry</i> 18/12/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS444 -	<i>RFVA</i>	<i>Limitations</i> LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
<i>Supplier Code</i> 21004134		<i>Vendor Name</i> INDUCTOHEAT (TEWKESBURY)-	<i>Vendor Address</i> UNIT 23, COTTESWOOD DAIRY IND. SITE - GL20 8JE - TEWKESBURY - - GB - - see note (*)		
DQP GB12/0500/01	<i>Expiry</i> 23/09/2026	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> AWPS007T/06	<i>RFVA</i>	<i>Limitations</i> Approval is limited to the following parts only: WD01-69-00202-04101, WD01-69-00202-04301, WD01-69-00202-04501, WD01-69-00202-04701, S6165-20605
<i>Supplier Code</i> 21008836		<i>Vendor Name</i> LAER H-	<i>Vendor Address</i> REGIONE CIME DI LECA 30 - 17031 - ALBENGA - - IT - SV - see note (*)		
DQP IT13/0346/02	<i>Expiry</i> 31/12/2026	<i>Process</i> CHEMICAL MILLING;	<i>Specification</i> STA100-83-89 - BPS4389 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21003960		<i>Vendor Name</i> LISI AEROSPACE FORGED INTEGRATED SO	<i>Vendor Address</i> BP 82138 BOLOGNE - 52905 - CHAUMONT CEDEX 9 - - FR - - see note (*)		
DQP IT15/0251/02	<i>Expiry</i> 18/01/2027	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - AWPS009X - AWIS072A - AWIS097A - AWIS119A -	<i>RFVA</i>	<i>Limitations</i>

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>Supplier Code</i> 21004346		<i>Vendor Name</i> MECAER AVIATION GROUP-		<i>Vendor Address</i> 9800 ASHTON ROAD, BOX 1 - 19114 - PHILADELPHIA - - US - PA - see note (*)	
<i>DQP</i> US01/0194/00	<i>Expiry</i> 20/09/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T -	<i>RFVA</i> N/A	<i>Limitations</i> AWPS002T Method D
<i>Supplier Code</i> 21002453		<i>Vendor Name</i> MECAER AVIATION GROUP S.P.A.		<i>Vendor Address</i> VIA DELL'ARTIGIANATO 1 - 63033 - CENTOBUCHI-MONTEPRANDONE - - IT - AP - see note (*)	
<i>DQP</i> IT15/0237/04	<i>Expiry</i> 09/10/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T - BPS4182 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT12/0540/00	<i>Expiry</i> 29/08/2026	<i>Process</i> SULPHURIC ACID ANODIZING FOR ALUMINIUM;	<i>Specification</i> MIL-PRF-8625 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0045/05	<i>Expiry</i> 20/10/2026	<i>Process</i> PASSIVATION;	<i>Specification</i> AWPS008T - BPS4007 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0021/05	<i>Expiry</i> 29/10/2026	<i>Process</i> CHROMIC ACID ANODIZING;	<i>Specification</i> AWPS003T - BPS4001 - MIL-A-8625 -	<i>RFVA</i> RFVA4/18/001, RFVA4/18/010	<i>Limitations</i>
<i>DQP</i> IT15/0018/06	<i>Expiry</i> 12/11/2026	<i>Process</i> HARD ANODIZING COATING OF ALUMINIUM ALLOYS;	<i>Specification</i> STA100-83-87 - BPS4387 -	<i>RFVA</i> RFVA4/13/018, RFVA4/19/013	<i>Limitations</i>
<i>DQP</i> IT15/0182/05	<i>Expiry</i> 23/11/2026	<i>Process</i> CADMIUM PLATING,ELECTRODEPOSITED ;	<i>Specification</i> STA100-80-06 - BPS4006 - AMS-QQ-P-416 -	<i>RFVA</i> RFVA 4/19/017, RFVA 4/18/011	<i>Limitations</i>
<i>DQP</i> IT15/0289/01	<i>Expiry</i> 13/01/2027	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - ASTM E1444 - AWPS009X - AWIS119A - AWIS072A -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0293/01	<i>Expiry</i> 25/02/2027	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - ASTM E1417/E1417M -	<i>RFVA</i>	<i>Limitations</i> (Audit SQA PS n. QA_2024_0039 del 01/02/2024, Mecaer Montepreandone: dichiara di non utilizzare il boroscopio/endoscopio,dove richiesto,per ispezione interna dei particolari dove non sono accessibili l'uso con altri tipi di lampade UV-A,; rif. AWPS006X rev.F par. 3.4.4 lett.c)
<i>Supplier Code</i> 21005354		<i>Vendor Name</i> MIDDLESEX GROUP		<i>Vendor Address</i> TELFORD ROAD - RG21 6YU - BASINGSTOKE - - GB - HA - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB12/0022/03	Expiry 18/08/2026	Process STRUCTURAL BONDING;	Specification STA110A0018 - WHPS436 - WHPS444 - WHPS077 - WHPS256 - WHPS463 - AWPS003T -	RFVA	Limitations Qualification to STA110A0018 is limited to Part Numbers EA6432D506-041 & -043 Only. The AWL Transmissions Centre of Excellence shall be contacted before the processing of any additional Part Numbers. Qualification to WHPS436 and WHPS444 is limited to to Grade B/Class 3 applications only.
