

Supplier Special Processes Report – February 2026

Warning

Due to DQPs migration to the new Management Platform, DQPs belonging to the same Supplier could be located in different sections of this document.

It is suggested to use the Search tool (ctrl+f) to look for the DQP number / Supplier company name of interest.

Supplier Code		Supplier Name		Supplier Address	
0021012836		3T ADDITIVE MANUFACTURING POLYMERS		UNIT 14 FULTON COURT, GREENHAM BUSI - RG19 6HD - NEWBURY - - GB - BK- - see note (*)	
DQP GB12/00016/00	Expiry 27/04/2027	Process FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification WHPS699	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005266		A.T.G. S.R.L.		VIA MORELENSE KM. 3,300 - 03010 - PATRICA - - IT - FR- - see note (*)	
DQP IT14/00025/00	Expiry 31/05/2028	Process POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	Specification STA110L0058	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004980		AALBERTS SURFACE TECHNOLOGIES HEAT		BLACKHORSE ROAD - SG6 1HD - LETCHWORTH - - GB - HA- - see note (*)	
DQP GB12/00007/00	Expiry 15/12/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS-H-81200, AWPS009T, AWPS001Q, SAE AMS2801, AMS2750	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005483		AALBERTS SURFACE TECHNOLOGIES HEAT-		40 HORTONWOOD - TF1 7EY - TELFORD - - GB - SH- - see note (*)	
DQP GB12/00136/00	Expiry 31/07/2028	Process NITRIDING OF STEELS	Specification AWPS001Q, WHPS157, AWPS004Q, AMS2759/6, STA100-83-04, AMS2750, WHPS256, AWPS004T, AMS2759/8	RFVA	Limitations For Nitriding to STA100-83-04 the Nitreg furnace to be used only in conventional nitriding mode
Supplier Code		Supplier Name		Supplier Address	
0021005392		AALBERTS SURFACE TECHNOLOGIES LTD		CLOVER STREET, KIRKBY IN ASHFIELD - NG17 7LJ - NOTTINGHAM - - GB - NT- - see note (*)	
DQP GB12/00048/00	Expiry 17/10/2027	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification MIL-PRF-8625	RFVA	Limitations Approval limited to Type III
Supplier Code		Supplier Name		Supplier Address	
0021014357		ADDITIVE MANUFACTURING AND TREATMEN		VIA CIRCONVALLAZIONE 1 - 41031 - CAMPOSANTO - - IT - MO- - see note (*)	

DQP IT13/00015/00	Expiry 30/06/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS001M	RFVA	Limitations Limitatamente alla produzione di parti con polveri di titanio Ti6Al4V
Supplier Code 0021005258		Supplier Name ADLER AERO-		Supplier Address VIA M. GANDHI 73 - 72100 - BRINDISI - - IT - BR- - see note (*)	
DQP IT16/00050/00	Expiry 02/01/2028	Process STRUCTURAL BONDING AND CURING	Specification STA110A0018, WHPS275, AWPS003K, AWPS001A, WHPS319, 609A0000Z005, 609A0000Z002, SP- N523G5902E01	RFVA	Limitations N/A
DQP IT16/00029/00	Expiry 03/07/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, S530M0103X01, AWPS009X, AWPASN9052ND001, S530M0105X01	RFVA	Limitations N/A
Supplier Code 0021005384		Supplier Name ADROIT PRECISION ENGINEERING		Supplier Address UNIT 5 BILTON COURT, BILTON WAY - LU1 1LX - LUTON - - GB - BE- - see note (*)	
DQP GB12/00161/00	Expiry 15/01/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS436, AWPS004T	RFVA	Limitations Limited to Grade B/Class 3 Items Only
DQP GB12/00160/00	Expiry 09/01/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS004T, WHPS444	RFVA	Limitations Limited to the Bonding of Class 2/3 and Grade B Components Only
DQP GB12/00159/00	Expiry 09/01/2028	Process ASSEMBLING THERMAL FITS	Specification AWPS004T, AWPS001Q, WHPS057	RFVA	Limitations
DQP GB12/00158/00	Expiry 08/01/2028	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS647, AWPS004T	RFVA	Limitations
DQP GB12/00157/00	Expiry 08/01/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T, AWPS002T	RFVA	Limitations
DQP GB12/00106/00	Expiry 14/04/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS020, WHPS256, AWPS004T	RFVA	Limitations

DQP GB12/00068/00	Expiry 17/11/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, WHPS406, WHPS256	RFVA	Limitations
Supplier Code 0021003305		Supplier Name AERLAND S.A.S. DI FINI MARCELLA & C		Supplier Address VIA DELL'INDUSTRIA 20 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)	
DQP IT12/00109/00	Expiry 30/06/2028	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, BPS4445, STA100-84-45/CNE01, ISO 3353-1, WHPS390	RFVA	Limitations Come da Corrective Action alla CAR N. QA-7284-4/6, i test micrografici andranno sempre eseguiti presso un laboratorio qualificato Leonardo Elicotteri (ad; esempio c/o Bytest S.r.l)
DQP IT13/00045/00	Expiry 30/11/2026	Process PASSIVATION	Specification AWPS004T, AMS2700, AWPS017T	RFVA	Limitations
DQP IT13/00031/00	Expiry 31/08/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification AMS2750, STA100-83-10, BPS4310, AWPS001Q	RFVA	Limitations
DQP IT13/00023/00	Expiry 31/05/2026	Process SILVER PLATING ELECTRODEPOSITED	Specification BPS4529, ASTM B700, QQ-S-365, BPS4110, AMS2412, AWPS001Q, AMS2750	RFVA	Limitations
DQP IT13/00052/01	Expiry 28/02/2026	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification BPS4006, AMS-QQ-P-416, AMS2750, AWPS001Q, STA100-80-06, STA100-80-06/CND02	RFVA	Limitations Con esclusione di parti cementate
Supplier Code 0021003308		Supplier Name AERNNOVA AEROSPACE		Supplier Address POLIGONO DE LACORZANILLA PARC - 01218 - BERANTEVILLA ALAVA - - ES - - see note (*)	
DQP IT16/00057/00	Expiry 27/01/2028	Process REPAIRING OF NH90 BONDED STRUCTURES	Specification S000M0113X01	RFVA	Limitations n/a
DQP IT16/00058/00	Expiry 22/05/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, TS S530M0105X01, TS-S530M0139E01, TS S530M0103X01	RFVA	Limitations ONLY NH90 Side Panel Rear (LH & RH) and Rear Fuselage.

DQP IT16/00010/01	Expiry 16/05/2027	Process INSERT INSTALLATION NH90	Specification MI S530M0107E01, MI S530M0135E01, TN-S530M0546E01	RFVA	Limitations INSERT INSTALLATION USING ONLY ECS2010.10 ADHESIVE. OVERHEAD POSITION NOT ALLOWED.
DQP IT16/00009/02	Expiry 22/05/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations ONLY METHOD D OF AWPS002T SPECIFICATION IS ALLOWED.
Supplier Code 0021006577		Supplier Name AERNNOVA AEROSPACE S.A.		Supplier Address CL JARAMA S/N - 45007 - TOLEDO - - ES - - - see note (*)	
DQP IT16/00015/01	Expiry 19/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Use of Alodine 1132 Touch-N-Prep Pens.
DQP IT16/00014/01	Expiry 19/05/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS001Q	RFVA	Limitations Anodizing of high zinc alloys (7000 series alloys), Type 2C, Class 1, Code N.
Supplier Code 0021006578		Supplier Name AERNNOVA AEROSPACE S.A.		Supplier Address CL PORTAL DE GAMARRA, 40 - 01013 - VITORIA - ALAVA - - ES - - - see note (*)	
DQP IT16/00093/01	Expiry 23/06/2028	Process REPAIRING OF NH90 BONDED STRUCTURES	Specification AWPS003K, S000M0113X01, S530M0137X01	RFVA	Limitations N/A
DQP IT16/00092/00	Expiry 21/05/2026	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, TN-S535M0501E01, MI-N535G0502E01	RFVA	Limitations N/A
Supplier Code 0021014724		Supplier Name AERNNOVA COMP. AERONAUTICOS COASA		Supplier Address TECNOPOLE PARC. A, SAN CIBRAO DAS V - 32901 - ORENSE - - ES - - - see note (*)	
DQP IT16/00022/01	Expiry 03/09/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, S530M0105X01, AWPS001X, S530M0103X01, TS-S530M0139E01	RFVA	Limitations N/A
Supplier Code 0021003327		Supplier Name AEROMET INTERNATIONAL LTD		Supplier Address 21 LAKER ROAD - ME1 3QX - ROCHESTER - - GB - KE - - see note (*)	

DQP GB12/00141/00	Expiry 05/12/2028	Process LIQUID PENETRANT INSPECTION	Specification SAE AMS2644, AWPS006X, ASTM E1417/E1417M	RFVA	Limitations Limited to the PT inspections of raw castings using Method A penetrant
DQP GB12/00148/00	Expiry 29/11/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AMS2750, AWPS001Q, AWPS006T, AWPS004Q, AWPS004T, AMS2771	RFVA 401851	Limitations
Supplier Code 0021005362		Supplier Name AEROMET INTERNATIONAL-	Supplier Address UNIT 6, EUROLINK WAY - ME10 3RN - SITTINGBOURNE - - GB - KE- - see note (*)		
DQP GB12/00171/00	Expiry 12/12/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, AWPS004T	RFVA	Limitations
DQP GB12/00095/00	Expiry 01/03/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification WHPS603, AMS2694, STA110W0038, AWPS001Q, AWS D17.1	RFVA	Limitations
DQP GB12/00096/00	Expiry 01/02/2028	Process HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	Specification AMS2750, WHPS256, AWPS004T, AWPS006T, AMS2771, AWPS001Q, AWPS004Q, AMS2768	RFVA	Limitations Limited to Heat Treatment of Castings
Supplier Code 0021013905		Supplier Name AEROMET INTERNATIONAL-	Supplier Address ND COSGROVE CLOSE - WR3 8UA - WORCESTER - - GB - KE- - see note (*)		
DQP IT12/00019/00	Expiry 03/06/2027	Process HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	Specification AMS2771, AMS2750	RFVA	Limitations
DQP IT18/00003/00	Expiry 25/04/2026	Process INERT GAS TUNGSTEN ARC WELDING	Specification AMS2694, STA110W0038, AMS2750	RFVA	Limitations Repair welding only for Alluminum alloy castings
Supplier Code 0021009549		Supplier Name AERONDI S.R.L.	Supplier Address VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)		
DQP IT12/00081/00	Expiry 29/04/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, BAC5423, BSS7039, BPS4089, SS8806	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021009104		AERONDI-		VIA REANO 6/8 - 10040 - RIVALTA DI TORINO - - IT - TO - - see note (*)	
DQP IT12/00135/00	Expiry 26/01/2029	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, AWPS001X, AWPS009X	RFVA	Limitations
DQP IT12/00115/01	Expiry 30/08/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, BPS4089, BAC5423, SS8806	RFVA 402581, 404841	Limitations Tipo 1, Metodi A e D, Livelli 2-3-4, Sviluppatori forma "a" e "d"
DQP IT12/00054/00	Expiry 01/12/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, BPS4075, AWPS003X, AWPS009X	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021007306		AEROSPACE SURFACE TREATMENTS LTD		1-2 FARROW ROAD - CM1 3TH - CHELMSFORD - - GB - ES- - see note (*)	
DQP GB13/00079/00	Expiry 11/02/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258, WHPS256	RFVA IP1782, IP1981	Limitations None.
DQP GB13/00078/00	Expiry 09/02/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, WHPS256	RFVA	Limitations None.
DQP GB13/00076/00	Expiry 09/02/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS003T/CNA01, WHPS158, WHPS256	RFVA	Limitations AWPS003T Types 3 (High Zinc alloys), 5 (Castings) Class 1, 4B Class 1 (Anodising for bonding process) & 4C Class 1 & 2 (Anodising for Painting and general purpose non painted)
DQP GB13/00074/00	Expiry 07/02/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, WHPS158	RFVA	Limitations None.
DQP GB13/00081/00	Expiry 07/02/2028	Process PASSIVATION	Specification AWPS008T, AWPS008T/CNB01, WHPS256, WHPS158	RFVA	Limitations

DQP GB13/00080/00	Expiry 07/02/2028	Process APPLICATION OF PRIMER FOR BONDING	Specification WHPS319, WHPS444	RFVA	Limitations Application of Bond Primer.
DQP GB13/00077/00	Expiry 07/02/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, ASTM E1417/E1417M, AWPS006X/CNF01, WHPS256, AWIS072A	RFVA	Limitations Type 1, Method A and D, Sensitivity Level 3
Supplier Code 0021008011		Supplier Name AEROSTRUTTURE S.P.A.	Supplier Address VIA ARINGO 5 - 03030 - CASTELLIRI - - IT - FR - - see note (*)		
DQP IT16/00102/00	Expiry 03/12/2028	Process SPOT WELDING	Specification AWS D17.2, STA100-81-13, BPS4115	RFVA	Limitations Steel (Thickness up to 1,0 mm) - Titanium (Thickness from 0,40 to 1,0 mm) - Aluminum (Thickness from 0,4 to 1,0 mm).
DQP IT15/00105/00	Expiry 20/11/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AWPS004Q, AWPS004Q/CNC01, AMS2750, AWPS004Q/CNC02, BPS4139, SAE AMS2770, SAP052	RFVA	Limitations SPESSORE MINIMO AMMESSO 0.3mm
DQP IT15/00098/00	Expiry 07/01/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT16/00053/00	Expiry 21/12/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA110W0052, STA100-82-07, STA100-83-59, AWS D17.1, BPS4359	RFVA	Limitations For limitations, weldable thicknesses and certified positions see attached TR 5-07 Rev. 4.
DQP IT16/00006/01	Expiry 02/05/2027	Process PASSIVATION	Specification AWPS008T, BPS4007	RFVA	Limitations N/A
DQP IT16/00001/00	Expiry 03/02/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification AWPS001Q, MIL-PRF-8625	RFVA	Limitations MIL-A-8625 TYPE 2 CLASS 1
Supplier Code 0021005253		Supplier Name AEROSVILUPPI S.R.L.	Supplier Address VIA PIEMONTE 8 - 21015 - LONATE POZZOLO - - IT - VA - - see note (*)		
DQP IT28/00004/00	Expiry 01/10/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, CPR.077.16, PRO.SVE.030.15, AS22520	RFVA	Limitations

DQP IT13/00025/01	Expiry 30/06/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AMS2750, WHPS256, AWPS006T, STA100-81-38	RFVA	Limitations Con esclusione del trattamento termico T74 (secondo o terzo invecchiamento) delle leghe leggere 7049, 7010, 7050, 8090 e trattamento termico W (come temprato) della lega leggera 2024 con spessore minore uguale a 0.61mm.
Supplier Code 0021011237		Supplier Name AEROTRON COMPOSITES		Supplier Address FENTON WAY - PE16 6UP - CHATTERIS - - GB - CA - - see note (*)	
DQP GB14/00013/00	Expiry 21/06/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS275	RFVA	Limitations
DQP GB14/00015/00	Expiry 21/06/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS431	RFVA	Limitations
DQP GB14/00014/00	Expiry 21/06/2028	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617	RFVA	Limitations
DQP GB14/00003/00	Expiry 17/08/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS319	RFVA	Limitations None
DQP GB14/00001/00	Expiry 02/07/2026	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS643	RFVA	Limitations None
DQP GB14/00002/00	Expiry 02/07/2026	Process EPOXY MOLDINGCOMPOUNDS (EMC) APPLICATION	Specification WHPS370	RFVA	Limitations None
DQP GB14/00000/00	Expiry 29/06/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Local application by brush or swab only
Supplier Code 0021009146		Supplier Name AF FASTENERS L		Supplier Address UNITS 14 & 15, GLOSSOP BROOK BUSINE - SK13 7AJ - GLOSSOP - - GB - DB- - see note (*)	

DQP GB13/00075/00	Expiry 31/01/2028	Process EXTERNAL ROLLED THREAD	Specification WHPS256, WHPS390, WHPS158, WHPS644	RFVA	Limitations
Supplier Code 0021011801		Supplier Name AIDRO	Supplier Address VIA PRATI BASSI 36 - 21020 - TAINO - - IT - VA- - see note (*)		
DQP IT13/00026/01	Expiry 31/05/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS001M	RFVA	Limitations
Supplier Code 0021007913		Supplier Name ALCOA FASTENING SYSTEMS	Supplier Address VIKING ROAD - LE18 2BL - WIGSTON - - GB - LE- - see note (*)		
DQP GB13/00072/00	Expiry 24/03/2028	Process EXTERNAL ROLLED THREAD	Specification WHPS390, WHPS158	RFVA	Limitations Steel parts only
DQP GB13/00073/00	Expiry 03/03/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWIS072A, AWPS004T, AWPS009X, ASTM E1444	RFVA	Limitations None.
Supplier Code 0021006492		Supplier Name ALFA AIR-	Supplier Address VIA MARTIRI D'UNGHERIA 15 - 81050 - PORTICO DI CASERTA - - IT - CE- - see note (*)		
DQP IT18/00018/00	Expiry 26/11/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS009X, AWPS004X	RFVA	Limitations The supplier is authorized solely to perform radiographic inspections aimed at verifying the removal of the defect that prompted the weld-repair request.; Complete radiographic inspections or any additional checks not directly related to confirming
DQP IT16/00002/00	Expiry 27/03/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWS D17.2, AWS D17.1, STA110W0052	RFVA	Limitations SONO APPROVATI I SEGUENTI GRUPPI: ; IV - spessore da 0,67 a 4 mm;; IIA - spessore da 0,67 a 12 mm;; IB - spessore da 0,67 a 4 mm.
DQP IT18/00002/02	Expiry 20/05/2026	Process FUSION WELDING OF MATERIAL	Specification AWS D17.1, AMS2694, STA110W0038	RFVA	Limitations Personale qualificato per effettuare saldature di recupero per fusioni in lega di Magnesio: Garofalo Nicola.

Supplier Code		Supplier Name		Supplier Address	
0021014779		ALLEGRETTI AEROPLATING		AOSTA 08 - 10044 - PIANEZZA - - IT - TO- - see note (*)	
DQP IT12/00055/00	Expiry 22/04/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T	RFVA	Limitations Limitations:: • type I (TSAA Standard) • type II (TSA Long Cycle); • Class 1 not sealed • Class 2A boiling water sealing
Supplier Code		Supplier Name		Supplier Address	
0021009197		APPLUS UK LTD		UNIT 18 DAWKINS ROAD, HAMWORTHY - BH15 4JY - POOLE - - GB - DO- - see note (*)	
DQP GB12/00127/00	Expiry 12/07/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X	RFVA IP1084	Limitations Unless otherwise approved by the AW NDI Unit, any parts designed after the 09/11/2011 shall not be processed using HWDC. Only existing parts of UK design (i.e. AW101, AW159, Lynx & Seaking), designed before 09/11/2011 and specifying
DQP GB12/00125/01	Expiry 11/07/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X	RFVA IP1439	Limitations
DQP GB12/00126/00	Expiry 07/07/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X	RFVA	Limitations
DQP GB12/00119/01	Expiry 24/05/2028	Process RADIOSCOPIC INSPECTION OF COMPOSITE AND BONDED PARTS	Specification AWPS005X	RFVA V04032	Limitations
DQP GB12/00108/01	Expiry 11/04/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X	RFVA V04032	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003434		APR		VIA R. INCERTI 10 - 10064 - PINEROLO - - IT - TO- - see note (*)	
DQP IT12/00065/00	Expiry 27/02/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q	RFVA	Limitations Linea AW609 solo per le specifiche riportate in questo documento

Supplier Code		Supplier Name		Supplier Address	
0021001292		ASTRO ALUMINUM TREATING CO., INC.		11040 PALMER AVE - 90280-7408 - SOUTH GATE - - US - CA- - see note (*)	
DQP US01/00024/00	Expiry 26/09/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q	RFVA	Limitations RFVA 15/16/15 attached
Supplier Code		Supplier Name		Supplier Address	
0021005317		ATTEWELL LIMITED		7A/B MILLINGTON ROAD - UB3 4AZ - HAYES - - GB - MX- - see note (*)	
DQP GB12/00080/00	Expiry 16/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004Q, AMS2750, AWIS001M	RFVA	Limitations Approval is limited to aging only, no solution treatment
Supplier Code		Supplier Name		Supplier Address	
0021014816		AUBERT & DUVAL		RUE DU VILLA - 63770 - LES ANCIZES - - FR - 75- - see note (*)	
DQP IT12/00085/00	Expiry 17/04/2028	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021014812		AUBERT & DUVAL		LE PIAT - 63500 - ISSOIRE - - FR - 75- - see note (*)	
DQP IT15/00063/00	Expiry 28/01/2029	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS009X, AWPS004T/CNA01, AWIS002Q, AWPS006X, AWPS006X/CNF02, ASTM E1417/E1417M, AWPS009X/CNJ01, AWPS009X/CNJ02, AWPS004T, AWIS072A	RFVA	Limitations
DQP IT15/00065/00	Expiry 28/01/2029	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003474		AUBERT & DUVAL-		RUE D'ORANDOUR SUR GLANE - 92130 - ISSY LES MOULINEAUX - - FR - - - see note (*)	

DQP IT12/00017/00	Expiry 13/04/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS001Q, AMS2750, AMS-H-6875	RFVA	Limitations Line AW609 only in conformity to specifications listed in this document
Supplier Code 0021003497		Supplier Name AVIOMAN	Supplier Address VIA MARIE CURIE - ZONA INDUST 19/23 - 72100 - BRINDISI - - IT - BR- - see note (*)		
DQP IT16/00030/00	Expiry 19/07/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations STRESS-RELIEVING OPERATION ALLOWED ONLY BY LHD QUALIFIED SUPPLIERS.
Supplier Code 0021005441		Supplier Name AVIOREC S.R.L.	Supplier Address LOCALITA' PADUNI SNC - 03012 - ANAGNI - - IT - FR- - see note (*)		
DQP IT14/00032/00	Expiry 30/09/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404364, 404671	Limitations N/A
DQP IT14/00018/00	Expiry 31/01/2028	Process STRUCTURAL BONDING	Specification WHPS444, WHPS275, AWPS003K, AWPS001N	RFVA	Limitations N/A
DQP IT14/00011/00	Expiry 31/12/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617, WHPS256, AWPS003K	RFVA	Limitations N/A
DQP IT14/00010/00	Expiry 30/11/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS275, WHPS483, AWPS001N, WHPS370, AWPS003K	RFVA	Limitations
DQP IT14/00034/00	Expiry 13/11/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS001X, AWIS119A	RFVA	Limitations
Supplier Code 0021005260		Supplier Name AVIOTECNICA-	Supplier Address VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)		
DQP IT13/00069/00	Expiry 31/08/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52/CNI01, AWPS025T, STA100-83-52, AWPS001Q, AWPS004T, AMS2750	RFVA	Limitations Sezione XI preparazione per l'incollaggio dei materiali non metallici con esclusione delle superfici in polietilene

DQP IT13/00070/00	Expiry 31/05/2028	Process PASSIVATION	Specification AWPS017T, AMS2700, AMS2750, AWPS001Q, AWPS004T	RFVA	Limitations
DQP IT13/00085/00	Expiry 31/05/2028	Process SELECTIVE BRUSH CADMIUM PLATING	Specification STA100-83-12, AWPS004T, AWPS001Q, AMS2750, STA100-83-12/CND01	RFVA	Limitations
DQP IT13/00061/00	Expiry 30/04/2028	Process HEAT TREATMENT OF STEEL AND ALUMINIUM ALLOYS	Specification AWPS006T, AMS2750, BPS4139, BAC5602, AWPS004T, AWPS001Q	RFVA	Limitations
DQP IT13/00038/00	Expiry 31/10/2027	Process SILVER BRAZING	Specification STA100-80-98, STA100-80-98/CND01, AWS B2.2/B2.2M	RFVA	Limitations
DQP IT13/00024/00	Expiry 31/05/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AMS2750, STA110T0006, AWPS004T	RFVA	Limitations
DQP IT13/00006/01	Expiry 31/01/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750, WHPS014	RFVA	Limitations
DQP IT12/00039/00	Expiry 10/11/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/04, AMS2750, AWPS007T/01, AWPS007T/02, AMS2759/3, AWPS007T, AWPS007T/03, AWPS001Q, AMS2759	RFVA	Limitations Tutte le parti da trattare ad una temperatura maggiore di 200°c avranno un sovrametallo minimo di 0,75 mm ; Per i trattamenti termici acciai al carbonio basso legati, gli acciai resistenti alla corrosione (serie 300 e 400) si eseguono solamente
DQP IT13/00092/00	Expiry 30/06/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T, MIL-PRF-8625, BPS4001	RFVA	Limitations
Supplier Code 0021005409		Supplier Name AVPE SYSTEMS		Supplier Address 34 BATH ROAD, BITTON - BS30 6HZ - BRISTOL - - GB - - - see note (*)	
DQP GB12/00172/00	Expiry 01/01/2029	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390	RFVA	Limitations AVPE are to keep track of diameters and alloys rolled, and the first/last off micro sections sent into Leonardo for approval until sign off is given.

Supplier Code		Supplier Name		Supplier Address	
0021003534		BEAGLE TECHNOLOGY GROUP		STONY LANE - BH23 1EX - CHRISTCHURCH - - GB - DO- - see note (*)	
DQP GB13/00012/00	Expiry 05/03/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS 256, WHPS 186, WHPS 319, WHPS 444, WHPS 020, WHPS 436, WHPS 647, AWPS 001A	RFVA	Limitations
DQP GB13/00000/00	Expiry 04/03/2027	Process BRAZING OF METALLIC MATERIALS	Specification WHPS 058, WHPS 256	RFVA	Limitations
DQP GB13/00035/00	Expiry 29/06/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS256, WHPS014	RFVA	Limitations None
Supplier Code		Supplier Name		Supplier Address	
0021003385		BLACKPRINT LTD T/A ALLOY HEAT TREAT		UNIT 18 GRAZEBROOK INDUSTRIAL PARK - DY2 0XW - PEARTREE LANE, DUDLEY - - GB - WM- - see note (*)	
DQP GB12/00094/00	Expiry 24/03/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS004Q, AWPS001Q, AWIS001M, WHPS063, AMS2750	RFVA	Limitations Heat treatment to AWPS006T limited to thickness >0.81mm
Supplier Code		Supplier Name		Supplier Address	
0021005467		BODYCOTE HEAT TREATMENTS-		CHARD BUSINESS PARK - TA20 1EA - CHARD - - GB - SO- - see note (*)	
DQP GB12/00063/00	Expiry 27/01/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS011T, AWPS001Q, AMS2759, SAE AMS2769, AMS2750, AWPS004Q, AWPS001Q, AWPS004T	RFVA 401151, 404111	Limitations AWPS011T Only furnace TQ2 to be used for carburising
Supplier Code		Supplier Name		Supplier Address	
0021013128		BODYCOTE HOT ISOSTATIC PRESSING-		INDUSTRIEPARK-NOORD 7 - 9100 - SINT-NIKLAAS - - BE - 08- - see note (*)	
DQP IT12/00011/00	Expiry 21/09/2026	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification STA110Q0041	RFVA 404032, 402472	Limitations Testing of the supplied parts and test parts will be performed by the Casting Supplier as per the applicable specification and not by Bodycote Hot Isostatic; Pressing n.v. This includes, but is not limited to Surface contamination, Dimensional integrity,

Supplier Code		Supplier Name		Supplier Address	
0021005405		BOWMILL ENGINEERING-		18-29 MORRIS ROAD, NUFFIELD TRADING - BH17 0GG - POOLE - - GB - DO- - see note (*)	
DQP GB12/00093/00	Expiry 01/03/2028	Process CHROMIC ACID ANODIZING	Specification ASTM B117, MIL-A-8625, WHPS256, AWPS004T, WHPS389, AWPS003T	RFVA 10/17/028, 10/15/010	Limitations This approval does not include Chromic Acid Anodising for Bonding.
DQP GB12/00010/00	Expiry 07/04/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021006412		BOWMILL METAL TREATMENTS-		85 STERTE AVENUE WEST - BH15 2AL - POOLE - - GB - DO- - see note (*)	
DQP GB12/00147/00	Expiry 01/10/2028	Process HARD CHROME PLATING	Specification WHPS006, AMS2460, WHPS256, AWPS004T, WHPS259	RFVA	Limitations Hard Chrome Plating to WHPS259 is limited to Non-Critical Parts Only (Based on the use of the WHPS259 Type 2 Normal/Conventional Solution)
DQP GB12/00087/00	Expiry 08/02/2028	Process PLATING ZINC NICKEL ALLOY	Specification AMS2417	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005335		BRUNTONS AERO PRODUCTS-		INVERESK INDUSTRIAL ESTATE - EH21 7PA - MUSSELBURGH - - GB - LT- - see note (*)	
DQP GB13/00112/00	Expiry 03/05/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, WHPS256, AWPS009X, ASTM E1417/E1417M	RFVA IP1358	Limitations Type 1, Method A, Sensitivity Level 2 (Aerosols)
DQP GB13/00113/00	Expiry 20/04/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, AWPS009X, ASTM E1444	RFVA IP1357	Limitations None.
Supplier Code		Supplier Name		Supplier Address	
0021008456		BYTEST S.R.L.		VIA PER BORGOMANERO 5/7 - 28010 - VERUNO - - IT - NO- - see note (*)	

DQP IT12/00020/00	Expiry 13/04/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA	Limitations
DQP IT12/00021/00	Expiry 13/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations
Supplier Code 0021002527		Supplier Name BYTEST S.R.L.	Supplier Address ZONA INDUSTRIALE, C.DA PONTE VALENT - 82100 - BENEVENTO - - IT - BN- - see note (*)		
DQP IT16/00106/00	Expiry 20/01/2029	Process RADIOSCOPIC INSPECTION OF COMPOSITE AND BONDED PARTS	Specification AWPS004X/CNB01, AWPS009X, AWPS005X, AWPS005X/CNC01, AWPS004X, AWPS009X/CNJ01, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT16/00097/00	Expiry 02/11/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS001X	RFVA	Limitations N/A
DQP IT18/00014/00	Expiry 15/05/2028	Process RADIOGRAPHIC INSPECTION	Specification ASTM E1742, ASTM E2104, AWPS004X, AWPS009X	RFVA	Limitations Nessuna
DQP IT18/00015/01	Expiry 28/07/2026	Process FUSION WELDING OF MATERIAL	Specification STA110W0038, AMS2694, AWS D17.1	RFVA	Limitations Saldatura di recupero solo su fusioni in lega di alluminio.
Supplier Code 0021013487		Supplier Name BYTEST-	Supplier Address VIA MIRABELLA 12 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)		
DQP IT16/00071/00	Expiry 17/03/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X	RFVA	Limitations N/A
Supplier Code 0021003612		Supplier Name BYTEST-	Supplier Address VIA BRANDIZZO 123/125 - 10088 - VOLPIANO - - IT - TO- - see note (*)		
DQP IT16/00077/00	Expiry 03/04/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X	RFVA	Limitations N/A

DQP IT12/00027/00	Expiry 28/05/2027	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, AWPS009X, SRA037A	RFVA	Limitations
DQP IT12/00064/00	Expiry 19/02/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS005X, ASTM E1742, AWPS004X	RFVA	Limitations Ispezione su parti AW609 solo secondo AWPS004X, AWPS005X o specifiche internazionali
Supplier Code 0021003670		Supplier Name C.I.M.A. COSTRUZIONI ITALIANE MACCH	Supplier Address VIA FRATELLI CAIROLI 8 - 40055 - VILLANOVA DI CASTENASO - - IT - BO- - see note (*)		
DQP IT12/00088/01	Expiry 06/06/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X	RFVA 404652	Limitations
DQP IT12/00093/00	Expiry 31/03/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, AMS2759, AMS2759/1, AMS2759/2, AMS2759/11, AWPS007T, SAE AMS2769, AMS-H-6875, AWPS007T/04	RFVA 404421, 02-19-001	Limitations Processo valido solo per trattamenti termici preliminari degli acciai richiamati della specifica AWPS007T/02 su parti con sovrametallo minimo di 0,75mm su tutte le superfici; solo per trattamenti termici preliminari vedere RFVA 2/19/001;
DQP IT12/00050/01	Expiry 26/08/2027	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, BAC5436, AWPS001Q, AWPS009X	RFVA 404653	Limitations
Supplier Code 0021003677		Supplier Name C.M.C. S.R.L.	Supplier Address CONTRADA PAGLIARULO - 72012 - CAROVIGNO - - IT - BR- - see note (*)		
DQP IT16/00041/00	Expiry 13/06/2026	Process STRUCTURAL BONDING	Specification STA110A0018, AWPS001A, WHPS444, AWPS001Q, AWPS117N, AWMS05-001	RFVA 7/20/007	Limitations NON E' CONSENTITA L' ATTIVITA' DI CURA DI PARTI IN AUTOCLAVE.
Supplier Code 0021007842		Supplier Name CABLESCAN-	Supplier Address BUILDING 55A, HUMBER ENTERPRISE PAR - HU15 1XW - BROUGH, EAST YORKSHIRE - - GB - - - see note (*)		
DQP GB13/00028/00	Expiry 15/07/2027	Process ELECTRICAL WIRING CRIMPING	Specification IPC-620	RFVA	Limitations None

Supplier Code		Supplier Name		Supplier Address	
0021014674		CAPITANIO AEROSPACE 2.0		FRANCO,16 MESAGNE, - 72023 - ITALY - - IT - BR- - see note (*)	
DQP IT16/00042/01	Expiry 28/07/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations N/A
DQP IT16/00066/02	Expiry 03/08/2026	Process PASSIVATION	Specification AWPS008T, BPS4007	RFVA	Limitations N/A
DQP IT16/00067/02	Expiry 03/08/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, BPS4182, MIL-DTL-5541, MIL-DTL-81706	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021003639		CBS S.R.L.		VIA VITTORIO VENETO 77 - 20020 - BIENTATE DI MAGNAGO - - IT - MI- - see note (*)	
DQP IT13/00021/01	Expiry 31/05/2026	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, STA110A0018, AMS2750, AWPS001Q, AWPS001A, AWPS001N	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021001058		CENTRO COSTRUZIONI-		VIA S. ISIDORO LOC. VARANO 2 - 03012 - ANAGNI - - IT - FR- - see note (*)	
DQP IT14/00028/00	Expiry 29/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
DQP IT15/00026/01	Expiry 07/01/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, MS21.06, AWPS001Q, BPS4012, AMS2750	RFVA	Limitations
DQP IT14/00014/00	Expiry 31/12/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404365, 403401	Limitations N/A
DQP IT14/00015/00	Expiry 31/12/2027	Process STRUCTURAL BONDING	Specification AWPS001N, WHPS436, WHPS444, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, AWPS001A/CNA01, STA110A0018	RFVA	Limitations N/A

Supplier Code		Supplier Name		Supplier Address	
0021003668		CIL INC.		400 CANAL ST - 01840-1221 - LAWRENCE - - US - MA - - see note (*)	
DQP US01/00027/00	Expiry 12/11/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-A-8625, AWPS001Q	RFVA	Limitations As indicated in RFVA# 15/16/07
DQP US01/00016/00	Expiry 01/10/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, STA110T0006	RFVA	Limitations N/A
DQP US01/00015/00	Expiry 24/08/2027	Process SURFACE PREPARATION FOR BONDING	Specification AWPS001Q, MIL-A-8625, AWPS003T	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021013695		CIL INC. ELECTROPLATING-		125 GLENN ST - 01843-1036 - LAWRENCE - - US - MA - - see note (*)	
DQP US01/00000/00	Expiry 10/02/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification AWPS012T, STA100-80-06, STA100-83-43, AMS-QQ-P-416	RFVA	Limitations C.I.L. to perform "Type II" plating only, and use the Pre-plate Cleaning process indicated in RFVA 15/07/01 Rev.A in place of the applicable paragraphs of the STA. Copper plating as a pre-plate to cadmium to be Method A only. The Hydrogen
Supplier Code		Supplier Name		Supplier Address	
0021014275		COLMEGNA SUD-		ZONA INDUSTRIALE ASI 1 - 81025 - MARCIANISE - - IT - CE - - see note (*)	
DQP IT15/00076/01	Expiry 01/07/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/06, AWPS007T, AWPS004Q, AWPS007T/01, AWPS001Q	RFVA	Limitations Per ogni particolare trattato il fornitore deve sottoporre al Lab. LH di riferimento, il relativo ciclo di processo per approvazione.
DQP IT15/00085/01	Expiry 01/07/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/04, AWPS007T/05, AWPS004Q, AMS2759/3, AMS2759/4, AMS2759/11, AWPS007T, AWPS007T/03, AWPS001Q, AMS2759, AMS2759/5, SAE AMS2769, AMS2750, AWPS007T/02	RFVA	Limitations È consentito trattare parti con rimozione di materiale superiore a 0,75 mm in forni ad atmosfera d'aria.