DQP GB12/0023/03	Expiry 22/09/2026	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - WHPS057 - AWPS010X - WHPS081 -	RFVA	Limitations
Supplier Code 21005440		Vendor Name MURRAY (PRODUCTIONS) LTD	Vendor Address Silverdale Road - UB3 3BN - Hayes - - GB - MX - see note (*)		
DQP GB13/0223/02	Expiry 22/02/2027	Process EXTERNAL ROLLED THREAD;	Specification WHPS390 -	RFVA None	Limitations Metallurgical examination by approved laboratory. Steel and Aluminium thread rolling. Titanium threads under 6mm only. No Vital / Cat F parts to be thread rolled
Supplier Code 21004473		Vendor Name O.M.P.M. S.R.L.	Vendor Address VIA FONTANA 5 - 84012 - ANGRI - - IT - SA - see note (*)		
DQP IT15/0111/05	Expiry 30/09/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification WHPS300 - EN 2808 - DTD-942 -	RFVA	Limitations
DQP IT15/0110/04	Expiry 30/08/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - BPS4075 - BAC5424 - BSS7040 - SS8805 - AWPS009X - AWIS072A - AWIS119A - AWIS097A - ASTM E1444/E1444M -	RFVA	Limitations
DQP IT15/0113/04	Expiry 31/10/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - BPS4310 - WHPS014 -	RFVA	Limitations
DQP IT16/0123/04	Expiry 25/09/2026	Process SURFACE PREPARATION FOR BONDING;	Specification AWPS003T - AWPS001Q -	RFVA N/A	Limitations N/A
DQP IT16/0168/04	Expiry 27/09/2026	Process APPLICATION OF PRIMER FOR BONDING;	Specification AWPS001A - AWPS001A/CNA01 - AMS2750 -	RFVA N/A	Limitations N/A
DQP IT15/0312/00	Expiry 23/01/2027	Process HEAT TREATMENT OF STRESS RELIEVING;	Specification AWPS007T/02 - AWPS007T - AWPS007T/01 - AWPS001Q - AWPS004Q - AMS2750 - AMS2759/11 -	RFVA 403456	Limitations

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code		Vendor Name	Vendor Address		
21005314		OTTO FUCHS KG	DERSCHLAGER STRASSE 26 - 58540 - MEINERZHAGEN - - DE - - see note (*)		
DQP IT15/0249/03	Expiry 26/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - ASTM E1417/E1417M - AWPS009X - AWIS072A - AWIS097A - AWIS119A -	RFVA	Limitations OF must guarantee the requirement expressed in AWPS006X rev_F paragraph 6.2.2; refer. AWPS006X/CNF01 ISSUE A for update the specif. AWPS006X rev.F
DQP IT15/0248/03	Expiry 26/09/2026	Process ULTRASONIC AND BOND TEST;	Specification AMS-STD-2154 - AWPS009X - EN 4179 -	RFVA	Limitations
DQP IT15/0247/03	Expiry 26/09/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification WHPS438 - AWPS001Q - AMS2750 - WHPS052 - AWPS006T -	RFVA 401261;401461;401861;401862;401881;401882;401883;401884;401885;401886;401911;401931;401932;401933;401934;401935;401924	Limitations
DQP IT15/0246/03	Expiry 01/10/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AWPS009T - WHMS640 - AMS-H-81200 - AMS2750 - AWPS001Q - STA100-82-12 -	RFVA 401462	Limitations OttoFUCS guarantee compliance to AMS-H-81200 Heat Treatment of Titanium, that not conflicts with AWPS009T. (STA100-82-12 cancelled and replaced by AWPS009T). (WHPS 063: Stress Relieving Heat Treatments Limited to the Stress Relieving of Titanium / Titanium alloys)
Supplier Code		Vendor Name	Vendor Address		
21003217		PAOLO ASTORI S.P.A.	VIA MIRABELLA 9 - FR. MAGGIATE S - 28013 - GATTICO - - IT - NO - see note (*)		
DQP IT13/0321/03	Expiry 30/11/2026	Process PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE;	Specification STA100-83-84 - MIL-DTL-16232 - AWPS001Q - AMS2750 -	RFVA RFVA A1/17/045	Limitations Con esclusione dell'applicazione del sottofondo epossidico secondo STA100-84-51 e AWPS002V e degli acciai cementati
Supplier Code		Vendor Name	Vendor Address		
21004520		PATRIA AEROSTRUCTURES OY	LENTOKONETEHTAANTIE 3 - 35600 - HALLI - - FI - - see note (*)		
DQP IT16/0196/04	Expiry 02/09/2026	Process STRUCTURAL BONDING AND CURING;	Specification AWPS003K - AMS2750 - TN-S535M0501E01 -	RFVA N/A	Limitations N/A

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT16/0201/05	Expiry 03/11/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - TS S530M0103X01 - TS S530M0105X01 - TS S530M0139E01 -	RFVA 400891.	Limitations Squirter 1 - NU Scan 4K SQ (ID A50028, A50029), Squirter 2 - NU Scan 2K ROBOT (ID Y740301670, Y740301660) and Immersion Tank - NU Scan 4K TT (ID A50030, A50031) are used only in TT mode.
Supplier Code 21005364		Vendor Name PLASTIC COATINGS LTD.		Vendor Address HAM LANE - DY6 7JY - KINGSWINFORD - - GB - WM - see note (*)	
DQP GB13/0015/03	Expiry 03/01/2027	Process POWDERED COATING OF RESIN APPLICATION;	Specification WHPS353 - WHPS256 -	RFVA IP1841	Limitations Coating of Busbars by Fluidised Bed technique.
Supplier Code 21004570		Vendor Name POETON (CARDIFF) LTD.		Vendor Address PENARTH ROAD - CF11 8UL - CARDIFF - - GB - MG - see note (*)	
DQP GB12/0013/04	Expiry 09/09/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 - WHPS257 - WHPS256 - WHPS006 - AWPS001Q - WHPS438 - WHPS389 - ASTM B117 - ASTM F519 -	RFVA 4/09/027 & IP1239	Limitations
Supplier Code 21008232		Vendor Name POGGIPOLINI S.P.A.		Vendor Address VIA DELLA TECNICA 41 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO - see note (*)	
DQP IT13/0334/04	Expiry 31/10/2026	Process PASSIVATION;	Specification AWPS008T - ASTM A967 - AMS2700 - WHPS256 -	RFVA RFVA 400971, RFVA 403503	Limitations
DQP IT13/0336/03	Expiry 31/10/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification EN 2808 - DTD-942 -	RFVA	Limitations
Supplier Code 21005361		Vendor Name R.H.H. FRANKS (NEW MILTON) LTD.		Vendor Address GORE ROAD INDUSTRIAL ESTATE - BH25 6SA - NEW MILTON - - GB - HA - see note (*)	
DQP GB12/0311/03	Expiry 03/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	RFVA	Limitations
Supplier Code 21005357		Vendor Name RADIUS AEROSPACE UK		Vendor Address HOLBROOK WORKS, STATION ROAD, HALF W - S20 3GB - SHEFFIELD - - GB - YK - see note (*)	

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DQP GB13/0188/02	Expiry 10/08/2026	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - AWPS009X - ASTM E2104 - AWIS072A -	RFVA None	Limitations
DQP GB13/0190/02	Expiry 08/08/2026	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	Specification AWPS011X - WHPS256 -	RFVA 20/17/015	Limitations Swab etching procedure only
DQP GB13/0189/03	Expiry 08/08/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -	RFVA None	Limitations Type 1, Method A Sensitivity Level 2 & Type 1, Method D Sensitivity Level 3.