Supplier Code		Supplier Name		Supplier Address	
0021006720		COM.STAMP. S.R.L.		ZONA INDUSTRIALE - 83038 - MONTEMIETTO - - IT - AV- - see note (*)	
DQP IT16/00000/04	Expiry 10/01/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS006T, AWPS001Q, AWPS004Q, AMS2750	RFVA	Limitations Limitation for Oven Nabertherm 366247 (MAXIMUM QUENCH DELAY TIMES 7 seconds): ; Minimum treatable thickness iaw table 5 of AWPS006T: (2024 alloys) Over 0.61 to 0.71mm (included); All alloys except 2024, Up to 0.41 mm (included).;
Supplier Code		Supplier Name		Supplier Address	
0021006720		COM.STAMP.-		ZONA INDUSTRIALE - 83038 - MONTEMIETTO - - IT - AV- - see note (*)	
DQP IT16/00040/02	Expiry 19/06/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA110W0052, STA100-83-59, AWS D17.1, STA100-82-07	RFVA 404550, 403711	Limitations GRUPPI DI MATERIALE, POSIZIONI DI SALDATURA E SPESSORI SECONDO SCHEDE DI QUALIFICA SALDATORI ALLEGATE
DQP IT12/00073/00	Expiry 13/01/2027	Process RESISTANCE SEAM WELDING	Specification AWS D17.2	RFVA	Limitations
DQP IT16/00054/00	Expiry 17/12/2026	Process SILVER BRAZING	Specification AWS B2.2/B2.2M, STA100-80-98	RFVA	Limitations ALLOWED ONLY TORCH BRAZING/OXYACETYLENE.
DQP IT16/00069/01	Expiry 18/10/2026	Process SPOT WELDING	Specification AWS D17.2, STA100-81-13	RFVA	Limitations INDICATI NEL CAMPO "APPROVED ACTIVITIES" GRUPPI, CLASSI E RANGES DI SPESSORE QUALIFICATI.
Supplier Code		Supplier Name		Supplier Address	
0021000261		COPROMA SUD C.N.D. S.R.L.		VIA RISORGIMENTO 10 - 80026 - CASORIA - - IT - NA- - - see note (*)	
DQP IT15/00078/01	Expiry 01/07/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations
DQP IT15/00077/00	Expiry 02/05/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021003714		COSMEC S.R.L.		VIA PER BORGOMANERO 5/7 - 28010 - VERUNO - - IT - NO- - see note (*)	
DQP IT12/00067/00	Expiry 16/01/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003720		COSTRUZIONI NOVICROM S.R.L.		VIA DON STURZO 51/53 - 56025 - PONTEDERA - - IT - PI- - see note (*)	
DQP IT12/00102/00	Expiry 01/06/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, BAC5423, BSS7039, AWPS006X, BPS4089, SS8806	RFVA 400441	Limitations
DQP IT12/00074/00	Expiry 10/03/2028	Process ASSEMBLING THERMAL FITS	Specification AWPS001Q, MS21.06, STA100-80-12, BPS4012, AMS2750	RFVA	Limitations
DQP IT15/00046/01	Expiry 30/12/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification BPS4182, SS8693, AWPS002T, BAC5719, MIL-DTL-5541	RFVA	Limitations
DQP IT15/00047/01	Expiry 20/12/2027	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification AWIS002Q, AWPS004T, AWPS022T, STA100-80-03, BPS4003, AMS-M-3171, STA100-80-03/CNC01, BAC5742	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005387		CROUZET-		2 RUE DU DOCTEUR ABEL - 26902 - VALENCE CEDEX 9 - - FR - - - see note (*)	
DQP GB13/00086/00	Expiry 09/04/2028	Process ELECTRICAL WIRING CRIMPING	Specification IPC-620	RFVA	Limitations None.
Supplier Code		Supplier Name		Supplier Address	
0021003740		CURTI - COSTRUZIONI MECCANICHE-		VIA EMILIA PONENTE 750 - 48014 - CASTEL BOLOGNESE - - IT - RA- - see note (*)	
DQP IT12/00091/01	Expiry 30/04/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA 2/12/015, 402371	Limitations

DQP IT13/00077/00	Expiry 31/05/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2	RFVA	Limitations
DQP IT13/00064/01	Expiry 30/04/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2	RFVA	Limitations Titanio e sue leghe spessori da 0.4+0.4mm a 1.6+1.6mm, Alluminio e sue leghe spessori da 0.5+0.5mm a 1.6+1.6mm, Acciai inossidabili spessori da 0.5+0.5mm a 2.0+2.0mm
DQP IT13/00060/01	Expiry 30/04/2027	Process SPOT WELDING	Specification STA100-81-15, AWS D17.2, STA100-81-13	RFVA	Limitations Titanio e le sue leghe spessori da 0.4+0.4mm a 1.6+1.6mm
DQP IT13/00007/00	Expiry 28/02/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2	RFVA	Limitations Saldatura a punti: Acciai Inossidabili classe A spessori da 0.5+0.5mm a 2.0+2.0mm, Titanio e sue leghe classe A spessori da 0.4+0.4mm a 1.6+1.6mm. Saldatura continua a rulli: Acciai Inossidabili classe A spessori da 0.5+0.5mm a 1.6+1.6mm,
DQP IT12/00098/00	Expiry 30/04/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AWPS006T, AMS2750, SAE AMS2770	RFVA	Limitations Per la lega 2024 è consentito eseguire trattamenti solo su particolari con spessori > 0.61mm; Per il programma AW 609 possono essere processate solo le parti dove è richiesto il trattamento secondo le specifiche indicate in questo DQP.
Supplier Code 0021003771		Supplier Name D. E M.I. S.R.L.	Supplier Address VIA CALATA PORTA MASSA - INT. PORTO - 80133 - NAPOLI - - IT - NA- - see note (*)		
DQP IT18/00001/03	Expiry 30/09/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X	RFVA	Limitations NESSUNA
Supplier Code 0021011853		Supplier Name DALLARA COMPOSITI-	Supplier Address PRIMO LEVI 6 - 43044 - COLLECCHIO - - IT - PR- - see note (*)		
DQP IT16/00016/00	Expiry 15/06/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification AWPS003K, AMS2750	RFVA	Limitations QUESTA QUALIFICA CONSENTE LA REALIZZAZIONE DI PARTI DELLA SOLA LINEA AW HERO IN ACCORDO ALLE SPECIFICHE RICHIAMATE IN QUESTO DQP.; THIS QUALIFICATION ALLOWS THE PRODUCTION OF PARTS ONLY OF

Supplier Code		Supplier Name		Supplier Address	
0021003753		DARCHEM ENGINEERING LTD		EASTBROOK ROAD - GL4 3DB - GLOUCESTER - - GB - NA- - see note (*)	
DQP GB13/00020/00	Expiry 03/06/2027	Process RADIOGRAPHIC INSPECTION	Specification ASTM E2104, AWPS004X, AWPS009X, AWIS072A, WHPS256	RFVA	Limitations
DQP GB13/00023/00	Expiry 15/04/2027	Process FUSION WELDING OF MATERIAL	Specification WHPS214, WHPS256, WHPS158, WHPS455, AWS D17.1	RFVA IP1102	Limitations Not approved for Aluminium welding
DQP GB13/00022/00	Expiry 08/04/2027	Process SPOT AND SEAM RESISTANCE WELDING	Specification WHPS002, WHPS158, AWS D17.2, WHPS256	RFVA IP1102	Limitations Group 2 & 3 materials only
DQP GB13/00021/00	Expiry 04/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, WHPS256, ASTM E1417/E1417M, AWIS072A	RFVA	Limitations Type 1, Method A, Sensitivity Level 3
Supplier Code		Supplier Name		Supplier Address	
0021003760		DAVID HART AEROSPACE PIPES		LONG CLOSE, DOWNTON - SP5 3HG - SALISBURY - - GB - Wl- - see note (*)	
DQP GB13/00092/00	Expiry 05/05/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS063, WHPS158, AWPS004T, AWPS006T, AWPS004Q, AWPS001Q, AMS2750	RFVA 401331	Limitations To exclude materials (7049, 7010, 7050 and 8090) requiring Class 1 (+/- 3 deg C) furnace. Non-clad only. Excludes Heat treating 2024 material with a thickness equal to or less than 0.61mm. Solution heat treatment to be carried out in Oven PD203.
DQP GB13/00089/00	Expiry 05/05/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS009X, AWPS004T/CNA01, AWPS006X, AWPS004T, ASTM E1417/E1417M, AWIS072A	RFVA	Limitations Type 1, Method A, Sensitivity Level 3
DQP GB13/00091/00	Expiry 05/05/2028	Process BRAZING OF METALLIC MATERIALS	Specification WHPS060, WHPS058, AWPS004T	RFVA IP2318, IP2256, IP1957	Limitations WHPS 058 and 060 torch brazing
DQP GB13/00090/00	Expiry 05/05/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, ASTM E2104, AWIS072A, AWPS004T	RFVA	Limitations None.

DQP GB13/00064/00	Expiry 02/09/2027	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS214, WHPS256, WHPS158	RFVA IP2256	Limitations None.
Supplier Code 0021003770		Supplier Name DELTA TEST GMBH	Supplier Address BRIGITTA 15 - 29313 - HAMBUHREN - - DE - - - see note (*)		
DQP IT15/00074/00	Expiry 01/07/2026	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X	RFVA	Limitations Only NDT-ET P/n: 129-B417-03-001; 6F6310A00771; CZ6310A01971; 4F6510A02051; 6F6500A00871; 6F6500A00872; N651G1150701; 3G6510A00151; 3G6510A00152; SMF DWG No. 1883; 103020324; 103020565;
Supplier Code 0021008602		Supplier Name DIOXID SP. Z O.O.	Supplier Address M. MIESOWICZA 4A - 38-400 - KROSNO - - PL - PDK - - see note (*)		
DQP PL10/00038/00	Expiry 08/01/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X	RFVA	Limitations Type 1, Method A, Developer "a", Sensitivity Level 3 / Typ 1, Metoda A, Wydolowyacz "a", Poziom czulosci 3
DQP PL10/00019/02	Expiry 02/07/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA 403842	Limitations Chromic Acid Anodizing of aluminium alloys Code N or A
Supplier Code 0021010067		Supplier Name ECOR INTERNATIONAL-	Supplier Address VIA FRIULI 11 - 36015 - SCHIO - - IT - VI- - see note (*)		
DQP IT13/00058/00	Expiry 31/03/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-83-59, STA110W0052, STA100-82-07, AWS D17.1, AWPS001Q, AWPS004T	RFVA	Limitations
Supplier Code 0021008718		Supplier Name EL.COM S.R.L.	Supplier Address VIA VASCO DE GAMA 5 - 25024 - LENO - - IT - BS- - see note (*)		
DQP IT13/00055/00	Expiry 31/03/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, AS22520	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021014869		ELEMENT MATERIALS TECHNOLOGY		BLACK BROOK BUSINESS PARK - DY2 0XQ - NARROW BOAT WAY, DUDLEY - - GB - WM- - see note (*)	
DQP GB12/00111/00	Expiry 16/04/2026	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, AWIS072A, ASTM E2104	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021013481		F G GRUPPO-RIVOLI		VIA ASTI 80 - 10098 - RIVOLI - - IT - TO- - see note (*)	
DQP IT12/00078/00	Expiry 28/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/05, AWPS001Q, AMS2750, AWPS007T/03, AWPS007T, AWPS007T/02, AWPS007T/04, AWPS004Q	RFVA 402731	Limitations Trattamenti termici da eseguire solo su parti con sovrametallo maggiore di 0.75 mm
Supplier Code		Supplier Name		Supplier Address	
0021008157		F.P. FLY S.R.L.		VIA MIRABELLA 36 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)	
DQP IT13/00009/00	Expiry 14/04/2027	Process ELECTRICAL WIRING CRIMPING	Specification AS22520, AS7928	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021002645		FLAME SPRAY S.P.A.		VIA LEONARDO DA VINCI 30 - 20040 - RONCELLO - - IT - MI- - see note (*)	
DQP IT12/00099/00	Expiry 25/06/2028	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T	RFVA 2/25/002	Limitations Solo Linea AW09
Supplier Code		Supplier Name		Supplier Address	
0021013204		FLAME SPRAY-		ZONA INDUSTRIALE ASI SNC - 83040 - MORRA DE SANCTIS - - IT - AV- - see note (*)	
DQP IT18/00012/00	Expiry 25/11/2027	Process HOT ISOSTATIC PRESSING OF CASTINGS	Specification AMS2750, STA110Q0041	RFVA 402062	Limitations NA
Supplier Code		Supplier Name		Supplier Address	
0021009270		FLITETEC LTD		UNIT 9, 28 PLANTATION ROAD - HP6 6HD - AMERSHAM - - GB - BU- - see note (*)	

DQP GB13/00116/00	Expiry 04/12/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS426, WHPS644, AWPS004T, WHPS687	RFVA	Limitations None.
Supplier Code 0021003958		Supplier Name FORD AEROSPACE LTD	Supplier Address EAST SIDE, TYNE DOCK - NE33 5ST - SOUTH SHIELDS - - GB - TW- - see note (*)		
DQP GB12/00086/01	Expiry 01/02/2027	Process EXTERNAL ROLLED THREAD	Specification WHPS390	RFVA	Limitations As per WHPS390 - FETTE-type heads shall not be used on Vital Parts/Bolts. FETTE-type heads may be used for other Grade/Class of parts/bolts, providing the thread complies with the drawing/specification dimensional
DQP GB12/00073/00	Expiry 07/11/2026	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations
DQP GB12/00062/00	Expiry 22/10/2026	Process BONDING WITH ROOM TEMPERATURE CURING STRUCTURAL PASTE ADHESIVES	Specification WHPS444	RFVA	Limitations Bonding of class 2/3 and grade B only
DQP GB12/00026/00	Expiry 28/07/2026	Process THE RETAINING OF ROLLER/BALL BEARINGS AND SPHERICAL BEARINGS WITH ANAEROBIC ADHESIVES	Specification WHPS406, WHPS312	RFVA	Limitations This approval is limited to non-vital/non-critical parts.
Supplier Code 0021000201		Supplier Name FORGED SOLUTIONS GROUP-RIVER DON	Supplier Address MILFORD STREET - S9 2LD - SHEFFIELD - - GB - YS- - see note (*)		
DQP GB12/00013/00	Expiry 30/07/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification WHPS655, WHPS050, HP1-1, BPS4140, AMS2750, WHPS438, WHPS439, AWPS007T, AWPS004Q, AWPS001Q	RFVA 10/15/006, 10-17-021	Limitations Approval to BPS 4140 is limited to the Heat Treatment of Precipitation Hardening Steels in accordance with Section IV and is restricted to the use of Furnace S for the Solution Treatment
Supplier Code 0021011160		Supplier Name FORGITAL FMDL S.A.S.	Supplier Address 48 BOULEVARD D AUVERGNE - 42500 - LE CHAMBON-FEUGEROLLES - - FR - 42- - see note (*)		
DQP IT12/00105/00	Expiry 26/07/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification STA110M0036, AMS2750, AWPS009T	RFVA	Limitations AW609 line only for specifications listed in this document

DQP IT12/00106/00	Expiry 26/07/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification STA110M0036, AMS2750, AMS-H-6875, AWPS007T	RFVA	Limitations AW609 line only for specifications listed in this document
Supplier Code 0021003962		Supplier Name FORGITAL ITALY S.P.A.		Supplier Address VIA G. SPEZZAPRIA 1 - 36010 - VELO D'ASTICO - - IT - VI - - see note (*)	
DQP IT12/00060/01	Expiry 05/08/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS2750, AWPS009T, AWPS001Q, STA110M0036, AWPS004Q	RFVA 2/12/018	Limitations Processo valido purchè sia grantito un sovrametallo superiore ai 2mm su ogni superficie
DQP IT12/00061/01	Expiry 05/08/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, STA110M0036, AWPS007T, AWPS009T, AMS2750	RFVA 2/12/018	Limitations Processo applicabile agli acciai della sez.II della AWPS007T. Forni ad aria utilizzabili sopra i 650°C se garantito un sovrametallo maggiore o uguale di 0.75mm.
Supplier Code 0021013359		Supplier Name FREGATE AERO-		Supplier Address 02 ALLEE DES CHATAIGNIERS - 07800 - BEAUCHSTEL - - FR - 69- - see note (*)	
DQP IT12/00058/00	Expiry 15/05/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AMS2750, AWPS004Q	RFVA	Limitations DQP applicable only to the heat treatment of the following parts pn9S3210L00251 SKID TUBE LH; pn9S3210L00351 SKID TUBE RH pn9S3210L00451 CROSSTUBE FRONT pn9S3210L00651 CROSSTUBE REAR;
Supplier Code 0021013819		Supplier Name FREGATE AERO-		Supplier Address 1200 AVENUE MARIE CURIE - 07800 - LA-VOULTE-SUR-RHONE - - FR - 1- - see note (*)	
DQP IT13/00043/00	Expiry 30/04/2026	Process PASSIVATION	Specification AMS2700	RFVA	Limitations Only for AW09 components
Supplier Code 0021005249		Supplier Name FUCINE UMBRE		Supplier Address VIA DEL SERSIMONE 22 - 05100 - TERNI - - IT - TR- - see note (*)	
DQP IT15/00114/00	Expiry 22/12/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09	RFVA	Limitations

DQP IT15/00038/00	Expiry 12/06/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT15/00039/00	Expiry 21/05/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations
DQP IT15/00066/00	Expiry 28/02/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS006T/CNC01, AWPS004Q, SAE AMS2770, AWPS001Q, AWIS002Q, AMS2750	RFVA	Limitations
DQP IT15/00067/00	Expiry 22/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AMS2750, AMS2759/1, AMS2759/3, AMS2759, AWPS001Q, AMS2759/7, AMS2759/2	RFVA	Limitations
DQP IT15/00069/00	Expiry 22/02/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AWPS009T, AMS2750, AMS-H-81200, AWPS001Q	RFVA	Limitations
DQP IT15/00068/00	Expiry 22/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2759, AMS2759/2, AWPS001Q, AWPS007T, AMS2759/1, AMS2759/3, AMS2759/7, AMS2750	RFVA	Limitations
DQP IT15/00061/00	Expiry 07/12/2027	Process FLUOROPHOSPHATE OF TITANIUM ALLOYS	Specification STA100-84-56	RFVA	Limitations
DQP IT15/00109/00	Expiry 31/10/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS003X/CND01, ASTM E1444	RFVA	Limitations
DQP IT15/00037/00	Expiry 24/07/2027	Process PASSIVATION	Specification AWPS008T	RFVA	Limitations
Supplier Code 0021003977		Supplier Name FUTUR PLAST S.R.L.		Supplier Address VIA DELLA MECCANICA 19/A - 04011 - APRILIA - - IT - LT- - see note (*)	
DQP IT14/00024/00	Expiry 31/05/2028	Process POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	Specification STA110L0058	RFVA	Limitations

DQP IT14/00022/00	Expiry 31/05/2027	Process EPOXY MOLDING COMPOUNDS (EMC) APPLICATION	Specification AWPS002K	RFVA	Limitations
DQP IT14/00023/00	Expiry 31/05/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code 0021013403		Supplier Name G.R.TRATTAMENTI TERMICI-		Supplier Address VIA MARITTIMA II KM 5,700 55 - 04014 - PONTINIA - IT - LT- - see note (*)	
DQP IT15/00025/01	Expiry 05/05/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS004Q, AWPS007T/05, AMS2750, AMS-H-6875, SAE AMS2769, AMS2759, AMS2759/1, AMS2759/3, AMS2759/7, AMS2759/11, SAE AMS2773, AWPS007T, AWPS007T/01, AWPS007T/02, AWPS007T/03, AWPS007T/04, AMS2759/2, AMS2759/4, AMS2759/6, SAE AMS2774,	RFVA 402431	Limitations
DQP IT15/00081/00	Expiry 05/05/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/02, AWPS007T/05, AWPS004Q, SAE AMS2774, SAE AMS2769, AMS2759, AMS2759/3, AMS2759/4, AMS2759/7, SAE AMS2773, AWPS007T, AWPS007T/03, AWPS007T/04, AWPS001Q, AMS2750, AMS-H-6875, AMS2759/1, AMS2759/2, AMS2759/6, AMS2759/11,	RFVA	Limitations
Supplier Code 0021003981		Supplier Name GALVAIR-		Supplier Address VIA EDISON 10 - LOC. CAVALLINA 10 - 50031 - BARBERINO DI MUGELLO - IT - FI- - see note (*)	
DQP IT12/00114/00	Expiry 05/07/2028	Process PLATING ZINC NICKEL ALLOY	Specification AMS2417, AWPS001Q, AMS2750	RFVA	Limitations PLACCATURA DI GRADO B, PASSIVAZIONE DI TIPO 2
DQP IT12/00113/00	Expiry 28/06/2028	Process HARD CHROME PLATING	Specification AMS2460, AMS2406, AWPS001Q, AMS2438, AMS2750	RFVA	Limitations
DQP IT12/00112/00	Expiry 28/06/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification ASTM B568, ASTM B700, AMS2750, AWPS001Q	RFVA	Limitations
DQP IT12/00110/00	Expiry 01/06/2028	Process PERMANENT RESIN COVER APPLICATION AND OF SEALING RESIN	Specification STA100-80-03, AMS2750, STA100-85-09, AWPS001Q, AWPS014V, CPW 489	RFVA A2-10-003, A2-13-009	Limitations

DQP IT13/00036/00	Expiry 31/03/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS015T, AWIS002Q	RFVA	Limitations
DQP IT13/00035/00	Expiry 31/03/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, AWIS002Q	RFVA	Limitations
DQP IT12/00053/00	Expiry 16/11/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA	Limitations Per linea AW609, solo secondo AWPS006X
DQP IT13/00042/00	Expiry 30/09/2027	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, MIL-PRF-8625	RFVA	Limitations
DQP IT13/00019/00	Expiry 30/06/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-80-06, AMS-QQ-P-416, BPS4006, BPS4006	RFVA	Limitations
DQP IT12/00033/00	Expiry 17/06/2027	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification STA100-80-03, AMS-M-3171	RFVA 02/06/006, 02/14/002, 401571, 02/13/012, 02/14/009	Limitations
DQP IT13/00008/00	Expiry 30/04/2027	Process HEAT TREATMENT OF DE-EMBRITTLMENT AND STRESS RELIEF	Specification STA100-83-84, STA100-85-01, BPS4006, BPS4384, AMS-QQ-P-416, MIL-DTL-16232, STA100-83-10, AWPS012T, WHPS006, STA100-80-06, BPS4006, SS8414	RFVA	Limitations Eseguire distensione e deidrogenazione di parti cementate in forni di classe 2
DQP IT12/00034/02	Expiry 11/06/2026	Process COATING ANODISING (DOW17) OF MAGNESIUM ALLOYS	Specification STA100-85-09	RFVA 2-14-010, 2-13-021	Limitations
DQP IT13/00039/01	Expiry 30/03/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-PRF-8625	RFVA	Limitations Limitatamente alle leghe di alluminio serie 7000
DQP IT13/00014/01	Expiry 30/03/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021006341		GALVANICA CEDRATESE S.R.L.		VIALE DANIMARCA 16 - 21013 - GALLARATE - - IT - VA - - see note (*)	
DQP IT13/00090/00	Expiry 31/01/2029	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWPS004T, STA100-83-59, AWPS001Q	RFVA	Limitations
DQP IT13/00087/00	Expiry 30/11/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification MIL-PRF-8625, STA100-83-87, AWPS001Q	RFVA	Limitations
DQP IT13/00091/00	Expiry 30/11/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations
DQP IT13/00034/00	Expiry 31/01/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS015T, AWPS001Q	RFVA	Limitations
DQP IT13/00033/00	Expiry 31/12/2027	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, MIL-PRF-8625, AWPS001Q	RFVA	Limitations
DQP IT13/00051/00	Expiry 30/11/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625, AWIS002Q, AWPS001Q, AWPS004T	RFVA	Limitations
DQP IT13/00049/00	Expiry 31/10/2027	Process INERT GAS TUNGSTEN ARC WELDING	Specification AWPS004T, STA110W0052, STA110T0006	RFVA	Limitations Limitatamente al decapaggio dell'alluminio e sue leghe in preparazione alla saldatura T.I.G.
DQP IT13/00030/01	Expiry 30/09/2027	Process PASSIVATION	Specification AWPS004T, AWPS017T, AMS2700	RFVA	Limitations
DQP IT13/00020/00	Expiry 30/06/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification BPS4182, AWPS002T, AWPS001Q, MIL-DTL-5541	RFVA	Limitations Conversione cromica dell'alluminio e sue leghe per BPS4182 limitata a classe 1A ad immersione
DQP IT13/00017/00	Expiry 31/05/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, STA100-83-43, BPS4310, AWPS001Q, AMS2750	RFVA	Limitations

DQP IT13/00071/01	Expiry 30/04/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, BPS4001, AWPS001Q, MIL-PRF-8625	RFVA	Limitations
Supplier Code 0021008542		Supplier Name GALVER-	Supplier Address VIA ANIME SANTE, SNC - 03023 - CECCANO - - IT - FR - - see note (*)		
DQP IT14/00013/02	Expiry 31/10/2027	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-83-12/CND01, STA100-83-12	RFVA 404789	Limitations N/A
DQP IT18/00009/01	Expiry 30/09/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X	RFVA	Limitations NA (vedi Approved-Rejected Note)
DQP IT14/00008/01	Expiry 30/08/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations "Il Processo d'Ispezione sulle fusioni in lega di Alluminio e Magnesio prodotte dallo stabilimento LH di Bn si intende limitato alla sola alla fase dei Liquidi Penetranti Preliminari non deliberativi, eseguita prima del Trattamento Termico"
DQP IT15/00051/00	Expiry 14/05/2027	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT14/00003/00	Expiry 31/03/2027	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification STA100-83-52, STA110L0029, STA100-83-57	RFVA 403972	Limitations
DQP IT14/00004/00	Expiry 31/03/2027	Process PAINTING AND FINISHING OF HELICOPTER BLADES	Specification STA100-83-00, AWPS002V, STA100-84-27, STA110L0029, AWPS003V, WHPS242, AWPS002T, STA100-83-80, STA100-84-51, STA100-84-51/CNI01, STA100-84-64, STA100-84-64/CNA01, WHPS081, STA110T0006, AWPS004T	RFVA	Limitations N/A
DQP IT14/00002/00	Expiry 31/03/2027	Process STRUCTURAL BONDING AND CURING	Specification STA100-84-03, AWPS117N, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, AWPS001A/CNA01, AWPS016A, STA110A0018, STA100-83-80, STA100-81-71, AWPS001N	RFVA	Limitations N/A

DQP IT14/00001/00	Expiry 31/03/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A/CNA01, STA100-83-80, STA100-81-71, STA100-84-51/CNI01, STA100-84-64, AWPS002V, AWPS117N, AWPS003K/CNB01, AWPS003K/CNB02, AWPS001A, STA110A0018, STA100-84-03, STA100-84-51, STA100-84-64/CNA01, STA100-84-27, AWPS003K, WHPS444	RFVA	Limitations N/A
DQP IT15/00036/00	Expiry 17/12/2026	Process PASSIVATION	Specification AWPS017T	RFVA	Limitations
DQP IT15/00102/00	Expiry 17/05/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10, STA100-83-10/CND01, BPS4310, AWPS001Q	RFVA	Limitations IL FORNITORE SI IMPEGNA AD INTRODURRE IL PROCESSO FRA GLI SCOPI DEL PROSSIMO AUDIT NADCAP SUI PROCESSI CHIMICI (Audit 223199 ; come comunicato da Galver Srl)
DQP IT14/00009/02	Expiry 31/03/2026	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52/CNI02, AWPS023T, STA100-83-52, STA100-83-52/CNI05, AWPS003T, AWPS003T/CNA01, AWPS020T, STA100-83-52/CNI06	RFVA 404633, 05/20/002	Limitations N/A
Supplier Code 0021004006		Supplier Name GIANNUZZI-	Supplier Address VIA FEDERICO II SNC - 73020 - CAVALLINO - - IT - LE - - see note (*)		
DQP IT13/00010/00	Expiry 31/03/2027	Process FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS002N, AWPS002N/01, AWPS002N/02	RFVA	Limitations Limitatamente all'uso di macchine Fortus con ugello T16 e T20 per la produzione di parti in ULTEM 9085
Supplier Code 0021004022		Supplier Name GOODRICH-	Supplier Address 1555 CORPORATE WOODS PKWY - 44685-8799 - UNIONTOWN - - US - OH - - see note (*)		
DQP IT14/00031/00	Expiry 01/09/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWIS102A	RFVA	Limitations Limited Level 1 Pitch-Catch Technique, in accordance with AWIS102A Rev.B
Supplier Code 0021006807		Supplier Name HARDIDE COATINGS-	Supplier Address 9 LONGLANDS ROAD - OX265AH - BICESTER - - GB - OX - - see note (*)		
DQP GB12/00133/00	Expiry 05/08/2028	Process CHEMICAL VAPOUR DEPOSITION OF HARDIDE-A (800-1200 HV)	Specification WHPS765	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004069		HELI-ONE (NORWAY)		ACCOUNTING DEPT, POST BOX 535 - 4055 - STAVANGER LUFTHAVN - - NO - 11- - see note (*)	
DQP GB13/00102/00	Expiry 20/08/2027	Process FUSION WELDING OF MATERIAL	Specification AWS D17.1	RFVA	Limitations Welding of Ni_Cr alloys.
DQP GB13/00056/01	Expiry 09/06/2027	Process SELECTIVE BRUSH PLATING	Specification WHPS097, AWPS004T, STA100-83-12	RFVA	Limitations None.
DQP GB13/00053/00	Expiry 14/05/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10, AWPS004T	RFVA	Limitations None.
DQP GB14/00008/00	Expiry 19/03/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X	RFVA	Limitations LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP GB13/00055/00	Expiry 16/11/2026	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations Method C (Aerosols) only.
DQP GB13/00054/00	Expiry 12/09/2026	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, AWIS027X	RFVA	Limitations None
DQP GB13/00027/02	Expiry 23/04/2026	Process HEAT TREATMENT OF STRESS RELIEVING	Specification WHPS063, AMS2750	RFVA IP-2409	Limitations Limited to the repair of Exhausts as per ERI-7100-0002 & ERI-7100-0003, Part numbers EU7810B001-041, EU7810B002- 041 & EU7810B003-041. Stress relief carried out at 600C instead of 650C.
Supplier Code		Supplier Name		Supplier Address	
0021005360		HS MARSTON AEROSPACE LTD		WOBASTON ROAD, FORDHOUSES, - WV10 6QJ - WOLVERHAMPTON - - GB - WM- - see note (*)	
DQP GB13/00069/00	Expiry 26/01/2028	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS214, WHPS256, AWS D17.1, WHPS158	RFVA IP1504	Limitations Welders approved iaw the welders approval matrix held by HS Marston and referenced in this DQP.