DQP GB13/0192/02	Expiry 08/08/2026	Process FUSION WELDING OF MATERIAL;	Specification WHPS455 - WHPS214 - WHPS256 -	RFVA IP 1064, IP 1263 & IP2131	Limitations Not approved to weld Aluminium
Supplier Code 21004683		Vendor Name REDMAYNE ENGINEERING LTD.		Vendor Address GORDLETON INDUSTRIAL ESTATE - SO41 8JD - PENNINGTON, LYMINGTON - - GB - HA - see note (*)	
DQP GB12/0342/03	Expiry 08/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	RFVA	Limitations
Supplier Code 21009725		Vendor Name REX HEAT TREAT		Vendor Address 951 W 8TH ST - 19446 - LANDSDALE - - US - PA - see note (*)	
DQP US01/0131/02	Expiry 17/01/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS006T -	RFVA 15/17/04 - Conductivity inspections performed with Verimet M4900/C.	Limitations Approved with Limitations: Rex Heat Treatment shall not process alloys requiring less than 8 second quench delay times IAW AWPS006T Table 5.
Supplier Code 21004691		Vendor Name ROBERT STUART LTD.		Vendor Address 10-11 EDINBURGH WAY - CM20 2DH - HARLOW - - GB - ES - see note (*)	
DQP GB12/0313/03	Expiry 21/09/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - WHPS256 - AWIS072A - AWPS009X - WHPS001 -	RFVA	Limitations Robert Stuart Ltd. are restricted to the inspection of legacy Westland Helicopter parts of any grade excluding main rotor drive shafts. They may also inspect LH non critical/vital parts designed prior to March 2008. UK Apache parts may be inspected IAW the requirements of WHPS001 using HWDC.

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DQP GB12/0314/02	Expiry 21/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	RFVA	Limitations
DQP GB12/0312/02	Expiry 21/09/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS;	Specification AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 - WHPS006 - WHPS044 -	RFVA	Limitations
Supplier Code 21004763		Vendor Name TURBOMECHANICA S.A.		Vendor Address IULIU MANIU BLVD - SECTOR 6 244 - 0061126 - BUCURESTI - - RO - 10 - see note (*)	
DQP IT12/0417/03	Expiry 02/10/2026	Process HARD CHROME PLATING;	Specification AMS2406 - AMS2460 - AMS2759/9 -	RFVA	Limitations CLASS 2 TYPE II CHROMIUM PLATING
DQP IT12/0280/04	Expiry 18/09/2026	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS;	Specification STA100-84-09 - AMS2431 - AMS2431/1 - AMS2431/2 -	RFVA 2/05/011;	Limitations This DQP qualify the process only for AW109 parts
Supplier Code 21006943		Vendor Name SOUTH WEST METAL FINISHING LTD.		Vendor Address EXETER AIRPORT BUSINESS PARK, FAIR - EX5 2UL - EXETER - - GB - DV - see note (*)	
DQP GB12/0346/03	Expiry 10/09/2026	Process APPLICATION OF PRIMER FOR BONDING;	Specification WHPS609 - WHPS186 - WHPS255 - WHPS319 - WHPS444 - STA100-83-52 - AWPS001A -	RFVA	Limitations This approval does not cover bonding and curing of adhesive. It is limited to the application of bond primer only. Surface preparation to STA100-83-52 Section VII is limited to Method 1.
Supplier Code 21005458		Vendor Name SOUTH WEST METAL FINISHING LTD.		Vendor Address ALPHINBROOK ROAD, MARSH BARTON,, - EX2 8TJ - EXETER - - GB - DV - see note (*)	
DQP GB12/0394/03	Expiry 22/09/2026	Process PASSIVATION;	Specification AWPS008T - AMS2700 -	RFVA None	Limitations AWPS008T Type 1/ AMS2700 Method 1 - Type 2 Passivation method only
DQP GB12/0102/03	Expiry 14/09/2026	Process HARD CHROME PLATING;	Specification AMS-QQ-C-320 - AMS2460 - WHPS259 - WHPS006 -	RFVA	Limitations Only the SRHS CR-110 Solution shall be used for the Hard Chrome Plating of AWL Critical Parts to WHPS259
DQP GB12/0389/02	Expiry 09/09/2026	Process PLATING ELECTROLESS NICKEL;	Specification WHPS200 - AMS2404 -	RFVA None	Limitations None
DQP GB12/0393/02	Expiry 22/09/2026	Process PLATING ELECTROLESS NICKEL;	Specification WHPS093 -	RFVA None	Limitations None