DQP GB13/00070/00	Expiry 25/01/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWIS072A, AWPS006X, AWPS009X, AWPS009X/CNJ01, AWPS009X/CNJ02, WHPS256, ASTM E1417/E1417M	RFVA	Limitations Type 1, Method A, Sensitivity Level 2
DQP GB13/00068/00	Expiry 24/01/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T/CNC01, WHPS256, WHPS158, WHPS644, AWPS002T	RFVA	Limitations Method B Class 1A + Class 3. Local touch up only
DQP GB13/00067/00	Expiry 13/01/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS004X/CNB01, ASTM E2104, AWIS072A, WHPS256	RFVA	Limitations None.
Supplier Code 0021004112		Supplier Name HYDE AERO PRODUCTS		Supplier Address TUDOR WORKS - SK16 4RR - DUKINFIELD - - GB - CH- - see note (*)	
DQP GB13/00120/00	Expiry 15/01/2029	Process ASSEMBLING THERMAL FITS	Specification WHPS081, WHPS057, AWPS004T	RFVA	Limitations Liquid Nitrogen shrinking. No heating carried out.
Supplier Code 0021007564		Supplier Name HYDE COATINGS LTD		Supplier Address BRIDGE STREET. - SK15 1PH - STALYBRIDGE. - - GB - CH- - see note (*)	
DQP GB13/00099/00	Expiry 20/06/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T/CNA01, AWPS004T, AWPS003T, WHPS158	RFVA	Limitations AWPS003T Types 3, 4B & 4C Class 1 (Anodising for Painting and preparation for bonding)
DQP GB13/00098/00	Expiry 20/06/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T, WHPS158	RFVA	Limitations None.
DQP GB13/00093/00	Expiry 26/05/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, AWPS009X, ASTM E1417/E1417M, AWIS072A, AWPS004T	RFVA GB13/15/033	Limitations AWPS 006XType 1, Method A, Sensitivity Level 3
Supplier Code 0021007153		Supplier Name I.A.P. INDUSTRIAL & AERONAUTICAL		Supplier Address VIA ROMA 41 - 21019 - VERGIATE - - IT - VA- - see note (*)	

DQP IT13/00063/00	Expiry 31/03/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Conversione cromica dell'alluminio e sue leghe Classe 1A applicazione con panno (Metodo B) e applicatore presaturato (Metodo D), limitatamente alla fase di preparazione alla verniciatura
Supplier Code 0021007152		Supplier Name I.A.P. INDUSTRIAL & AERONAUTICAL PA		Supplier Address VIA GIOVANNI AGUSTA 520 - 21017 - C.COSTA DI SAMARATE - - IT - VA- - see note (*)	
DQP IT12/00066/00	Expiry 16/11/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q	RFVA 403601	Limitations
Supplier Code 0021013757		Supplier Name I.A.P. INDUSTRIAL & AERONAUTICAL PA		Supplier Address CONTRADA SANTA TERESA PINTI - 72100 - BRINDISI - - IT - BR- - see note (*)	
DQP IT16/00104/00	Expiry 27/10/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS002T/CNC01	RFVA	Limitations Allowed only Touch-up Applications -Method D.
DQP IT16/00103/00	Expiry 21/09/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, AWPS001Q, IP104, STA100-83-10	RFVA	Limitations N/A
Supplier Code 0021007152		Supplier Name I.A.P. INDUSTRIAL & AERONAUTICAL PAINTING-		Supplier Address VIA GIOVANNI AGUSTA 520 - 21017 - C.COSTA DI SAMARATE - - IT - VA- - see note (*)	
DQP IT12/00000/01	Expiry 10/04/2027	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-83-12, BAC5854	RFVA	Limitations
Supplier Code 0021014276		Supplier Name IMP GROUP LIMITED		Supplier Address 3101 HAMMONDS PLAINS ROAD - B3Z 1H7 - HAMMONDS PLAINS - - CA - NS- - see note (*)	
DQP GB13/00038/00	Expiry 08/11/2027	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification WHPS087	RFVA IP2439	Limitations Soft Soldering on wires and looms in support of CMLU programme

DQP GB13/00037/00	Expiry 16/07/2027	Process ELECTRICAL WIRING CRIMPING	Specification IPC-620	RFVA	Limitations None
Supplier Code 0021011381		Supplier Name IMP GROUP LIMITED	Supplier Address 579 BARNES ROAD - B2T 1L5 - ENFIELD - - CA - NS- - see note (*)		
DQP GB13/00119/00	Expiry 01/10/2028	Process ASSEMBLING THERMAL FITS	Specification WHPS057, WHPS081, AWPS010X	RFVA IP2476	Limitations Room temperature process. Heating or cooling not applied.
DQP GB13/00043/00	Expiry 14/02/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52, STA100-83-52/CNI02, STA100-83-52/CNI03, STA100-83-52/CNI01, STA100-83-52/CNI05, STA100-83-52/CNI06	RFVA	Limitations
DQP GB13/00045/00	Expiry 29/01/2027	Process STRUCTURAL BONDING	Specification WHPS444, STA100-83-52	RFVA	Limitations
DQP GB13/00047/00	Expiry 26/12/2026	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS458, AWPS001X	RFVA	Limitations Application of LY5052 resin & HY5052 hardener; to protect the edge of the cut out foam only.; Tap Testing as per AWPS001X, Section 7.3.1.
DQP GB13/00039/00	Expiry 05/12/2026	Process ELECTRICAL WIRING CRIMPING	Specification AS22520, AS7928	RFVA	Limitations None.
DQP GB13/00040/01	Expiry 05/12/2026	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification WHPS087, STA100-84-39	RFVA IP2483	Limitations
DQP GB13/00044/01	Expiry 05/12/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS441, WHPS458, WHPS617, WHPS631, WHPS436, WHPS020, WHPS312, WHPS647, WHPS083, WHPS186, WHPS370	RFVA	Limitations None.
DQP GB13/00041/00	Expiry 02/12/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, AWPS004T	RFVA	Limitations Local repair applications only.

Supplier Code		Supplier Name		Supplier Address	
0021004131		INDEPENDENT FORGINGS & ALLOYS-LCMA		VICTORIA FORGE - S6 2BL - LIVESY STREET SHEFFIELD -- GB - YS- - see note (*)	
DQP GB12/00089/00	Expiry 01/04/2028	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, AWPS009X	RFVA	Limitations Ultrasonic testing limited to forgings.
DQP GB12/00008/00	Expiry 05/12/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, WHPS001, ASTM E144/E1444M, AWPS009X, WHPS256, AWIS072A	RFVA	Limitations Limited to Forgings
Supplier Code		Supplier Name		Supplier Address	
0021004137		INFLITE ENGINEERING SERVICES LTD.		DUNMOW ROAD - CM23 5RG - BISHOPS STORTFORD - - GB - - - see note (*)	
DQP GB13/00060/01	Expiry 01/10/2027	Process FUSION WELDING OF MATERIAL	Specification WHPS455, WHPS256, WHPS158, AWS D17.1, WHPS214	RFVA	Limitations Welders approved iaw the welders approval matrix held by Inflite.
DQP GB13/00061/01	Expiry 01/10/2027	Process RESISTANCE SEAM WELDING	Specification AWS D17.2, WHPS002, WHPS256	RFVA	Limitations Groups 2 & 3 materials. Category B, Class 2 & 3 parts. Group 1 material welding to parts not requiring weld through primer.
DQP GB13/00058/01	Expiry 26/09/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS063, WHPS256, AWPS004Q, AMS2750, AWPS001Q, AWPS006T, AWPS006T/CNC01, WHPS644, WHPS158, ASTM E8/E8M	RFVA RFVA GB13-15-027, RFVA20-20-002, RFVA GB13-15-	Limitations JLS 5 Oven for precipitation only. WHPS 063 stress relieving of Aluminium only.
DQP GB13/00062/01	Expiry 20/09/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X, ASTM E2104, AWIS072A	RFVA	Limitations None.
Supplier Code		Supplier Name		Supplier Address	
0021008754		IONBOND LTD		UNIT 36, NO 1 INDUSTRIAL ESTATE, ME - DH8 6TS - CONSETT, COUNTY DURHAM - - GB - - - see note (*)	
DQP GB12/00004/00	Expiry 17/06/2026	Process COATINGS DEPOSITION BY PVD TECHNOLOGY	Specification WHPS696	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021011244		JFG COMPOSITES-		UL. ME#GIEWSKA 16J - 20-034 - LUBLIN - - PL - LBL- - see note (*)	
DQP PL10/00072/00	Expiry 10/01/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X, AWIS119A	RFVA	Limitations Acc. to AWPS001X
DQP PL10/00016/02	Expiry 15/09/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS001A, AWPS001N, STA110A0018, WHPS225, WHPS275, WHPS319, WHPS401, AWPS002Q	RFVA	Limitations N/A
DQP PL10/00033/00	Expiry 23/10/2026	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations STA100-83-52 rev. I Section XI par. 1.3.7
DQP PL10/00018/01	Expiry 03/09/2026	Process POLYMETHACRYLIMIDE (P.M.I.) RIGID-FOAM	Specification WHPS431	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021002666		KAWASAKY HEAVY INDUSTRIES LTD		1 KAWASAKY CHO - 5048710 - KAKAMIGAHARA CITY - - JP - 21- - see note (*)	
DQP GB13/00032/00	Expiry 13/06/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, WHPS256	RFVA	Limitations
DQP GB13/00033/00	Expiry 11/06/2027	Process CHROMIC ACID ANODIZING	Specification AWPS003T, WHPS158, WHPS256	RFVA	Limitations Type 1 only
DQP GB13/00034/00	Expiry 11/06/2026	Process PASSIVATION	Specification AWPS008T, WHPS256, WHPS158	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021010973		KING AND FOWLER UK LTD		HARRISON WAY, BRUNSWICK BUSINESS PA - L34BG - LIVERPOOL - - GB - MY- - see note (*)	
DQP GB13/00108/00	Expiry 25/08/2028	Process PASSIVATION	Specification AWPS008T, AWPS004T, WHPS158	RFVA	Limitations None

DQP GB13/00105/00	Expiry 24/08/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS004T, AWIS072A, AWPS006X, AWPS009X, ASTM E1417/E1417M	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 & 3
DQP GB13/00109/00	Expiry 24/08/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, WHPS389, AWPS004T	RFVA	Limitations None.
DQP GB13/00110/00	Expiry 24/08/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014	RFVA	Limitations Type 2A (Molykote 106) only.
DQP GB13/00107/00	Expiry 24/08/2028	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, AWIS072A, AWPS009X, AWPS004T, AWPS001Q, WHPS158	RFVA RFVA 20/18/003	Limitations None.
DQP GB13/00106/00	Expiry 24/08/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, AWPS009X, ASTM E1444, AWIS072A	RFVA RFVA 20-17-025	Limitations None.
DQP GB13/00103/00	Expiry 24/08/2028	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS257, STA100-80-06, WHPS158, WHPS389, AWPS004T, WHPS006	RFVA	Limitations None.
DQP GB13/00104/00	Expiry 24/08/2028	Process CHROMIC ACID ANODIZING	Specification AWPS004T, WHPS389, AWPS003T, WHPS158	RFVA RFVA 20/17/009	Limitations Anodising for Painting only
Supplier Code 0021003532		Supplier Name KLX SOUTHEND MANUFACTURING		Supplier Address 8 PURDEYS WAY, PURDEY INDUSTRIAL ES - SS4 1NA - ROCHFORD - - GB - ES- - see note (*)	
DQP GB13/00071/00	Expiry 28/02/2028	Process EXTERNAL ROLLED THREAD	Specification WHPS390, AWPS004T	RFVA	Limitations Thread rolling of steel parts only.
Supplier Code 0021006833		Supplier Name KONGSBERG AVIATION MAINTENANCE SERV		Supplier Address FETVEIEN 80-84 - 2007 - KJELLER - - NO - - - see note (*)	
DQP GB13/00029/00	Expiry 30/06/2026	Process EDDY CURRENT FLAW DETECTION	Specification ASTM E1316, ISO 15548, ISO 15549	RFVA	Limitations

DQP GB13/00031/00	Expiry 11/06/2026	Process MAGNETIC FLAW DETECTION	Specification AMS2641, ASTM E1444	RFVA	Limitations None.
DQP GB13/00030/00	Expiry 11/06/2026	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, ASTM E1135	RFVA	Limitations Penetrant Type 1, Method A, Level 3 and Type 1, Method D, Level 4
Supplier Code 0021012143		Supplier Name L.G.M.-		Supplier Address VIA LARGA, AREA PIP SNC - 81038 - TRENTOLA DUCENTA - - IT - CE- - see note (*)	
DQP IT16/00072/00	Expiry 25/03/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations STRESS RELIEVING PERFORMED BY LEONARDO SUPPLIER QUALIFIED.
Supplier Code 0021005250		Supplier Name L.M.C.LAVORAZIONE MATERIALI COMPOS		Supplier Address VIA 11 SETTEMBRE 2001 N. 40 - 80030 - MARIGLIANELLA - - IT - NA- - see note (*)	
DQP IT16/00094/01	Expiry 03/10/2028	Process STRUCTURAL BONDING AND CURING	Specification WHPS319, AWPS001Q, WHPS444, AWPS003K, AWPS004K, STA110A0018, BPS4458, BPS4402, BPS4460, WHPS275, AWPS001A/CNA01, AWPS003K/CNB02, AWPS001A, AWPS003K/CNB01	RFVA	Limitations NON è AUTORIZZATA LA PREPARAZIONE SUPERFICIALE DELLE PRIMARIE ALL' INCOLLAGGIO.
Supplier Code 0021004239		Supplier Name LABORATORY TESTING-		Supplier Address 2331 TOPAZ DR - 19440-1936 - HATFIELD - - US - PA- - see note (*)	
DQP US01/00017/00	Expiry 30/10/2027	Process LIQUID PENETRANT INSPECTION	Specification AWIS119A, STA100-83-57, AWPS006X, AWIS072A, AWPS009X	RFVA	Limitations N/A
Supplier Code 0021004240		Supplier Name LAMIFLEX S.P.A.		Supplier Address VIA DE ANGELI 51 - 24028 - PONTE NOSSA - - IT - BG- - see note (*)	
DQP IT13/00028/00	Expiry 30/04/2027	Process STRUCTURAL BONDING AND CURING	Specification AMS2750, AWPS003K, AWPS001Q, AWPS001N	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021002452		LINDE AMT ITALY S.R.L.		VIA FLEMING 3 - 28100 - NOVARA - - IT - NO- - see note (*)	
DQP IT12/00037/00	Expiry 24/06/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA	Limitations
DQP IT12/00007/01	Expiry 28/02/2027	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T, BPS4463, AMS2435, SS8491	RFVA 2/18/001, 2/17/008, 404291, 404625, 404777	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021000039		LINDE AMT ITALY S.R.L.		VIA G. DI VITTORIO 69 - 43045 - FORNOVO TARO - - IT - PR- - see note (*)	
DQP IT12/00123/00	Expiry 23/01/2027	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification AWPS001T	RFVA 2/11/002	Limitations Valido solo per i P/N indicati: ; N651G1161102, 129-B415-14-041, 129-B415-14-043, 129-B415-20-041, 4F6310A00631, 4F6310A00731, 6F6310A01231, 6F6310A01232, 6G6220A06652, 6G6220L00752.
Supplier Code		Supplier Name		Supplier Address	
0021004597		LINDE AMT UK LIMITED		DRAKES WAY, GREENBRIDGE ESTATE - SN3 3HX - SWINDON - - GB - WI- - see note (*)	
DQP GB12/00084/00	Expiry 01/01/2027	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY	Specification HP2-8, AWPS001T	RFVA 404408	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021008855		LISI AEROSPACE		305 ZA DE LA GLÈBE RUE DE LA MURETT - 12202 - VILLEFRANCHE DE ROUERGUE CEDEX - - FR - - - see note (*)	
DQP GB12/00033/00	Expiry 24/04/2027	Process PASSIVATION	Specification AMS2700	RFVA	Limitations This qualification is limited to Leonardo Helicopters specific Fasteners, where Passivation of Corrosion Resistant Steel to AMS2700 is specified on the Leonardo Helicopters Drawing or Standard

DQP GB12/00039/00	Expiry 01/04/2027	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, AWPS001Q	RFVA	Limitations This Etch Inspection process is limited to the Etch Inspection of Leonardo Helicopters (LH) MDS Series Bolts (e.g. MDS0024), where this Etch Inspection is required by BS A241, and as defined in RFVA 10/18/013, and where Etch
DQP GB12/00032/00	Expiry 20/03/2027	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification DTD-942, WHPS300, WHPS256, WHPS389	RFVA	Limitations
DQP GB12/00040/01	Expiry 12/03/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444	RFVA	Limitations MT inspection of fasteners IAW ASTM E1444.
DQP GB12/00031/00	Expiry 12/03/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390	RFVA	Limitations This qualification is limited to Leonardo Fasteners, where STA100-84-45 or WHPS390 is specified by the applicable Standard or Drawing. These Fasteners Shall be inspected in accordance with the requirements of the applicable Fastener
DQP GB12/00030/00	Expiry 06/02/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10, AS5272	RFVA	Limitations This qualification is limited to Leonardo Helicopters Fasteners, where an approved equivalent to WHPS014 is permitted (Reference MDS1064 Section 7) and where a product qualified to AS5272 Type 1 is permitted in lieu of STA100-83-10.
Supplier Code 0021003960		Supplier Name LISI AEROSPACE FORGED INTEGRATED SO		Supplier Address BP 82138 BOLOGNE - 52905 - CHAUMONT CEDEX 9 - - FR - - - see note (*)	
DQP IT15/00082/00	Expiry 05/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, SAE AMS2770, AWPS004Q, AMS2750, AWPS004T, AWPS004T/CNA01, STA100-81-38, AWPS001Q, AMS2772, AWIS001M, AWPS004T/CNA01	RFVA 404334, 404335, 404333, 404332	Limitations
Supplier Code 0021000305		Supplier Name LISI AEROSPACE FORGED INTEGRATED SO		Supplier Address 36 AV DU GENEAL LECLERC - 10200 - BAR SUR AUBE - - FR - 1- - see note (*)	
DQP IT12/00049/00	Expiry 19/09/2027	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS2750, IFMA 247-50	RFVA	Limitations

DQP IT12/00048/00	Expiry 13/09/2027	Process LIQUID PENETRANT INSPECTION	Specification EI 070 09-023	RFVA	Limitations
Supplier Code 0021008156		Supplier Name LOSON-		Supplier Address VIA RESEGONE 16 - 20027 - RESCALDINA - - IT - MI- - see note (*)	
DQP IT13/00073/00	Expiry 31/07/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification STA110A0018, AWPS003K, AWPS001Q, AWPS001A, AMS2750	RFVA	Limitations
Supplier Code 0021013433		Supplier Name LSM COMPOSITE		Supplier Address AREA P.I.P. MAGGIANO - 83059 - VALLATA - - IT - AV- - see note (*)	
DQP IT16/00109/00	Expiry 28/01/2029	Process ULTRASONIC AND BOND TEST	Specification AWPS009X/CNJ02, AWPS001X, AWPS009X, AWPS009X/CNJ01	RFVA	Limitations N/A
Supplier Code 0021013433		Supplier Name LSM COMPOSITE-		Supplier Address AREA INDUSTRIALE VALLATA S.N.C. - 83046 - VALLATA - - IT - AV- - see note (*)	
DQP IT16/00039/00	Expiry 29/03/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification AWPS001A, AWPS003K, AMS2750, STA110A0018, WHPS275	RFVA 404293	Limitations N/A
Supplier Code 0021004302		Supplier Name MAGELLAN AEROSPACE, HALEY-		Supplier Address 634 MAGNESIUM ROAD - K0J 1Y0 - HALEY - - CA - ON- - see note (*)	
DQP IT18/00021/01	Expiry 18/11/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification AMS2694, STA110W0038, AWS D17.1	RFVA 6-19-04, 6-20-01, 6-19-05, 6-19-06	Limitations NA
DQP IT18/00022/00	Expiry 04/11/2028	Process HEAT TREATMENT OF ALUMINIUM AND MAGNESIUM CASTINGS	Specification AMS2750, AMS2771	RFVA	Limitations Hardness testing performed with portable hardness instrument is not deliberative for parts in shipments.; LH-BN will perform hardness test according to the drawing requirement on each castings recived from Magellan Aerospace Haley.

DQP IT18/00020/00	Expiry 30/10/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWPS009X	RFVA	Limitations QUALIFIED ONLY FOR ALUMINIUM PRODUCTS
DQP IT18/00025/00	Expiry 30/10/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS009X, AWPS006X	RFVA	Limitations NOTHING
Supplier Code 0021004449		Supplier Name MAGNAGHI UK		Supplier Address EAGLE WORKS, LONDON RD, THRUPP - GL5 2BA - STROUD - - GB - GL- - see note (*)	
DQP GB12/00001/00	Expiry 27/11/2026	Process PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS	Specification WHPS247, WHPS256	RFVA	Limitations Application of Primer to paragraphs 8.3 and 8.4. For parts for which WHPS700 is applicable, a WA1980 form will be required before deviation IP2287 or IP2300 can be implemented.
DQP GB12/00002/00	Expiry 08/08/2026	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS009X, AWIS072A, WHPS256, ASTM E1417	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 & 3. Type 1, Method D, Sensitivity Level 2 & 3
DQP GB12/00000/01	Expiry 06/08/2026	Process CHROMATE TREATMENTS OF MAGNESIUM ALLOYS	Specification WHPS194, WHPS256, AWPS004T	RFVA	Limitations
Supplier Code 0021005697		Supplier Name MAKO SHARK S.R.L.		Supplier Address VIALE MONTECUCCOLI 16 - 28343 - DOLZAGO - - IT - LC- - see note (*)	
DQP IT16/00056/01	Expiry 27/06/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS001N, AWPS003K, AMS2750, AWPS003K/CNB01, AWPS003K/CNB02	RFVA	Limitations N/A
Supplier Code 0021001031		Supplier Name MANTA GROUP S.R.L.		Supplier Address ZONA ASI - LOCALITA' INCORONATA - 71100 - FOGGIA - - IT - FG- - see note (*)	
DQP IT16/00063/02	Expiry 21/09/2026	Process STRUCTURAL BONDING AND CURING	Specification AWPS001A, BPS4402, AWPS003K, AWPS001A/CNA01, STA110A0018, BPS4458, BPS4460, AMS2750, SP-N523G5902E01, STA100-83-52, STA110K0063	RFVA	Limitations Per STA100-83-52 sono ammesse;; Sezione III metodo III; Sezione XII metodo II; Sezione XI paragrafo 1.3.7.

Supplier Code		Supplier Name		Supplier Address	
0021003600		MECAER AVIATION GROUP-		VIA ARONA 46 - 28021 - BORGOMANERO - - IT - NO- - see note (*)	
DQP IT12/00094/00	Expiry 10/06/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, AMS2431	RFVA	Limitations
DQP IT12/00079/00	Expiry 28/02/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AMS2750, AWPS006T, BPS4139, AWPS004Q, SAE AMS2770	RFVA 2/19/004, 2/18/005, 2/015/013, 2/17/005, 401171	Limitations Trattamenti termici da eseguire solo su particolari non placcati e con spessore maggiore o uguale a 0.89mm
DQP IT12/00063/00	Expiry 17/01/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS006X, BPS4089, AWPS009X	RFVA 2/11/004	Limitations
DQP IT12/00008/00	Expiry 16/09/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS007T/01, AWPS001Q, AMS2750, AMS2759/3, AMS2759/11, AWPS007T/02, AWPS007T/04	RFVA	Limitations Trattamenti termici da eseguire solo su parti in acciai PH (15-5; 13-8; 17-4) con sovrametallo maggiore di 0.75 mm e al di sotto dei 650°C. precipitazioni acciai PH (H900-H925-H950-H1000). Lo spessore minimo delle parti trattate termicamente è
DQP IT12/00089/00	Expiry 02/04/2027	Process EDDY CURRENT FLAW DETECTION	Specification SRA037A, AWPS008X, AWPS009X	RFVA	Limitations
DQP IT13/00022/04	Expiry 31/07/2026	Process PASSIVATION	Specification AMS2700, AWPS008T, AWPS004T	RFVA	Limitations
DQP IT13/00029/03	Expiry 30/06/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T, AWPS004T, BPS4001, MIL-PRF-8625	RFVA	Limitations Con esclusione del trattamento di ossidazione anodica dell'acido cromico della legna 7050 per BPS4001
Supplier Code		Supplier Name		Supplier Address	
0021002453		MECAER AVIATION GROUP-		VIA DELL'ARTIGIANATO 1 - 63033 - CENTOBUCHI-MONTEPRANDONE - - IT - AP- - see note (*)	
DQP IT16/00087/02	Expiry 31/07/2028	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02, BPS4460, WHPS275, STA110A0018	RFVA	Limitations PRIMER APPLICATION FOR BONDING NOT AUTHORIZED.

Supplier Code		Supplier Name		Supplier Address	
0021005268		MECAL S.R.L.		VIA COLLE LAMI 4 - 03023 - CECCANO - IT - FR- - see note (*)	
DQP IT14/00027/00	Expiry 31/05/2028	Process SOLDERING OF ELECTRICAL CONNECTIONS	Specification STA100-84-39	RFVA	Limitations
DQP IT15/00083/00	Expiry 22/05/2028	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations QUALIFICATO SOLO METODO C (APPLICAZIONE A PENNA)
DQP IT15/00050/00	Expiry 07/01/2028	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, STA100-84-45/CNE01	RFVA	Limitations
DQP IT15/00041/00	Expiry 13/09/2027	Process ASSEMBLING THERMAL FITS	Specification BPS4012, STA100-80-12	RFVA	Limitations
DQP IT14/00026/00	Expiry 31/05/2027	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404362, 403421	Limitations
DQP IT14/00020/00	Expiry 28/02/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification AWPS008K	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003680		MEGGITT AEROSPACE LIMITED		GELDERS HALL ROAD, SHEPSHED - LE12 9NH - LOUGHBOROUGH - GB - LE- - see note (*)	
DQP GB13/00006/00	Expiry 15/03/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS444, WHPS020, WHPS256, WHPS644, WHPS312, WHPS186, WHPS647, WHPS370	RFVA	Limitations
DQP GB13/00011/00	Expiry 15/03/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS256, WHPS617	RFVA IP1614, IP1613	Limitations Methods 1, 2 and 4 only.
DQP GB13/00007/00	Expiry 15/03/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS458, WHPS256, WHPS431, WHPS319, WHPS275, WHPS643, WHPS463	RFVA IP1743, IP1722, IP1736, IP1670, IP1638	Limitations WHPS458 sealing products with resin only.

Supplier Code		Supplier Name		Supplier Address	
0021005542		MEGGITT AEROSPACE LIMITED		ASHBY ROAD, SHEPSHED - LE12 9EQ - LOUGHBOROUGH - - GB - LE- - see note (*)	
DQP GB13/00009/00	Expiry 01/03/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS 275, WHPS 370, WHPS 369, WHPS 256, WHPS 458, WHPS 643, WHPS 319	RFVA	Limitations None
DQP GB13/00008/00	Expiry 01/03/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS 370, WHPS 158, WHPS 256, WHPS 436, WHPS 444, WHPS 647	RFVA	Limitations None
DQP GB13/00010/00	Expiry 01/03/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS644, WHPS617, WHPS256	RFVA	Limitations Method 1 & 2 only
Supplier Code		Supplier Name		Supplier Address	
0021004367		MERLETTI S.R.L.		VIA CARDUCCI 8 - 21010 - ARSAGO SEPRIO - - IT - VA- - see note (*)	
DQP IT12/00097/00	Expiry 24/06/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AMS2750	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021011999		METAL IMPROVEMENT COMPANY		SOMMERAUER 6 - 91555 - FEUCHTWANGER - - DE - 09- - see note (*)	
DQP GB13/00025/00	Expiry 15/05/2027	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification WHPS109, WHPS158, AMS2431, AMS2431/1, WHPS644, WHPS256, AMS2430	RFVA	Limitations Shot peening when the technique sheet has been approved by Leonardo to WHPS 109 Part B - Shot peening only.
Supplier Code		Supplier Name		Supplier Address	
0021004371		METAL IMPROVEMENT COMPANY INC.		ASCOT DRIVE - DE24 8ST - DERBY - - GB - DB- - see note (*)	
DQP GB13/00094/00	Expiry 01/04/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification WHPS109, AMS2431, AMS2431/1, WHPS158, AWPS004T, AMS2430	RFVA IP1755	Limitations Shot peening at the above production site only when the technique sheet has been approved by Leonardo. Steel parts only
Supplier Code		Supplier Name		Supplier Address	
0021005370		METAL IMPROVEMENTS COMPANY LLC		NEWBURY DIVISION, HAMBRIDGE LANE - RG14 5TU - NEWBURY - - GB - BK- - see note (*)	

DQP GB12/00104/00	Expiry 01/04/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, WHPS109, AWPS004T, AMS2430, STA100-83-43, WHPS256, WHPS692, HP4-36	RFVA	Limitations
Supplier Code 0021004374		Supplier Name METAL SUD S.R.L.	Supplier Address VIA NAZIONALE - LOC. CRISCI - 81021 - ARIENZO - - IT - CE- - see note (*)		
DQP IT15/00073/00	Expiry 31/03/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, BPS4089, BSS7039, BAC5423, ASTM E1417/E1417M	RFVA	Limitations
DQP IT15/00048/00	Expiry 30/10/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, BPS4075, BSS7040, BAC5424	RFVA	Limitations
DQP IT15/00024/00	Expiry 23/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, BPS4089, BSS7039, ASTM E1417/E1417M, BAC5423	RFVA	Limitations
DQP IT15/00004/00	Expiry 31/03/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-80-06, BAC5701, BPS4006, AMS-QQ-P-416	RFVA 4/08/12, 4/08/16, 4/08/11, 4/08/14, 4/08/13, 4/08/17	Limitations
Supplier Code 0021011042		Supplier Name METITALIA S.R.L.	Supplier Address VIA PROVINCIALE FONTANA 17 - 84012 - ANGRI - - IT - SA- - see note (*)		
DQP IT15/00100/00	Expiry 17/10/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS006T/CNC01, AWPS004Q, AWPS004Q/CNC01, AWPS004Q/CNC02, AWIS001M, AWPS001Q, WHPS256, AWPS006T/CNC02, AWPS004T, AWPS004Q/CNC01, BPS4139	RFVA 4-19-004, 4/20/009	Limitations
DQP IT15/00062/00	Expiry 05/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS007T, AWPS004Q, AWPS001Q, AWPS007T/01, AWPS007T/04	RFVA	Limitations
DQP IT16/00004/00	Expiry 20/06/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X, AWPS009X	RFVA	Limitations N/A

DQP IT16/00013/01	Expiry 22/05/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS004K, AWPS001A, AWPS001A/CNA01, AWPS001A/CNA02	RFVA	Limitations PER AWPS001A è AMMESSA SOLO APPLICAZIONE DELL'ADESIVO, POLIMERIZZAZIONE IN AUTOCLAVE,
Supplier Code 0021005333		Supplier Name METTIS AEROSPACE LIMITED		Supplier Address WINDSOR ROAD - B97 6EF - REDDITCH - - GB - WO- - see note (*)	
DQP GB12/00107/00	Expiry 24/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS052, WHPS438, WHPS492, AWPS001Q, AWPS006T, HP1-2, WHPS439	RFVA	Limitations Heat Treatment to HP1-2 is limited to Aluminium Alloys 0.032 inch thick and above.
DQP GB12/00105/00	Expiry 01/04/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X	RFVA	Limitations
DQP GB12/00102/00	Expiry 06/03/2028	Process CHEMICAL MILLING	Specification STA100-83-89	RFVA	Limitations High and Low Alloy Steels only.
Supplier Code 0021005354		Supplier Name MIDDLESEX GROUP LTD		Supplier Address TELFORD ROAD - RG21 6YU - BASINGSTOKE - - GB - HA- - see note (*)	
DQP GB12/00023/01	Expiry 16/01/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Approval limited to the touch up procedure of para 6.5
DQP GB12/00069/00	Expiry 19/11/2026	Process SELECTIVE BRUSH CADMIUM PLATING	Specification WHPS097, WHPS006, WHPS256, WHPS644	RFVA	Limitations
DQP GB12/00070/00	Expiry 19/11/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, WHPS406	RFVA	Limitations
DQP GB12/00067/00	Expiry 17/11/2026	Process STRUCTURAL BONDING	Specification WHPS418, WHPS012	RFVA	Limitations The Application of Araldite AY103-1 & Application of Synthetic Rubber Adhesive is limited to Grade B/Class 3 Applications Only

Supplier Code		Supplier Name		Supplier Address	
0021011043		MIKRON MUHENDISLIK-		1376 STREET 28 - 06378 - ANKARA - - TR - 06- - see note (*)	
DQP IT16/00099/00	Expiry 03/11/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87	RFVA 7/10/162, 7/10/161, 7/10/160	Limitations N/A
DQP IT16/00100/00	Expiry 03/11/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations N/A
DQP IT16/00035/00	Expiry 04/08/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification STA100-80-06	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021012344		MINEBEAMITSUMI INC. KARUIZAWA FACTO		4106-73 OAZA-MIYOTA 4106-73 - 3890293 - KITASAKU-GUN. MIYOTA-MACHI - - JP - 20- - see note (*)	
DQP PL10/00005/00	Expiry 31/03/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444/E1444M, AWPS009X, AWPS003X	RFVA 400153, 400174	Limitations As per AWPS003X rev. D
Supplier Code		Supplier Name		Supplier Address	
0021013107		MINEBEAMITSUMI INC. RODEND-FASTENER		KATASE 1-1-1 - 2518531 - FUJISAWA - - JP - 14- - see note (*)	
DQP PL10/00014/00	Expiry 18/06/2027	Process EXTERNAL ROLLED THREAD	Specification AWPS003X, STA100-84-45, STA100-81-02	RFVA 400369, 400370, 400365	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021006649		MODENESE S.R.L.		LOCALITA' PADUNI - 03012 - ANAGNI - - IT - FR- - see note (*)	
DQP IT14/00019/00	Expiry 28/02/2028	Process PAINTING AND FINISHING OF HELICOPTER BLADES	Specification STA100-83-00, AWPS002T, STA100-84-51/CNI01, WHPS081, WHPS617, WHPS256, AWPS002V, BPS4380, BPS4451, BPS4464, BPS4488, STA100-83-80, AWPS002T/CNC01, STA100-84-51, STA110L0029, STA100-84-64, STA100-84-64/CNA01, STA100-84-35, AWPS117N, WHPS242	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021009851		MODENESE S.R.L.		VIA G. AGUSTA, 1 - 03100 - FROSINONE - - IT - FR- - see note (*)	
DQP IT15/00028/00	Expiry 05/07/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, MIL-PRF-46010, BPS4310, MIL-L-23398	RFVA 400363, 4/19/18	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004397		MODENESE-SEDE		VIA MONTI LEPINI KM 5,300 - 03023 - CECCANO - - IT - FR- - see note (*)	
DQP IT14/00045/00	Expiry 30/11/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, STA100-83-10/CND01	RFVA	Limitations
DQP IT15/00084/00	Expiry 24/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541, BAC5719, MIL-DTL-81706	RFVA	Limitations LA SOLUZIONE DI BONDERITE M-CR 1200S AERO UTILIZZATA E' FORNITA DA LH GIA' PRONTA ALL'USO. L'APPLICABILITÀ ALLA LINEA BELL È DA CONSIDERARSI VALIDA SOLO PER PARTI DI REVISIONE, COME DA
Supplier Code		Supplier Name		Supplier Address	
0021004400		MOLLE INDUSTRIALI CONTE S.R.L.		STRADA CEBROSA 22/A - 10036 - SETTIMO TORINESE - - IT - TO- - see note (*)	
DQP IT12/00047/01	Expiry 01/09/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, AWPS007T, AMS2759/11, AMS2759, AMS2759/3	RFVA	Limitations Non possono essere eseguite distensioni di molle secondo AWPS007T a temperature superiori i 200°C poichè l'impianto non è provvisto di atmosfera protettiva o vuoto. Precipitazioni solo con sovrametallo >0,75mm
Supplier Code		Supplier Name		Supplier Address	
0021008119		MORGAN WARD (NDT) LTD		DALE ROAD - SK22 4NW - HIGH PEAK - - GB - DB- - see note (*)	
DQP GB12/00103/00	Expiry 11/03/2028	Process ULTRASONIC AND BOND TEST	Specification AMS-STD-2154, AMS2631	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004625		NASMYTH TECHNOLOGIES LTD		78-82 COBHAM ROAD, FERNDOWN IND. EST. - BH21 7RW - WIMBORNE - - GB - DO- - see note (*)	

DQP GB13/00019/00	Expiry 12/04/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS644, WHPS256, AWPS004Q, ASTM E8/E8M, AWPS006T, WHPS158, AMS2750, AWPS001Q	RFVA	Limitations Heat treatment of 2024 material with a thickness equal to or less than 0.61mm only to be treated if the maximum 4 second delay can be achieved. RFVA 20/19/001 refers, this applies to non-critical parts only. 3 second limit for critical parts applies.
Supplier Code 0021009234		Supplier Name NDT LTD.		Supplier Address MALTRAVERS ROAD - S2 5AD - SHEFFIELD - - GB - YS- - see note (*)	
DQP GB13/00084/00	Expiry 28/02/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X/CNF01, AWPS004T, AWPS009X, ASTM E1417/E1417M, AWPS006X, AWIS072A	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 and Type 1, Method D, Sensitivity Level 2
DQP GB13/00085/00	Expiry 28/02/2028	Process MAGNETIC FLAW DETECTION	Specification AWIS072A, AWPS003X, AWPS009X, AWPS004T, ASTM E1444	RFVA RFVA 20_17_061	Limitations None
Supplier Code 0021014755		Supplier Name NIMROD TECHNOLOGIES		Supplier Address 61 RUE HENRI NAVIER - 95150 - TAVERNY - - FR - 95- - see note (*)	
DQP IT16/00075/00	Expiry 24/10/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS009X, AWPS009X/CNJ02, AWPS006X, AWPS006X/CNF01, AWPS009X/CNJ01	RFVA 7/25/002	Limitations PT inspection allowed only (limited to) to assy welding area.; PT INSPECTION ON TITANIUM PARTS ARE NOT ALLOWED.
DQP IT16/00074/00	Expiry 07/05/2028	Process INERT GAS TUNGSTEN ARC WELDING	Specification STA100-82-07	RFVA	Limitations Welding in accordance with STA100-82-07 Class A
Supplier Code 0021010434		Supplier Name NWI PRECISION TUBE ULC-		Supplier Address 9 FENMAR DRIVE - M9L 1L4 - TORONTO - - CA - ON- - see note (*)	
DQP IT15/00117/00	Expiry 09/07/2027	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING	Specification STA100-84-03, AWPS002A/CND01, STA110A0018, AWPS002A, 199-05-002	RFVA	Limitations
Supplier Code 0021000425		Supplier Name O.E.M. S.R.L.		Supplier Address VIA TARTAGLIA 2 - 25024 - PORZANO DI LENO - - IT - BS- - see note (*)	

DQP IT28/00001/00	Expiry 01/10/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, AS22520, PRO.SVE.030.15	RFVA	Limitations
Supplier Code 0021001867		Supplier Name O.M.C. S.R.L.	Supplier Address VIA VERDI 65 - 21020 - MORNAGO - - IT - VA- - see note (*)		
DQP IT13/00001/00	Expiry 30/09/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AWPS004T, AMS2750	RFVA	Limitations
Supplier Code 0021004473		Supplier Name O.M.P.M.	Supplier Address VIA FONTANA 5 - 84012 - ANGRI - - IT - SA- - see note (*)		
DQP IT15/00119/00	Expiry 29/01/2029	Process FLUOROPHOSPHATE OF TITANIUM ALLOYS	Specification BPS4456, STA100-84-56	RFVA	Limitations
DQP IT15/00094/00	Expiry 30/09/2028	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, STA100-84-45/CNE01	RFVA	Limitations
DQP IT12/00122/00	Expiry 29/09/2028	Process SWAGING AND INTERNAL THREADING OF CONTROL RODS	Specification STA110F0033, AWIS113A	RFVA	Limitations
DQP IT15/00101/00	Expiry 31/08/2028	Process PASSIVATION	Specification BPS4007, AWPS008T, AMS2700	RFVA	Limitations
DQP IT15/00086/00	Expiry 17/06/2028	Process PHOSPHATING OF STEEL	Specification STA100-83-84	RFVA	Limitations
DQP IT15/00099/00	Expiry 31/08/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, BPS4139, SAP052	RFVA	Limitations Annualmente, dovrà essere condotto Audit sul processo qualificato con il presente DQP, utilizzando le Check List Nadcap di riferimento (DQP limitato ad anni due per mancanza accreditalmento Nadcap)

Supplier Code		Supplier Name		Supplier Address	
0021004473		O.M.P.M.-		VIA FONTANA 5 - 84012 - ANGRI - IT - SA- - see note (*)	
DQP IT15/00070/00	Expiry 12/06/2028	Process PLATING ZINC NICKEL ALLOY	Specification AMS2417	RFVA	Limitations
DQP IT15/00056/00	Expiry 14/05/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52, STA100-83-52/CNI05, STA100-83-52/CNI01	RFVA 404627	Limitations
DQP IT15/00075/00	Expiry 21/04/2028	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09, BPS4409, BAC5730	RFVA	Limitations
DQP IT15/00080/00	Expiry 15/04/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, BAC5719, MIL-DTL-5541, AWPS002T/CNC01, BPS4182	RFVA	Limitations
DQP IT15/00071/00	Expiry 06/04/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations
DQP IT15/00055/00	Expiry 13/12/2027	Process TRIVALENT CHROMIUM BASED CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS015T	RFVA	Limitations
DQP IT15/00054/00	Expiry 05/12/2027	Process PASSIVATION	Specification AWPS017T	RFVA	Limitations
DQP IT15/00053/00	Expiry 19/11/2027	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T	RFVA	Limitations
DQP IT15/00042/00	Expiry 30/10/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, BPS4012, MS21.06	RFVA	Limitations
DQP IT15/00040/00	Expiry 04/09/2027	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification BAC5701, BPS4006, STA100-80-06, STA100-80-06/CND02, AMS-QQ-P-416, BPS4006, WHPS257	RFVA	Limitations

DQP IT15/00003/00	Expiry 31/05/2027	Process STRUCTURAL BONDING	Specification STA110A0018, BPS4402, BPS4402, BPS4403	RFVA	Limitations
DQP IT15/00002/01	Expiry 31/05/2027	Process SURFACE PREPARATION FOR BONDING	Specification BPS4352, STA100-83-52, STA100-83-52, STA100-83-52	RFVA	Limitations
DQP IT15/00001/00	Expiry 12/04/2027	Process TIN COATING	Specification AMS2408	RFVA	Limitations
DQP IT16/00068/00	Expiry 19/02/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS312, WHPS644	RFVA	Limitations N/A
Supplier Code 0021004481		Supplier Name O.R.M.E.T.-		Supplier Address PIAZZA ZAGORA 39 N - 16155 - GENOVA PEGLI - - IT - GE- - see note (*)	
DQP IT28/00000/00	Expiry 31/07/2028	Process ELECTRICAL WIRING CRIMPING	Specification AS7928, AS22520	RFVA	Limitations
Supplier Code 0021001868		Supplier Name O.V.S. VILLELLA		Supplier Address VIA DELLO SPORT 26/28 - 21018 - SESTO CALENDE - - IT - VA- - see note (*)	
DQP IT12/00126/00	Expiry 06/11/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, MIL-L-23398	RFVA 402902	Limitations
DQP IT13/00088/00	Expiry 31/10/2028	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification EN 2808, DTD-942	RFVA	Limitations
DQP IT13/00075/00	Expiry 30/09/2028	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, AWPS004T/CNA01, MIL-PRF-8625, AWPS001Q	RFVA	Limitations
DQP IT12/00121/00	Expiry 19/07/2028	Process RESISTANCE SEAM WELDING	Specification STA100-81-15, BPS4115, AWS D17.2	RFVA	Limitations Saldatura materiali del Gruppo 2 (Acciai, Nickel e Cobalto) e del Gruppo 3 (Titanio), spessori da 0.5 mm a 1.6 mm

DQP IT13/00072/00	Expiry 30/06/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625	RFVA	Limitations
DQP IT13/00037/00	Expiry 31/03/2028	Process PASSIVATION	Specification AWPS017T, AMS2700, AWPS001Q, AWPS004T	RFVA	Limitations
DQP IT12/00108/00	Expiry 31/03/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, BPS4012, AWPS001Q	RFVA	Limitations
DQP IT13/00053/00	Expiry 31/01/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS256, AWPS001Q, AWPS006T, AMS2750, BPS4139	RFVA	Limitations Con esclusione del trattamento termico W (come temprato) della lega leggera 2024 con spessore minore o uguale a 0.71mm.
DQP IT12/00057/00	Expiry 04/10/2027	Process SPOT WELDING	Specification STA100-81-15, STA100-81-13, AWS D17.2, BPS4115, BPS4113	RFVA	Limitations
DQP IT12/00052/00	Expiry 03/09/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45	RFVA 2/12/006	Limitations Linea AW609 solo secondo STA100-84-45
DQP IT12/00018/00	Expiry 03/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/04, AMS2750, AMS2759, AMS2759/3, AWPS007T, AWPS007T/01, AWPS001Q, AWPS004Q	RFVA	Limitations Linea AW609 solo secondo le specifiche indicate in questo documento (AW609 Line only in accord to specifications listed in this document). Trattamento di parti con sovrametallo maggiore di 0,75mm.
DQP IT12/00001/00	Expiry 28/02/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, BPS4309, AWPS009X, ASTM E1742	RFVA	Limitations
DQP IT12/00129/00	Expiry 31/01/2027	Process LIQUID PENETRANT INSPECTION	Specification BPS4089, SS8806, AWPS009X, AWPS006X, ASTM E1417/E1417M, BAC5423, BSS7039	RFVA 404871, 403522	Limitations
DQP IT12/00128/00	Expiry 31/01/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X, BPS4075, BAC5424, BSS7040, SS8805	RFVA 403521, 404810	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021010926		OERLIKON BALZERS COATING UK		BRADBOURNE DRIVE - TILBROOK - MK7 8AT - MILTON KEYNES - - GB - BU- - see note (*)	
DQP GB12/00128/00	Expiry 19/06/2028	Process COATINGS DEPOSITION BY PVD TECHNOLOGY	Specification STA110T0066, WHPS763	RFVA 404593	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021010860		OFFICINA CI-ESSE S.R.L.		VIA MONTEGRAPPA 27 - 41042 - FIORANO MODENESE - - IT - MO- - see note (*)	
DQP IT13/00002/00	Expiry 30/11/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS001M	RFVA RFVA 403841	Limitations Limitatamente alla produzione di parti con polveri di Inconel 718
Supplier Code		Supplier Name		Supplier Address	
0021005262		OFFICINE MECCANICHE AERONAUTICHE		VIA CAGLIARI 20 - 06034 - FOLIGNO - - IT - PG- - see note (*)	
DQP IT12/00107/00	Expiry 31/01/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS001Q, AWPS004Q, AWPS006T, AMS2750, ASTM E8/E8M	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003217		PAOLO ASTORI S.P.A.		VIA MIRABELLA 9 - FR. MAGGIATE S - 28013 - GATTICO - - IT - NO- - see note (*)	
DQP IT12/00104/00	Expiry 06/06/2028	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS009X, AWPS003X	RFVA	Limitations
DQP IT12/00090/00	Expiry 28/02/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, AWPS009X	RFVA	Limitations Tipo: "I" - Metodo: "D" - Livello: "3" - Forma sviluppatore: "a" (forma "d" per wipe-off).
DQP IT12/00051/00	Expiry 16/09/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AMS2759, AMS2750, AMS2759/3, AWPS001Q, AMS2759/1, AWPS007T/01, AWPS007T/02, AWPS007T/03, AWPS007T/04, AWPS004Q	RFVA	Limitations Escluse parti in PH 13-8Mo di classe A o B secondo NTA0001-44, classe CR e H secondo NTA 856, di grado A secondo ER026 e di classe I secondo QD N000N0804E01;

DQP IT13/00016/00	Expiry 30/04/2027	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification DTD-942, EN 2808, AWPS001Q	RFVA	Limitations
Supplier Code 0021005103		Supplier Name PEEN SERVICE S.R.L.		Supplier Address VIA POLLASTRI 7 - 40138 - BOLOGNA - - IT - BO- - see note (*)	
DQP PL10/00027/00	Expiry 12/09/2027	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification STA100-84-09	RFVA 2/10/004	Limitations N/A
DQP IT12/00045/00	Expiry 11/09/2027	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS	Specification BPS4409, STA100-84-09, BAC5730, BPS4409	RFVA 2/10/004	Limitations Per Linea AW609 se richiesta specifica BPS4409 utilizzare Rev. B
Supplier Code 0021004557		Supplier Name PIETRO ROSA T.B.M. S.R.L.		Supplier Address VIA PETRARCA 7 - 33085 - MANIAGO - - IT - PN- - see note (*)	
DQP IT12/00127/00	Expiry 09/06/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification STA110M0036, AWPS001Q, AWPS007T, AMS-H-6875, AMS2750	RFVA	Limitations Forno ad aria utilizzabile sopra i 650°C se garantito un sovrametallo ≥ 0.75mm.
Supplier Code 0021004569		Supplier Name PLYFORM COMPOSITES S.R.L.		Supplier Address VIA MIRABELLA 12 - 28040 - VARALLO POMBIA - - IT - NO- - see note (*)	
DQP IT13/00013/01	Expiry 31/12/2027	Process STRUCTURAL BONDING AND CURING	Specification WHPS275, AWPS001Q, WHPS438, AMS2750, AWPS003K, AWPS001A, STA110A0018, WHPS617, WHPS463, WHPS319, WHPS444	RFVA	Limitations Preparazione per l'incollaggio dei materiali compositi limitatamente all'attività di carteggiatura a secco Metodo 1A per WHPS617
DQP IT13/00012/01	Expiry 31/12/2027	Process STRUCTURAL BONDING AND CURING	Specification WHPS319, WHPS438, WHPS463, WHPS617, BPS4460, BPS4458, BPS4458, BPS4416, AMS2750, STA110A0018, AWPS001A, AWPS003K, AWPS001Q, WHPS275, WHPS444	RFVA	Limitations Preparazione per l'incollaggio dei materiali compositi limitatamente all'attività di carteggiatura a secco Metodo 1A per WHPS617
Supplier Code 0021004570		Supplier Name POETON (CARDIFF) LTD		Supplier Address 283 PENARTH ROAD - CF11 8UL - CARDIFF - - GB - MG- - see note (*)	

DQP GB12/00174/00	Expiry 01/01/2029	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification ASTM B117, WHPS258, WHPS389	RFVA IP1640, IP2453, IP1566, IP1566	Limitations
DQP GB12/00165/00	Expiry 29/11/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification WHPS180, WHPS006, WHPS093, AWPS004T, ASTM B700	RFVA	Limitations WHPS093 Limited to Appendix 1 Nickle Strike.
DQP GB12/00140/00	Expiry 24/10/2028	Process CHROMIC ACID ANODIZING	Specification MIL-A-8625, WHPS389, AWIS088A, AWMS08-001, AWPS003T/CNA01, AWPS016A, WHPS256, AWPS004T, ASTM B117	RFVA	Limitations
DQP GB12/00123/00	Expiry 11/06/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541, WHPS256, AWPS004T	RFVA	Limitations
DQP GB12/00117/00	Expiry 01/05/2028	Process APPLICATION OF PRIMER FOR BONDING	Specification WHPS319, WHPS444, AWPS001A/CNA01	RFVA	Limitations This approval does NOT cover the application and curing of structural adhesives.
DQP GB12/00081/00	Expiry 01/01/2028	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification DTD-942, WHPS256, WHPS349, WHPS389, WHPS300, AWPS004T	RFVA	Limitations
DQP GB12/00082/00	Expiry 01/01/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, WHPS256, AWPS004T, WHPS014, AWPS001Q	RFVA	Limitations
DQP GB12/00046/00	Expiry 28/09/2027	Process PASSIVATION	Specification AWPS008T, WHPS256, WHPS023, WHPS389	RFVA	Limitations
DQP GB12/00019/00	Expiry 25/07/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, WHPS256, AWIS072A, AWPS001Q, AWPS009X, WHPS158, AWPS004T, STA100-81-38	RFVA	Limitations
DQP GB12/00018/00	Expiry 25/07/2026	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWIS072A, STA100-81-38, WHPS256, AWPS009X, ASTM E1417/E1417M, AWPS004T	RFVA	Limitations
DQP GB12/00017/00	Expiry 25/07/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, WHPS256, STA100-83-57, AWIS072A, AWPS009X, ASTM E1444	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004571		POETON (GLOUCESTER) LTD		EASTERN AVENUE - GL4 3DN - GLOUCESTER - - GB - GL- - see note (*)	
DQP GB12/00024/00	Expiry 03/06/2027	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, WHPS037	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005251		POGGIPOLINI		VIA EMILIA LEVANTE 262 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)	
DQP IT15/00095/00	Expiry 15/09/2028	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification AMS-QQ-P-416, STA100-80-06	RFVA	Limitations
DQP IT13/00054/00	Expiry 28/02/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AMS2750, AWPS001Q	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021008232		POGGIPOLINI S.P.A.		VIA DELLA TECNICA 41 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO- - see note (*)	
DQP IT13/00050/00	Expiry 31/08/2028	Process PASSIVATION	Specification AMS2700, AWPS017T, ASTM A967/A967M, AWPS004T, AWPS001Q	RFVA	Limitations
DQP IT15/00044/00	Expiry 30/09/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, BPS4075	RFVA 4/12/018	Limitations
DQP IT15/00043/00	Expiry 30/09/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, ASTM E1417/E1417M, BPS4089	RFVA	Limitations
DQP IT15/00106/00	Expiry 24/09/2027	Process FLUOROPHOSPHATE OF TITANIUM ALLOYS	Specification STA100-84-56	RFVA 404734	Limitations

DQP IT12/00010/00	Expiry 28/02/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, BPS4140, AMS2759, AMS-H-6875, AMS2759/3, ASTM E8/E8M, SAE AMS2769, AMS2750, AMS2759/11, AMS2759/2, AWPS001Q, AMS2759/1	RFVA	Limitations
Supplier Code 0021005251		Supplier Name POGGIPOLINI S.P.A.	Supplier Address VIA EMILIA LEVANTE 262 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO - - see note (*)		
DQP IT12/00004/01	Expiry 23/02/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45, WHPS390, BPS4445	RFVA 4/11/010, 2/09/003	Limitations Rullatura di filetti esterni: GRUPPI: 1 (acciai debolmente legati), 2 (acciai inox) e 4 (titanio).
Supplier Code 0021004602		Supplier Name PRECISION INVESTMENT CASTINGS LTD	Supplier Address DAVENPORT LANE, BROADHEATH - WA14 5DS - ALTRINCHAM - - GB - CH - - see note (*)		
DQP GB12/00003/00	Expiry 04/03/2027	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, AWIS072A, AWPS009X, ASTM E2104, WHPS256	RFVA	Limitations
Supplier Code 0021006661		Supplier Name PRO-BEAM AG & CO. KGAA	Supplier Address LINDENALLEE, 22 - 39288 - BURG - - DE - - - see note (*)		
DQP IT12/00075/00	Expiry 17/12/2027	Process ELECTRON BEAM WELDING	Specification AWPS001W, AWS D17.1	RFVA	Limitations
Supplier Code 0021004643		Supplier Name PTI INDUSTRIES, INC	Supplier Address 2 PEERLESS WAY - 06082-2371 - ENFIELD - - US - CT - - see note (*)		
DQP US01/00002/00	Expiry 12/06/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AMS2641, AMS2641, ASTM E1444	RFVA	Limitations N/A
DQP US01/00003/00	Expiry 12/06/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M, ASTM E1135, AWPS006X/CNF01	RFVA	Limitations N/A

Supplier Code		Supplier Name		Supplier Address	
0021005357		RADIUS AEROSPACE UK		STATION ROAD, HALFWAY - S20 3GB - SHEFFIELD - - GB - YK- - see note (*)	
DQP GB13/00125/00	Expiry 29/01/2029	Process HEAT TREATMENT OF STRESS RELIEVING	Specification WHPS063, AWPS009T, AWPS004T	RFVA	Limitations Stress relief
DQP GB13/00118/01	Expiry 14/10/2028	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, WHPS256	RFVA IP2230	Limitations Type 2 brush application
DQP GB13/00036/00	Expiry 10/06/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS057	RFVA	Limitations
DQP GB13/00026/02	Expiry 26/03/2027	Process SPOT AND SEAM RESISTANCE WELDING	Specification AWS D17.2, WHPS002, WHPS256, WHPS158	RFVA IP2207	Limitations Group 2 & 3 material only
DQP GB13/00083/00	Expiry 25/03/2026	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification AWPS011X, WHPS256	RFVA	Limitations Local swab on ground area, carried out in the materials lab.
Supplier Code		Supplier Name		Supplier Address	
0021004683		REDMAYNE ENGINEERING LTD		PENNINGTON - SO41 8JD - LYMINGTON - - GB - HA- - see note (*)	
DQP GB12/00137/00	Expiry 30/08/2027	Process ASSEMBLING THERMAL FITS	Specification AWPS004T, WHPS438, AWPS001Q, WHPS057, STA100-80-12, AWPS010X, WHPS256, HP15-38	RFVA	Limitations
DQP GB12/00116/00	Expiry 03/05/2027	Process BONDING WITH ROOM TEMPERATURE CURING STRUCTURAL PASTE ADHESIVES	Specification WHPS444, WHPS436	RFVA	Limitations grade B/ Class 2/3 components ONLY
Supplier Code		Supplier Name		Supplier Address	
0021004683		REDMAYNE ENGINEERING-		GORDLETON INDUSTRIAL ESTATE - SO41 8JD - PENNINGTON, LYMINGTON - - GB - HA- - see note (*)	
DQP GB12/00035/00	Expiry 10/07/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS020, WHPS256	RFVA	Limitations

DQP GB12/00014/00	Expiry 08/06/2026	Process THE RETAINING OF ROLLER/BALL BEARINGS AND SPHERICAL BEARINGS WITH ANAEROBIC ADHESIVES	Specification WHPS406	RFVA	Limitations
Supplier Code 0021014448		Supplier Name REDMAYNE ENGINEERING-	Supplier Address UNIT 19 ROMSEY INDUSTRIAL ESTATE, G - SO51 0HR - ROMSEY - - GB - HA - - see note (*)		
DQP GB12/00015/01	Expiry 05/01/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification WHPS389, AWPS002T, WHPS256, AWPS004T	RFVA	Limitations
Supplier Code 0021009725		Supplier Name REX HEAT TREAT	Supplier Address 951 W 8TH ST - 19446-1933 - LANSDALE - - US - PA - - see note (*)		
DQP US01/00001/00	Expiry 11/05/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T	RFVA	Limitations No defined limitations
Supplier Code 0021005395		Supplier Name RIGANTI S.P.A.	Supplier Address VIA VITTORIO VENETO 1 - 21048 - SOLBIATE ARNO - - IT - VA - - see note (*)		
DQP IT12/00100/00	Expiry 07/05/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification STA110M0036, AMS2750, AWPS007T, AMS-H-6875, AWPS001Q	RFVA	Limitations Il trattamento di solubizzazione degli acciai PH non è applicabile a parti AW
DQP IT12/00002/00	Expiry 24/04/2026	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444, AWPS009X	RFVA	Limitations
Supplier Code 0021004691		Supplier Name ROBERT STUART LTD	Supplier Address 10-11 EDINBURGH WAY - CM20 2DH - HARLOW - - GB - ES - - see note (*)		
DQP GB12/00043/01	Expiry 15/09/2028	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS257, WHPS006, AWPS004T, WHPS256	RFVA	Limitations
DQP GB12/00065/00	Expiry 08/11/2026	Process COPPER PLATING	Specification AWPS012T	RFVA	Limitations Method B only

DQP GB12/00064/00	Expiry 03/11/2026	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258	RFVA	Limitations
DQP GB12/00058/00	Expiry 20/10/2026	Process PHOSPHATING OF STEEL	Specification WHPS031, WHPS031	RFVA	Limitations Part E - Zinc Phosphate Process, Part D Manganese phosphate pocess only
DQP GB12/00059/00	Expiry 20/10/2026	Process PLATING ELECTROLESS NICKEL	Specification WHPS093	RFVA	Limitations
DQP GB12/00057/00	Expiry 15/10/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM	Specification WHPS300, DTD-942	RFVA	Limitations
DQP GB12/00054/00	Expiry 12/10/2026	Process SILVER PLATING ELECTRODEPOSITED	Specification WHPS180, ASTM B700, QQ-S-365	RFVA	Limitations
DQP GB12/00055/00	Expiry 12/10/2026	Process HARD CHROME PLATING	Specification WHPS259, AMS 2460	RFVA	Limitations
DQP GB12/00056/00	Expiry 12/10/2026	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, WHPS037	RFVA	Limitations
DQP GB12/00053/00	Expiry 07/10/2026	Process PLATING ELECTROLESS NICKEL	Specification WHPS200, AMS2404	RFVA	Limitations
DQP GB12/00052/00	Expiry 06/10/2026	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10	RFVA	Limitations
DQP GB12/00051/00	Expiry 05/10/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA	Limitations
DQP GB12/00044/00	Expiry 29/09/2026	Process PASSIVATION	Specification WHPS061, AWPS008T	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004722		RTI ADVANCED FORMING LTD		WATCHMEAD - AL7 1LT - WELWYN GARDEN CITY - - GB - HT- - see note (*)	
DQP GB14/00004/00	Expiry 12/04/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS009X, AWPS006X, WHPS256, ASTM E1417/E1417M, SAE AMS2644, EN 4179	RFVA	Limitations None
DQP GB14/00006/00	Expiry 27/03/2027	Process CHEMICAL MILLING	Specification WHPS661, WHPS256	RFVA	Limitations None
DQP GB14/00005/00	Expiry 27/03/2027	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification WHPS485	RFVA	Limitations Limited to WHPS 485 Appendix A only.
Supplier Code		Supplier Name		Supplier Address	
0021014828		S.D.M.		VIA BRUNO BUOZZI 12 - 10098 - RIVOLI TORINO - - IT - TO- - see note (*)	
DQP IT16/00082/00	Expiry 03/02/2029	Process TARTARIC-SULPHURIC ACID ANODISING OF ALUMINIUM ALLOYS	Specification AWPS019T, AWPS004T, AWPS004T/CNA01	RFVA	Limitations N/A
DQP PL10/00063/00	Expiry 11/09/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-A-8625	RFVA	Limitations Type II, class 1
DQP IT16/00061/00	Expiry 28/10/2027	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, AWPS006X/CNF01, AWPS009X	RFVA	Limitations N/A
DQP PL10/00040/02	Expiry 31/07/2027	Process SURFACE PREPARATION FOR BONDING	Specification AWPS001A, AWPS003T	RFVA	Limitations Surface preparation only for bonding
DQP IT16/00060/04	Expiry 31/03/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations N/A
DQP IT16/00059/03	Expiry 12/02/2026	Process PASSIVATION	Specification AMS2700, AWPS008T, AWPS008T/CNB01	RFVA	Limitations N/A

Supplier Code		Supplier Name		Supplier Address	
0021002749		S.D.M.-		STRADA DEL FRANCESE 153/A - 10156 - TORINO - - IT - TO- - see note (*)	
DQP IT16/00073/00	Expiry 15/03/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS009T, AWPS001Q, AMS2750	RFVA	Limitations STRESS RELIEVING PERFORMED AT A TEMPERATURE OF 480°C OR LOWER.
DQP PL10/00015/02	Expiry 05/03/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004Q, AWPS006T, AWPS001Q	RFVA	Limitations -solution treatment that requires a tempering bath with a temperature other than "water" (ref. Table 8 AWPS006T) cannot be performed; -solution treatment which includes a quench delay time of less than 5" (5 seconds) with ref. Tab. 5
DQP IT16/00079/01	Expiry 05/05/2027	Process SPOT WELDING	Specification AWS D17.2, STA100-81-13, STA100-81-15	RFVA	Limitations GROUP 2 STEEL, NICKEL ALLOYS - GROUP 3 TITANIUM ALLOYS. CLASSES: B, C. THICKNESS RANGE: from 0,4 to 1,6mm
Supplier Code		Supplier Name		Supplier Address	
0021013301		SAUTER BACHMANN AG		ZAUNWEG 10 - 8754 - NETSTAL - - CH - GL- - see note (*)	
DQP IT15/00111/00	Expiry 05/12/2028	Process ETCH INSPECTION OF HIGH STRENGTH STEEL PARTS	Specification AMS2649, AMS2750, AWPS001Q	RFVA	Limitations S/B HAS PRODUCED AN INTERNAL DOCUMENT, WHICH REPORTS THE GAPS ANALYSIS OF THE PROCESS WITH RESPECT TO AMS2649 REV. E APPLICABLE (email Mr. Menzi of 30/10/2025)
DQP IT15/00072/01	Expiry 01/12/2028	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005106		SCHMIEDEWERK STOOS AG		MAIENBRUNNENSTRASSE 8 - 8908 - HEDINGEN - - CH - ZH- - see note (*)	
DQP IT12/00132/00	Expiry 15/12/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS-H-6875, AMS2750, AWPS007T, STA110M0036, AWPS001Q	RFVA	Limitations It is allowed to process only forging steel raw parts with minimum 0,75mm stock removal.
Supplier Code		Supplier Name		Supplier Address	
0021005374		SECONDO MONA		VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)	

DQP IT12/00134/00	Expiry 31/01/2029	Process RADIOGRAPHIC INSPECTION	Specification AWPS004X, ASTM E1742, AWPS009X	RFVA	Limitations
DQP IT13/00057/00	Expiry 30/04/2028	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS	Specification STA100-83-87, AWPS001Q, MIL-PRF-8625, BPS4387	RFVA	Limitations
Supplier Code 0021005374		Supplier Name SECONDO MONA S.P.A.	Supplier Address VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA- - see note (*)		
DQP IT12/00005/00	Expiry 04/05/2027	Process MAGNETIC FLAW DETECTION	Specification ASTM E1444, AWPS009X, AWPS003X, BPS4075	RFVA	Limitations
DQP IT13/00003/01	Expiry 30/04/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification MIL-PRF-8625, AWPS001Q, AMS2750	RFVA	Limitations
DQP IT13/00004/00	Expiry 31/03/2027	Process PASSIVATION	Specification AWPS008T, AWPS001Q, AMS2700, WHPS256	RFVA	Limitations
Supplier Code 0021000062		Supplier Name SICAMEL-	Supplier Address VIA MARIGLIANO 29 - 80049 - SOMMA VESUVIANA - - IT - NA- - see note (*)		
DQP IT15/00118/00	Expiry 18/12/2028	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12	RFVA	Limitations
Supplier Code 0021014504		Supplier Name SIDERFORGEROSSİ GROUP-	Supplier Address VIA MARIO SCHIRO 02 - 36010 - COGOLLO DEL CENGIO - - IT - VI- - see note (*)		
DQP IT12/00031/00	Expiry 20/02/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AMS-H-6875, STA110M0036, AMS2750	RFVA	Limitations
Supplier Code 0021007179		Supplier Name SIFCO APPLIED SURFACE CONCEPTS	Supplier Address 12-14 ASTON FIELDS TRADING ESTA - B60 3EX - ASTON ROAD, BROMSGROVE - - GB - WO- - see note (*)		