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DQP GB12/0103/02	Expiry 22/09/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 - AMS-QQ-P-416 - WHPS257 -	RFVA RFVA 04/07/003 against STA100-80-06 and IP1149 against WHPS257	Limitations
DQP GB12/0321/03	Expiry 05/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	RFVA	Limitations
Supplier Code 21014280		Vendor Name TAG-	Vendor Address VIA VALLE DI SOTTO 3 - 23894 - CREMELLA - - ITALY - LC - see note (*)		
DQP IT12/0477/02	Expiry 01/12/2026	Process HEAT TREATMENT OF NICKEL ALLOYS;	Specification SAE AMS2774 - AMS2750 -	RFVA	Limitations Trattamento Termico solo secondo la specifica riportata nel presente DQP
Supplier Code 21004908		Vendor Name TECNOLOGIE AVANZATE S.R.L.	Vendor Address VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - FR - see note (*)		
DQP IT14/0052/04	Expiry 31/08/2026	Process STRUCTURAL BONDING AND CURING;	Specification AWPS001A - AWPS003K - STA110A0018 -	RFVA	Limitations NA
Supplier Code 21004972		Vendor Name TRITECH PRECISION	Vendor Address WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV - see note (*)		
DQP GB12/0328/03	Expiry 09/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	RFVA	Limitations
Supplier Code 21004990		Vendor Name TUSAS - TURKISH AEROSPACE IND. INC.	Vendor Address P.K. 18 - KAVAKLIDERE - 06692 - ANKARA - - TR - 06 - see note (*)		
DQP IT16/0306/02	Expiry 13/09/2026	Process SURFACE PREPARATION FOR BONDING;	Specification STA100-83-52 - AWPS001Q -	RFVA N/A	Limitations FOR STRUCTURES ONLY
DQP IT16/0113/04	Expiry 02/10/2026	Process SPOT WELDING;	Specification STA100-81-15 - AWS D17.2/D17.2M - STA100 -81-13 -	RFVA N/A	Limitations MATERIALS AND THICKNESS LIMITATIONS AS PER ANNEX 6 OF RELATED REPORT IN ATTACHMENT.
DQP IT16/0118/04	Expiry 03/10/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X -	RFVA N/A	Limitations N/A

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DQP IT16/0117/05	Expiry 03/10/2026	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - AWPS009X -	RFVA N/A	Limitations COMPOSITES INSPECTION NOT ALLOWED.
DQP IT16/0114/04	Expiry 22/11/2026	Process HEAT TREATMENT OF STEEL ALLOYS;	Specification AWPS007T - AWPS001Q - AWPS004Q - AMS2750 - AWPS007T/01 -	RFVA N/A	Limitations HEAT TREATMENT OF STEELS ONLY FOR PARTS OF AERO-STRUCTURE
DQP IT16/0209/04	Expiry 16/12/2026	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS;	Specification STA100-84-09 -	RFVA N/A	Limitations N/A
DQP IT16/0212/05	Expiry 18/01/2027	Process CHEMICAL MILLING;	Specification STA100-83-89 - AWPS001Q -	RFVA N/A	Limitations STA100-83-89 TYPE I
DQP IT16/0282/04	Expiry 13/01/2027	Process SELECTIVE BRUSH CADMIUM PLATING;	Specification STA100-83-12 - AWPS001Q -	RFVA N/A	Limitations PROCESS QUALIFIED ONLY FOR STRUCTURES PARTS
Supplier Code 21005014		Vendor Name VECA S.P.A.	Vendor Address VIA MORELLO MEZZO 101/105 - 41019 - SOLIERA - - IT - MO - see note (*)		
DQP IT12/0506/02	Expiry 23/12/2026	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - AWPS001Q - AMS2750 -	RFVA	Limitations Linea AW609 solo secondo la specifica indicata in questo documento (AW609 Line only according to the specification indicated in this document)
Supplier Code 21005352		Vendor Name WALTON PLATING LTD.	Vendor Address 118 ASHLEY ROAD, SIR RICHARD'S BRID - KT12 1HN - WALTON-ON-THAMES - - GB - SY - see note (*)		
DQP GB12/0336/02	Expiry 21/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	RFVA IP1198, IP1251	Limitations
Supplier Code 21004451		Vendor Name Zakład Obróbki Plastycznej	Vendor Address ul. Kuznicza 13 - 21-045 - SWIDNIK - - PL - LBL - see note (*)		
DQP PL10/0111/00	Expiry 11/12/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWPS009X -	RFVA N/A	Limitations Instalacja stała Typ 1, Metoda A, Poziom czułości 3, wywoływacz "a" / Fixed Installation Type 1, Method A, Sensitivity Level 3, Developer "a"

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