DQP GB12/00124/00	Expiry 03/07/2027	Process SELECTIVE BRUSH PLATING	Specification WHPS097, WHPS006, STA100-83-12	RFVA	Limitations
Supplier Code 0021014847		Supplier Name SISTEMAS DE INTERCONEXION	Supplier Address VIA DELLA CONCORDIA SNC - 21040 - SUMIRAGO - - IT - VA- - see note (*)		
DQP IT13/00062/00	Expiry 15/04/2028	Process ELECTRICAL WIRING CRIMPING	Specification A578A, AS7928, AS22520, NTA692A, NTA693A, A604A, DIN EN 13600	RFVA	Limitations
Supplier Code 0021014756		Supplier Name SISTEMAS DE INTERCONEXION	Supplier Address C. FINCA DE LOS ESPARTALES, 10 - 41309 - LA RINCONADA - SEVILLA - - ES - - - see note (*)		
DQP IT13/00044/00	Expiry 16/12/2027	Process ELECTRICAL WIRING CRIMPING	Specification AS22520, AS7928	RFVA	Limitations
Supplier Code 0021005369		Supplier Name SITEC AEROSPACE GMBH	Supplier Address SITECPARK 1 - 83646 - BAD TOLZ - - DE - - - see note (*)		
DQP GB13/00014/00	Expiry 24/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, WHPS644, WHPS158	RFVA	Limitations Local touch up to Method B Class 1A Coatings only.
DQP GB13/00016/00	Expiry 24/05/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS406, WHPS312, WHPS256	RFVA	Limitations None.
DQP GB13/00015/00	Expiry 24/05/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS644, AWPS010X, WHPS057, WHPS256, WHPS006, AWPS001Q	RFVA	Limitations None.
DQP GB13/00017/00	Expiry 24/05/2027	Process EXTERNAL ROLLED THREAD	Specification WHPS390	RFVA	Limitations Steel only. Test laboratory SGS Testing Ltd (approved to Leonardo requirements). No VITAL Parts
Supplier Code 0021005481		Supplier Name SOUTH WEST METAL FINISHING LTD	Supplier Address LUFTON TRADING ESTATE - BA22 8RR - YEOVIL - - GB - SO- - see note (*)		

DQP GB12/00178/00	Expiry 31/01/2029	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED	Specification WHPS257, WHPS006, AWPS004T, AMS2750, WHPS438, STA100-80-06, AWPS001Q	RFVA IP2454	Limitations
DQP GB12/00177/00	Expiry 18/01/2029	Process APPLICATION OF PRIMER FOR BONDING	Specification WHPS444, WHPS319, AWPS001A	RFVA	Limitations Application of bond primer only
DQP GB12/00091/00	Expiry 15/02/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-A-8625, WHPS256, ASTM B117, AWPS004T, WHPS389	RFVA	Limitations
DQP GB12/00083/00	Expiry 28/01/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS256, AWPS004T, WHPS389	RFVA	Limitations
Supplier Code 0021005458		Supplier Name SOUTH WEST METAL FINISHING LTD	Supplier Address MARSH BARTON TRADING ESTATE - EX2 8TJ - EXETER - - GB - DV- - see note (*)		
DQP GB12/00151/01	Expiry 15/12/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, AWPS004T, AWIS072A, AWPS009X, ASTM E1444	RFVA	Limitations can't not perform bore inspection on internal surfaces for Vital and Critical parts where you have; plated surfaces and MPI needs to be carried out after.
DQP GB12/00163/01	Expiry 10/11/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, MIL-PRF-8625, AWPS004T	RFVA	Limitations LIMITES TO TYPES 1C, 2C, 3, 4B, 4C
DQP GB12/00155/00	Expiry 03/11/2028	Process PHOSPHATING OF STEEL	Specification WHPS031, WHPS006	RFVA	Limitations
DQP GB12/00121/00	Expiry 01/06/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification ASTM B700, WHPS006, WHPS180	RFVA	Limitations AMS QQ-S-365 no longer offered
DQP GB12/00092/00	Expiry 05/02/2028	Process COPPER PLATING	Specification WHPS053, WHPS006, AWPS012T, WHPS264	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021011064		SPRING-		DEL CARPINO NERO 14 - 36050 - MONTEVIALE - - IT - VI - - see note (*)	
DQP IT13/00018/02	Expiry 30/04/2028	Process FABRICATION OF NON METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES	Specification AWPS002N/02, AWPS002N, AWPS002N/01	RFVA	Limitations Limitatamente all'uso di macchine Fortus con ugello T20 e T16 per la produzione di parti con ULTEM 9085
Supplier Code		Supplier Name		Supplier Address	
0021005330		SPS TECHNOLOGIES LTD		191 BARKBY ROAD - LE4 7HX - LEICESTER - - GB - LE - - see note (*)	
DQP GB12/00097/00	Expiry 01/03/2028	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS002X, WHPS256, AWIS072A, AWPS009X, WHPS158	RFVA	Limitations
DQP GB12/00072/00	Expiry 30/11/2027	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS	Specification AWPS009X, WHPS158, WHPS256, AWPS011X	RFVA	Limitations
DQP GB12/00045/00	Expiry 23/09/2027	Process EXTERNAL ROLLED THREAD	Specification WHPS390, STA100-84-45	RFVA	Limitations
DQP GB12/00020/00	Expiry 01/09/2027	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AWPS001Q, AMS2750, AWPS009T	RFVA	Limitations This approval is limited to the Heat Treatment and Stress Relief of Titanium Alloys used by SPS for the manufacture of threaded components for Leonardo Helicopters
DQP GB12/00021/00	Expiry 01/09/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS007T, AWPS004Q, AMS2750, WHPS063	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005330		SPS TECHNOLOGIES LTD.		191 BARKBY ROAD, TROON IND.AREA, - LE4 7HX - LEICESTER - - GB - LE - - see note (*)	
DQP GB12/00009/00	Expiry 09/05/2027	Process LIQUID PENETRANT INSPECTION	Specification WHPS256, ASTM E1417/E1417M, AWPS006X, AWPS009X, AWIS072A	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021005418		STELIA AEROSPACE NORTH AMERICA INC.		71 HALL STREET - B0J 2C0 - LUNENBURG - - CA - NS- - see note (*)	
DQP GB13/00005/01	Expiry 23/09/2027	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS370, WHPS431, WHPS643, WHPS275, WHPS458, WHPS256, WHPS319	RFVA IP2064, IP2121, IP2209, IP2196, IP2065, IP2069	Limitations None.
DQP GB13/00002/02	Expiry 03/09/2027	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617	RFVA	Limitations Methods 1A, 2A & 2B.
DQP GB13/00001/00	Expiry 03/09/2027	Process ULTRASONIC AND BOND TEST	Specification AWPS001X	RFVA	Limitations None
DQP GB13/00004/01	Expiry 09/09/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS158, WHPS256	RFVA	Limitations Local touch up repair to AWPS002T only.
DQP GB13/00003/02	Expiry 09/09/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS644, WHPS256, WHPS444, WHPS647, WHPS020	RFVA IP2142, IP1589, IP2122, IP1759	Limitations Ovens 1806 & 1577 to be used.
Supplier Code		Supplier Name		Supplier Address	
0021009282		SUPERCRAFT LTD		SALT GROUNDS ROAD - HU15 1EQ - BROUGH - - GB - YN- - see note (*)	
DQP GB13/00087/00	Expiry 25/04/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS004T, AWPS006T, AWPS001Q, AMS2750	RFVA	Limitations 2024 material, with a thickness equal to or less than 0.61mm, only to be heat treated if the 3 second delay time can be achieved.
DQP GB13/00088/00	Expiry 14/11/2026	Process FUSION WELDING OF MATERIAL	Specification WHPS158, AWPS004T, WHPS214, WHPS455	RFVA	Limitations Welding to WHSP 214 & 455. Limited to the carrying out welding to the weld matrix approvals with the relevant test house approval certificates
Supplier Code		Supplier Name		Supplier Address	
0021004885		SUPERCRAFT LTD		CANADA ROAD - KT14 7JL - BYFLEET - - GB - SY- - see note (*)	

DQP GB13/00097/00	Expiry 18/06/2028	Process ASSEMBLING THERMAL FITS	Specification WHPS057, AWPS004T, AWPS001Q	RFVA	Limitations None
DQP GB13/00096/00	Expiry 15/06/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS444, WHPS647, WHPS020, WHPS436, WHPS319	RFVA	Limitations WHPS319 application of primer only.
DQP GB13/00095/00	Expiry 18/11/2026	Process FUSION WELDING OF MATERIAL	Specification WHPS455, AWPS004T, WHPS158	RFVA IP2044	Limitations Welding of Aluminium material only. Personnel limited to carrying out the welding to the weld matrix approvals, with the relevant test house approval certificates
Supplier Code 0021000263		Supplier Name SURCROMO DI SUTTORA MASSIMILIANO		Supplier Address VIA SICILIA 13 - 20090 - PIEVE EMANUELE - - IT - MI- - see note (*)	
DQP IT12/00111/00	Expiry 27/07/2028	Process HARD CHROME PLATING	Specification AMS2759/9, AMS2460, AMS2750	RFVA	Limitations CROMATURA DI TIPO 2, APPLICATA DIRETTAMENTE SUL METALLO BASE. STRIPPING NON QUALIFICATO
Supplier Code 0021005988		Supplier Name T.T.N.-		Supplier Address VIA 1° MAGGIO 30 - 20014 - NERVIANO - - IT - MI- - see note (*)	
DQP IT12/00124/00	Expiry 30/09/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, ASTM E18, SAE AMS2774, UNI EN 10132-4-2002, AWPS007T, AMS-H-6875, AWPS004Q	RFVA	Limitations Non è consentito processare parti in acciaio inox PH 13-8Mo .
Supplier Code 0021014280		Supplier Name TAG-		Supplier Address VIA VALLE DI SOTTO 3 - 23894 - CREMELLA - - IT - LC- - see note (*)	
DQP IT12/00041/01	Expiry 15/04/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS007T, AWPS007T/04	RFVA 402421	Limitations Trattamenti termici da eseguire solo su parti con sovrametallo maggiore di 0.75 mm
DQP IT12/00016/00	Expiry 02/04/2027	Process HEAT TREATMENT OF PARTS IN A VACUUM	Specification SAE AMS2769, AMS2750	RFVA	Limitations Trattamento Termico solo secondo la specifica riportata nel presente DQP

Supplier Code		Supplier Name		Supplier Address	
0021011090		TECHNI -GRIND (PRESTON) MACHINING		UNIT 23 ROMAN WAY, LONGRIDGE ROAD - PR2 5BB - PRESTON - - GB - LA- - see note (*)	
DQP GB13/00114/00	Expiry 10/05/2027	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS444, AWPS004T, WHPS436	RFVA IP2061	Limitations None.
DQP GB13/00115/00	Expiry 09/05/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, AWPS004T	RFVA	Limitations Touch up to Method D only using Alodine pen only.
Supplier Code		Supplier Name		Supplier Address	
0021000551		TECHNOSPINGS ITALIA-		VIA GIACOMO PUCCINI 4/8 - 21010 - BESNATE - - IT - VA- - see note (*)	
DQP IT12/00076/00	Expiry 02/02/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2759, AMS2759/3, AMS-H-6875, AWPS001Q, BPS4140, AMS2759/11, AWPS007T/01, AWPS007T/02, AMS2750, AWPS007T, AWPS007T/03, AWPS007T/04	RFVA 404202	Limitations Gli acciai resistenti alla corrosione della serie 400 non dovranno essere rinvenuti nell'intervallo di temperatura 400°C-566°C
Supplier Code		Supplier Name		Supplier Address	
0021000256		TECNAVAN INTERIORS-		VIA PESCARA, SNC - 03030 - CASTELLIRI - - IT - FR- - see note (*)	
DQP IT16/00028/03	Expiry 01/09/2027	Process STRUCTURAL BONDING AND CURING	Specification WHPS643, WHPS370, AWPS001A/CNA01, AWPS003K/CNB02, STA110A0018, BPS4437, BPS4402, BPS4416, WHPS319, WHPS463, AWPS001A, AWPS003K, BPS4512, BPS4460, BPS4511, BPS4518, BPS4458, WHPS275, WHPS444, AWPS003K/CNB01, BPS4408	RFVA	Limitations N/A
Supplier Code		Supplier Name		Supplier Address	
0021004912		TECNO TEMPRANOVA LECCHESI S.R.L.		VIA CAMPAGNOLA 4 - 23843 - DOLZAGO - - IT - LC- - see note (*)	
DQP IT15/00027/00	Expiry 26/05/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/06, AWPS007T, BPS4140, AWPS001Q, BPS4467	RFVA 403151	Limitations
DQP IT15/00029/00	Expiry 26/05/2026	Process HEAT TREATMENT OF STEEL ALLOYS	Specification BPS4140, BPS4467, AWPS007T/02, AWPS007T, AWPS001Q	RFVA	Limitations

Supplier Code		Supplier Name		Supplier Address	
0021004908		TECNOLOGIE AVANZATE		VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - ITA- - see note (*)	
DQP IT14/00046/00	Expiry 31/01/2029	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA 404366, 400063	Limitations N/A
DQP IT14/00033/00	Expiry 01/10/2028	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS001X, AWIS119A	RFVA	Limitations
DQP IT14/00030/00	Expiry 30/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021004908		TECNOLOGIE AVANZATE-		VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - FR- - see note (*)	
DQP IT14/00005/00	Expiry 31/05/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS008K, AWPS001N	RFVA	Limitations N/A;
Supplier Code		Supplier Name		Supplier Address	
0021004915		TEKDATA INTERCONNECTIONS-		INNOVATION HOUSE, FESTIVAL WAY - ST1 5SQ - ETRURIA, STOKE-ON-TRENT - - GB - - - see note (*)	
DQP GB13/00024/00	Expiry 06/05/2027	Process ELECTRICAL WIRING CRIMPING	Specification BS4G 178-2, IPC-620	RFVA	Limitations None.
Supplier Code		Supplier Name		Supplier Address	
0021011365		TEKNO COMPOSITI-		VIA SCARDONE Z.I. - 03043 - PIEDIMONTE S GERMANO - - IT - FR- - see note (*)	
DQP IT16/00086/00	Expiry 17/03/2026	Process ULTRASONIC AND BOND TEST	Specification AWPS009X, AWPS009X/CNJ01, AWPS001X, AWPS009X/CNJ02	RFVA	Limitations N/A

DQP IT16/00089/01	Expiry 28/02/2026	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification WHPS275, WHPS444, WHPS617	RFVA	Limitations Activities are limited to the use of materials whose curing cycle temperatures are within the qualified temperature range of the autoclave (90°C-190°C).
DQP IT14/00000/00	Expiry 28/02/2026	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS001A, STA110A0018, 609A0000Z005, AWPS001N	RFVA	Limitations
Supplier Code 1000030400		Supplier Name TESI - TECNOLOGIE E SERVIZI	Supplier Address ZONA INDUSTRIALE "TERZERIE" - 84053 - CICERALE - - IT - SA- - see note (*)		
DQP IT16/00101/00	Expiry 03/11/2028	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AMS2750, AWPS001Q, BPS4139	RFVA	Limitations OVEN FERRE' TSP001 Class 2 Type C, Temperature range :100-540 °C. ; Minimum treatable thickness of the part for all alloy except 2024: Up to 0.41 (included).; Minimum treatable thickness of the part for 2024 alloy: Up to 0.61.
Supplier Code 0021006684		Supplier Name TRATAMIENTOS TERMICOS TTT S.A.	Supplier Address CARRETERA DE ELGETA, S/N - 20570 - BERGARA, GIPUZKOA - - ES - - - see note (*)		
DQP IT16/00003/00	Expiry 28/03/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS004Q, AMS2750, AWPS007T/04, AWPS007T/01, AWPS001Q	RFVA	Limitations ONLY HARDENING PRECIPITATION TREATMENT OF 15-5 PH AND 17- 4 PH STEELS.
Supplier Code 0021004973		Supplier Name TRITECH GROUP	Supplier Address WREXHAM INDUSTRIAL ESTATE - LL13 9PS - WREXHAM - - GB - - - see note (*)		
DQP GB12/00047/00	Expiry 19/12/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS006T/CNC01, AWPS001Q, AWPS004Q/CNC02, AMS2750, AWPS004Q, AWPS004Q/CNC01	RFVA	Limitations Limited to castings
DQP GB12/00042/00	Expiry 11/08/2027	Process LIQUID PENETRANT INSPECTION	Specification WHPS256, ASTM E1417/E1417M, AWPS006X, AWIS072A, AWPS009X	RFVA	Limitations
Supplier Code 0021004972		Supplier Name TRITECH GROUP-	Supplier Address WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV- - see note (*)		

DQP GB12/00005/00	Expiry 03/03/2027	Process HEAT TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS006T, AWPS001Q, AMS2771, AMS2750, WHPS439, AWPS004Q	RFVA	Limitations This qualification is limited to Water Quenching Only. The minimum material thickness is 2.65mm
Supplier Code 0021004972		Supplier Name TRITECH PRECISION PRODUCTS LTD		Supplier Address WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV - - see note (*)	
DQP GB12/00173/00	Expiry 08/01/2029	Process FUSION WELDING OF MATERIAL	Specification WHPS063, AWPS004T, STA110W0038, AWS D17.1, AWPS001Q	RFVA	Limitations
Supplier Code 0021004763		Supplier Name TURBOMECANICA-		Supplier Address IULIU MANIU BLVD - SECTOR 6 244 - 061126 - BUCURESTI - - RO - 10- - see note (*)	
DQP IT12/00131/00	Expiry 30/01/2029	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS011T, AWPS001Q, AMS2750, AWPS007T	RFVA	Limitations Only for deep-freezing Subracir 2: P/N 109-0445-08-117 (shaft) only 1 (one) part every batch, P/N 109-0433-01-107 (pinion) max. 3 (three) parts every batch, P/N 109-0443-01-103 (corona) max. 3 (three) parts every batch; Carburizing: only for AISI 9310steel
DQP IT13/00096/00	Expiry 30/12/2028	Process HEAT TREATMENT OF DE-EMBRITTLMENT AND STRESS RELIEF	Specification STA100-80-06, AWPS012T, AWPS001Q, STA100-83-84, AMS2750	RFVA	Limitations
DQP IT12/00130/00	Expiry 02/12/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AMS2750, AWPS004Q, AWPS007T, AWPS001Q, AMS-H-6875	RFVA	Limitations
DQP PL10/00070/00	Expiry 03/11/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification ASTM E18, IT-858, AMS2750, ASTM E8/E8M	RFVA	Limitations N/A
DQP IT12/00125/00	Expiry 01/07/2028	Process CASTINGS IMPREGNATION	Specification STA100-84-32	RFVA AG424, 401182	Limitations
DQP IT12/00080/00	Expiry 15/03/2028	Process ETCH INSPECTION OF HARDENED STEEL PARTS	Specification AWPS001Q, AWPS002X, AWPS009X	RFVA 2/13/004	Limitations AW109 LINE PARTS ONLY

DQP IT12/00059/00	Expiry 11/01/2028	Process LIQUID PENETRANT INSPECTION	Specification AWPS006X, ASTM E1417/E1417M	RFVA	Limitations The vapour degreasing with trichlorethylene is not allowed for titanium alloys parts.
DQP IT12/00038/00	Expiry 28/09/2027	Process ASSEMBLING THERMAL FITS	Specification AWPS001Q, STA100-80-12, AMS2750	RFVA	Limitations
DQP IT12/00035/00	Expiry 20/09/2027	Process EXTERNAL ROLLED THREAD	Specification STA100-84-45	RFVA	Limitations The only two qualified threads are: Group 1 - UNJ 24 and UNJ 18 threads for inch
DQP IT12/00022/00	Expiry 03/08/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA 2/11/003	Limitations
DQP IT12/00012/00	Expiry 23/03/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, MIL-DTL-5541	RFVA	Limitations
Supplier Code 0021004990		Supplier Name TUSAS - TURKISH AEROSPACE IND. INC.		Supplier Address P.K. 18 - KAVAKLIDERE - 06692 - ANKARA - - TR - 06- - see note (*)	
DQP IT16/00107/00	Expiry 01/02/2029	Process MAGNETIC FLAW DETECTION	Specification AWPS009X, AWPS009X/CNJ01, AWPS003X, AWPS003X/CND01, AWPS009X/CNJ02	RFVA	Limitations N/A
DQP IT16/00048/00	Expiry 13/12/2027	Process ASSEMBLING THERMAL FITS	Specification STA100-80-12, AWPS001Q, AMS2750	RFVA	Limitations N/A
DQP IT16/00049/00	Expiry 03/12/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification STA100-83-10, AWPS001Q, AMS2750	RFVA	Limitations N/A
Supplier Code 0021005080		Supplier Name TWORZYWA SZTUCZNE PZL MIELEC		Supplier Address UL. WOJSKA POLSKIEGO 3 - 39-300 - MIELEC - - PL - PDK- - see note (*)	

DQP PL10/00003/01	Expiry 03/04/2027	Process STRUCTURAL BONDING AND CURING	Specification AWPS003K, AWPS001A	RFVA	Limitations Przygotowanie powierzchni czesci aluminiowych do klejenia jest niedozwolone / Aluminum parts surface preparation for bonding is not allowed
Supplier Code 0021012011		Supplier Name VACUUM-	Supplier Address MARIO PAGANO 10 - 20090 - TREZZANO SUL NAVIGLIO - - IT - MI- - see note (*)		
DQP IT12/00040/00	Expiry 29/07/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T/01, AWPS007T/03, AWPS007T/04	RFVA 02/20/007, 02/20/006	Limitations
Supplier Code 0021005014		Supplier Name VECA S.P.A.	Supplier Address VIA MORELLO MEZZO 101/105 - 41019 - SOLIERA - - IT - MO- - see note (*)		
DQP IT12/00101/01	Expiry 10/07/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS006X, AWPS009X	RFVA 402621	Limitations
DQP IT12/00014/01	Expiry 22/06/2027	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, ASTM E1444	RFVA 402622	Limitations
DQP IT12/00009/00	Expiry 11/06/2027	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS007T, AWPS007T/01, AMS2759, AMS2759/11, AWPS001Q, AMS2750	RFVA	Limitations Linea AW609 solo secondo le specifiche indicate in questo documento. (Line AW609 only in conformity to specifications listed in this document).
DQP IT12/00062/00	Expiry 22/02/2027	Process ELECTRICAL DISCHARGE MACHINING OF STEEL (EDM)	Specification AWPS004L	RFVA	Limitations
Supplier Code 0021005020		Supplier Name VEPLAS. D.D.	Supplier Address CESTA SIMONA BLATNIKA 11 - 3320 - VELENJE - - SI - - - see note (*)		
DQP IT16/00098/00	Expiry 03/11/2026	Process STRUCTURAL BONDING AND CURING	Specification AMS2750, AWPS003K, AWPS003K/CNB01, AWPS003K/CNB02	RFVA	Limitations CURING TEMP MAX. 130 °C

Supplier Code		Supplier Name		Supplier Address	
0021000958		VM-		STRADA VICINALE PRATO SERENO SN - 03012 - ANAGNI -- IT - FR- - see note (*)	
DQP IT14/00036/00	Expiry 19/12/2028	Process RADIOGRAPHIC INSPECTION	Specification AWPS009X, AWPS005X, AWPS004X	RFVA	Limitations NA
DQP IT14/00029/00	Expiry 30/07/2028	Process SURFACE PREPARATION FOR BONDING	Specification STA100-83-52	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021003576		VOESTALPINE BOHLER AEROSPACE		MARIAZELLER STRAßE 25 - 8605 - KAPFENBERG -- AT -- - see note (*)	
DQP IT12/00096/00	Expiry 30/04/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AMS2750, AWPS007T, STA110M0036, AMS-H-6875, WHPS438, WHPS693, AMS5659	RFVA	Limitations
DQP IT12/00095/00	Expiry 30/04/2028	Process HEAT TREATMENT OF TITANIUM ALLOYS	Specification AMS-H-81200, AWPS001Q, AWMS21-001, WHPS693, AMS4928, BAC5613, STA110M0036, AWPS009T, AMS2750, WHPS438	RFVA	Limitations
DQP IT12/00086/00	Expiry 28/02/2028	Process LIQUID PENETRANT INSPECTION	Specification ASTM E1417/E1417M, AWPS006X, BPS4089, AWPS009X	RFVA 403602	Limitations
DQP IT12/00087/00	Expiry 28/02/2028	Process MAGNETIC FLAW DETECTION	Specification AWPS003X, BPS4075, AWPS009X, ASTM E1444	RFVA	Limitations
Supplier Code		Supplier Name		Supplier Address	
0021005053		W.G. JONES LTD		EBBLAKE INDUSTRIAL ESTATE - BH31 6BD - VERWOOD, WIMBORNE -- GB - DO- - see note (*)	
DQP GB12/00029/00	Expiry 16/10/2027	Process ASSEMBLING THERMAL FITS	Specification WHPS057, STA100-80-12	RFVA	Limitations
DQP GB12/00076/00	Expiry 21/12/2026	Process CHROMIC ACID ANODIZING	Specification AWPS003T	RFVA	Limitations Reactivation Only

DQP GB12/00075/00	Expiry 20/12/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T	RFVA	Limitations Brush Alclom Only.
DQP GB12/00074/00	Expiry 19/12/2026	Process SELECTIVE BRUSH PLATING	Specification WHPS097	RFVA	Limitations
DQP GB12/00037/00	Expiry 04/11/2026	Process SURFACE PREPARATION FOR BONDING	Specification WHPS617	RFVA	Limitations Method 1A ONLY
DQP GB12/00036/00	Expiry 04/11/2026	Process APPLICATION OF ADHESIVES AND CURING	Specification WHPS012, WHPS312, WHPS020, WHPS047, WHPS406, WHPS444	RFVA	Limitations grade B/ Class 2/3 components ONLY
Supplier Code 0021011615		Supplier Name WALLWORK HEAT TREATMENT		Supplier Address LORD STREET - BL9 0RE - BURY - - GB - LA- - see note (*)	
DQP GB12/00134/00	Expiry 20/09/2028	Process HEAT TREATMENT OF STEEL ALLOYS	Specification AWPS001Q, AWPS007T/01, AWPS007T/02, AWPS007T/04, WHPS063, AMS2759/11, WHPS013, AMS-H-6875, AMS2759/1, AMS2759/2, AWPS004T, AWPS004Q, AWPS007T, AWPS007T/03, AWPS007T/05, AMS2759, SAE AMS2769, WHPS189, AMS2750, WHPS256	RFVA	Limitations Tufftride: TF1, TF2. Limited to processing to Leonardo approved process card only (i.e. DC2002). Salt Shop: ES, (QS, TS1 – for quenching). Freezers: T24, CF2, CF3. Limited to processing to AMS2759 only. WHPS063 limited to stress relieving of
Supplier Code 0021005352		Supplier Name WALTON PLATING LTD		Supplier Address 118 ASHLEY ROAD - KT12 1HN - WALTON-ON-THAMES - - GB - SY- - see note (*)	
DQP GB12/00099/01	Expiry 08/12/2028	Process CHROMIC ACID ANODIZING	Specification AWPS003T, HP4-2, WHPS077	RFVA	Limitations This qualification excludes Sub-Type B (Anodising for Ahesive Bonding)
DQP GB12/00101/01	Expiry 08/12/2028	Process HARD CHROME PLATING	Specification WHPS259, AMS 2460	RFVA	Limitations
DQP GB12/00168/00	Expiry 08/12/2028	Process NICKEL SULPHAMATE	Specification WHPS093	RFVA	Limitations

DQP GB12/00149/00	Expiry 08/12/2028	Process PASSIVATION	Specification AWPS008T	RFVA	Limitations
DQP GB12/00071/01	Expiry 08/12/2028	Process SILVER PLATING ELECTRODEPOSITED	Specification WHPS180, ASTM B700	RFVA	Limitations
DQP GB12/00150/00	Expiry 08/12/2028	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS	Specification AWPS002T, WHPS030, AWPS004T	RFVA	Limitations
DQP GB12/00098/02	Expiry 08/12/2028	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM	Specification WHPS258	RFVA	Limitations
DQP GB12/00167/00	Expiry 08/12/2028	Process CHROMIUM PLATING OF ALUMINIUM AND ALUMINIUM ALLOYS	Specification WHPS639	RFVA	Limitations
DQP GB12/00100/01	Expiry 08/12/2028	Process CADMIUM PLATING, ELECTRODEPOSITED	Specification AWPS004T, WHPS257, WHPS006	RFVA	Limitations
DQP GB12/00164/00	Expiry 08/11/2028	Process COPPER PLATING	Specification AWPS012T	RFVA	Limitations AWPS012T Method B
DQP GB12/00169/00	Expiry 08/12/2027	Process APPLICATION OF SOLID LUBRICANTS	Specification WHPS014, STA100-83-10	RFVA	Limitations
Supplier Code 0021005064		Supplier Name WOJSKOWE ZAK#ADY LOTNICZE NR 1 S.A.	Supplier Address UL. DUBOIS 119 - 93-465 - #©D# - - PL - - - see note (*)		
DQP PL10/00067/00	Expiry 17/09/2028	Process EDDY CURRENT FLAW DETECTION	Specification AWPS008X, EN 4179	RFVA	Limitations Only for metallic materials in accordance with AWPS008X and approved Eddy Current Test (ET) Work Sheets / Tylko dla materiałów metalowych zgodnie z AWPS008X i zatwierdzonymi Kartami Technologicznymi Badania Metoda Pradów

Supplier Code		Supplier Name		Supplier Address	
0021011162		YUKSEL KOMPOZIT TEKNOLOJILERI-		BASKENT OSB SADI TURK BULVARI 5 - 06909 - ANKARA -- TR - 06- - see note (*)	
DQP IT16/00095/00	Expiry 11/10/2028	Process MANUFACTURE OF COMPOSITE COMPONENTS	Specification AWPS003K, AWPS003K/CNB01, STA100-83-52, STA100-83-52/CNI02, STA100-83-52/CNI03, AWPS001Q, AWPS003K/CNB02, STA110A0018, STA100-84-25, STA100-83-52/CNI01, STA100-83-52/CNI06	RFVA	Limitations N/A

Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code		Vendor Name	Vendor Address		
21003268		3T ADDITIVE MANUFACTURING-	FULTON COURT, WOFFORD WAY, GREENHAM - RG19 6HD - NEWBURY - - GB - BK - see note (*)		
DQP GB12/0227/03	Expiry 16/05/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES;	Specification WHPS762 - WHPS075 - AWPS001M -	RFVA N/a	Limitations The manufacture of Metallic Parts is limited to Ti-6AL-4V Titanium Alloy (Ref. WHPS762 Appendix A).
Supplier Code		Vendor Name	Vendor Address		
21005266		A.T.G. S.R.L.	VIA MORELENSE KM. 8,800 - 03010 - PATRICA - - IT - FR - see note (*)		
DQP IT14/0048/05	Expiry 30/06/2026	Process EPOXY MOLDING COMPOUNDS (EMC) APPLICATION;	Specification AWPS002K -	RFVA	Limitations
DQP IT14/0056/05	Expiry 30/09/2026	Process SURFACE PREPARATION FOR BONDING;	Specification STA100-83-52 -	RFVA RFVA N° 05/17/004	Limitations N/A
Supplier Code		Vendor Name	Vendor Address		
21005392		AALBERTS SURFACE TECHNOLOGIES LTD	CLOVER STREET, KIRKBY IN ASHFIELD - NG17 7LJ - NOTTINGHAM - - GB - NT - see note (*)		
DQP GB12/0496/01	Expiry 01/01/2027	Process VACUUM DEPOSITION OF ALUMINIUM;	Specification MIL-DTL-83488D - HP4-22 -	RFVA	Limitations
Supplier Code		Vendor Name	Vendor Address		
21003305		AERLAND S.A.S. DI FINI MARCELLA & C	VIA DELL'INDUSTRIA 20 - 21018 - SESTO CALENDE - - IT - VA - see note (*)		
DQP IT13/0309/05	Expiry 31/05/2026	Process PASSIVATION;	Specification AWPS008T - BPS4007 - AMS2700 -	RFVA	Limitations
DQP IT13/0331/05	Expiry 30/06/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification EN 2808 - DTD-942 -	RFVA	Limitations
Supplier Code		Vendor Name	Vendor Address		
21006579		AERNNOVA AEROSPACE S.A.	CL VIA FINLANDIA S/N - 11011 - CADIZ - - ES - - see note (*)		
DQP IT16/0184/05	Expiry 26/06/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification HS136 - AWPS002T -	RFVA N/A	Limitations N/A
DQP IT16/0188/05	Expiry 23/07/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWPS009X -	RFVA 400201.	Limitations N/A

(*) The address given in this report is that of the Supplier's business name (ref. SAP code); the address of the production site may be different and can be found on the applicable field of each single DQP

Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT16/0186/05	Expiry 23/10/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS006T - AWPS001Q - AMS2750 -	RFVA N/A	Limitations N/A
Supplier Code 21006582		Vendor Name AERNNOVA AEROSPACE S.A. d/b/a		Vendor Address CL PORTAL DE GAMARRA, 40 - 01013 - VITORIA - ALAVA - - ES - - see note (*)	
DQP IT16/0189/09	Expiry 05/08/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - TS S530M0105X01 - TS-S530M0139E01 - TS-S530M0103X01 -	RFVA N/A	Limitations N/A
Supplier Code 21007114		Vendor Name AERO-COATING GMBH		Vendor Address LUKASWIESE 8 - 23970 - WISMAR - - DE - - see note (*)	
DQP GB13/0243/01	Expiry 27/03/2026	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY;	Specification MIL-DTL-83488D -	RFVA	Limitations Leonardo parts to be processed in Chamber 4 with no Drum coating capability.
DQP GB13/0224/01	Expiry 27/03/2026	Process VACUUM DEPOSITED CADMIUM PLATING;	Specification AWPS010T - WHPS256 -	RFVA RFVA 20_18_009	Limitations Ovens 1, 2, & 4 for stress relief. Coating chambers CD1 & CD2
Supplier Code 21009104		Vendor Name AERONDI S.R.L.		Vendor Address VIA REANO 6/8 - 10040 - RIVALTA DI TORINO - - IT - TO - see note (*)	
DQP IT12/0464/04	Expiry 30/06/2026	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - AWPS005X - ASTM E1742 - ASTM E2104 - AWPS009X -	RFVA	Limitations Per linea AW609 ispezione solo secondo le specifiche indicate nell'apposita sezione di questo documento
Supplier Code 21008011		Vendor Name AEROSTRUTTURE S.P.A.		Vendor Address VIA ARINGO 5 - 03030 - CASTELLIRI - - IT - FR - see note (*)	
DQP IT15/0098/04	Expiry 28/02/2026	Process CHROMIC ACID ANODIZING;	Specification AWPS003T - BPS4001 -	RFVA	Limitations Classe 1 e 2 tipo A e C PER AWPS003T
DQP IT16/0283/04	Expiry 16/01/2027	Process STRUCTURAL BONDING AND CURING;	Specification STA110A0018 - AWPS117N - STA100-84-03 - STA100-81-71 - STA100-83-92 -	RFVA N/A	Limitations BONDING WITH ADHESIVE FILM FORM IS NOT ALLOWED.
Supplier Code 21005253		Vendor Name AEROSVILUPPI S.R.L.		Vendor Address VIA PIEMONTE 8 - 21015 - LONATE POZZOLO - - IT - VA - see note (*)	

(*) The address given in this report is that of the Supplier's business name (ref. SAP code); the address of the production site may be different and can be found on the applicable field of each single DQP

Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT13/0163/04	Expiry 31/10/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification STA110W0052 - AWS D17.1 - BPS4404 - BAC5975 - STA110T0006 -	RFVA	Limitations
DQP IT13/0162/04	Expiry 31/12/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification BAC5975 - AWS D17.1 - STA100-83-59 - BPS4359 -	RFVA Comunicazione CPE n. EL/2013/088 qualifica saldatori secondo AWS D17.1	Limitations Parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1, acciai legati (Gruppo IB) e acciai resistenti alla corrosione (Gruppo IIA).
Supplier Code 21011237		Vendor Name AEROTRON COMPOSITES-		Vendor Address 10 CLIFTON ROAD - PE29 7 EJ - huntingdon - - GB - CA - see note (*)	
DQP GB14/0056/03	Expiry 04/03/2026	Process APPLICATION OF ADHESIVES AND CURING;	Specification WHPS444 - WHPS436 - WHPS458 - WHPS020 - WHPS012 - WHPS647 - WHPS112 - WHPS672 -	RFVA IP2035, 2006, 2098, 2119, 2049B, 2017B, 2099B, 2132, 2141, 2146, 2148, 2157, 2083, 2249, 2265, 2304, 2330	Limitations WHPS 458 limited to sealing of foams only.
Supplier Code 21005393		Vendor Name APPH LTD		Vendor Address 8 PEMBROKE COURT - WA7 1TG - MANOR PARK, RUNCORN - - GB - CH - see note (*)	
DQP GB13/0161/03	Expiry 24/05/2026	Process PLATING ELECTROLESS NICKEL;	Specification WHPS093 - WHPS256 -	RFVA IP 1092	Limitations Deviation limited to Nickel plate under chrome plating only.
DQP GB13/0159/02	Expiry 24/05/2026	Process SELECTIVE BRUSH CADMIUM PLATING;	Specification WHPS097 - WHPS256 - WHPS644 -	RFVA IP1168 & IP2120	Limitations
DQP GB13/0160/02	Expiry 24/05/2026	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED;	Specification WHPS257 - WHPS256 - WHPS438 - WHPS438 AIS10 - AWPS001Q - WHPS006 -	RFVA IP 1093, IP 1353	Limitations Low Embrittlement characteristics in high and ultra high strength steels only.
DQP GB13/0162/02	Expiry 24/05/2026	Process HARD CHROME PLATING;	Specification WHPS259 - AMS2460 - WHPS256 -	RFVA IP1768	Limitations
DQP GB13/0164/02	Expiry 24/05/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - AWPS009X - AWIS072A - AWIS119A - ASTM E1444 - WHPS256 -	RFVA None	Limitations
Supplier Code 21006424		Vendor Name APPH LTD		Vendor Address URBAN ROAD - NG17 8AP - KIRKBY IN ASHFIELD - - GB - NT - see note (*)	
DQP GB13/0001/02	Expiry 03/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS;	Specification AWPS002X - WHPS256 - AWPS009X - WHPS158 - STA100-81-38 - AWIS072A - AWPS001Q -	RFVA 20/17/014	Limitations

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>DQP</i> GB13/0003/03	<i>Expiry</i> 10/10/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	<i>RFVA</i>	<i>Limitations</i> Type 1, Method A, Sensitivity Level 3. Type 1, Method D, Sensitivity Level 2 & 3
<i>DQP</i> GB13/0002/03	<i>Expiry</i> 10/10/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - AWIS072A - AWIS119A - AWPS009X - ASTM E1444 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21005317		<i>Vendor Name</i> ATTEWELL LIMITED	<i>Vendor Address</i> 7A/B MILLINGTON ROAD - UB3 4AZ - HAYES - - GB - MX - see note (*)		
<i>DQP</i> GB12/0133/02	<i>Expiry</i> 08/12/2026	<i>Process</i> CHEMICAL MILLING;	<i>Specification</i> SS8782 -	<i>RFVA</i>	<i>Limitations</i> Limited to Class 3/Grade B parts only
<i>Supplier Code</i> 21014109		<i>Vendor Name</i> AUBERT & DUVAL	<i>Vendor Address</i> 75 BD DE LA LIBERATION - 09102 - PAMIRS - - FR - - see note (*)		
<i>DQP</i> IT12/0532/00	<i>Expiry</i> 10/03/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - ASTM E1444 -	<i>RFVA</i>	<i>Limitations</i> Only for manufacturing of P/N 129- B407-01
<i>DQP</i> IT12/0533/00	<i>Expiry</i> 03/03/2026	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> STA110M0036 - AMS-H-6875 - SAE AMS2761 -	<i>RFVA</i>	<i>Limitations</i> Only for manufacturing of P/N 129- B407-01
<i>DQP</i> IT12/0535/00	<i>Expiry</i> 16/03/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> AMS-STD-2154 -	<i>RFVA</i>	<i>Limitations</i> Only for manufacturing of P/N 129- B407-01 and 3G6420A00372
<i>Supplier Code</i> 21003498		<i>Vendor Name</i> AVIOMECC S.R.L.	<i>Vendor Address</i> VIA ROSSINI 6 - 21020 - MORNAGO - - IT - VA - see note (*)		
<i>DQP</i> IT12/0409/04	<i>Expiry</i> 13/10/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - BPS4075 - ASTM E1444 - AMS2641 - AMS3044 - AWPS009X -	<i>RFVA</i> 403461	<i>Limitations</i>
<i>DQP</i> IT12/0410/06	<i>Expiry</i> 30/09/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - BPS4089 - ASTM E1417 - AMS2644 - AWPS009X -	<i>RFVA</i> 403471	<i>Limitations</i>
<i>Supplier Code</i> 21005441		<i>Vendor Name</i> AVIOREC S.R.L.	<i>Vendor Address</i> LOCALITA' PADUNI SNC - 03012 - ANAGNI - - IT - FR - see note (*)		
<i>DQP</i> IT14/0129/04	<i>Expiry</i> 27/02/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> AWPS008K -	<i>RFVA</i> NA	<i>Limitations</i>

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT14/0079/05	Expiry 31/07/2026	Process STRUCTURAL BONDING AND CURING;	Specification AWPS001A - AWPS003K - STA110A0018 - AWPS002K - BPS4469 -	RFVA	Limitations
DQP IT14/0081/04	Expiry 30/11/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING;	Specification STA100-83-52 -	RFVA	Limitations N/A
Supplier Code 21005260		Vendor Name AVIOTECNICA S.R.L.		Vendor Address VIA INCASALE 5 - 21018 - SESTO CALENDE - - IT - VA - see note (*)	
DQP IT13/0386/01	Expiry 30/10/2026	Process SPOT WELDING;	Specification STA100-81-15 - AWS D17.2/D17.2M - STA100 -81-13 -	RFVA	Limitations Saldatura a punti classe A su titanio e sue leghe acciai inossidabili spessore 0.4+0.4mm, saldatura a punti classe B e C su titanio e sue leghe e acciai inossidabili spessori da 0.4+0.4mm a 1.52+1.52mm.
DQP IT13/0213/08	Expiry 31/03/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification AWS D17.1/D17.1M - STA100-82-07 - BPS4207 - BAC5975 -	RFVA Comunicazione CPE n. EL/2017/074 qualifica saldatori secondo AWS D17.1	Limitations Parti su licenza per BPS4207 limitatamente ai gruppi AWS D17.1 titanio e le sue leghe (Gruppo VI)
DQP IT13/0211/07	Expiry 31/03/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification AWS D17.1/D17.1M - STA110W0052 - STA110T0006 - BPS4404 - BAC5975 -	RFVA	Limitations
DQP IT13/0224/07	Expiry 31/03/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification AWS D17.1/D17.1M - STA100-83-59 - BPS4359 - BAC5975 -	RFVA Comunicazione CPE n. EL/2013/088 qualifica saldatori secondo AWS D17.1	Limitations Parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1 acciai basso legati (Gruppo IA, IB), acciai resistenti alla corrosione (Gruppo IIA, IIB)
DQP IT13/0401/00	Expiry 30/11/2026	Process STRUCTURAL BONDING;	Specification STA110A0018 - AWPS001Q - AWPS001N - AWPS001A - AMS2750 -	RFVA	Limitations
Supplier Code 21003534		Vendor Name BEAGLE AEROSPACE		Vendor Address STONY LANE - BH23 1EX - CHRISTCHURCH - - GB - DO - see note (*)	
DQP GB13/0146/02	Expiry 17/03/2026	Process FUSION WELDING OF MATERIAL;	Specification WHPS455 - WHPS256 - WHPS158 - WHPS644 - AWS D17.1 -	RFVA	Limitations Welders approved for WHPS 455 welding in accordance with the Beagle Weld matrix.
DQP GB13/0141/02	Expiry 17/03/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T - WHPS158 - WHPS256 -	RFVA RFVA 20-20-004 Beagle (AWPS002T)	Limitations

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB13/0240/02	Expiry 17/03/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWPS009X - WHPS256 - AWIS072A - ASTM E1417 -	RFVA	Limitations Method A, Type 1, Level 3 only
DQP GB13/0145/02	Expiry 17/03/2026	Process CHEMICAL MILLING;	Specification WHPS164 - WHPS256 - WHPS644 -	RFVA IP1880 & IP1939	Limitations Limitation to a maximum sheet thickness of 3.3 mm in accordance with test piece results examined by Leonardo.
DQP GB13/0263/01	Expiry 29/01/2027	Process RESISTANCE SEAM WELDING;	Specification WHPS002 - WHPS256 - AWS D17.2 -	RFVA	Limitations Group 1 material - Aluminium. Group 2 material – Steel and Group 3 material – Titanium. Approved machines are Spot Welder Metropolitan Vickers AS75/34. No 2. Thickness 0.55mm to 0.70mm. Seam Welder RAMU 40. No 4. Thickness, 0.55mm to 1.00mm
DQP GB13/0144/02	Expiry 17/03/2026	Process CHROMIC ACID ANODIZING;	Specification AWPS003T - WHPS158 - WHPS256 -	RFVA RFVA 20-20-007	Limitations Typs 3 Class1, Type 4C Class 1 and Type 4B Class 1.
DQP GB13/0143/03	Expiry 16/05/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS006T - WHPS256 - AWPS004Q - AWPS001Q -	RFVA 20/20/005	Limitations Excluding artificial ageing of alloys requiring Class 1 Furnace (eg 7049, 7010, 7050 and 8090). A Heat Treatment Process Card (Master Card) must be submitted for parts treated to T7X condition for LHD approval. Heat treatment of 2024 material over 0.61mm thick only. JLS oven No 2 only to be used for Leonardo work
DQP GB13/0247/04	Expiry 01/12/2026	Process MANUFACTURE OF COMPOSITE COMPONENTS;	Specification WHPS082 - WHPS275 - WHPS370 - WHPS296 - WHPS256 - WHPS643 - WHPS643 AIS1 -	RFVA IP2115, IP2154, IP2170, IP2178, IP2192 IP2236	Limitations
Supplier Code 21009443		Vendor Name BEAMIT S.P.A.		Vendor Address STRADA PRINZERA 17 - 43045 - FORNOVO DI TARO - - IT - PR - see note (*)	
DQP IT13/0359/01	Expiry 30/04/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES;	Specification AWPS001M -	RFVA RFVA 402672	Limitations Limitatamente alla produzione di parti con polveri di titanio Ti6Al4V
Supplier Code 21009632		Vendor Name BEAMIT S.P.A.		Vendor Address VIA VOLTA 40 - 43040 - RUBBIANO DI SOLIGNANO - - IT - PR - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT13/0366/01	Expiry 30/04/2026	Process FABRICATION OF METALLIC PARTS USING ADDITIVE LAYER MANUFACTURING (ALM) TECHNIQUES;	Specification AWPS001M -	RFVA RFVA 402672	Limitations Limitatamente alla produzione di parti con polveri di titanio Ti6Al4V
DQP IT13/0369/01	Expiry 30/06/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AWPS009T - AWPS001Q - AMS2750 - STA110T0006 -	RFVA	Limitations
Supplier Code 21003792	Vendor Name BLAENAVON FORGINGS LTD		Vendor Address FORGESIDE - NP4 9XG - BLAENAVON - - GB - GW - see note (*)		
DQP GB12/0471/02	Expiry 09/10/2026	Process HEAT TREATMENT OF NICKEL ALLOYS;	Specification BS 2HR5 - AMS2750 - WHPS438 - AWPS001Q -	RFVA	Limitations
DQP GB12/0170/02	Expiry 09/11/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - AWIS072A - ASTM E1417/E1417M -	RFVA None	Limitations
Supplier Code 21005521	Vendor Name BODYCOTE BOURGOGNE S.A.S.		Vendor Address TECHNOPOLE - 58470 - MAGNY-COURS - - FR - - see note (*)		
DQP IT18/0076/02	Expiry 09/08/2026	Process HOT ISOSTATIC PRESSING OF CASTINGS;	Specification STA110Q0041 - AMS2750 -	RFVA RFVA No. 6/17/02; RFVA No. 6/17/05; RFVA No. 6/17/04.	Limitations Only for sand castings in Aluminium alloy for aeronautical application.
Supplier Code 21003568	Vendor Name BODYCOTE HEAT TREATMENT LTD		Vendor Address IRONMASTER WAY - TS21 1LD - STILLINGTON - - GB - - see note (*)		
DQP GB12/0137/03	Expiry 14/02/2026	Process HEAT TREATMENT OF STEEL ALLOYS;	Specification AWPS001Q - AMS2750 - AWPS004Q - AWPS007T -	RFVA	Limitations
DQP GB12/0141/03	Expiry 14/02/2026	Process HEAT TREATMENT OF NICKEL ALLOYS;	Specification N/A According to Drawing Notes - AWPS001Q -	RFVA	Limitations
Supplier Code 21005467	Vendor Name BODYCOTE HEAT TREATMENTS LTD		Vendor Address CHARD BUSINESS PARK - TA20 1EA - CHARD - - GB - SO - see note (*)		
DQP GB12/0147/03	Expiry 14/02/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AMS2750 - AMS-H-81200 - AWPS009T -	RFVA	Limitations AWPS009T approval is limited to anneal and stress relieve under vacuum only. Also limited to processing parts with >2mm stock removal.
Supplier Code	Vendor Name		Vendor Address		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21003569		BODYCOTE HEIß-ISOSTATISCHES		KOLBINGER STRAßE 7 - 83527 - HAAG-WINDEN - - DE - - see note (*)	
<i>DQP</i> GB12/0008/04	<i>Expiry</i> 09/06/2026	<i>Process</i> HOT ISOSTATIC PRESSING OF CASTINGS;	<i>Specification</i> STA110Q0041 -	<i>RFVA</i> 10/10/004	<i>Limitations</i> This approval is limited to the Hot Isostatic Pressing of castings manufactured by TITAL.
<i>Supplier Code</i> 21011138		<i>Vendor Name</i> BODYCOTE IMT-		<i>Vendor Address</i> 155 RIVER ST - 01810 - ANDOVER - - US - MA - see note (*)	
<i>DQP</i> IT18/0078/01	<i>Expiry</i> 02/08/2026	<i>Process</i> HOT ISOSTATIC PRESSING OF CASTINGS;	<i>Specification</i> STA110Q0041 - AMS2750 -	<i>RFVA</i> RFVA No. 6/19/02 AND 6/19/03	<i>Limitations</i> ALUMINUM SAND CASTINGS FOR AERONAUTICAL APPLICATIONS.
<i>Supplier Code</i> 21006412		<i>Vendor Name</i> BOWMILL METAL TREATMENTS LIMITED		<i>Vendor Address</i> 85 STERTE AVENUE WEST - BH15 2AL - POOLE - - GB - DO - see note (*)	
<i>DQP</i> GB12/0159/02	<i>Expiry</i> 16/03/2026	<i>Process</i> SULPHURIC ACID ANODIZING FOR ALUMINIUM;	<i>Specification</i> WHPS258 - MIL-A-8625 - WHPS256 - ASTM B117 - WHPS389 -	<i>RFVA</i> IP997, IP1347 & IP1453	<i>Limitations</i>
<i>DQP</i> GB12/0157/03	<i>Expiry</i> 14/02/2026	<i>Process</i> ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	<i>Specification</i> AWPS011X - WHPS256 - STA100-81-38 - AWPS009X - WHPS158 - STA110L0043 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0158/01	<i>Expiry</i> 25/02/2026	<i>Process</i> BRUSH CADMIUM PLATING, ELECTRODEPOSITED;	<i>Specification</i> WHPS257 - WHPS006 - WHPS256 -	<i>RFVA</i> IP998, IP1354, IP1445, IP1535	<i>Limitations</i>
<i>DQP</i> GB12/0160/01	<i>Expiry</i> 25/02/2026	<i>Process</i> APPLICATION OF SOLID LUBRICANTS;	<i>Specification</i> WHPS014 - WHPS345 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0002/04	<i>Expiry</i> 19/08/2026	<i>Process</i> PASSIVATION;	<i>Specification</i> AWPS008T - WHPS256 - WHPS389 - AMS2700 -	<i>RFVA</i> None	<i>Limitations</i> None
<i>DQP</i> GB12/0154/03	<i>Expiry</i> 14/02/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - STA100-81-38 - ASTM E1444/E1444M - AWIS072A - AWPS009X -	<i>RFVA</i>	<i>Limitations</i> Cannot inspect hollow critical/vital parts that have had the bore electroplated, ground or contain an electron beam weld.
<i>DQP</i> GB12/0155/03	<i>Expiry</i> 14/02/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - AWIS072A - AWPS009X -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0156/02	<i>Expiry</i> 02/10/2026	<i>Process</i> ETCH INSPECTION OF HARDENED STEEL PARTS;	<i>Specification</i> AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 -	<i>RFVA</i> IP1131	<i>Limitations</i>

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB12/0076/03	Expiry 15/03/2027	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T - WHPS256 - MIL-DTL-5541 - WHPS389 -	RFVA IP1347 (No longer required)	Limitations
Supplier Code 21012437		Vendor Name BUREAU VERITAS LABORATOIRES-		Vendor Address 8 AVENUE DE BOURGOGNE - 95310 - saint ouen l'aumone - - FR - 92 - see note (*)	
DQP IT14/0149/01	Expiry 30/11/2026	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	Specification WHPS485 -	RFVA NA	Limitations NA
Supplier Code 21003612		Vendor Name BYTEST S.R.L.		Vendor Address VIA PISA 12 - 10088 - VOLPIANO - - IT - TO - see note (*)	
DQP IT12/0220/05	Expiry 01/09/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - BAC5424 - BSS7040 - BPS4075 - ASTM E1444 -	RFVA 400472	Limitations
DQP IT12/0327/06	Expiry 01/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - BPS4089 - ASTM E1417 - AMS2644 - BAC5423 - BSS7039 -	RFVA 400473	Limitations
DQP IT12/0269/07	Expiry 27/10/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - AMS-STD-2154 -	RFVA	Limitations Linea AW609 solo secondo le specifiche indicate in questo documento (AW609 line only in conformity to specifications listed in this document)
DQP IT15/0144/05	Expiry 13/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS;	Specification AWPS002X -	RFVA	Limitations
Supplier Code 21007543		Vendor Name C.A.B. COSTRUZIONI AERONAUTICHE S.N		Vendor Address Via Delle Industrie 61 - 30020 - MARCON - - IT - VE - see note (*)	
DQP IT16/0205/04	Expiry 12/11/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T -	RFVA N/A	Limitations N/A
DQP IT16/0206/04	Expiry 19/11/2026	Process CHROMIC ACID ANODIZING;	Specification AWPS003T -	RFVA N/A	Limitations N/A
DQP IT16/0208/04	Expiry 09/12/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - AWPS001Q - AMS2750 -	RFVA N/A	Limitations FORNO S/N TANK NR.2 PER POLIMERIZZAZIONE LUBRIFICANTI SOLIDI SECONDO TABELLA I STA100-83-10, +/-5° C TYPE D PER AMS2750.
Supplier Code		Vendor Name		Vendor Address	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21003670		C.I.M.A.	VIA FRATELLI CAIROLI 8 - 40050 - VILLANOVA DI CASTENASO - - IT - BO - see note (*)		
DQP IT12/0511/01	Expiry 13/01/2027	Process CARBURISING AND HEAT TREATMENT OF CARBURISED PARTS;	Specification AMS2759/7 - AMS2750 - AMS2759 - AMS2759/1 - AMS2759/2 - AMS2759/11 - SAE AMS2769 - SAE AMS2761 -	RFVA	Limitations
Supplier Code 21003677		Vendor Name C.M.C. S.R.L.	Vendor Address CONTRADA PAGLIARULO - 72012 - CAROVIGNO - - IT - BR - see note (*)		
DQP IT16/0197/05	Expiry 13/06/2026	Process STRUCTURAL BONDING;	Specification STA110A0018 - AWPS001A - AWPS117N - AWMS05-001 - WHPS444 - AWPS001Q -	RFVA RFVA 7/20/007	Limitations NON E' CONSENTITA L' ATTIVITA' DI CURA DI PARTI IN AUTOCLAVE.
Supplier Code 21014674		Vendor Name CAPITANIO AEROSPACE 2.0	Vendor Address VIA FRANCO 16 - 72023 - MESAGNE - - IT - BR - see note (*)		
DQP IT16/0393/00	Expiry 05/02/2027	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - AWPS001Q -	RFVA N/A	Limitations ASSEMBLING THERMAL FITS OF PLASTIC MATERIALS NOT ALLOWED.
DQP IT16/0397/00	Expiry 05/02/2027	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWPS009X -	RFVA N/A	Limitations N/A
DQP IT16/0396/01	Expiry 05/02/2027	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM;	Specification MIL-PRF-8625 - AWPS001Q -	RFVA N/A	Limitations The process is considered qualified with the exclusion of the light fastness resistance requirement. In the event that such test is required by the applicable technical documentation and/or by the contract/purchase order, the process cannot be performed.
Supplier Code 21003740		Vendor Name CURTI COSTRUZIONI MECCANICHE S.P.A.	Vendor Address VIA EMILIA PONENTE 750 - 48014 - CASTEL BOLOGNESE - - IT - RA - see note (*)		
DQP IT13/0150/07	Expiry 28/02/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification AWS D17.1/D17.1M - STA100-83-59 - STA100-82-07 - STA110W0052 - STA110T0006 - BPS4207 - BPS4359 -	RFVA Comunicazione CPE n. EL/2017/074 e comunicazione CPE n. EL/2013/088 per qualifica saldatori secondo AWS D17.1	Limitations Parti su licenza per BPS4207 limitatamente al gruppo AWS D17.1 titanio e le sue leghe (Gruppo VI), parti su licenza per BPS4359 limitatamente ai gruppi AWS D17.1 acciai basso legati (Gruppo IA, IB) e acciai resistenti alla corrosione (Gruppo IIA, IIB)

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT12/0309/04	Expiry 24/01/2027	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - ASTM E1444 - AWPS009X - AMS2641 -	RFVA	Limitations Ispezione per linea AW609 solo secondo AWPS003X
Supplier Code 21003757		Vendor Name DATA F. S.R.L.		Vendor Address VIA SESTRIERE 14 - 10060 - PINASCA - - IT - TO - see note (*)	
DQP IT12/0507/01	Expiry 03/08/2026	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - AWPS001Q - AMS2750 -	RFVA	Limitations Linea AW609 solo secondo la specifica indicata in questo documento (AW609 Line only according to the specification indicated in this document)
Supplier Code 21005338		Vendor Name EATON LIMITED (TITCHFIELD)		Vendor Address ABBEY PARK, SOUTHAMPTON ROAD - PO14 4QA - TITCHFIELD, FAREHAM - - GB - HA - see note (*)	
DQP GB13/0137/03	Expiry 27/02/2026	Process ELECTRICAL WIRING CRIMPING;	Specification BS4G 178-2 - IPC-620 -	RFVA	Limitations
Supplier Code 21010067		Vendor Name ECOR INTERNATIONAL-		Vendor Address VIA FRIULI 11 - 36015 - SCHIO - - IT - VI - see note (*)	
DQP IT12/0496/00	Expiry 23/05/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - ASTM E1417 -	RFVA 402583	Limitations Linea AW609 solo secondo le specifiche elencate in questo documento
Supplier Code 21009290		Vendor Name ELEMENT MATERIALS TECHNOLOGY-		Vendor Address Unit 18 CHARLTON DRIVE, CORNGREAVES - B64 7BJ - CRADLEY HEATH - - GB - WM - see note (*)	
DQP GB13/0077/04	Expiry 15/02/2027	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - AWPS009X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWIS119A -	RFVA	Limitations
DQP GB13/0078/04	Expiry 15/02/2027	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -	RFVA	Limitations Type 1, Method A, Sensitivity Level 2 only
DQP GB13/0079/04	Expiry 15/02/2027	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - ASTM E2104 - AWPS009X - AWIS072A - WHPS256 -	RFVA	Limitations
Supplier Code 21005343		Vendor Name ENSINGER MACHINED PARTS		Vendor Address HUNTWORTH BUSINESS PARK - TA6 6TS - BRIDGWATER - - GB - SO - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>DQP</i> GB13/0181/02	<i>Expiry</i> 20/03/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS312 - WHPS256 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21005281		<i>Vendor Name</i> FICHTNER & SCHICHT GMBH	<i>Vendor Address</i> GERMANIASTRASSE 4 - 33189 - SCHLANGEN - - DE - - see note (*)		
<i>DQP</i> IT14/0087/05	<i>Expiry</i> 12/12/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWIS100A - AWPS006X - AWIS097A - ASTM E1417/E1417M -	<i>RFVA</i> LH RFVA No: 05/18/001 (Supplier N°RFVA: FS 2018/01)	<i>Limitations</i> Limited to the requirements stated in AWIS100A PENETRANT INSPECTION OF ELECTROFORMED NICKEL EROSION SHIELDS
<i>Supplier Code</i> 21003958		<i>Vendor Name</i> FORD AEROSPACE LTD	<i>Vendor Address</i> EAST SIDE, TYNE DOCK - NE33 5ST - SOUTH SHIELDS - - GB - TW - see note (*)		
<i>DQP</i> GB12/0200/02	<i>Expiry</i> 29/03/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS012 - WHPS020 -	<i>RFVA</i> IP1178	<i>Limitations</i> The Application of Araldite AY103-1 & Application of Synthetic Rubber Adhesive is limited to Grade B/Class 3 Applications Only
<i>Supplier Code</i> 21007513		<i>Vendor Name</i> FORGED SOLUTIONS GROUP	<i>Vendor Address</i> snc DALE ROAD NORTH, DARLEY DALE - DE4 2JB - MATLOCK - - GB - DB - see note (*)		
<i>DQP</i> GB12/0191/03	<i>Expiry</i> 22/04/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS256 -	<i>RFVA</i> 10/15/003 & IP1836	<i>Limitations</i>
<i>DQP</i> GB12/0190/02	<i>Expiry</i> 12/12/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A -	<i>RFVA</i>	<i>Limitations</i> Due to the use of HWDC, Forged solutions are limited to the inspection raw forgings/castings of any grade where none of the original raw surface remains on the finished part. May also perform MT inspection on existing Lynx, AW101 and out of production aircraft where WHPS001 is called for by the drawing.
<i>DQP</i> GB12/0189/02	<i>Expiry</i> 12/12/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> WHPS706 - AMS-STD-2154 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21007275		<i>Vendor Name</i> FORGED SOLUTIONS GROUP-	<i>Vendor Address</i> snc MEADOWHALL ROAD - S9 1HD - SHEFFIELD - - GB - YS - see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB12/0472/02	Expiry 01/01/2027	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - WHPS256 - ASTM E1444/E1444M - AWPS009X -	RFVA	Limitations As Forged Solutions (formally Firth Rixson) use HWDC & AC the following limitations shall be applied as per AWPS003X Rev D. Existing HWDC equipment can be used for the inspection of existing non-critical parts. All new designed parts from March 2008 shall be inspected using 3Ph FWDC however it is acceptable to use either HWDC or 3Ph FWDC waveforms for the
DQP GB12/0195/02	Expiry 01/01/2027	Process HEAT TREATMENT OF STEEL ALLOYS;	Specification AWPS007T - AMS2759 - AMS2750 - AMS-H- 6875 - WHPS430 - AWPS001Q -	RFVA none	Limitations This approval is limited to Heat Treatment of Steel necessary for the production of Forgings.
Supplier Code 21005249		Vendor Name FUCINE UMBRE-	Vendor Address VIA DEL SERSIMONE 22 - 05100 - TERNI - - IT - TR - see note (*)		
DQP IT15/0269/02	Expiry 20/03/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 -	RFVA	Limitations
DQP IT15/0142/04	Expiry 31/07/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - BPS4089 - ASTM E1417/E1417M -	RFVA N. 400491	Limitations
DQP IT15/0253/03	Expiry 21/05/2026	Process ULTRASONIC AND BOND TEST;	Specification AMS-STD-2154 -	RFVA	Limitations
DQP IT15/0270/03	Expiry 11/05/2026	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 -	RFVA	Limitations RANGE DI TEMPERATURA QUALIFICATO CONGELATORE - 85÷0°C , FORNO 82-232 °C (01 F27_ qualif.da LH con DQP IT15/0050/05). NON E' CONSENTITO PROCESSARE PARTI CHE PREVEDONO UN PRE- RISCALDO PRIMA DELL'ACCOPIAMENTO TERMICO E UNA DISTENSIONE POST ACCOPIAMENTO AL DI FUORI DEL RANGE DI TEMPERATURA QUALIFICATO.
Supplier Code 21003981		Vendor Name GALVAIR S.R.L.	Vendor Address VIA EDISON 10 - LOC. CAVALLINA - 50031 - BARBERINO DI MUGELLO - - IT - FI - see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT12/0439/03	Expiry 07/04/2026	Process COPPER PLATING;	Specification AWPS012T -	RFVA 2/23/001; 402991	Limitations
DQP IT13/0330/03	Expiry 31/05/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification EN 2808 -	RFVA	Limitations
DQP IT13/0207/04	Expiry 30/04/2026	Process BLACK OXIDE OF STEELS;	Specification STA100-80-84 - BPS4084 - MS8.17 -	RFVA AgustaWestland: RFVA A1/17/010, RFVA A1/12/044, RFVA Bell Helicopter: RFVA n.110566 Vendor n.425506, RFVA n.120619 Vendor n.425506	Limitations Con esclusione degli acciai inossidabili
DQP IT13/0329/03	Expiry 31/05/2026	Process SELECTIVE BRUSH CADMIUM PLATING;	Specification STA100-83-12 - AMS2750 - AWPS001Q -	RFVA RFVA A1/17/011	Limitations
DQP IT13/0322/04	Expiry 31/03/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - AWPS001Q - AMS2750 -	RFVA	Limitations Applicazione di lubrificante solido Tipo 1 e Tipo 2
DQP IT13/0324/04	Expiry 31/03/2026	Process PHOSPHATING OF STEEL;	Specification STA100-83-84 - BPS4384 -	RFVA RFVA A1/14/119, RFVA A1/14/134 (BVAR Bell 141120)	Limitations
DQP GB12/0497/01	Expiry 03/08/2026	Process PROTECTIVE TREATMENT FOR MAGNESIUM ALLOY PARTS;	Specification AMS-M-45202 - ASTM D1732 -	RFVA	Limitations
Supplier Code 21006341		Vendor Name GALVANICA CEDRATESE S.R.L.		Vendor Address VIALE DANIMARCA 16 - 21013 - GALLARATE - - IT - VA - see note (*)	
DQP IT13/0354/02	Expiry 28/02/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - ASTM E1417/E1417M - BPS4089 - BAC5423 - STA100-81-38 -	RFVA RFVA A1/17/039	Limitations
Supplier Code 21008542		Vendor Name GALVER S.R.L.		Vendor Address VIA ANIME SANTE, SNC - 03023 - CECCANO - - IT - FR - see note (*)	
DQP IT14/0134/05	Expiry 31/03/2026	Process APPLICATION OF PRIMER FOR BONDING;	Specification STA100-83-52 - AWPS001A - STA100-81-38 - STA110A0018 - STA100-84-03 - WHPS444 - WHPS463 - WHPS630 -	RFVA RFVA n° 05/19/002	Limitations N/A
DQP IT14/0136/06	Expiry 31/03/2026	Process SURFACE PREPARATION FOR BONDING;	Specification STA100-83-52 - STA100-81-38 - AWPS003T -	RFVA RFVA 05/16/001, RFVA 05/20/002, RFVA 4/16/020 e RFVA 402321	Limitations N/A

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT14/0135/07	<i>Expiry</i> 31/03/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> STA100-83-52 - STA100-83-80 - STA100-84-51 - AWPS002V - STA100-83-00 - ED903 - STA110A0018 - STA100-81-38 - AWPS002T - STA100-84-03 -	<i>RFVA</i>	<i>Limitations</i>
DQP IT15/0276/01	<i>Expiry</i> 01/06/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - ASTM E1444/E1444M - BPS4075 - BSS7040 - BAC5424 -	<i>RFVA</i>	<i>Limitations</i>
DQP IT15/0159/05	<i>Expiry</i> 30/06/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> BAC5719 - BPS4182 - AWPS002T -	<i>RFVA</i> 05/16/14	<i>Limitations</i>
<i>Supplier Code</i> 21006619		<i>Vendor Name</i> GAZC TRATAMIENTOS SUPERFICIALES, S.	<i>Vendor Address</i> CARTAGENA, 10 - 11 BIS Y 13 - 28320 - MADRID - - ES - - see note (*)		
DQP IT16/0187/04	<i>Expiry</i> 09/07/2026	<i>Process</i> APPLICATION OF SOLID LUBRICANTS;	<i>Specification</i> STA100-83-10 - AWPS001Q - AMS2750 -	<i>RFVA</i> N/A	<i>Limitations</i> N/A
<i>Supplier Code</i> 21010856		<i>Vendor Name</i> GKN AEROSPACE NORWAY-	<i>Vendor Address</i> KIRKEGÅRDSVEIEN 45 - 3612 - KONGSBERG - - NO - 06 - see note (*)		
DQP GB13/0239/02	<i>Expiry</i> 17/03/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> ASTM E1417/E1417M - ASTM E1135 - QPL-AMS2644-QPD -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21005346		<i>Vendor Name</i> GKN AEROSPACE SERVICES IOW	<i>Vendor Address</i> FERRY ROAD - PO32 6RA - EAST COWES - - GB - IW - see note (*)		
DQP GB13/0209/02	<i>Expiry</i> 24/10/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> AWPS001X - AWPS009X - AWIS119A -	<i>RFVA</i> None	<i>Limitations</i> None
DQP GB13/0210/02	<i>Expiry</i> 04/10/2026	<i>Process</i> RADIOGRAPHIC INSPECTION;	<i>Specification</i> AWPS005X - AWPS009X - AWIS072A - ASTM E2104 -	<i>RFVA</i> None	<i>Limitations</i>
DQP GB13/0211/02	<i>Expiry</i> 24/10/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> WHPS617 - WHPS256 -	<i>RFVA</i>	<i>Limitations</i> Preparation to Method 1A
DQP GB13/0213/02	<i>Expiry</i> 24/10/2026	<i>Process</i> MANUFACTURE OF COMPOSITE COMPONENTS;	<i>Specification</i> WHPS275 - WHPS370 - WHPS431 - WHPS458 - WHPS642 - WHPS256 - WHPS483 -	<i>RFVA</i> IP1854, IP1864, IP1866, IP1911, IP2140, IP2160 & IP2260	<i>Limitations</i>
DQP GB13/0214/02	<i>Expiry</i> 24/10/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS012 - WHPS312 - WHPS319 - WHPS436 - WHPS444 - WHPS647 - WHPS256 - WHPS020 - WHPS370 -	<i>RFVA</i> IP1363, 1629, 1718, 1727, 1777, 1718 & 1781	<i>Limitations</i>

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code		Vendor Name		Vendor Address	
21004069		HELI-ONE (NORWAY) AS		ACCOUNTING DEPT., POSTBOX 535 - 4055 - STAVANGER LUFTHAVN - - NO - - see note (*)	
DQP GB14/0110/00	Expiry 18/12/2026	Process SURFACE PREPARATION FOR BONDING;	Specification WHPS617 -	RFVA	Limitations LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP GB14/0111/00	Expiry 18/12/2026	Process APPLICATION OF ADHESIVES AND CURING;	Specification WHPS370 -	RFVA	Limitations LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
DQP GB14/0112/00	Expiry 18/12/2026	Process APPLICATION OF ADHESIVES AND CURING;	Specification WHPS444 -	RFVA	Limitations LIMITED TO THE REPAIR OF AW101 NOSE CAP ONLY
Supplier Code		Vendor Name		Vendor Address	
21006628		HIXSON METAL FINISHING		829 PRODUCTION PLACE - 92663 - NEWPORT BEACH - - US - - see note (*)	
DQP US01/0057/04	Expiry 12/02/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - AWIS119A - AWPS009X - STA100-83-57 - STA100-81-38 -	RFVA N/A	Limitations N/A
DQP US01/0056/04	Expiry 12/02/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWIS119A - AWPS009X - STA100-81-38 -	RFVA N/A	Limitations N/A
Supplier Code		Vendor Name		Vendor Address	
21004112		HYDE AERO PRODUCTS		TUDOR WORKS - SK16 4RR - DUKINFIELD - - GB - CH - see note (*)	
DQP GB13/0156/02	Expiry 15/02/2026	Process FUSION WELDING OF MATERIAL;	Specification WHPS455 - WHPS256 - WHPS644 - WHPS214 -	RFVA IP2024 & IP2095	Limitations Welders approved for WHPS 455 welding in accordance with the Hyde Weld matrix
DQP GB13/0153/04	Expiry 15/02/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS006T - AMS2750 - ASTM E8 - AWPS001Q - WHPS158 - WHPS256 -	RFVA 10/16/013. 400581	Limitations Excludes Alloys 7049, 7010, 7050 & 8090. Limited to Ovens with Class C control system.
DQP GB13/0151/03	Expiry 15/02/2026	Process APPLICATION OF ADHESIVES AND CURING;	Specification WHPS020 - WHPS312 - WHPS256 -	RFVA None	Limitations
DQP GB13/0155/02	Expiry 15/02/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T - WHPS256 - WHPS158 -	RFVA None	Limitations Local touch up to Method B Class 1A Coatings and Method D only.
DQP GB13/0286/00	Expiry 16/06/2026	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - AWPS009X - AWIS072A - ASTM E2104 -	RFVA None	Limitations

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>Supplier Code</i> 21004134		<i>Vendor Name</i> INDUCTOHEAT (TEWKESBURY)-		<i>Vendor Address</i> UNIT 23, COTTESWOOD DAIRY IND. SITE - GL20 8JE - TEWKESBURY - - GB - - see note (*)	
<i>DQP</i> GB12/0500/01	<i>Expiry</i> 23/09/2026	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> AWPS007T/06	<i>RFVA</i>	<i>Limitations</i> Approval is limited to the following parts only: WD01-69-00202-04101, WD01-69-00202-04301, WD01-69-00202-04501, WD01-69-00202-04701, S6165-20605
<i>Supplier Code</i> 21009245		<i>Vendor Name</i> KONGSBERG DEFENCE & AEROSPACE-		<i>Vendor Address</i> POBOX 1003 - 3601 - KONGSBERG - - NO - - see note (*)	
<i>DQP</i> GB13/0196/04	<i>Expiry</i> 02/05/2026	<i>Process</i> ASSEMBLING THERMAL FITS;	<i>Specification</i> WHPS057 - STA100-80-12 - WHPS256 - WHPS006 - WHPS644 - AWPS010X - AWPS001Q -	<i>RFVA</i> IP1794 & IP1831	<i>Limitations</i> Maximum temperature for heating components, if allowed by the specification, is 195°C due to oven calibration parameters.
<i>DQP</i> GB13/0274/01	<i>Expiry</i> 02/05/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T - WHPS256 -	<i>RFVA</i>	<i>Limitations</i> Touch up to Method D only
<i>DQP</i> GB13/0275/01	<i>Expiry</i> 01/07/2026	<i>Process</i> APPLICATION OF SOLID LUBRICANTS;	<i>Specification</i> WHPS014 - WHPS256 -	<i>RFVA</i>	<i>Limitations</i> Type 1 application only
<i>DQP</i> GB13/0195/02	<i>Expiry</i> 01/07/2026	<i>Process</i> APPLICATION OF ADHESIVES AND CURING;	<i>Specification</i> WHPS312 - WHPS256 - WHPS644 - WHPS444 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB13/0194/04	<i>Expiry</i> 30/06/2026	<i>Process</i> BRUSH CADMIUM PLATING, ELECTRODEPOSITED;	<i>Specification</i> STA100-83-12 - WHPS097 - WHPS256 - WHPS006 - WHPS644 -	<i>RFVA</i> IP1750, IP1776, IP1779	<i>Limitations</i>
<i>Supplier Code</i> 21008836		<i>Vendor Name</i> LAER H-		<i>Vendor Address</i> REGIONE CIME DI LECA 30 - 17031 - ALBENGA - - IT - SV - see note (*)	
<i>DQP</i> IT13/0346/02	<i>Expiry</i> 31/12/2026	<i>Process</i> CHEMICAL MILLING;	<i>Specification</i> STA100-83-89 - BPS4389 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21011200		<i>Vendor Name</i> LEONARDO - DIV. AEROSTRUTTURE-		<i>Vendor Address</i> ZONA ASI LOCALITA' BOSCOFANGONE SNC - 80035 - NOLA - - IT - NA - see note (*)	
<i>DQP</i> IT16/0343/02	<i>Expiry</i> 09/03/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - AWPS009X -	<i>RFVA</i> RFVA 400001.	<i>Limitations</i> N/A
<i>Supplier Code</i>		<i>Vendor Name</i>		<i>Vendor Address</i>	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21008855		LISI AEROSPACE		305 ZA DE LA GLÈBE RUE DE LA MURETT - 12202 - VILLEFRANCHE DE ROUERQUE CEDEX - - FR - - see note (*)	
<i>DQP</i> GB12/0480/03	<i>Expiry</i> 06/02/2027	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> AMS2759 - AMS2759/1 - AMS2759/2 - AMS2759/3 - AMS2759/4 - AMS2750 - SAE AMS2769 -	<i>RFVA</i> None	<i>Limitations</i> This qualification is limited to Leonardo Helicopters Fasteners
<i>Supplier Code</i> 21003960		<i>Vendor Name</i> LISI AEROSPACE FORGED INTEGRATED SO		<i>Vendor Address</i> BP 82138 BOLOGNE - 52905 - CHAUMONT CEDEX 9 - - FR - - see note (*)	
<i>DQP</i> IT15/0251/02	<i>Expiry</i> 18/01/2027	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - AWPS009X - AWIS072A - AWIS097A - AWIS119A -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21004286		<i>Vendor Name</i> LORD CORPORATION		<i>Vendor Address</i> 4644 WADSWORTH ROAD - 45414 - DAYTON - - US - OH - see note (*)	
<i>DQP</i> IT12/0299/04	<i>Expiry</i> 11/05/2026	<i>Process</i> EXTERNAL ROLLED THREAD;	<i>Specification</i> STA100-84-45 -	<i>RFVA</i> 2/10/006 - 2/10/007 - 2/10/008 - 2/10/009	<i>Limitations</i> Material Group 2 - AW609 only for STA 100-84-45
<i>Supplier Code</i> 21004346		<i>Vendor Name</i> MECAER AVIATION GROUP-		<i>Vendor Address</i> 9800 ASHTON ROAD, BOX 1 - 19114 - PHILADELPHIA - - US - PA - see note (*)	
<i>DQP</i> US01/0194/00	<i>Expiry</i> 20/09/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T -	<i>RFVA</i> N/A	<i>Limitations</i> AWPS002T Method D
<i>Supplier Code</i> 21002453		<i>Vendor Name</i> MECAER AVIATION GROUP S.P.A.		<i>Vendor Address</i> VIA DELL'ARTIGIANATO 1 - 63033 - CENTOBUCHI-MONTEPRANDONE - - IT - AP - see note (*)	
<i>DQP</i> IT15/0237/04	<i>Expiry</i> 09/10/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T - BPS4182 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT12/0540/00	<i>Expiry</i> 29/08/2026	<i>Process</i> SULPHURIC ACID ANODIZING FOR ALUMINIUM;	<i>Specification</i> MIL-PRF-8625 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0045/05	<i>Expiry</i> 20/10/2026	<i>Process</i> PASSIVATION;	<i>Specification</i> AWPS008T - BPS4007 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0021/05	<i>Expiry</i> 29/10/2026	<i>Process</i> CHROMIC ACID ANODIZING;	<i>Specification</i> AWPS003T - BPS4001 - MIL-A-8625 -	<i>RFVA</i> RFVA4/18/001, RFVA4/18/010	<i>Limitations</i>

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT15/0018/06	Expiry 12/11/2026	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS;	Specification STA100-83-87 - BPS4387 -	RFVA RFVA4/13/018, RFVA4/19/013	Limitations
DQP IT15/0182/05	Expiry 23/11/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 - BPS4006 - AMS-QQ-P-416 -	RFVA RFVA 4/19/017, RFVA 4/18/011	Limitations
DQP IT15/0289/01	Expiry 13/01/2027	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - ASTM E1444 - AWPS009X - AWIS119A - AWIS072A -	RFVA	Limitations
DQP IT15/0293/01	Expiry 25/02/2027	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - ASTM E1417/E1417M -	RFVA	Limitations (Audit SQA PS n. QA_2024_0039 del 01/02/2024, Mecaer Monteprandone: dichiara di non utilizzare il boroscopio/endoscopio,dove richiesto,per ispezione interna dei particolari dove non sono accessibili l'uso con altri tipi di lampade UV-A,; rif. AWPS006X rev.F par. 3.4.4 lett.c)
Supplier Code 21003600		Vendor Name MECAER AVIATION GROUP S.P.A.		Vendor Address VIA PER ARONA 46 - 28021 - BORGOMANERO - - IT - NO - see note (*)	
DQP IT13/0210/04	Expiry 31/05/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - AWPS001Q - AMS2750 -	RFVA	Limitations
DQP IT12/0148/04	Expiry 30/06/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - ASTM E1444 - AMS2641 - AWPS009X - BPS4075 -	RFVA 2/11/004	Limitations
DQP IT12/0505/01	Expiry 07/07/2026	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - BPS4012 - AWPS001Q - AMS2750 -	RFVA	Limitations
DQP IT12/0212/05	Expiry 31/07/2026	Process EXTERNAL ROLLED THREAD;	Specification STA100-84-45 - BPS4445 -	RFVA 2/13/003 - 2/14/001	Limitations Rullatura filetti esterni per materiali GRUPPI: 1 (Acciai debolmente legati), 2 (Acciai Inox) e 4 (Titanio). External Roll Threading of materials GROUPS: 1 (Low alloy steels), 2 (Stainless steels) and 4 (Titanium)
DQP IT12/0213/04	Expiry 31/07/2026	Process SWAGING AND INTERNAL THREADING OF CONTROL RODS;	Specification STA110F0033 - BPS4419 - SRA058A - SRA059A -	RFVA 2/17/005	Limitations

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT13/0209/04	Expiry 30/06/2026	Process HARD ANODIZING COATING OF ALUMINIUM ALLOYS;	Specification STA100-83-87 - MIL-PRF-8625 - BPS4387 -	RFVA RFVA A1/10/009; RFVA A1/10/010; RFVA A1/11/001	Limitations Mascheratura selettiva con ossidazione anodica cromica e sigillatura all'acetato di nichel applicabile solo a parti Leonardo Elicotteri in lega di alluminio 7075. Per BPS4387 limitato a parti in lega di alluminio 7075.
Supplier Code 21005268		Vendor Name MECAL S.R.L.		Vendor Address VIA COLLE LAMI 4 - 03023 - CECCANO - - IT - FR - see note (*)	
DQP IT14/0066/05	Expiry 28/06/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - AWIS119A - AWIS097A -	RFVA	Limitations
DQP IT14/0078/05	Expiry 30/06/2026	Process STRUCTURAL BONDING AND CURING;	Specification AWPS003K - AWPS001A - STA110A0018 - AWPS117N -	RFVA	Limitations Non valido per applicazione primer (incollaggio e verniciatura) e non valido per la verniciatura.
DQP IT14/0058/04	Expiry 31/12/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING;	Specification STA100-83-52 -	RFVA RFVA N. 05/17/004 / RFVA N. 403323 / RFVA N. 403421	Limitations N/A
Supplier Code 21012045		Vendor Name MECAPROTEC INDUSTRIES-		Vendor Address 34 BOULEVARD JOFFREY - 31605 - MURET - - FR - 31 - see note (*)	
DQP IT14/0148/01	Expiry 15/06/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWIS119A - AWIS097A - ASTM E1417/E1417M -	RFVA NA	Limitations
Supplier Code 21005542		Vendor Name MEGGITT AEROSPACE LIMITED		Vendor Address ASHBY ROAD, SHEPSHED - LE12 9EQ - LOUGHBOROUGH - - GB - LE - see note (*)	
DQP GB13/0257/02	Expiry 09/03/2026	Process COMPUTED RADIOGRAPHY INSPECTION OF COMPOSITE AND BONDED PARTS;	Specification AWPS012X - AWPS009X -	RFVA 20/20/008, 20/20/009 & 400681	Limitations
Supplier Code 21014337		Vendor Name MERLETTI-		Vendor Address VIA DEL RILE 21/R - 21019 - SOMMA LOMBARDO - - IT - VA - see note (*)	
DQP IT12/0537/00	Expiry 27/07/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - ASTM E1444/E1444M - AWPS009X -	RFVA 403502	Limitations
DQP IT12/0538/00	Expiry 27/07/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - ASTM E1417/E1417M - AWPS009X -	RFVA 403501	Limitations

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

Supplier Code		Vendor Name	Vendor Address		
21004374		METAL SUD S.R.L.	VIA NAZIONALE - LOC. CRISCI - 81021 - ARIENZO - - IT - CE - see note (*)		
DQP IT15/0001/04	Expiry 31/03/2026	Process CHROMIC ACID ANODIZING;	Specification AWPS003T - BPS4001 - BAC5019 - MIL-A-8625 -	RFVA RFVA4/17/019	Limitations NON APPLICABILE COME PREPARAZIONE PER L'INCOLLAGGIO
DQP IT15/0003/05	Expiry 31/03/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T - BAC5719 - MIL-DTL-5541 - BPS4182 -	RFVA	Limitations
DQP IT15/0004/04	Expiry 31/03/2026	Process PASSIVATION;	Specification AWPS008T - BPS4007 - BAC5751 - AMS2700 -	RFVA	Limitations
Supplier Code		Vendor Name	Vendor Address		
21005333		METTIS AEROSPACE LIMITED	WINDSOR ROAD - B97 6EF - REDDITCH - - GB - WO - see note (*)		
DQP GB12/0248/03	Expiry 24/06/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - ASTM E1417/E1417M - AMS2644 - QPL-AMS-2644 - WHPS007 - AWPS009X -	RFVA GB12/14/002	Limitations
DQP GB12/0250/03	Expiry 29/06/2026	Process HEAT TREATMENT OF STEEL ALLOYS;	Specification WHPS050 - HP1-1 - STA100-81-40 - WHPS655 - WHPS439 - WHPS438 - STA110X0065 - AWPS001Q - AWPS007T - AWPS004Q - AMS2750 -	RFVA RFVA 10/16/005	Limitations
DQP GB12/0252/03	Expiry 24/06/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AMS-H-81200 - AMS2750 -	RFVA	Limitations
DQP GB12/0246/03	Expiry 24/06/2026	Process ULTRASONIC AND BOND TEST;	Specification WHPS706 - HP6-22 - AMS-STD-2154 - AWPS009X - EN 4179 -	RFVA IP1428	Limitations
Supplier Code		Vendor Name	Vendor Address		
21010636		MICHELINI AUTOMOTIVE-	STRADA ORBASSANO 107 - 10040 - gerbole di volvera - - IT - TO - see note (*)		
DQP IT13/0374/01	Expiry 31/03/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification STA100-83-59 - BPS4359 - STA110T0006 - AWS D17.1/D17.1M:2017 3rd Edition -	RFVA Comunicazione CPE n. EL/2013/088 qualifica saldatori secondo AWS D17.1	Limitations Parti su licenza per BPS4359 limitatamente ai gruppi AWSD17.1 acciai resistenti alla corrosione (Gruppo IIA)
Supplier Code		Vendor Name	Vendor Address		
21005354		MIDDLESEX GROUP	TELFORD ROAD - RG21 6YU - BASINGSTOKE - - GB - HA - see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>DQP</i> GB12/0021/03	<i>Expiry</i> 28/07/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> STA110T0006 - AWPS003T -	<i>RFVA</i>	<i>Limitations</i> Qualification is limited to Part Numbers EA6432D506-041 & -043 only. The AWL Transmissions Centre of Excellence shall be contacted before the processing of any additional Part Numbers
<i>DQP</i> GB12/0022/03	<i>Expiry</i> 18/08/2026	<i>Process</i> STRUCTURAL BONDING;	<i>Specification</i> STA110A0018 - WHPS436 - WHPS444 - WHPS077 - WHPS256 - WHPS463 - AWPS003T -	<i>RFVA</i>	<i>Limitations</i> Qualification to STA110A0018 is limited to Part Numbers EA6432D506-041 & -043 Only. The AWL Transmissions Centre of Excellence shall be contacted before the processing of any additional Part Numbers. Qualification to WHPS436 and WHPS444 is limited to to Grade B/Class 3 applications only.
<i>DQP</i> GB12/0023/03	<i>Expiry</i> 22/09/2026	<i>Process</i> ASSEMBLING THERMAL FITS;	<i>Specification</i> STA100-80-12 - WHPS057 - AWPS010X - WHPS081 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0253/02	<i>Expiry</i> 04/10/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - STA100-83-57 - ASTM E1444/E1444M - AWPS009X - AWIS072A -	<i>RFVA</i> IP1196, IP1388	<i>Limitations</i>
<i>DQP</i> GB12/0254/02	<i>Expiry</i> 04/10/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - STA100-81-38 - WHPS256 - STA100-83-57 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	<i>RFVA</i> IP1228, IP1229	<i>Limitations</i>
<i>DQP</i> GB12/0255/01	<i>Expiry</i> 31/01/2027	<i>Process</i> ETCH INSPECTION OF HARDENED STEEL PARTS;	<i>Specification</i> AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 -	<i>RFVA</i> RFVA 10/17/024	<i>Limitations</i>
<i>Supplier Code</i> 21011043		<i>Vendor Name</i> MIKRON MUHENDISLIK-	<i>Vendor Address</i> 1376 STREET 28 - 06378 - ANKARA - - TR - 06 - see note (*)		
<i>DQP</i> IT16/0353/01	<i>Expiry</i> 02/05/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> STA100-83-52 - AWPS001Q -	<i>RFVA</i> N/A	<i>Limitations</i> N/A
<i>Supplier Code</i> 21005440		<i>Vendor Name</i> MURRAY (PRODUCTIONS) LTD	<i>Vendor Address</i> Silverdale Road - UB3 3BN - Hayes - - GB - MX - see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>DQP</i> GB13/0223/02	<i>Expiry</i> 22/02/2027	<i>Process</i> EXTERNAL ROLLED THREAD;	<i>Specification</i> WHPS390 -	<i>RFVA</i> None	<i>Limitations</i> Metallurgical examination by approved laboratory. Steel and Aluminium thread rolling. Titanium threads under 6mm only. No Vital / Cat F parts to be thread rolled
<i>Supplier Code</i> 21004625		<i>Vendor Name</i> NASMYTH TECHNOLOGIES LTD	<i>Vendor Address</i> 78-82 COBHAM ROAD, FERNDOWN IND. EST. - BH21 7RW - WIMBORNE - - GB - DO - see note (*)		
<i>DQP</i> GB13/0020/02	<i>Expiry</i> 12/04/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -	<i>RFVA</i>	<i>Limitations</i> Type 1, Method A and C, Sensitivity Level 3
<i>DQP</i> GB13/0021/02	<i>Expiry</i> 12/04/2026	<i>Process</i> FUSION WELDING OF MATERIAL;	<i>Specification</i> WHPS455 - WHPS256 - WHPS644 -	<i>RFVA</i>	<i>Limitations</i> Welders only to weld material as included in their scope
<i>DQP</i> GB13/0022/02	<i>Expiry</i> 12/04/2026	<i>Process</i> BRAZING OF METALLIC MATERIALS;	<i>Specification</i> WHPS060 - WHPS058 - WHPS256 - WHPS158 -	<i>RFVA</i>	<i>Limitations</i> Brazing using torches only
<i>Supplier Code</i> 21004473		<i>Vendor Name</i> O.M.P.M. S.R.L.	<i>Vendor Address</i> VIA FONTANA/ Z.I. FOSSO IMPERA 5/78 - 84012 - ANGRI/ NOCERA INFERIORE - - IT - SA - see note (*)		
<i>DQP</i> IT15/0307/00	<i>Expiry</i> 08/06/2026	<i>Process</i> HARD ANODIZING COATING OF ALUMINIUM ALLOYS;	<i>Specification</i> STA100-83-87 -	<i>RFVA</i> RFVA 402762, RFVA 403011	<i>Limitations</i>
<i>DQP</i> IT15/0097/04	<i>Expiry</i> 28/02/2026	<i>Process</i> INERT GAS TUNGSTEN ARC WELDING;	<i>Specification</i> STA100-83-59 - AWS D17.1/D17.1M -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0141/04	<i>Expiry</i> 28/02/2026	<i>Process</i> INERT GAS TUNGSTEN ARC WELDING;	<i>Specification</i> STA110W0052 - AWS D17.1/D17.1M -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0102/05	<i>Expiry</i> 30/04/2026	<i>Process</i> ETCH INSPECTION OF HARDENED STEEL PARTS;	<i>Specification</i> AWPS002X - BAC5436 - BPS4092 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0101/05	<i>Expiry</i> 30/04/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - BPS4089 - BSS7039 - SS8806 - BAC5423 - ASTM E1417/E1417M -	<i>RFVA</i>	<i>Limitations</i> Uso di "impianto 1" & "Impianto grande" descritti/o nel rapporto emesso da OMPM 149/LPI/23 rev. Or. email Ing. Russo del 28-02-2023, NON E' CONSENTITO, l'ispez. parti in Titanio o tipologie di parti indicate in Tabella 1 della AWPS006X rev. F e Nota 1) (visto il livello di sensibilità del penetrante in uso, con il Metodo A)

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT15/0105/04	Expiry 01/03/2026	Process CHROMIC ACID ANODIZING;	Specification AWPS003T - BPS4001 - BAC5019 - MIL-A-8625 -	RFVA	Limitations
DQP IT15/0310/00	Expiry 11/05/2026	Process EDDY CURRENT FLAW DETECTION;	Specification AWPS008X -	RFVA	Limitations S. Gaeta: Livello 3 Responsabile Interno - OMPM_non deliberante T.Cavaccini: Livello 3 ET deliberante esterno -società DARES SRLS
DQP IT15/0047/04	Expiry 31/07/2026	Process POWDERED COATING OF RESIN APPLICATION;	Specification BPS4465 - 609A5120Z001 -	RFVA	Limitations
DQP IT15/0183/04	Expiry 31/07/2026	Process ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	Specification AWPS011X -	RFVA	Limitations
DQP IT15/0111/05	Expiry 30/09/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification WHPS300 - EN 2808 - DTD-942 -	RFVA	Limitations
DQP IT15/0110/04	Expiry 30/08/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - BPS4075 - BAC5424 - BSS7040 - SS8805 - AWPS009X - AWIS072A - AWIS119A - AWIS097A - ASTM E1444/E1444M -	RFVA	Limitations
DQP IT15/0113/04	Expiry 31/10/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - BPS4310 - WHPS014 -	RFVA	Limitations
DQP IT16/0123/04	Expiry 25/09/2026	Process SURFACE PREPARATION FOR BONDING;	Specification AWPS003T - AWPS001Q -	RFVA N/A	Limitations N/A
DQP IT16/0168/04	Expiry 27/09/2026	Process APPLICATION OF PRIMER FOR BONDING;	Specification AWPS001A - AWPS001A/CNA01 - AMS2750 -	RFVA N/A	Limitations N/A
DQP IT15/0312/00	Expiry 23/01/2027	Process HEAT TREATMENT OF STRESS RELIEVING;	Specification AWPS007T/02 - AWPS007T - AWPS007T/01 - AWPS001Q - AWPS004Q - AMS2750 - AMS2759/11 -	RFVA 403456	Limitations
Supplier Code 21001868		Vendor Name O.V.S. VILLELLA S.R.L.		Vendor Address VIA DELLO SPORT 26/28 - 21018 - SESTO CALENDE - - IT - VA - see note (*)	
DQP IT12/0222/07	Expiry 09/06/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification AWS D17.1 - BPS4359 - STA110W0052 - STA100-82-07 - STA100-83-59 - BPS4207 - BPS4404 - BAC5975 -	RFVA 2/12/003 - 2/15/003 - 2/16/031	Limitations Gli operatori sono autorizzati alla saldatura solo sui gruppi di materiali per i quali risultano qualificati
DQP IT12/0382/03	Expiry 22/05/2026	Process SILVER BRAZING;	Specification STA100-80-98 - BPS4098 - AWS B2.2 - QQ-B-654A -	RFVA 2/14/003	Limitations Brasatura degli acciai Base Metal 100-140 secondo tab. B.1 della AWS B2.2
Supplier Code		Vendor Name		Vendor Address	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21001974		OMA ARSENI S.r.l.		F. FRANCO, LOTTO N. 26 Z.I. - 72023 - MESAGNE - - IT - BR - see note (*)	
<i>DQP</i> IT16/0345/01	<i>Expiry</i> 22/06/2026	<i>Process</i> ASSEMBLING THERMAL FITS;	<i>Specification</i> STA100-80-12 -	<i>RFVA</i> N/A	<i>Limitations</i> SIA LA DISTENSIONE CHE IL RISCALDAMENTO NON SONO AMMESSI.
<i>Supplier Code</i> 21005314		<i>Vendor Name</i> OTTO FUCHS KG		<i>Vendor Address</i> DERSCHLAGER STRASSE 26 - 58540 - MEINERZHAGEN - - DE - - see note (*)	
<i>DQP</i> IT15/0249/03	<i>Expiry</i> 26/09/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - ASTM E1417/E1417M - AWPS009X - AWIS072A - AWIS097A - AWIS119A -	<i>RFVA</i>	<i>Limitations</i> OF must guarantee the requirement expressed in AWPS006X rev_F paragraph 6.2.2; refer. AWPS006X/CNF01 ISSUE A for update the specif. AWPS006X rev.F
<i>DQP</i> IT15/0248/03	<i>Expiry</i> 26/09/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> AMS-STD-2154 - AWPS009X - EN 4179 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT15/0247/03	<i>Expiry</i> 26/09/2026	<i>Process</i> HEAT TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> WHPS438 - AWPS001Q - AMS2750 - WHPS052 - AWPS006T -	<i>RFVA</i> 401261;401461;401861;401862;401881;401882;401883;401884;401885;401886;401911;401931;401932;401933;401934;401935;401924	<i>Limitations</i>
<i>DQP</i> IT15/0246/03	<i>Expiry</i> 01/10/2026	<i>Process</i> HEAT TREATMENT OF TITANIUM ALLOYS;	<i>Specification</i> AWPS009T - WHMS640 - AMS-H-81200 - AMS2750 - AWPS001Q - STA100-82-12 -	<i>RFVA</i> 401462	<i>Limitations</i> OttoFUCS guarantee compliance to AMS-H-81200 Heat Treatment of Titanium, that not conflicts with AWPS009T. (STA100-82-12 cancelled and replaced by AWPS009T). (WHPS 063: Stress Relieving Heat Treatments Limited to the Stress Relieving of Titanium / Titanium alloys)
<i>Supplier Code</i> 21004508		<i>Vendor Name</i> PANKL AEROSPACE SYSTEMS EUROPE GMBH		<i>Vendor Address</i> HIGH TECH PARK 1 - 8605 - KAPFENBERG - - AT - - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT12/0526/00	Expiry 05/06/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS006T - AWPS001Q - AWPS004Q -	RFVA 402551	Limitations This Qualification Report is written to qualify the process heat treatment of aluminum alloys acc. AWPS006T limited to artificial ageing from T4 to T6. HT within PASE is limited to ageing from condition T4 to T6 for aluminum alloys (material: 6061) for the following part numbers: • 129-B421-12-041• 129-B421-13-041• N651G1184801• N651G1182801• 3G6510A01031
DQP IT15/0242/03	Expiry 11/03/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T -	RFVA	Limitations Only Touch-up Applications –Method D sec. AWPS002T
DQP IT15/0309/00	Expiry 10/05/2026	Process EDDY CURRENT FLAW DETECTION;	Specification AWPS008X - AWPS009X - SRA037A - SRA053A - AWIS052A -	RFVA	Limitations A detailed description of the process is stated in the instruction PA-3-003 and PA-3-005 & SP 104-23 Version 07 of 11.05.2022 Report_PANKL AEROSPACE SYSTEMS EUROPE on the occasion of the next NADCAP renewal, must request the application of Supplemental U22 for LHD, in the audited NDT methods.
DQP IT15/0243/06	Expiry 14/07/2026	Process SURFACE PREPARATION FOR BONDING;	Specification STA100-83-52 -	RFVA	Limitations
DQP IT15/0244/06	Expiry 19/07/2026	Process STRUCTURAL BONDING AND PREPARATION FOR BONDING;	Specification AWPS001A -	RFVA	Limitations
DQP IT15/0245/06	Expiry 17/07/2026	Process STRUCTURAL BONDING AND CURING;	Specification STA110A0018 -	RFVA	Limitations
Supplier Code 21003217		Vendor Name PAOLO ASTORI S.P.A.	Vendor Address VIA MIRABELLA 9 - FR. MAGGIATE SUP. - 28013 - GATTICO - - IT - NO - see note (*)		
DQP IT13/0176/04	Expiry 28/02/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - AWPS001Q - AMS2750 - BPS4310 -	RFVA	Limitations
DQP IT13/0175/04	Expiry 30/04/2026	Process PASSIVATION;	Specification AWPS008T - AMS2700 - BPS4007 -	RFVA	Limitations Con esclusione degli acciai inossidabili della serie 400
DQP IT13/0168/05	Expiry 31/07/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 - BPS4006 - AMS-QQ-P-416 - AWPS001Q - AMS2750 -	RFVA RFVA A1/14/109, RFVA 2/15/005	Limitations Con esclusione degli acciai cementati

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT13/0321/03	Expiry 30/11/2026	Process PHOSPHATE COATING, HEAVY, MANGANESE OR ZINC BASE;	Specification STA100-83-84 - MIL-DTL-16232 - AWPS001Q - AMS2750 -	RFVA RFVA A1/17/045	Limitations Con esclusione dell'applicazione del sottofondo epossidico secondo STA100-84-51 e AWPS002V e degli acciai cementati
Supplier Code 21004520		Vendor Name PATRIA AEROSTRUCTURES OY		Vendor Address LENTOKONETEHTAANTIE 3 - 35600 - HALLI - - FI - - see note (*)	
DQP IT16/0059/08	Expiry 01/07/2026	Process INSERT INSTALLATION NH90;	Specification MI S530M0107E01 - MI S530M0135E01 - TN-S530M0546E01 -	RFVA N/A	Limitations OVERHEAD INSTALLATION NOT ALLOWED - ECS 2010.10 ONLY ALLOWED
DQP IT16/0196/04	Expiry 02/09/2026	Process STRUCTURAL BONDING AND CURING;	Specification AWPS003K - AMS2750 - TN-S535M0501E01 -	RFVA N/A	Limitations N/A
DQP IT16/0201/05	Expiry 03/11/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - TS S530M0103X01 - TS S530M0105X01 - TS S530M0139E01 -	RFVA 400891.	Limitations Squirter 1 - NU Scan 4K SQ (ID A50028, A50029), Squirter 2 - NU Scan 2K ROBOT (ID Y740301670, Y740301660) and Immersion Tank - NU Scan 4K TT (ID A50030, A50031) are used only in TT mode.
Supplier Code 21004557		Vendor Name PIETRO ROSA T.B.M. S.R.L.		Vendor Address VIA PETRARCA 7 - 33085 - MANIAGO - - IT - PN - see note (*)	
DQP IT12/0472/03	Expiry 27/03/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AWMS21-001 - AMS-H-81200 - AWPS001Q - AMS2750 - AWPS009T -	RFVA	Limitations
Supplier Code 21005364		Vendor Name PLASTIC COATINGS LTD.		Vendor Address HAM LANE - DY6 7JY - KINGSWINFORD - - GB - WM - see note (*)	
DQP GB13/0015/03	Expiry 03/01/2027	Process POWDERED COATING OF RESIN APPLICATION;	Specification WHPS353 - WHPS256 -	RFVA IP1841	Limitations Coating of Busbars by Fluidised Bed technique.
Supplier Code 21004570		Vendor Name POETON (CARDIFF) LTD.		Vendor Address PENARTH ROAD - CF11 8UL - CARDIFF - - GB - MG - see note (*)	
DQP GB12/0402/01	Expiry 17/03/2026	Process PHOSPHATING OF STEEL;	Specification WHPS031 -	RFVA IP1409	Limitations none

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB12/0013/04	Expiry 09/09/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 - WHPS257 - WHPS256 - WHPS006 - AWPS001Q - WHPS438 - WHPS389 - ASTM B117 - ASTM F519 -	RFVA 4/09/027 & IP1239	Limitations
Supplier Code 21008232		Vendor Name POGGIPOLINI S.P.A.		Vendor Address VIA DELLA TECNICA 41 - 40068 - SAN LAZZARO DI SAVENA - - IT - BO - see note (*)	
DQP IT13/0334/04	Expiry 31/10/2026	Process PASSIVATION;	Specification AWPS008T - ASTM A967 - AMS2700 - WHPS256 -	RFVA RFVA 400971, RFVA 403503	Limitations
DQP IT13/0336/03	Expiry 31/10/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification EN 2808 - DTD-942 -	RFVA	Limitations
Supplier Code 21011682		Vendor Name PRAXAIR SURFACE TECHNOLOGIES-		Vendor Address 1245 MAIN STREET - 46224 - INDIANAPOLIS - - US - IN - see note (*)	
DQP IT12/0485/01	Expiry 23/12/2026	Process COATINGS DEPOSITIONS BY THERMAL SPRAY TECHNOLOGY;	Specification AWPS001T -	RFVA	Limitations
Supplier Code 21004602		Vendor Name PRECISION INVESTMENT CASTINGS LTD		Vendor Address DAVENPORT LANE, BROADHEAT - WA14 5DS - ALTRINCHAM - - GB - CH - see note (*)	
DQP GB12/0277/01	Expiry 01/04/2026	Process MAGNETIC FLAW DETECTION;	Specification AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWPS009X - WHPS158 -	RFVA	Limitations Due to the use of HWDC current, PI Casting are limited to the inspection of steel raw material castings/forgings, where none of the original raw surfaces will remain on the finished part, irrespective of their grade/criticality.
DQP GB12/0278/01	Expiry 01/04/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS158 -	RFVA	Limitations Inspection of unmachined castings only.
DQP GB12/0280/01	Expiry 21/01/2027	Process INERT GAS TUNGSTEN ARC WELDING;	Specification WHPS603 - AWS D17.1 - AMS2694 - WHPS256 -	RFVA	Limitations
Supplier Code 21005361		Vendor Name R.H.H. FRANKS (NEW MILTON) LTD.		Vendor Address GORE ROAD INDUSTRIAL ESTATE - BH25 6SA - NEW MILTON - - GB - HA - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

<i>DQP</i> GB12/0077/03	<i>Expiry</i> 29/06/2026	<i>Process</i> INERT GAS TUNGSTEN ARC WELDING;	<i>Specification</i> STA100-83-59 - WHPS214 - WHPS455 - HP11 -1 - HP11-8 - AWS D17.1 - WHPS256 - WHPS655 -	<i>RFVA</i>	<i>Limitations</i> The qualification to STA100-83-59 is limited to steels only and the qualification to HP11-8 is limited to the weld repair of Part Number 7- 311310033 only
<i>DQP</i> GB12/0311/03	<i>Expiry</i> 03/09/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21005357	<i>Vendor Name</i> RADIUS AEROSPACE UK		<i>Vendor Address</i> HOLBROOK WORKS, STATION ROAD, HALFW - S20 3GB - SHEFFIELD - - GB - YK - see note (*)		
<i>DQP</i> GB13/0188/02	<i>Expiry</i> 10/08/2026	<i>Process</i> RADIOGRAPHIC INSPECTION;	<i>Specification</i> AWPS004X - AWPS009X - ASTM E2104 - AWIS072A -	<i>RFVA</i> None	<i>Limitations</i>
<i>DQP</i> GB13/0190/02	<i>Expiry</i> 08/08/2026	<i>Process</i> ETCH INSPECTION OF TITANIUM AND TITANIUM ALLOYS;	<i>Specification</i> AWPS011X - WHPS256 -	<i>RFVA</i> 20/17/015	<i>Limitations</i> Swab etching procedure only
<i>DQP</i> GB13/0189/03	<i>Expiry</i> 08/08/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - AWPS009X - ASTM E1417 - AWIS072A -	<i>RFVA</i> None	<i>Limitations</i> Type 1, Method A Sensitivity Level 2 & Type 1, Method D Sensitivity Level 3.
<i>DQP</i> GB13/0192/02	<i>Expiry</i> 08/08/2026	<i>Process</i> FUSION WELDING OF MATERIAL;	<i>Specification</i> WHPS455 - WHPS214 - WHPS256 -	<i>RFVA</i> IP 1064, IP 1263 & IP2131	<i>Limitations</i> Not approved to weld Aluminium
<i>Supplier Code</i> 21010057	<i>Vendor Name</i> RAMP SURFACE COATINGS-		<i>Vendor Address</i> 20 GARRET ROAD, LYNX TRADING ESTATE - BA20 2TJ - YEOVIL - - GB - SO - see note (*)		
<i>DQP</i> GB12/0094/03	<i>Expiry</i> 27/03/2026	<i>Process</i> APPLICATION OF SOLID LUBRICANTS;	<i>Specification</i> STA100-83-10 - WHPS014 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0379/01	<i>Expiry</i> 04/04/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T - WHPS256 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0380/01	<i>Expiry</i> 06/04/2026	<i>Process</i> CHROMIC ACID ANODIZING;	<i>Specification</i> AWPS003T - WHPS256 -	<i>RFVA</i>	<i>Limitations</i> This approval does not cover Anodising for Bonding.
<i>DQP</i> GB12/0410/01	<i>Expiry</i> 06/04/2026	<i>Process</i> SULPHURIC ACID ANODIZING FOR ALUMINIUM;	<i>Specification</i> WHPS258 - MIL-A-8625 - WHPS256 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i>	<i>Vendor Name</i>		<i>Vendor Address</i>		

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21004683		REDMAYNE ENGINEERING LTD.		HANNAH WAY, GORDLETON INDUSTRIAL ES - SO41 8JD - PENNINGTON, LYMINGTON - - GB - HA - see note (*)	
<i>DQP</i> GB12/0040/06	<i>Expiry</i> 20/05/2026	<i>Process</i> THREAD ROLLING;	<i>Specification</i> WHPS390 - STA100-84-45 - HP18-2 -	<i>RFVA</i> IP1580	<i>Limitations</i> Qualification to STA100-84-45 is limited to Group 2 Materials (CRES 17-4PH or 15-5PH) limited to 0.3125-24 UNJF-3A, 0.2500 x 28 UNJF & 0.1900 x 32 UNJF-3A threads only. Qualification to WHPS390 for the Hot Thread Rolling of Titanium is subject to the overview of the mirco-sections for the first twenty five batches.
<i>DQP</i> GB12/0342/03	<i>Expiry</i> 08/09/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0341/02	<i>Expiry</i> 02/10/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWPS009X - WHPS001 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> GB12/0051/03	<i>Expiry</i> 15/11/2026	<i>Process</i> ETCH INSPECTION OF HARDENED STEEL PARTS;	<i>Specification</i> AWPS002X - WHPS044 - WHPS006 - WHPS256 -	<i>RFVA</i> RFVA 10/17/030	<i>Limitations</i>
<i>Supplier Code</i> 21009725		<i>Vendor Name</i> REX HEAT TREAT		<i>Vendor Address</i> 951 W 8TH ST - 19446 - LANDSDALE - - US - PA - see note (*)	
<i>DQP</i> US01/0131/02	<i>Expiry</i> 17/01/2027	<i>Process</i> HEAT TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS006T -	<i>RFVA</i> 15/17/04 - Conductivity inspections performed with Verimet M4900/C.	<i>Limitations</i> Approved with Limitations: Rex Heat Treatment shall not process alloys requiring less than 8 second quench delay times IAW AWPS006T Table 5.
<i>Supplier Code</i> 21004691		<i>Vendor Name</i> ROBERT STUART LTD.		<i>Vendor Address</i> 10-11 EDINBURGH WAY - CM20 2DH - HARLOW - - GB - ES - see note (*)	
<i>DQP</i> GB12/0313/03	<i>Expiry</i> 21/09/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - AWIS072A - AWPS009X - WHPS001 -	<i>RFVA</i>	<i>Limitations</i> Robert Stuart Ltd. are restricted to the inspection of legacy Westland Helicopter parts of any grade excluding main rotor drive shafts. They may also inspect LH non critical/vital parts designed prior to March 2008. UK Apache parts may be inspected IAW the requirements of WHPS001 using HWDC.

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DQP GB12/0314/02	Expiry 21/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	RFVA	Limitations
DQP GB12/0312/02	Expiry 21/09/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS;	Specification AWPS002X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 - WHPS006 - WHPS044 -	RFVA	Limitations
Supplier Code 21004763		Vendor Name TURBOMECHANICA S.A.	Vendor Address IULIU MANIU BLVD - SECTOR 6 244 - 0061126 - BUCURESTI - - RO - 10 - see note (*)		
DQP PL10/0050/02	Expiry 31/07/2026	Process BRUSH CADMIUM PLATING, ELECTRODEPOSITED;	Specification IT-857 - PP.PS-B01-II - WT.PS-B01-II - AWPS001Q - AMS2750 -	RFVA RFVA PZL 002	Limitations APPLY OF STEEL 18H2N4WA AND 12H2N4WAZ - GEAR AND OTHER MGB AND TGB OF SW4 HELICOPTER (PZL PRODUCTS ONLY)
DQP IT13/0157/04	Expiry 30/06/2026	Process COPPER PLATING;	Specification AWPS012T -	RFVA RFVA A1/19/017, RFVA 400691, RFVA 400693, RFVA 400701	Limitations Only for AW109 line
DQP IT13/0158/04	Expiry 30/06/2026	Process BLACK OXIDE OF STEELS;	Specification STA100-80-84 -	RFVA RFVA 2/05/012	Limitations Only for AW109 low steel components
DQP IT13/0161/04	Expiry 30/06/2026	Process PHOSPHATING OF STEEL;	Specification STA100-83-84 -	RFVA RFVA 2/05/008, RFVA A1/17/016, RFVA A1/17/017	Limitations Only for AW109 components
DQP IT13/0146/04	Expiry 30/06/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 -	RFVA RFVA 2/05/006, RFVA A1/17/012, RFVA A1/17/013	Limitations Only for AW109 low steel components, maximum thickness plating 0.013 mm
DQP IT12/0417/03	Expiry 02/10/2026	Process HARD CHROME PLATING;	Specification AMS2406 - AMS2460 - AMS2759/9 -	RFVA	Limitations CLASS 2 TYPE II CHROMIUM PLATING
DQP IT12/0280/04	Expiry 18/09/2026	Process SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS;	Specification STA100-84-09 - AMS2431 - AMS2431/1 - AMS2431/2 -	RFVA 2/05/011;	Limitations This DQP qualify the process only for AW109 parts
Supplier Code 21013301		Vendor Name SAUTER BACHMANN	Vendor Address ZAUNWEG 10 - CH-8754 - NETSTAL - - SWITZERLAND - - see note (*)		
DQP IT12/0525/00	Expiry 15/06/2026	Process CARBURISING AND HEAT TREATMENT OF CARBURISED PARTS;	Specification AMS2759/7 - AMS2750 -	RFVA	Limitations

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<i>Supplier Code</i> 21005374		<i>Vendor Name</i> SECONDO MONA S.P.A.		<i>Vendor Address</i> VIA C. DEL PRETE 1 - 21019 - SOMMA LOMBARDO - - IT - VA - see note (*)	
<i>DQP</i> IT12/0276/04	<i>Expiry</i> 28/02/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - BPS4089 - ASTM E1417 - AWPS009X - AMS2644 -	<i>RFVA</i>	<i>Limitations</i>
<i>DQP</i> IT12/0272/04	<i>Expiry</i> 31/03/2026	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> BPS4140 - AMS-H-6875 - AWPS001Q - AMS2750 - AWPS007T -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21012009		<i>Vendor Name</i> SIDERFORGEROSSİ GROUP-		<i>Vendor Address</i> VIA BRUDA 39 - 10040 - BUSANO CANAVESE - - IT - TO - see note (*)	
<i>DQP</i> IT12/0494/01	<i>Expiry</i> 16/04/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - ASTM E1444/E1444M - AWPS009X -	<i>RFVA</i>	<i>Limitations</i> Linea AW609 solo secondo le specifiche indicate in questo documento
<i>Supplier Code</i> 21012010		<i>Vendor Name</i> SIDERFORGEROSSİ GROUP-		<i>Vendor Address</i> CARTIERA DI MEZZO 38 - 36011 - ARSIERO - - IT - VI - see note (*)	
<i>DQP</i> IT12/0493/02	<i>Expiry</i> 04/05/2026	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> AWPS007T - AMS2750 - AWPS001Q - AMS-H-6875 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21004814		<i>Vendor Name</i> SKF (U.K.) LIMITED		<i>Vendor Address</i> 108 STRODE ROAD - BS21 6QQ - CLEVEDON, North Somerset - - GB - - see note (*)	
<i>DQP</i> GB12/0232/03	<i>Expiry</i> 04/12/2026	<i>Process</i> EXTERNAL ROLLED THREAD;	<i>Specification</i> STA100-84-45 - WHPS390 -	<i>RFVA</i>	<i>Limitations</i> This qualification to STA100-84-45 is limited to 'Non'-Cadmium Plated Group 2 Materials (CRES) and the qualification to WHPS390 is limited to steel parts only, with the over check of all micro-sections by AWL, or an AWL approved laboratory.
<i>Supplier Code</i> 21005481		<i>Vendor Name</i> SOUTH WEST METAL FINISHING		<i>Vendor Address</i> 9A LIMBER ROAD, LUFTON TRADING ESTA - BA22 8RR - YEOVIL - - GB - SO - see note (*)	
<i>DQP</i> GB12/0501/00	<i>Expiry</i> 15/03/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS158 - WHPS256 - AWIS072A -	<i>RFVA</i>	<i>Limitations</i> Due to the size of the plant, only small parts can be processed at this facility

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Supplier Code		Vendor Name	Vendor Address		
21005458		SOUTH WEST METAL FINISHING LTD.	ALPHINBROOK ROAD, MARSH BARTON,, - EX2 8TJ - EXETER - - GB - DV - see note (*)		
DQP GB12/0401/00	Expiry 10/05/2026	Process TIN COATING;	Specification WHPS148 - WHPS256 -	RFVA None	Limitations None
DQP GB12/0368/02	Expiry 11/11/2026	Process ETCH INSPECTION OF HARDENED STEEL PARTS;	Specification AWPS002X - AWIS072A - AWPS001Q - AWPS009X - STA100-81-38 - WHPS256 -	RFVA None	Limitations None
DQP GB12/0399/03	Expiry 15/06/2026	Process SULPHURIC ACID ANODIZING FOR ALUMINIUM;	Specification WHPS258 - WHPS256 - WHPS389 - MIL-A-8625 -	RFVA deviations IP954 & IP1691	Limitations
DQP GB12/0394/03	Expiry 22/09/2026	Process PASSIVATION;	Specification AWPS008T - AMS2700 -	RFVA None	Limitations AWPS008T Type 1/ AMS2700 Method 1 - Type 2 Passivation method only
DQP GB12/0400/02	Expiry 03/07/2026	Process SULPHURIC ACID ANODIZING FOR TITANIUM;	Specification WHPS300 - WHPS256 - DTD942 -	RFVA IP981	Limitations None
DQP GB12/0102/03	Expiry 14/09/2026	Process HARD CHROME PLATING;	Specification AMS-QQ-C-320 - AMS2460 - WHPS259 - WHPS006 -	RFVA	Limitations Only the SRHS CR-110 Solution shall be used for the Hard Chrome Plating of AWL Critical Parts to WHPS259
DQP GB12/0389/02	Expiry 09/09/2026	Process PLATING ELECTROLESS NICKEL;	Specification WHPS200 - AMS2404 -	RFVA None	Limitations None
DQP GB12/0393/02	Expiry 22/09/2026	Process PLATING ELECTROLESS NICKEL;	Specification WHPS093 -	RFVA None	Limitations None
DQP GB12/0103/02	Expiry 22/09/2026	Process CADMIUM PLATING,ELECTRODEPOSITED ;	Specification STA100-80-06 - AMS-QQ-P-416 - WHPS257 -	RFVA RFVA 04/07/003 against STA100-80-06 and IP1149 against WHPS257	Limitations
DQP GB12/0321/03	Expiry 05/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	RFVA	Limitations
DQP GB12/0391/01	Expiry 01/03/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T -	RFVA RFVA 10/16/011	Limitations None
DQP GB12/0078/04	Expiry 25/04/2027	Process PLATING ZINC NICKEL ALLOY;	Specification AMS2417 - AMS2759/9 - AMS2750 - ASTM F519 - ASTM B117 -	RFVA	Limitations
Supplier Code		Vendor Name	Vendor Address		
21006943		SOUTH WEST METAL FINISHING LTD.	EXETER AIRPORT BUSINESS PARK, FAIR - EX5 2UL - EXETER - - GB - DV - see note (*)		

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP GB12/0016/04	Expiry 28/07/2026	Process APPLICATION OF SOLID LUBRICANTS;	Specification STA100-83-10 - WHPS014 - AWPS001Q - WHPS256 -	RFVA	Limitations
DQP GB12/0346/03	Expiry 10/09/2026	Process APPLICATION OF PRIMER FOR BONDING;	Specification WHPS009 - WHPS186 - WHPS255 - WHPS319 - WHPS444 - STA100-83-52 - AWPS001A -	RFVA	Limitations This approval does not cover bonding and curing of adhesive. It is limited to the application of bond primer only. Surface preparation to STA100-83-52 Section VII is limited to Method 1.
Supplier Code 21004885		Vendor Name SUPERCRAFT LTD.		Vendor Address CANADA ROAD, OYSTER LANE, - KT14 7JL - BYFLEET - - GB - SY - see note (*)	
DQP GB13/0091/03	Expiry 17/05/2026	Process CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS002T - WHPS158 - WHPS256 -	RFVA IP2044	Limitations
DQP GB13/0092/03	Expiry 17/05/2026	Process CHROMIC ACID ANODIZING;	Specification AWPS003T - WHPS158 - WHPS256 -	RFVA IP2044	Limitations AWPS003T Types 4B & 4C Class 1 (Anodising for Painting and preparation for bonding)
DQP GB13/0093/04	Expiry 17/05/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AWPS006T - WHPS256 - AWPS004Q - AWPS001Q -	RFVA 20/20/002	Limitations 2024 material, with a thickness equal to or less than 0.61mm, only to be heat treated if the 3 second delay time can be achieved. Ovens 2 & 3 for Precipitation only
DQP GB13/0094/03	Expiry 17/05/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - AWPS009X - WHPS256 - ASTM E1417 - AWIS072A -	RFVA	Limitations Type 1, Method A Sensitivity Level 2 & Method D, Sensitivity Level 3
Supplier Code 21001031		Vendor Name MANTA GROUP-		Vendor Address ZONA ASI - LOCALITA' INCORONATA snc - 71100 - FOGGIA - - IT - FG - see note (*)	
DQP IT16/0357/02	Expiry 16/11/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X -	RFVA N/A	Limitations N/A
Supplier Code 21014280		Vendor Name TAG-		Vendor Address VIA VALLE DI SOTTO 3 - 23894 - CREMELLA - - ITALY - LC - see note (*)	
DQP IT12/0477/02	Expiry 01/12/2026	Process HEAT TREATMENT OF NICKEL ALLOYS;	Specification SAE AMS2774 - AMS2750 -	RFVA	Limitations Trattamento Termico solo secondo la specifica riportata nel presente DQP
Supplier Code 21004908		Vendor Name TECNOLOGIE AVANZATE S.R.L.		Vendor Address VIA CASINO NOVELLI 14 - 03029 - VEROLI - - IT - FR - see note (*)	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT14/0052/04	Expiry 31/08/2026	Process STRUCTURAL BONDING AND CURING;	Specification AWPS001A - AWPS003K - STA110A0018 -	RFVA	Limitations NA
Supplier Code 21005328		Vendor Name THOMAS KEATING LTD		Vendor Address STATION MILLS, DAUX ROAD - RH14 9SH - BILLINGSHURST - - GB - SW - see note (*)	
DQP GB12/0444/03	Expiry 04/04/2027	Process ELECTRICAL DISCHARGE MACHINING OF STEEL (EDM);	Specification AWPS004L - WHPS158 - WHPS256 -	RFVA None	Limitations This qualification is limited to a) Part Numbers 6G6741A03251 (Assembly Number 6G6741A03231) and 6G6741A06251 (Assembly Number 6G6741A06231). b) AW101 Linear Damper Components. All Batch Acceptance Tests, apart from Process Time, will be carried out by LH or a UKAS/Nadcap approved Laboratory.
Supplier Code 21004951		Vendor Name TITAL GMBH		Vendor Address KAPPELENSTRASSE 44 - 59909 - BESTWIG - - DE - - see note (*)	
DQP GB12/0229/03	Expiry 08/06/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AMS-H-81200 - AWPS009T -	RFVA RFVA 403372	Limitations
DQP GB12/0231/03	Expiry 21/05/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417 -	RFVA Technical Report DI/054/2015 & Technical Note TL/05/2016	Limitations
DQP GB12/0009/04	Expiry 13/10/2026	Process INERT GAS TUNGSTEN ARC WELDING;	Specification WHPS603 - STA110W0038 - AMS2694 -	RFVA	Limitations TITAL can only repair castings manufactured in its own factory.
DQP GB12/0228/04	Expiry 21/05/2026	Process HEAT TREATMENT OF ALUMINIUM ALLOYS;	Specification AMS2750 - AMS2771 - AWPS001Q -	RFVA None	Limitations None
DQP GB12/0230/03	Expiry 05/03/2027	Process RADIOGRAPHIC INSPECTION;	Specification AWPS004X - WHPS256 - AWIS072A - AWPS009X - ASTM E2104 -	RFVA None	Limitations
Supplier Code 21004972		Vendor Name TRITECH PRECISION		Vendor Address WHIDDON - EX32 8PA - BARNSTAPLE - - GB - DV - see note (*)	
DQP GB12/0328/03	Expiry 09/09/2026	Process LIQUID PENETRANT INSPECTION;	Specification AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M -	RFVA	Limitations
Supplier Code		Vendor Name		Vendor Address	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21004990		TUSAS - TURKISH AEROSPACE IND. INC.		FETHIYE MH. HAVACILIK BLV. NO: 17 - 06980 - AKINCI, KAZAN - - TR - 06 - see note (*)	
DQP IT16/0100/06	<i>Expiry</i> 02/03/2026	<i>Process</i> CHROMIC ACID ANODIZING;	<i>Specification</i> AWPS003T - AWPS001Q -	<i>RFVA</i> 7/17/362, 7/18/018.	<i>Limitations</i> N/A
DQP IT16/0101/05	<i>Expiry</i> 02/03/2026	<i>Process</i> CHROMATE CONVERSION TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS002T -	<i>RFVA</i> 7/17/360	<i>Limitations</i> N/A
DQP IT16/0103/05	<i>Expiry</i> 02/03/2026	<i>Process</i> HEAT TREATMENT OF ALUMINIUM ALLOYS;	<i>Specification</i> AWPS006T - AWPS001Q - AMS2750 - AWPS004Q -	<i>RFVA</i> N/A	<i>Limitations</i> Minimum treatable material thickness is 0,635 mm for 2024 and all other alloys.
DQP IT16/0102/05	<i>Expiry</i> 02/04/2026	<i>Process</i> PASSIVATION;	<i>Specification</i> AWPS008T -	<i>RFVA</i> 7/17/361	<i>Limitations</i> N/A
DQP IT16/0112/04	<i>Expiry</i> 17/04/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - AWPS009X -	<i>RFVA</i> N/A	<i>Limitations</i> N/A
DQP IT16/0109/06	<i>Expiry</i> 02/05/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> AWPS001Q - AWPS003T -	<i>RFVA</i> RFVA 7/17/356.	<i>Limitations</i> N/A
DQP IT16/0306/02	<i>Expiry</i> 13/09/2026	<i>Process</i> SURFACE PREPARATION FOR BONDING;	<i>Specification</i> STA100-83-52 - AWPS001Q -	<i>RFVA</i> N/A	<i>Limitations</i> FOR STRUCTURES ONLY
DQP IT16/0113/04	<i>Expiry</i> 02/10/2026	<i>Process</i> SPOT WELDING;	<i>Specification</i> STA100-81-15 - AWS D17.2/D17.2M - STA100 -81-13 -	<i>RFVA</i> N/A	<i>Limitations</i> MATERIALS AND THICKNESS LIMITATIONS AS PER ANNEX 6 OF RELATED REPORT IN ATTACHMENT.
DQP IT16/0118/04	<i>Expiry</i> 03/10/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> AWPS001X - AWPS009X -	<i>RFVA</i> N/A	<i>Limitations</i> N/A
DQP IT16/0117/05	<i>Expiry</i> 03/10/2026	<i>Process</i> RADIOGRAPHIC INSPECTION;	<i>Specification</i> AWPS004X - AWPS009X -	<i>RFVA</i> N/A	<i>Limitations</i> COMPOSITES INSPECTION NOT ALLOWED.
DQP IT16/0114/04	<i>Expiry</i> 22/11/2026	<i>Process</i> HEAT TREATMENT OF STEEL ALLOYS;	<i>Specification</i> AWPS007T - AWPS001Q - AWPS004Q - AMS2750 - AWPS007T/01 -	<i>RFVA</i> N/A	<i>Limitations</i> HEAT TREATMENT OF STEELS ONLY FOR PARTS OF AERO-STRUCTURE
DQP IT16/0209/04	<i>Expiry</i> 16/12/2026	<i>Process</i> SHOT PEENING OF STEEL ALUMINIUM AND TITANIUM PARTS;	<i>Specification</i> STA100-84-09 -	<i>RFVA</i> N/A	<i>Limitations</i> N/A
DQP IT16/0212/05	<i>Expiry</i> 18/01/2027	<i>Process</i> CHEMICAL MILLING;	<i>Specification</i> STA100-83-89 - AWPS001Q -	<i>RFVA</i> N/A	<i>Limitations</i> STA100-83-89 TYPE I

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

DQP IT16/0282/04	Expiry 13/01/2027	Process SELECTIVE BRUSH CADMIUM PLATING;	Specification STA100-83-12 - AWPS001Q -	RFVA N/A	Limitations PROCESS QUALIFIED ONLY FOR STRUCTURES PARTS
Supplier Code 21005080		Vendor Name Tworzywa Sztuczne PZL Mielec		Vendor Address ul. Wojska Polskiego 3 - 39-300 - MIELEC - - PL - PDK - see note (*)	
DQP PL10/0067/02	Expiry 30/01/2027	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X -	RFVA N/A	Limitations N/A
Supplier Code 21004887		Vendor Name ULTRASEAL INTERNATIONAL GROUP		Vendor Address ARTHUR HOUSE, PETERSFIELD AVENUE - SL2 5DU - SLOUGH - - GB - BK - see note (*)	
DQP GB12/0451/02	Expiry 01/01/2027	Process CASTINGS IMPREGNATION;	Specification STA100-84-32 - DEF STAN 03-1 -	RFVA RFVA 10/17/029	Limitations Parts are to be delivered from LH for processing already clean, not oiled. No pre-cleaning stages are carried out at this site. Pressure testing of impregnated castings is carried out at LH in Yeovil.
Supplier Code 21012011		Vendor Name VACUUM SPA		Vendor Address MARIO PAGANO 10 - 20090 - TREZZANO SUL NAVIGLIO - - IT - MI - see note (*)	
DQP IT13/0398/00	Expiry 31/05/2026	Process HEAT TREATMENT OF TITANIUM ALLOYS;	Specification AWPS009T - AWPS001Q - AMS2750 - STA110T0006 -	RFVA	Limitations
Supplier Code 21005014		Vendor Name VECA S.P.A.		Vendor Address VIA MORELLO MEZZO 101/105 - 41019 - SOLIERA - - IT - MO - see note (*)	
DQP IT12/0506/03	Expiry 23/12/2026	Process ASSEMBLING THERMAL FITS;	Specification STA100-80-12 - AWPS001Q - AMS2750 -	RFVA	Limitations Linea AW609 solo secondo la specifica indicata in questo documento (AW609 Line only according to the specification indicated in this document)
Supplier Code 21000958		Vendor Name VM-		Vendor Address STRADA VICINALE PRATO SERENO SN - 03012 - ANAGNI - - IT - FR - see note (*)	
DQP IT14/0076/05	Expiry 01/08/2026	Process ULTRASONIC AND BOND TEST;	Specification AWPS001X - AWPS009X - AWIS097A - AWIS119A -	RFVA	Limitations
Supplier Code		Vendor Name		Vendor Address	

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Supplier's Special Processes / N.D.T. Active Approval Documents (D.Q.P.)

21003576		VOESTALPINE BOHLER AEROSPACE		MARIAZELLER STRAÙE 25 - 8605 - KAPFENBERG - - AT - - see note (*)	
<i>DQP</i> IT12/0422/03	<i>Expiry</i> 14/03/2026	<i>Process</i> ULTRASONIC AND BOND TEST;	<i>Specification</i> AMS-STD-2154 - BPS4399 - BAC5439 - BSS7052 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21011615		<i>Vendor Name</i> WALLWORK HEAT TREATMENT-		<i>Vendor Address</i> Lodge Bk W LORD STREET - BL9 0RE - BURY - - GB - LA - see note (*)	
<i>DQP</i> GB12/0520/00	<i>Expiry</i> 31/07/2026	<i>Process</i> HEAT TREATMENT OF MAGNESIUM CASTINGS;	<i>Specification</i> AMS2750 - AWMS55-001 - AMS2768 -	<i>RFVA</i>	<i>Limitations</i>
<i>Supplier Code</i> 21005352		<i>Vendor Name</i> WALTON PLATING LTD.		<i>Vendor Address</i> 118 ASHLEY ROAD, SIR RICHARD'S BRID - KT12 1HN - WALTON-ON-THAMES - - GB - SY - see note (*)	
<i>DQP</i> GB12/0336/02	<i>Expiry</i> 21/09/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - WHPS256 - STA100-81-38 - AWIS072A - AWPS009X - ASTM E1417/E1417M - WHPS007 -	<i>RFVA</i> IP1198, IP1251	<i>Limitations</i>
<i>DQP</i> GB12/0335/02	<i>Expiry</i> 16/10/2026	<i>Process</i> MAGNETIC FLAW DETECTION;	<i>Specification</i> AWPS003X - WHPS256 - ASTM E1444/E1444M - AWIS072A - AWPS009X - WHPS001 -	<i>RFVA</i> IP1251, IP1780	<i>Limitations</i> No specialist equipment to view hollow critical/vital part bores following plating operations prior to MT inspections.
<i>DQP</i> GB12/0334/02	<i>Expiry</i> 14/11/2026	<i>Process</i> ETCH INSPECTION OF HARDENED STEEL PARTS;	<i>Specification</i> AWPS002X - WHPS256 - AWIS072A - AWPS009X - AWPS001Q - WHPS158 - WHPS044 - WHPS006 -	<i>RFVA</i> RFVA 10/17/026. IP1199 cancelled at this time as no longer required.	<i>Limitations</i>
<i>Supplier Code</i> 21004451		<i>Vendor Name</i> Zakład Obróbki Plastycznej		<i>Vendor Address</i> ul. Kuznicza 13 - 21-045 - SWIDNIK - - PL - LBL - see note (*)	
<i>DQP</i> PL10/0111/00	<i>Expiry</i> 11/12/2026	<i>Process</i> LIQUID PENETRANT INSPECTION;	<i>Specification</i> AWPS006X - AWPS009X -	<i>RFVA</i> N/A	<i>Limitations</i> Instalacja stała Typ 1, Metoda A, Poziom czułości 3, wywołacz "a" / Fixed Installation Type 1, Method A, Sensitivity Level 3, Developer "a"

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